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**STATE OF CALIFORNIA**  
**DEPARTMENT OF TRANSPORTATION**

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**NOTICE TO CONTRACTORS**  
**AND**  
**SPECIAL PROVISIONS**  
**FOR BUILDING CONSTRUCTION**  
**ADJACENT TO STATE HIGHWAY IN**  
**SAN BERNARDINO COUNTY NEAR CAJON ON ROUTE 15 AT THE**  
**CAJON TRUCK INSPECTION FACILITIES**

**DISTRICT 08, ROUTE 15**

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**For Use in Connection with Standard Specifications Dated JULY 1999, Standard Plans Dated JULY 1999, and Labor Surcharge and Equipment Rental Rates.**

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**CONTRACT NO. 08-483204**

**08-SBd-15-R33.4, R33.6**

**Bids Open: March 14, 2002**

**Dated: February 11, 2002**

**OSD**

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# IMPORTANT SPECIAL NOTICES

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- **Payment Bonds**

Attention is directed to Section 5 of the Special Provisions, regarding contract bonds. The payment bond shall be in a sum not less than one hundred percent of the total amount payable by the terms of the contract.

- Attention is directed to Section 1, "Specifications and Plans," of these special provisions for Amendments To July 1999 Standard Specifications. Amendments to the various sections of the Standard Specification have been consolidated into Section 1 and dated to reflect the most recent revision.



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## STANDARD PLANS LIST

The Standard Plan sheets applicable to this contract include, but are not limited to those indicated below. The Revised Standard Plans (RSP) and New Standard Plans (NSP) which apply to this contract are included as individual sheets of the project plans.

A10A	Abbreviations
A10B	Symbols
T10	Traffic Control System for Lane Closure On Freeways and Expressways

State Project with DVBE Goals (06-14-00)

# DEPARTMENT OF TRANSPORTATION

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## NOTICE TO CONTRACTORS

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**CONTRACT NO. 08-483204**

**08-SBd-15-R33.4, R33.6**

Sealed proposals for the work shown on the plans entitled:

**STATE OF CALIFORNIA; DEPARTMENT OF TRANSPORTATION; PROJECT PLANS FOR BUILDING  
CONSTRUCTION ADJACENT TO STATE HIGHWAY IN SAN BERNARDINO COUNTY NEAR CAJON ON  
ROUTE 15 AT THE CAJON TRUCK INSPECTION FACILITIES**

will be received at the Department of Transportation, 3347 Michelson Drive, Suite 100, Irvine, CA 92612-1692, until 2 o'clock p.m. on March 14, 2002, at which time they will be publicly opened and read in Room C - 1116 at the same address.

Proposal forms for this work are included in a separate book entitled:

**STATE OF CALIFORNIA; DEPARTMENT OF TRANSPORTATION; PROPOSAL AND CONTRACT FOR  
BUILDING CONSTRUCTION ADJACENT TO STATE HIGHWAY IN SAN BERNARDINO COUNTY NEAR  
CAJON ON ROUTE 15 AT THE CAJON TRUCK INSPECTION FACILITIES**

General work description: CAJON TRUCK INSPECTION FACILITIES UPGRADE

This project has a goal of 3 percent disabled veteran business enterprise (DVBE) participation.

No prebid meeting is scheduled for this project.

Bids are required for the entire work described herein.

At the time this contract is awarded, the Contractor shall possess either a Class A license or Class B license or a combination of Class C licenses which constitutes a majority of the work.

The Contractor must also be properly licensed at the time the bid is submitted, except that on a joint venture bid a joint venture license may be obtained by a combination of licenses after bid opening but before award in conformance with Business and Professions Code, Section 7029.1.

This contract is subject to state contract nondiscrimination and compliance requirements pursuant to Government Code, Section 12990.

Preference will be granted to bidders properly certified as a "Small Business" as determined by the Department of General Services, Office of Small Business Certification and Resources at the time of bid opening in conformance with the provisions in Section 2-1.05, "Small Business Preference," of the special provisions, and Section 1896 et seq, Title 2, California Code of Regulations. A form for requesting a "Small Business" preference is included with the bid documents. Applications for status as a "Small Business" must be submitted to the Department of General Services, Office of Small Business Certification and Resources, 1531 "I" Street, Second Floor, Sacramento, CA 95814, Telephone No. (916) 322-5060.

A reciprocal preference will be granted to "California company" bidders in conformance with Section 6107 of the Public Contract Code. (See Sections 2 and 3 of the special provisions.) A form for indicating whether bidders are or are not a "California company" is included in the bid documents and is to be filled in and signed by all bidders.



Project plans, special provisions, and proposal forms for bidding this project can only be obtained at the Department of Transportation, Plans and Bid Documents, Room 0200, MS #26, Transportation Building, 1120 N Street, Sacramento, California 95814, FAX No. (916) 654-7028, Telephone No. (916) 654-4490. Use FAX orders to expedite orders for project plans, special provisions and proposal forms. FAX orders must include credit card charge number, card expiration date and authorizing signature. Project plans, special provisions, and proposal forms may be seen at the above Department of Transportation office and at the offices of the District Directors of Transportation at Irvine, Oakland, and the district in which the work is situated. Standard Specifications and Standard Plans are available through the State of California, Department of Transportation, Publications Unit, 1900 Royal Oaks Drive, Sacramento, CA 95815, Telephone No. (916) 445-3520.

Cross sections for this project are not available.

The successful bidder shall furnish a payment bond and a performance bond.

Pursuant to Section 1773 of the Labor Code, the general prevailing wage rates in the county, or counties, in which the work is to be done have been determined by the Director of the California Department of Industrial Relations. These wages are set forth in the General Prevailing Wage Rates for this project, available at the Labor Compliance Office at the offices of the District Director of Transportation for the district in which the work is situated, and available from the California Department of Industrial Relations' Internet Web Site at: <http://www.dir.ca.gov>. Future effective general prevailing wage rates which have been predetermined and are on file with the Department of Industrial Relations are referenced but not printed in the general prevailing wage rates.

DEPARTMENT OF TRANSPORTATION

Deputy Director Transportation Engineering

Dated February 11, 2002

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**COPY OF ENGINEER'S ESTIMATE**  
**(NOT TO BE USED FOR BIDDING PURPOSES)**  
**08-483204**

Item	Item Code	Item	Unit of Measure	Estimated Quantity
1 (S)	120100	TRAFFIC CONTROL SYSTEM	LS	LUMP SUM
2	994650	BUILDING WORK	LS	LUMP SUM

**STATE OF CALIFORNIA**  
**DEPARTMENT OF TRANSPORTATION**

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**SPECIAL PROVISIONS**

**Annexed to Contract No. 08-483204**

**SECTION 1. SPECIFICATIONS AND PLANS**

The work embraced herein shall conform to the provisions in the Standard Specifications dated July 1999, and the Standard Plans dated July 1999, of the Department of Transportation insofar as the same may apply, and these special provisions.

In case of conflict between the Standard Specifications and these special provisions, the special provisions shall take precedence over and shall be used in lieu of the conflicting portions.

**AMENDMENTS TO JULY 1999 STANDARD  
SPECIFICATIONS**

**UPDATED DECEMBER 31, 2001**

Amendments to the Standard Specifications set forth in these special provisions shall be considered as part of the Standard Specifications for the purposes set forth in Section 5-1.04, "Coordination and Interpretation of Plans, Standard Specifications and Special Provisions," of the Standard Specifications. Whenever either the term "Standard Specifications is amended" or the term "Standard Specifications are amended" is used in the special provisions, the text or table following the term shall be considered an amendment to the Standard Specifications. In case of conflict between such amendments and the Standard Specifications, the amendments shall take precedence over and be used in lieu of the conflicting portions.

**SECTION 2: PROPOSAL REQUIREMENTS AND CONDITIONS**

Issue Date: December 31, 2001

The second paragraph of Section 2-1.03, "Examination of Plans, Specifications, Contract, and Site of Work," of the Standard Specifications is amended to read:

Contract No. «Dist»-«Contract\_No»

- Where the Department has made investigations of site conditions, including subsurface conditions in areas where work is to be performed under the contract, or in other areas, some of which may constitute possible local material sources, bidders or Contractors may, upon written request, inspect the records of the Department as to those investigations subject to and upon the conditions hereinafter set forth.

## **SECTION 5: CONTROL OF WORK**

Issue Date: December 31, 2001

Section 5-1.02A, "Trench Excavation Safety Plans," of the Standard Specifications is amended to read:

### **5-1.02A Excavation Safety Plans**

- The Construction Safety Orders of the Division of Occupational Safety and Health shall apply to all excavations. For all excavations 1.5 m or more in depth, the Contractor shall submit to the Engineer a detailed plan showing the design and details of the protective systems to be provided for worker protection from the hazard of caving ground during excavation. The detailed plan shall include any tabulated data and any design calculations used in the preparation of the plan. Excavation shall not begin until the detailed plan has been reviewed and approved by the Engineer.
- Detailed plans of protective systems for which the Construction Safety Orders require design by a registered professional engineer shall be prepared and signed by an engineer who is registered as a Civil Engineer in the State of California, and shall include the soil classification, soil properties, soil design calculations that demonstrate adequate stability of the protective system, and any other design calculations used in the preparation of the plan.
- No plan shall allow the use of a protective system less effective than that required by the Construction Safety Orders.
- If the detailed plan includes designs of protective systems developed only from the allowable configurations and slopes, or Appendices, contained in the Construction Safety Orders, the plan shall be submitted at least 5 days before the Contractor intends to begin excavation. If the detailed plan includes designs of protective systems developed from tabulated data, or designs for which design by a registered professional engineer is required, the plan shall be submitted at least 3 weeks before the Contractor intends to begin excavation.
- Attention is directed to Section 7-1.01E, "Trench Safety."

## **SECTION 19: EARTHWORK**

Issue Date: December 31, 2001

The third paragraph of Section 19-1.02, "Preservation of Property," of the Standard Specifications is amended to read:

- In addition to the provisions in Sections 5-1.02, "Plans and Working Drawings," and 5-1.02A, "Excavation Safety Plans," detailed plans of the protective systems for excavations on or affecting railroad property will be reviewed for adequacy of protection provided for railroad facilities, property, and traffic. These plans shall be submitted at least 9 weeks before the Contractor intends to begin excavation requiring the protective systems. Approval by the Engineer of the detailed plans for the protective systems will be contingent upon the plans being satisfactory to the railroad company involved.

## **SECTION 42: GROOVE AND GRIND PAVEMENT**

Issue Date: December 31, 2001

The last sentence of the first subparagraph of the third paragraph in Section 42-2.02, "Construction," of the Standard Specifications is amended to read:

After grinding has been completed, the pavement shall conform to the straightedge and profile requirements specified in Section 40-1.10, "Final Finishing."

## **SECTION 49: PILING**

Issue Date: December 31, 2001

Section 49-1.05, "Driving Equipment," of the Standard Specifications is amended by adding the following paragraph after the seventh paragraph:

- The use of followers or underwater hammers for driving piles will be permitted if authorized in writing by the Engineer. When a follower or underwater hammer is used, its efficiency shall be verified by furnishing the first pile in each bent or footing sufficiently long and driving the pile without the use of a follower or underwater hammer.

The first and second paragraphs in Section 49-4.01, "Description," of the Standard Specifications are amended to read:

- Cast-in-place concrete piles shall consist of one of the following:
  - A. Steel shells driven permanently to the required bearing value and penetration and filled with concrete.
  - B. Steel casings installed permanently to the required penetration and filled with concrete.
  - C. Drilled holes filled with concrete.
  - D. Rock sockets filled with concrete.

- The drilling of holes shall conform to the provisions in these specifications. Concrete filling for cast-in-place concrete piles is designated by compressive strength and shall have a minimum 28-day compressive strength of 25 MPa. At the option of the Contractor, the combined aggregate grading for the concrete shall be either the 25-mm maximum grading, the 12.5-mm maximum grading, or the 9.5-mm maximum grading. Concrete shall conform to the provisions in Section 90, "Portland Cement Concrete," and Section 51, "Concrete Structures." Reinforcement shall conform to the provisions in Section 52, "Reinforcement."

The fourth paragraph in Section 49-4.03, "Drilled Holes," of the Standard Specifications is amended to read:

- After placing reinforcement and prior to placing concrete in the drilled hole, if caving occurs or deteriorated foundation material accumulates on the bottom of the hole, the bottom of the drilled hole shall be cleaned. The Contractor shall verify that the bottom of the drilled hole is clean.

The third paragraph in Section 49-6.02, "Payment," of the Standard Specifications is amended to read:

- The contract price paid per meter for cast-in-drilled-hole concrete piling shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all work involved in drilling holes, disposing of material resulting from drilling holes, temporarily casing holes and removing water when necessary, furnishing and placing concrete and reinforcement, and constructing reinforced concrete extensions, complete in place, to the required penetration, as shown on the plans, as specified in these specifications and in the special provisions, and as directed by the Engineer.

## **SECTION 50: PRESTRESSING CONCRETE**

Issue Date: December 31, 2001

Section 50-1.02, "Drawings," of the Standard Specifications is amended by adding the following paragraph after the second paragraph:

- Each working drawing submittal shall consist of plans for a single bridge or portion thereof. For multi-frame bridges, each frame shall require a separate working drawing submittal.

Section 50-1.05, "Prestressing Steel," of the Standard Specifications is amended to read:

- Prestressing steel shall be high-tensile wire conforming to the requirements in ASTM Designation: A 421, including Supplement I; high-tensile seven-wire strand conforming to the requirements in ASTM Designation: A 416; or uncoated high-strength steel bars conforming to the requirements in ASTM Designation: A 722, including all supplementary requirements. The maximum mass requirement of ASTM Designation: A 722 will not apply.
  - In addition to the requirements of ASTM Designation: A 722, for deformed bars, the reduction of area shall be determined from a bar from which the deformations have been removed. The bar shall be machined no more than necessary to remove the deformations over a length of 300 mm, and reduction will be based on the area of the machined portion.

- In addition to the requirements specified herein, epoxy-coated seven-wire prestressing steel strand shall be grit impregnated and filled in conformance with the requirements in ASTM Designation: A 882/A 882M, including Supplement I, and the following:

- A. The coating material shall be on the Department's list of approved coating materials for epoxy-coated strand, available from the Transportation Laboratory.
- B. The film thickness of the coating after curing shall be 381  $\mu\text{m}$  to 1143  $\mu\text{m}$ .
- C. Prior to coating the strand, the Contractor shall furnish to the Transportation Laboratory a representative 230-g sample from each batch of epoxy coating material to be used. Each sample shall be packaged in an airtight container identified with the manufacturer's name and batch number.
- D. Prior to use of the epoxy-coated strand in the work, written certifications referenced in ASTM Designation: A 882/A 882M, including a representative load-elongation curve for each size and grade of strand to be used and a copy of the quality control tests performed by the manufacturer, shall be furnished to the Engineer.
- E. In addition to the requirements in Section 50-1.10, "Samples for Testing," four 1.5-m long samples of coated strand and one 1.5-m long sample of uncoated strand of each size and reel shall be furnished to the Engineer for testing. These samples, as selected by the Engineer, shall be representative of the material to be used in the work.
- F. Epoxy-coated strand shall be cut using an abrasive saw.

All visible damage to coatings caused by shipping and handling, or during installation, including cut ends, shall be repaired in conformance with the requirements in ASTM Designation: A 882/A 882M. The patching material shall be furnished by the manufacturer of the epoxy powder and shall be applied in conformance with the manufacturer's written recommendations. The patching material shall be compatible with the original epoxy coating material and shall be inert in concrete.

- All bars in any individual member shall be of the same grade, unless otherwise permitted by the Engineer.
- When bars are to be extended by the use of couplers, the assembled units shall have a tensile strength of not less than the manufacturer's minimum guaranteed ultimate tensile strength of the bars. Failure of any one sample to meet this requirement will be cause for rejection of the heat of bars and lot of couplers. The location of couplers in the member shall be subject to approval by the Engineer.

- Wires shall be straightened if necessary to produce equal stress in all wires or wire groups or parallel lay cables that are to be stressed simultaneously or when necessary to ensure proper positioning in the ducts.

- Where wires are to be button-headed, the buttons shall be cold formed symmetrically about the axes of the wires. The buttons shall develop the minimum guaranteed ultimate tensile strength of the wire. No cold forming process shall be used that causes indentations in the wire. Buttonheads shall not contain wide open splits, more than 2 splits per head, or splits not parallel with the axis of the wire.

- Prestressing steel shall be protected against physical damage and rust or other results of corrosion at all times from manufacture to grouting or encasing in concrete. Prestressing steel that has sustained physical damage at any time shall be rejected. The development of visible rust or other results of corrosion shall be cause for rejection, when ordered by the Engineer.

- Epoxy-coated prestressing steel strand shall be covered with an opaque polyethylene sheeting or other suitable protective material to protect the strand from exposure to sunlight, salt spray, and weather. For stacked coils, the protective covering shall be draped around the perimeter of the stack. The covering shall be adequately secured; however, it should allow for air circulation around the strand to prevent condensation under the covering. Epoxy-coated strand shall not be stored within 300 m of ocean or tidal water for more than 2 months.

- Prestressing steel shall be packaged in containers or shipping forms for the protection of the steel against physical damage and corrosion during shipping and storage. Except for epoxy-coated strand, a corrosion inhibitor which prevents rust or other results of corrosion, shall be placed in the package or form, or shall be incorporated in a corrosion inhibitor carrier type packaging material, or when permitted by the Engineer, may be applied directly to the steel. The corrosion inhibitor shall have no deleterious effect on the steel or concrete or bond strength of steel to concrete. Packaging or forms damaged from any cause shall be immediately replaced or restored to original condition.

- The shipping package or form shall be clearly marked with a statement that the package contains high-strength prestressing steel, and the type of corrosion inhibitor used, including the date packaged.

- Prestressing steel for post-tensioning which is installed in members prior to placing and curing of the concrete, and which is not epoxy-coated, shall be continuously protected against rust or other results of corrosion, until grouted, by means of a corrosion inhibitor placed in the ducts or applied to the steel in the duct. The corrosion inhibitor shall conform to the provisions specified herein.

- When steam curing is used, prestressing steel for post-tensioning shall not be installed until the steam curing is completed.

- Water used for flushing ducts shall contain either quick lime (calcium oxide) or slaked lime (calcium hydroxide) in the amount of 0.01-kg/L. Compressed air used to blow out ducts shall be oil free.
- When prestressing steel for post-tensioning is installed in the ducts after completion of concrete curing, and if stressing and grouting are completed within 10 days after the installation of the prestressing steel, rust which may form during those 10 days will not be cause for rejection of the steel. Prestressing steel installed, tensioned, and grouted in this manner, all within 10 days, will not require the use of a corrosion inhibitor in the duct following installation of the prestressing steel. Prestressing steel installed as above but not grouted within 10 days shall be subject to all the requirements in this section pertaining to corrosion protection and rejection because of rust. The requirements in this section pertaining to tensioning and grouting within 10 days shall not apply to epoxy-coated prestressing steel strand.
- Any time prestressing steel for pretensioning is placed in the stressing bed and is exposed to the elements for more than 36 hours prior to encasement in concrete, adequate measures shall be taken by the Contractor, as approved by the Engineer, to protect the steel from contamination or corrosion.
- After final fabrication of the seven-wire prestressing steel strand, no electric welding of any form shall be performed on the prestressing steel. Whenever electric welding is performed on or near members containing prestressing steel, the welding ground shall be attached directly to the steel being welded.
- Pretensioned prestressing steel shall be cut off flush with the end of the member. For epoxy-coated prestressing steel, only abrasive saws shall be used to cut the steel. The exposed ends of the prestressing steel and a 25-mm strip of adjoining concrete shall be cleaned and painted. Cleaning shall be by wire brushing or abrasive blast cleaning to remove all dirt and residue on the metal or concrete surfaces. Immediately after cleaning, the surfaces shall be covered with one application of unthinned zinc-rich primer (organic vehicle type) conforming to the provisions in Section 91, "Paint," except that 2 applications shall be applied to surfaces which will not be covered by concrete or mortar. Aerosol cans shall not be used. The paint shall be thoroughly mixed at the time of application and shall be worked into any voids in the prestressing tendons.

The thirteenth paragraph in Section 50-1.08, "Prestressing," of the Standard Specifications is amended to read:

- Prestressing steel in pretensioned members shall not be cut or released until the concrete in the member has attained a compressive strength of not less than the value shown on the plans or 28 MPa, whichever is greater. In addition to these concrete strength requirements, when epoxy-coated prestressing steel strand is used, the steel shall not be cut or released until the temperature of the concrete surrounding the strand is less than 65°C, and falling.

The fifth paragraph in Section 50-1.10, "Samples for Testing," of the Standard Specifications is amended to read:

- The following samples of materials and tendons, selected by the Engineer from the prestressing steel at the plant or jobsite, shall be furnished by the Contractor to the Engineer well in advance of anticipated use:  
 For wire or bars, one 2-m long sample and for strand, one 1.5-m long sample, of each size shall be furnished for each heat or reel.  
 For epoxy-coated strand, one 1.5-m long sample of uncoated strand of each size shall be furnished for each reel.  
 If the prestressing tendon is a bar, one 2-m long sample shall be furnished and in addition, if couplers are to be used with the bar, two 1.25-m long samples of bar, equipped with one coupler and fabricated to fit the coupler, shall be furnished.

The second paragraph in Section 50-1.11, "Payment," of the Standard Specifications is amended to read:

- The contract lump sum prices paid for prestressing cast-in-place concrete of the types listed in the Engineer's Estimate shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all work involved in furnishing, placing, and tensioning the prestressing steel in cast-in-place concrete structures, complete in place, as shown on the plans, as specified in these specifications and the special provisions, and as directed by the Engineer.

## **SECTION 51: CONCRETE STRUCTURES**

Issue Date: December 31, 2001

The first and second paragraph in Section 51-1.06A, "Falsework Design and Drawings," of the Standard Specifications are amended to read:

- The Contractor shall submit to the Engineer working drawings and design calculations for falsework proposed for use at bridges. For bridges where the height of any portion of the falsework, as measured from the ground line to the soffit of

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the superstructure, exceeds 4.25 m; or where any individual falsework clear span length exceeds 4.85 m; or where provision for vehicular, pedestrian, or railroad traffic through the falsework is made; the drawings shall be signed by an engineer who is registered as a Civil Engineer in the State of California. Six sets of the working drawings and 2 copies of the design calculations shall be furnished. Additional working drawings and design calculations shall be submitted to the Engineer when specified in "Railroad Relations and Insurance" of the special provisions.

- The falsework drawings shall include details of the falsework erection and removal operations showing the methods and sequences of erection and removal and the equipment to be used. The details of the falsework erection and removal operations shall demonstrate the stability of all or any portions of the falsework during all stages of the erection and removal operations.

The seventh paragraph in Section 51-1.06A, "Falsework Design and Drawings," of the Standard Specifications is amended to read:

- In the event that several falsework plans are submitted simultaneously, or an additional plan is submitted for review before the review of a previously submitted plan has been completed, the Contractor shall designate the sequence in which the plans are to be reviewed. In such event, the time to be provided for the review of any plan in the sequence shall be not less than the review time specified above for that plan, plus 2 weeks for each plan of higher priority which is still under review. A falsework plan submittal shall consist of plans for a single bridge or portion thereof. For multi-frame bridges, each frame shall require a separate falsework plan submittal.

Section 51-1.06A, "Falsework Design and Drawings," of the Standard Specifications is amended by adding the following paragraphs:

- If structural composite lumber is proposed for use, the falsework drawings shall clearly identify the structural composite lumber members by grade (E value), species, and type. The Contractor shall provide technical data from the manufacturer showing the tabulated working stress values of the composite lumber. The Contractor shall furnish a certificate of compliance as specified in Section 6-1.07, "Certificates of Compliance," for each delivery of structural composite lumber to the project site.

- For falsework piles with a calculated loading capacity greater than 900 kN, the falsework piles shall be designed by an engineer who is registered as either a Civil Engineer or a Geotechnical Engineer in the State of California, and the calculations shall be submitted to the Engineer.

The first paragraph in Section 51-1.06A(1), "Design Loads," of the Standard Specifications is amended to read:

- The design load for falsework shall consist of the sum of dead and live vertical loads, and an assumed horizontal load. The minimum total design load for any falsework, including members that support walkways, shall be not less than 4800 N/m<sup>2</sup> for the combined live and dead load regardless of slab thickness.

The eighth paragraph in Section 51-1.06A(1), "Design Loads," of the Standard Specifications is amended to read:

- In addition to the minimum requirements specified in this Section 51-1.06A, falsework for box girder structures with internal falsework bracing systems using flexible members capable of withstanding tensile forces only, shall be designed to include the vertical effects caused by the elongation of the flexible member and the design horizontal load combined with the dead and live loads imposed by concrete placement for the girder stems and connected bottom slabs. Falsework comprised of individual steel towers with bracing systems using flexible members capable of withstanding tensile forces only to resist overturning, shall be exempt from these additional requirements.

The third paragraph in Section 51-1.06B, "Falsework Construction," of the Standard Specifications is amended to read:

- When falsework is supported on piles, the piles shall be driven and the actual bearing value assessed in conformance with the provisions in Section 49, "Piling."

Section 51-1.06B, "Falsework Construction," of the Standard Specifications is amended by adding the following paragraphs:

- For falsework piles with a calculated loading capacity greater than 900 kN, the Contractor shall conduct dynamic monitoring of pile driving and conduct penetration and bearing analyses based on a wave equation analysis. These analyses

shall be signed by an engineer who is registered as a Civil Engineer in the State of California and submitted to the Engineer prior to completion of falsework erection.

- Prior to the placement of falsework members above the stringers, the final bracing system for the falsework shall be installed.

Section 51-1.06C, "Removing Falsework," of the Standard Specifications is amended by adding the following paragraph:

- The falsework removal operation shall be conducted in such a manner that any portion of the falsework not yet removed remains in a stable condition at all times.

The sixth paragraph in Section 51-1.09, "Placing Concrete," of the Standard Specifications is amended to read:

- Vibrators used to consolidate concrete containing epoxy-coated bar reinforcement or epoxy-coated prestressing steel shall have a resilient covering to prevent damage to the epoxy-coating on the reinforcement or prestressing steel.

The table in the ninth paragraph of Section 51-1.12H(1), "Plain and Fabric Reinforced Elastomeric Bearing Pads," of the Standard Specifications is amended to read:

Tensile strength, percent	-15
Elongation at break, percent	-40; but not less than 300% total elongation of the material
Hardness, points	+10

Section 51-1.17, "Finishing Bridge Decks," of the Standard Specifications is amended by deleting the thirteenth and fourteenth paragraphs.

The fourteenth paragraph in Section 51-1.23, "Payment," of the Standard Specifications is amended by deleting "and injecting epoxy in cracks".

## **SECTION 52: REINFORCEMENT**

Issue Date: December 31, 2001

The third paragraph in Section 52-1.04, "Inspection," of the Standard Specifications is amended to read:

- A Certificate of Compliance conforming to the provisions in Section 6-1.07, "Certificates of Compliance," shall also be furnished for each shipment of epoxy-coated bar reinforcement or wire reinforcement certifying that the coated reinforcement conforms to the requirements in ASTM Designation: A 775/A 775M or A 884/A 884M, respectively, and the provisions in Section 52-1.02B, "Epoxy-coated Reinforcement." The Certificate of Compliance shall include all of the certifications specified in ASTM Designation: A 775/A 775M or A 884/A 884M respectively, and a statement that the coating material has been prequalified by acceptance testing performed by the Valley Forge Laboratories, Inc., Devon, Pennsylvania.

The third paragraph in Section 52-1.08C, "Mechanical Butt Splices," of the Standard Specifications is amended to read:

- The total slip of the reinforcing bars within the splice sleeve after loading in tension to 200 MPa and relaxing to 20 MPa shall not exceed the values listed in the following table. The slip shall be measured between gage points that are clear of the splice sleeve.



Reinforcing Bar Number	Total Slip (µm)
13	250
16	250
19	250
22	350
25	350
29	350
32	450
36	450
43	600
57	750

The first paragraph in Section 52-1.08C(5), "Sleeve-Lockshear Bolt Mechanical Butt Splices," of the Standard Specifications is amended to read:

- The sleeve-lockshear bolt type of mechanical butt splices shall consist of a seamless steel sleeve, center hole with centering pin, and bolts that are tightened until the bolt heads shear off with the bolt ends left embedded in the reinforcing bars. The seamless steel sleeve shall be either formed into a V configuration or shall have 2 serrated steel strips welded to the inside of the sleeve.

Section 52-1.08F, "Nondestructive Splice Tests," of the Standard Specifications is amended by deleting the seventh paragraph.

## **SECTION 55: STEEL STRUCTURES**

Issue Date: December 31, 2001

Section 55-3.14, "Bolted Connections," of the Standard Specifications is amended by adding the following after the ninth paragraph:

- If a torque multiplier is used in conjunction with a calibrated wrench as a method for tightening fastener assemblies to the required tension, both the multiplier and the wrench shall be calibrated together as a system. The same length input and output sockets and extensions that will be used in the work shall also be included in the calibration of the system. The manufacturer's torque multiplication ratio shall be adjusted during calibration of the system, such that when this adjusted ratio is multiplied by the actual input calibrated wrench reading, the product is a calculated output torque that is within 2 percent of the true output torque. When this system is used in the work to perform any installation tension testing, rotational capacity testing, fastener tightening, or tension verification, it shall be used, intact as calibrated.

The sixth paragraph of Section 55-4.02, "Payment," of the Standard Specifications is amended to read:

- If a portion or all of the structural steel is fabricated more than 480 air line kilometers from both Sacramento and Los Angeles, additional shop inspection expenses will be sustained by the State. Whereas it is and will be impracticable and extremely difficult to ascertain and determine the actual increase in these expenses, it is agreed that payment to the Contractor for furnishing the structural steel from each fabrication site located more than 480 air line kilometers from both Sacramento and Los Angeles will be reduced \$5000 or by an amount computed at \$0.044 per kilogram of structural steel fabricated, whichever is greater, or in the case of each fabrication site located more than 4800 air line kilometers from both Sacramento and Los Angeles, payment will be reduced \$8000 or by \$0.079 per kilogram of structural steel fabricated, whichever is greater.

## **SECTION 56: SIGNS**

Issue Date: December 31, 2001

Section 56-1.01, "Description," of the Standard Specifications is amended by deleting the third paragraph.

The sixth through the thirteenth paragraphs in Section 56-1.03, "Fabrication," of the Standard Specifications are amended to read:

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- High-strength bolted connections, where shown on the plans, shall conform to the provisions in Section 55-3.14, "Bolted Connections," except that only fastener assemblies consisting of a high-strength bolt, nut, hardened washer, and direct tension indicator shall be used.
- High-strength fastener assemblies, and any other bolts, nuts, and washers attached to sign structures shall be zinc-coated by the mechanical deposition process.
- An alternating snugging and tensioning pattern for anchor bolts and high-strength bolted splices shall be used. Once tensioned, high-strength fastener components and direct tension indicators shall not be reused.
- For bolt diameters less than 10 mm, the diameter of the bolt hole shall be not more than 0.80-mm larger than the nominal bolt diameter. For bolt diameters greater than or equal to 10 mm, the diameter of the bolt hole shall be not more than 1.6 mm larger than the nominal bolt diameter.
- Sign structures shall be fabricated into the largest practical sections prior to galvanizing.
- Ribbed sheet metal panels for box beam closed truss sign structures shall be fastened to the truss members by cap screws or bolts as shown on the plans, or by 4.76 mm stainless steel blind rivets conforming to Industrial Fasteners Institute, Standard IFI-114, Grade 51. The outside diameter of the large flange rivet head shall be not less than 15.88 mm in diameter. Web splices in ribbed sheet metal panels may be made with similar type blind rivets of a size suitable for the thickness of material being connected.
- Spalling or chipping of concrete structures shall be repaired by the Contractor at the Contractor's expense.
- Overhead sign supports shall have an aluminum identification plate permanently attached near the base, adjacent to the traffic side on one of the vertical posts, using either stainless steel rivets or stainless steel screws. As a minimum, the information on the plate shall include the name of the manufacturer, the date of manufacture and the contract number.

## SECTION 59: PAINTING

Issue Date: December 31, 2001

Section 59-2.01, "General," of the Standard Specifications is amended by adding the following paragraphs after the first paragraph:

- Unless otherwise specified, no painting Contractors or subcontractors will be permitted to commence work without having the following current "SSPC: The Society for Protective Coatings" (formerly the Steel Structures Painting Council) certifications in good standing:
  - A. For cleaning and painting structural steel in the field, certification in conformance with the requirements in Qualification Procedure No. 1, "Standard Procedure For Evaluating Painting Contractors (Field Application to Complex Industrial Structures)" (SSPC-QP 1).
  - B. For removing paint from structural steel, certification in conformance with the requirements in Qualification Procedure No. 2, "Standard Procedure For Evaluating Painting Contractors (Field Removal of Hazardous Coatings from Complex Structures)" (SSPC-QP 2).
  - C. For cleaning and painting structural steel in a permanent painting facility, certification in conformance with the requirements in Qualification Procedure No. 3, "Standard Procedure For Evaluating Qualifications of Shop Painting Applicators" (SSPC-QP 3). The AISC's Sophisticated Paint Endorsement (SPE) quality program will be considered equivalent to SSPC-QP 3.

The third paragraph of Section 59-2.03, "Blast Cleaning," of the Standard Specifications is amended to read:

- Exposed steel or other metal surfaces to be blast cleaned shall be cleaned in conformance with the requirements in Surface Preparation Specification No. 6, "Commercial Blast Cleaning," of the "SSPC: The Society for Protective Coatings." Blast cleaning shall leave all surfaces with a dense, uniform, angular anchor pattern of not less than 35  $\mu$ m as measured in conformance with the requirements in ASTM Designation: D 4417.

The first paragraph of Section 59-2.06, "Hand Cleaning," of the Standard Specifications is amended to read:

- Dirt, loose rust and mill scale, or paint which is not firmly bonded to the surfaces shall be removed in conformance with the requirements in Surface Preparation Specification No. 2, "Hand Tool Cleaning," of the "SSPC: The Society for Protective Coatings." Edges of old remaining paint shall be feathered.

The fourth paragraph of Section 59-2.12, "Painting," of the Standard Specifications is amended to read:

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- The dry film thickness of the paint will be measured in place with a calibrated Type 2 magnetic film thickness gage in conformance with the requirements of specification SSPC-PA2 of the "SSPC: The Society for Protective Coatings."

## SECTION 75: MISCELLANEOUS METAL

Issue Date: December 31, 2001

The table in the tenth paragraph of Section 75-1.02, "Miscellaneous Iron and Steel," of the Standard Specifications is amended to read:

Material	Specification
Steel bars, plates and shapes	ASTM Designation: A 36/A 36M or A 575, A 576 (AISI or M Grades 1016 through 1030 except Grade 1017)
Steel fastener components for general applications:	
Bolts and studs	ASTM Designation: A 307
Headed anchor bolts	ASTM Designation: A 307, Grade B, including S1 supplementary requirements
Nonheaded anchor bolts	ASTM Designation: A 307, Grade C, including S1 supplementary requirements and S1.6 of AASHTO Designation: M 314 supplementary requirements or AASHTO Designation: M 314, Grade 36 or 55, including S1 supplementary requirements
High-strength bolts and studs, threaded rods, and nonheaded anchor bolts	ASTM Designation: A 449, Type 1
Nuts	ASTM Designation: A 563, including Appendix X1*
Washers	ASTM Designation: F 844
Components of high-strength steel fastener assemblies for use in structural steel joints:	
Bolts	ASTM Designation: A 325, Type 1
Tension control bolts	ASTM Designation: F 1852, Type 1
Nuts	ASTM Designation: A 563, including Appendix X1*
Hardened washers	ASTM Designation: F 436, Type 1, Circular, including S1 supplementary requirements
Direct tension indicators	ASTM Designation: F 959, Type 325, zinc-coated
Stainless steel fasteners (Alloys 304 & 316) for general applications:	
Bolts, screws, studs, threaded rods, and nonheaded anchor bolts	ASTM Designation: F 593 or F 738M
Nuts	ASTM Designation: F 594 or F 836M
Washers	ASTM Designation: A 240/A 240M and ANSI B 18.22M
Carbon-steel castings	ASTM Designation: A 27/A 27M, Grade 65-35 [450-240], Class 1
Malleable iron castings	ASTM Designation: A 47, Grade 32510 or A 47M, Grade 22010
Gray iron castings	ASTM Designation: A 48, Class 30B
Ductile iron castings	ASTM Designation: A 536, Grade 65-45-12
Cast iron pipe	Commercial quality
Steel pipe	Commercial quality, welded or extruded
Other parts for general applications	Commercial quality

\* Zinc-coated nuts that will be tightened beyond snug or wrench tight shall be furnished with a dyed dry lubricant conforming to Supplementary Requirement S2 in ASTM Designation: A 563.

The table in the eighteenth paragraph of Section 75-1.03, "Miscellaneous Bridge Metal," of the Standard Specifications is amended to read:

Stud Diameter (millimeters)	Sustained Tension Test Load (kilonewtons)
29.01-33.00	137.9
23.01-29.00	79.6
21.01-23.00	64.1
* 18.01-21.00	22.2
15.01-18.00	18.2
12.01-15.00	14.2
9.01-12.00	9.34
6.00-9.00	4.23

\* Maximum stud diameter permitted for mechanical expansion anchors.

The table in the nineteenth paragraph of Section 75-1.03, "Miscellaneous Bridge Metal," of the Standard Specifications is amended to read:

Stud Diameter (millimeters)	Ultimate Tensile Load (kilonewtons)
30.01-33.00	112.1
27.01-30.00	88.1
23.01-27.00	71.2
20.01-23.00	51.6
16.01-20.00	32.0
14.01-16.00	29.4
12.00-14.00	18.7

The table in the twenty-second paragraph of Section 75-1.03, "Miscellaneous Bridge Metal," of the Standard Specifications is amended to read:

Installation Torque Values, (newton meters)			
Stud Diameter (millimeters)	Shell Type Mechanical Expansion Anchors	Integral Stud Type Mechanical Expansion Anchors	Resin Capsule Anchors and Cast-in-Place Inserts
29.01-33.00	—	—	540
23.01-29.00	—	—	315
21.01-23.00	—	—	235
18.01-21.00	110	235	200
15.01-18.00	45	120	100
12.01-15.00	30	65	40
9.01-12.00	15	35	24
6.00-9.00	5	10	—

## SECTION 86: SIGNALS, LIGHTING AND ELECTRICAL SYSTEMS

Issue Date: December 31, 2001

The seventh paragraph of Section 86-2.03, "Foundations," of the Standard Specifications is amended to read:

- Forms shall be true to line and grade. Tops of foundations for posts and standards, except special foundations, shall be finished to curb or sidewalk grade or as directed by the Engineer. Forms shall be rigid and securely braced in place. Conduit ends and anchor bolts shall be placed in proper position and to proper height, and anchor bolts shall be held in place

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by means of rigid top and bottom templates. The bottom template shall be made of steel. The bottom template shall provide proper spacing and alignment of the anchor bolts near their bottom embedded end. The bottom template shall be installed before placing footing concrete. Anchor bolts shall not be installed more than 1:40 from vertical.

Section 86-2.03, "Foundations," of the Standard Specifications is amended by deleting the eighth paragraph.

The twelfth paragraph of Section 86-2.03, "Foundations," of the Standard Specifications is amended to read:

- Plumbing of the standards shall be accomplished by adjusting the leveling nuts before placing the mortar or before the foundation is finished to final grade. Shims, or other similar devices shall not be used for plumbing or raking of posts, standards or pedestals. After final adjustments of both top nuts and leveling nuts on anchorage assemblies have been made, firm contact shall exist between all bearing surfaces of the anchor bolt nuts, washers, and the base plate.

The first paragraph of Section 86-2.04, "Standards, Steel Pedestals and Posts," of the Standard Specifications is amended to read:

- Standards for traffic signals and lighting, and steel pedestals for cabinets and other similar equipment, shall be located as shown on the plans. Bolts, nuts and washers, and anchor bolts for use in signal and lighting support structures shall conform to the provisions in Section 55-2, "Materials." Except when bearing-type connections or slipbases are specified, high-strength bolted connections shall conform to the provisions in Section 55-3.14, "Bolted Connections." Welding, nondestructive testing (NDT) of welds, and acceptance and repair criteria for NDT of steel members shall conform to the requirements of AWS D1.1 and the contract special provisions.

The second paragraph of Section 86-2.04, "Standards, Steel Pedestals and Posts," of the Standard Specifications is amended to read:

- On each lighting standard except Type 1, one rectangular stainless steel identification tag shall be permanently attached above the hand hole, near the base of the standard, using one stainless steel rivet near each corner of the identification tag. On each signal pole support, two stainless steel identification tags shall be similarly attached, one above the hand hole near the base of the vertical standard and one on the underside of the signal mast arm near the arm plate. As a minimum, the information on each stainless steel identification tag shall include the name of the manufacturer, the date of manufacture, the identification number as shown on the plans, and the contract number. The information may be either depressed or raised, and shall be legible.
- Each base plate at the bottom of poles, and each arm plate on the lower end of all luminaire and signal arms shall be marked with a unique identification code assigned by the fabricator. This code shall be traceable to a particular contract and all welds on that component, and shall be readable after the support structure is coated and installed.

The fourth paragraph of Section 86-2.04, "Standards, Steel Pedestals and Posts" of the Standard Specifications is amended to read:

- Ferrous metal parts of standards, with shaft length of 4.6 m and longer, shall conform to the details shown on the plans, the provisions in Section 55, "Steel Structures," except as otherwise noted, and the following requirements:

Except as otherwise specified, standards shall be fabricated from sheet steel of weldable grade having a minimum yield strength, after fabrication, of 276 MPa.

Certified test reports which verify conformance to the minimum yield strength requirements shall be submitted to the Engineer. The test reports may be the mill test reports for the as-received steel or, when the as-received steel has a lower yield strength than required, the Contractor shall provide supportive test data which provides assurance that the Contractor's method of cold forming will consistently increase the tensile properties of the steel to meet the specified minimum yield strength. The supportive test data shall include tensile properties of the steel both before and after cold forming for specific heats and thicknesses.

When a single-ply 8-mm thick pole is specified, a 2-ply pole with equivalent section modulus may be substituted.

Standards may be fabricated of full-length sheets or shorter sections. Each section shall be fabricated from not more than 2 pieces of sheet steel. Where 2 pieces are used, the longitudinal welded seams shall be directly opposite one another. When the sections are butt-welded together, the longitudinal welded seams on adjacent sections shall be placed to form continuous straight seams from base to top of standard.

Butt-welded transverse joints of tubular sections requiring CJP groove welds shall be made using a metal sleeve backing ring inside each joint. The sleeve shall be 3-mm nominal thickness, or thicker, and of steel having

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the same chemical composition as the steel in the tubular sections to be joined. When the sections to be joined have different specified minimum yield strengths, the steel in the sleeve shall have the same chemical composition as the tubular section having the higher minimum yield strength. The width of the metal sleeve shall be consistent with the type of NDT chosen and shall be a minimum width of 25 mm. The sleeve shall be centered at the joint and have the same taper as the tubular sections, with the entire outer surface area of the sleeve in full contact with the adjoining inside surfaces of the tubular sections being connected.

All welds shall be continuous.

The weld metal at the transverse joint shall extend to the sleeve, making the sleeve an integral part of the joint.

During fabrication, longitudinal seams on vertical tubular members of cantilevered support structures shall be centered on and along the side of the pole that the pole plate is located. Longitudinal seams on horizontal tubular members, including signal and luminaire arms, shall be within 30 degrees of the bottom of the arm.

Longitudinal seam welds shall have 60 percent minimum penetration, except that within 150 mm of any circumferential weld, longitudinal seam welds shall be CJP groove welds. In addition, longitudinal seam welds on lighting support structures having telescopic pole segment splices shall be CJP groove welds on both the male and female ends for a length on each end equal to the designated slip fit splice length plus 150 mm.

Unless otherwise specified, steel members used for signal and lighting support structures shall receive NDT in conformance with AWS D1.1, AASHTO's LTS-4-"Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals" (4<sup>th</sup> edition, 2001) and the following:

Weld Location	Weld Type	Minimum Required NDT
Circumferential welds used to splice tubular sections and poles and arms	CJP groove weld with backing ring	100% UT or RT
Longitudinal seam welds	PJP groove weld	Random 25%MT
	CJP groove weld	100% UT or RT
Welds attaching base plates, flange plates, or pole or mast arm plates to poles or arm tubes	CJP groove weld with backing ring and reinforcing fillet	100% UT and MT
	External (top) fillet weld for socket-type connections	100% UT or RT

A written procedure approved by the Engineer shall be used when performing UT on material less than 8 mm thick. Contoured shoes shall be used when performing UT on round tubular sections under 1270 mm in diameter. UT of luminaire, signal arms, or pole sections that are arched or bent after welding shall be performed after bending has been performed, but before galvanizing.

When less than 100 percent of a weld is specified for NDT, and if defects are found during this inspection, additional NDT shall be performed. This additional NDT shall be performed on 25 percent of the total weld, as determined by the Quality Control Manager (QCM) unless otherwise directed by the Engineer, for all similar welds produced for signal and lighting support structures in the project. If any portion of the additional weld inspected is found defective, 100 percent of all similar welds produced for signal and lighting support structures in the project shall be tested.

One 25-mm diameter plug core sample shall be taken from each of three poles and from each of three arms for each type of signal and luminaire support to be furnished. Each plug core sample shall be taken from a different location along the poles, and arms selected for sampling. Unless otherwise directed by the Engineer, prior to coating poles the QCM shall randomly select poles and arms and the locations for taking plug core samples of longitudinal welds for each type of signal and luminaire support and submit the samples to the Engineer. Each plug core sample shall be labeled to indicate pole and arm identification codes and the location from which the plug core sample was removed. Plug core samples will not be required if other randomly selected plug core samples, representing the same types of signal and luminaire supports produced by the same manufacturer, have previously been submitted to and approved by the Engineer within the past 3 months. Repair of all plug holes will be done prior to coating, in a manner approved by the Engineer, and at the expense of the Contractor.

Prior to coating, the Contractor shall be responsible for satisfactorily repairing all holes in structures from which plug core samples were taken.

Exposed circumferential welds, except fillet and fatigue-resistant welds and welds on top of mast arms, shall be ground flush (-0, + 2mm) with the base metal prior to galvanizing or painting.

Circumferential welds and base plate-to-pole welds may be repaired only one time without written permission from the Engineer.

Exposed edges of the plates that make up the base assembly shall be finished to a surface roughness of 25  $\mu$ m or smoother, and exposed corners of the plates shall be neatly rounded unless otherwise shown on the plans. Shafts shall be provided with slip-fitter shaft caps.

Flatness of surfaces of base plates that are to come in contact with concrete, grout, or washers and leveling nuts shall not vary more than 3 mm in any 305 mm-distance and shall not vary more than 5 mm for the length of the section. Flatness of faying surfaces of 1) plates in high-strength bolted connections, 2) plates in joints where cap screws are used to secure luminaire and signal arms, and 3) plates used for breakaway slip base assemblies shall not vary more than 2 mm in any 305 mm-distance and shall not vary more than 3 mm for the length of the section. The Engineer will prescribe the method for determining flatness.

Standards shall be straight, with a permissive variation not to exceed 25 mm measured at the midpoint of a 9-m or 11-m standard and not to exceed 20 mm measured at the midpoint of a 5-m through 6-m standard. Variation shall not exceed 25 mm at a point 4.5 m above the base plate for Type 35 and Type 36 standards.

Zinc-coated nuts used on any fastener assembly having a specified preload (obtained by specifying a prescribed tension, torque value, or degree of turn) shall be provided with a colored lubricant that is clean and dry to the touch. The color of the lubricant shall be in contrast to the zinc coating on the nut so that the presence of the lubricant is visually obvious. In addition, either the lubricant shall be insoluble in water, or fastener components shall be shipped to the job site in a sealed container.

Except for holes in base plates and flange plates, thermally cut holes made in tubular structural members of signal and lighting support structures shall initially be made a maximum of 2 mm less than the required hole diameter. The hole shall then be mechanically enlarged to the required size and shape by reaming or grinding. Edges shall have a surface roughness no greater than 6.35 mm. Round holes may be drilled to the exact final diameter. No holes shall be made in structural members unless the holes are shown on the plans or are approved in writing by the Engineer.

Standards with an outside diameter of 300 mm or less shall be round. Standards with an outside diameter greater than 300 mm shall be round or multisided. Multisided standards shall have a minimum of 12 sides which shall be convex and shall have a minimum bend radius of 100 mm.

Mast arms for standards shall be fabricated from material as specified for standards, and shall conform to the dimensions shown on the plans.

The cast steel option for slip bases shall be fabricated from material conforming to the requirements in ASTM Designation: A 27/A 27M, Grade 70-40. Other comparable material may be used if written permission is given by the Engineer. The casting tolerances shall be in conformance with the Steel Founder's Society of America recommendations (green sand molding).

One casting from each lot of 50 castings or less shall be subject to radiographic inspection, in conformance with the requirements in ASTM Designation: E 94. The castings shall comply with the acceptance criteria severity level 3 or better for all types and categories of discontinuities in conformance with the requirements in ASTM Designations: E 186 and E 446. If the one casting fails to pass the inspection, 2 additional castings shall be radiographed. Both of these castings shall pass the inspection or the entire lot of 50 will be rejected.

Material certifications, consisting of physical and chemical properties, and radiographic films of the castings shall be filed at the manufacturer's office. These certifications and films shall be available for inspection upon request.

High-strength bolts, nuts and flat washers used to connect slip base plates shall conform to the requirements in ASTM Designation: A 325 or A 325M and shall be galvanized in conformance with the provisions in Section 75-1.05, "Galvanizing."

Plate washers shall be fabricated by saw cutting and drilling steel plate conforming to the requirements in AISI Designation: 1018, and be galvanized in conformance with the provisions in Section 75-1.05, "Galvanizing." Prior to galvanizing, all burrs and sharp edges shall be removed and holes shall be chamfered sufficiently on each side to allow the bolt head to make full contact with the washer without tension on the bolt.

High-strength cap screws shown on the plans for attaching arms to standards shall conform to the requirements in ASTM Designation: A 325, A 325M or ASTM Designation: A 449, and shall comply with the mechanical requirements in ASTM Designation: A 325 or A 325M after galvanizing. The cap screws shall be galvanized in conformance with the provisions in Section 75-1.05, "Galvanizing." The threads of the cap screws shall be coated with a colored lubricant that is clean and dry to the touch. The color of the lubricant shall be in contrast to the color of the zinc coating on the cap screw so that presence of the lubricant is visually obvious. In addition, either the lubricant shall be insoluble in water, or fastener components shall be shipped to the job site in a sealed container.

Unless otherwise specified, bolted connections attaching signal or luminaire arms to poles shall be considered slip critical. Galvanized faying surfaces on plates on luminaire and signal arms and matching plate surfaces on poles shall be roughened by hand using a wire brush prior to assembly and shall conform to the requirements for Class C surface conditions for slip-critical connections in "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts," a specification approved by the Research Council on Structural Connections (RCSC) of the Engineering Foundation. For any faying surface required to be painted, the paint shall be an approved type, brand, and thickness that has been tested and approved according to the RCSC Specification as a Class B coating.

Samples of fastener components will be randomly taken from each production lot by the Engineer and submitted, along with all test reports required by appropriate ASTM fastener specifications, for QA testing and evaluation. Sample sizes for each fastener component shall be as determined by the Engineer.

The seventh paragraph of 86-2.04, "Standards, Steel Pedestals and Posts" of the Standard Specifications is amended to read:

- To avoid interference of arm plate-to-tube welds with cap screw heads, and to ensure cap screw heads can be turned using conventional installation tools, fabricators shall make all necessary adjustments to details prior to fabrication and properly locate the position of all arm tubes on arm plates during fabrication.

Section 86-8.01, "Payment," of the Standard Specifications is amended to read by adding the following paragraph after the first paragraph:

- If a portion or all of the signal, lighting and electrical systems pursuant to Standard Specification Section 86, "Signals, Lighting and Electrical Systems," is fabricated more than 480 air line kilometers from both-Sacramento and Los Angeles, additional shop inspection expenses will be sustained by the State. Whereas it is and will be impracticable and extremely difficult to ascertain and determine the actual increase in such expenses, it is agreed that payment to the Contractor for furnishing such items from each fabrication site located more than 480 air line kilometers from both Sacramento and Los Angeles will be reduced \$5000; in addition, in the case where a fabrication site is located more than 4800 air line kilometers from both Sacramento and Los Angeles, payment will be reduced an additional \$3000 per each fabrication site (\$8000 total per site).

## **SECTION 90: PORTLAND CEMENT CONCRETE**

Issue Date: December 31, 2001

Section 90, "Portland Cement Concrete," of the Standard Specifications is amended to read:

## **SECTION 90: PORTLAND CEMENT CONCRETE**

### **90-1 GENERAL**

#### **90-1.01 DESCRIPTION**

- Portland cement concrete shall be composed of cementitious material, fine aggregate, coarse aggregate, admixtures if used, and water, proportioned and mixed as specified in these specifications.

- The Contractor shall determine the mix proportions for all concrete except pavement concrete. The Engineer will determine the mix proportions for pavement concrete. Concrete for which the mix proportions are determined either by the Contractor or the Engineer shall conform to the requirements of this Section 90.

- Unless otherwise specified, cementitious material shall be a combination of cement and mineral admixture. Cementitious material shall be either:

1. "Type IP (MS) Modified" cement; or
2. A combination of "Type II Modified" portland cement and mineral admixture; or
3. A combination of Type V portland cement and mineral admixture.

- Type III portland cement shall be used only as allowed in the special provisions or with the approval of the Engineer.

- Class 1 concrete shall contain not less than 400 kg of cementitious material per cubic meter.
- Class 2 concrete shall contain not less than 350 kg of cementitious material per cubic meter.
- Class 3 concrete shall contain not less than 300 kg of cementitious material per cubic meter.



- Class 4 concrete shall contain not less than 250 kg of cementitious material per cubic meter.
- Minor concrete shall contain not less than 325 kg of cementitious material per cubic meter unless otherwise specified in these specifications or the special provisions.
- Unless otherwise designated on the plans or specified in these specifications or the special provisions, the amount of cementitious material used per cubic meter of concrete in structures or portions of structures shall conform to the following:

Use	Cementitious Material Content (kg/m <sup>3</sup> )
Concrete designated by compressive strength:	
Deck slabs and slab spans of bridges	400 min., 475 max.
Roof sections of exposed top box culverts	400 min., 475 max.
Other portions of structures	350 min., 475 max.
Concrete not designated by compressive strength:	
Deck slabs and slab spans of bridges	400 min.
Roof sections of exposed top box culverts	400 min.
Prestressed members	400 min.
Seal courses	400 min.
Other portions of structures	350 min.
Concrete for precast members	350 min., 550 max.

- Whenever the 28-day compressive strength shown on the plans is greater than 25 MPa, the concrete shall be designated by compressive strength. If the plans show a 28-day compressive strength that is 28 MPa or greater, an additional 14 days will be allowed to obtain the specified strength. The 28-day compressive strengths shown on the plans that are 25 MPa or less are shown for design information only and are not a requirement for acceptance of the concrete.
- Concrete designated by compressive strength shall be proportioned such that the concrete will attain the strength shown on the plans or specified in the special provisions.
- Before using concrete for which the mix proportions have been determined by the Contractor, or in advance of revising those mix proportions, the Contractor shall submit in writing to the Engineer a copy of the mix design.
- Compliance with cementitious material content requirements will be verified in conformance with procedures described in California Test 518 for cement content. For testing purposes, mineral admixture shall be considered to be cement. Batch proportions shall be adjusted as necessary to produce concrete having the specified cementitious material content.
- If any concrete has a cementitious material, portland cement, or mineral admixture content that is less than the minimum required, the concrete shall be removed. However, if the Engineer determines that the concrete is structurally adequate, the concrete may remain in place and the Contractor shall pay to the State \$0.55 for each kilogram of cementitious material, portland cement, or mineral admixture that is less than the minimum required. The Department may deduct the amount from any moneys due, or that may become due, the Contractor under the contract. The deductions will not be made unless the difference between the contents required and those actually provided exceeds the batching tolerances permitted by Section 90-5, "Proportioning." No deductions will be made based on the results of California Test 518.
- The requirements of the preceding paragraph shall not apply to minor concrete or commercial quality concrete.

## 90-2 MATERIALS

### 90-2.01 CEMENT

- Unless otherwise specified, cement shall be either "Type IP (MS) Modified" cement, "Type II Modified" portland cement or Type V portland cement.
- "Type IP (MS) Modified" cement shall conform to the requirements for Type IP (MS) cement in ASTM Designation: C 595, and shall be comprised of an intimate and uniform blend of Type II cement and not more than 35 percent by mass of mineral admixture. The type and minimum amount of mineral admixture used in the manufacture of "Type IP (MS) Modified" cement shall be in conformance with the provisions in Section 90-4.08, "Required Use of Mineral Admixtures."
- "Type II Modified" portland cement shall conform to the requirements for Type II portland cement in ASTM Designation: C 150.

- In addition, "Type IP (MS) Modified" cement and "Type II Modified" portland cement shall conform to the following requirements:

- A. The cement shall not contain more than 0.60 percent by mass of alkalis, calculated as the percentage of  $\text{Na}_2\text{O}$  plus 0.658 times the percentage of  $\text{K}_2\text{O}$ , when determined by either direct intensity flame photometry or by the atomic absorption method. The instrument and procedure used shall be qualified as to precision and accuracy in conformance with the requirements in ASTM Designation: C 114;
- B. The autoclave expansion shall not exceed 0.50 percent; and
- C. Mortar, containing the cement to be used and Ottawa sand, when tested in conformance with California Test 527, shall not expand in water more than 0.010 percent and shall not contract in air more than 0.048 percent, except that when cement is to be used for precast prestressed concrete piling, precast prestressed concrete members, or steam cured concrete products, the mortar shall not contract in air more than 0.053 percent.

- Type III and Type V portland cements shall conform to the requirements in ASTM Designation: C 150 and the additional requirements listed above for "Type II Modified" portland cement, except that when tested in conformance with California Test 527, mortar containing Type III portland cement shall not contract in air more than 0.075 percent.

- Cement used in the manufacture of cast-in-place concrete for exposed surfaces of like elements of a structure shall be from the same cement mill.

- Cement shall be protected from exposure to moisture until used. Sacked cement shall be piled to permit access for tally, inspection, and identification of each shipment.

- Adequate facilities shall be provided to assure that cement meeting the provisions specified in this Section 90-2.01 shall be kept separate from other cement in order to prevent any but the specified cement from entering the work. Safe and suitable facilities for sampling cement shall be provided at the weigh hopper or in the feed line immediately in advance of the hopper, in conformance with California Test 125.

- If cement is used prior to sampling and testing as provided in Section 6-1.07, "Certificates of Compliance," and the cement is delivered directly to the site of the work, the Certificate of Compliance shall be signed by the cement manufacturer or supplier of the cement. If the cement is used in ready-mixed concrete or in precast concrete products purchased as such by the Contractor, the Certificate of Compliance shall be signed by the manufacturer of the concrete or product.

- Cement furnished without a Certificate of Compliance shall not be used in the work until the Engineer has had sufficient time to make appropriate tests and has approved the cement for use.

## **90-2.02 AGGREGATES**

- Aggregates shall be free from deleterious coatings, clay balls, roots, bark, sticks, rags, and other extraneous material.
- Natural aggregates shall be thoroughly and uniformly washed before use.
- The Contractor, at the Contractor's expense, shall provide safe and suitable facilities, including necessary splitting devices for obtaining samples of aggregates, in conformance with California Test 125.

- Aggregates shall be of such character that it will be possible to produce workable concrete within the limits of water content provided in Section 90-6.06, "Amount of Water and Penetration."

- Aggregates shall have not more than 10 percent loss when tested for soundness in conformance with the requirements in California Test 214. The soundness requirement for fine aggregate will be waived, provided that the durability index,  $D_f$ , of the fine aggregate is 60, or greater, when tested for durability in conformance with California Test 229.

- If the results of any one or more of the Cleanness Value, Sand Equivalent, or aggregate grading tests do not meet the requirements specified for "Operating Range" but all meet the "Contract Compliance" requirements, the placement of concrete shall be suspended at the completion of the current pour until tests or other information indicate that the next material to be used in the work will comply with the requirements specified for "Operating Range."

- If the results of either or both the Cleanness Value and coarse aggregate grading tests do not meet the requirements specified for "Contract Compliance," the concrete that is represented by the tests shall be removed. However, if the Engineer determines that the concrete is structurally adequate, the concrete may remain in place, and the Contractor shall pay to the State \$4.60 per cubic meter for paving concrete and \$7.20 per cubic meter for all other concrete for the concrete represented by these tests and left in place. The Department may deduct the amount from any moneys due, or that may become due, the Contractor under the contract.

- If the results of either or both the Sand Equivalent and fine aggregate grading tests do not meet the requirements specified for "Contract Compliance," the concrete which is represented by the tests shall be removed. However, if the Engineer determines that the concrete is structurally adequate, the concrete may remain in place, and the Contractor shall pay to the State \$4.60 per cubic meter for paving concrete and \$7.20 per cubic meter for all other concrete for the concrete

represented by these tests and left in place. The Department may deduct the amount from any moneys due, or that may become due, the Contractor under the contract.

- The 2 preceding paragraphs apply individually to the "Contract Compliance" requirements for coarse aggregate and fine aggregate. When both coarse aggregate and fine aggregate do not conform to the "Contract Compliance" requirements, both paragraphs shall apply. The payments specified in those paragraphs shall be in addition to any payments made in conformance with the provisions in Section 90-1.01, "Description."

- No single Cleanness Value, Sand Equivalent or aggregate grading test shall represent more than 250 m<sup>3</sup> of concrete or one day's pour, whichever is smaller.

- Aggregates specified for freeze-thaw resistance shall pass the freezing and thawing test, California Test 528.

- The Contractor shall notify the Engineer of the proposed source of freeze-thaw resistant concrete aggregates at least 4 months before intended use. Should the Contractor later propose a different source of concrete aggregates, the Contractor shall again notify the Engineer at least 4 months before intended use. Blending of fine or coarse aggregates from untested sources with acceptable aggregates will not be permitted. Provisions for the time of submission of samples as provided in Section 40-1.015, "Cement Content," are superseded by the foregoing.

- Concurrently with notification of proposed sources of freeze-thaw resistant concrete aggregates, the Contractor shall furnish samples in the quantity ordered by the Engineer. The samples shall be secured under the direct supervision of the Engineer. Samples from existing stockpiles of processed aggregate shall be taken from washed materials and shall be visibly damp. Samples from materials in place in a material source shall be taken at depths from the existing surface that will ensure the presence of the full quantity of ground water. Excavations for the purpose of securing samples shall be made to the full depth of intended source operations. Samples shall be protected against loss of contained water until they are delivered to the Engineer.

- The Engineer will waive the above freeze-thaw test and the 4-month advance notice, required in this Section, provided aggregates are to be obtained from sources that have previously passed this test and test results are currently applicable.

- No extension of contract time will be allowed for the time required to perform the freezing and thawing test.

- When the source of an aggregate is changed, except for pavement concrete, the Contractor shall adjust the mix proportions and submit in writing to the Engineer a copy of the mix design before using the aggregates. When the source of an aggregate is changed for pavement concrete, the Engineer shall be allowed sufficient time to adjust the mix, and the aggregates shall not be used until necessary adjustments are made.

#### **90-2.02A Coarse Aggregate**

- Coarse aggregate shall consist of gravel, crushed gravel, crushed rock, crushed air-cooled iron blast furnace slag or combinations thereof. Crushed air-cooled blast furnace slag shall not be used in reinforced or prestressed concrete.

- Coarse aggregate shall conform to the following quality requirements:

Tests	California Test	Requirements
Loss in Los Angeles Rattler (after 500 revolutions)	211	45% max.
Cleanness Value		
Operating Range	227	75 min.
Contract Compliance	227	71 min.

- In lieu of the above Cleanness Value requirements, a Cleanness Value "Operating Range" limit of 71, minimum, and a Cleanness Value "Contract Compliance" limit of 68, minimum, will be used to determine the acceptability of the coarse aggregate if the Contractor furnishes a Certificate of Compliance, as provided in Section 6-1.07, "Certificates of Compliance," certifying that:

1. coarse aggregate sampled at the completion of processing at the aggregate production plant had a Cleanness Value of not less than 82 when tested by California Test 227; and
2. prequalification tests performed in conformance with the requirements in California Test 549 indicated that the aggregate would develop a relative strength of not less than 95 percent and would have a relative shrinkage not greater than 105 percent, based on concrete.

#### **90-2.02B Fine Aggregate**

- Fine aggregate shall consist of natural sand, manufactured sand produced from larger aggregate or a combination thereof. Manufactured sand shall be well graded.

- Fine aggregate shall conform to the following quality requirements:

Test	California Test	Requirements
Organic Impurities	213	Satisfactory <sup>a</sup>
Mortar Strengths Relative to Ottawa Sand	515	95%, min.
Sand Equivalent:		
Operating Range	217	75, min.
Contract Compliance	217	71, min.

a Fine aggregate developing a color darker than the reference standard color solution may be accepted if it is determined by the Engineer, from mortar strength tests, that a darker color is acceptable.

- In lieu of the above Sand Equivalent requirements, a Sand Equivalent "Operating Range" limit of 71 minimum and a Sand Equivalent "Contract Compliance" limit of 68 minimum will be used to determine the acceptability of the fine aggregate if the Contractor furnishes a Certificate of Compliance, as provided in Section 6-1.07, "Certificates of Compliance," certifying that:

1. fine aggregate sampled at the completion of processing at the aggregate production plant had a Sand Equivalent value of not less than 82 when tested by California Test 217; and
2. prequalification tests performed in conformance with California Test 549 indicated that the aggregate would develop a relative strength of not less than 95 percent and would have a relative shrinkage not greater than 105 percent, based on concrete.

### 90-2.03 WATER

- In conventionally reinforced concrete work, the water for curing, for washing aggregates, and for mixing shall be free from oil and shall not contain more than 1000 parts per million of chlorides as Cl, when tested in conformance with California Test 422, nor more than 1300 parts per million of sulfates as SO<sub>4</sub>, when tested in conformance with California Test 417. In prestressed concrete work, the water for curing, for washing aggregates, and for mixing shall be free from oil and shall not contain more than 650 parts per million of chlorides as Cl, when tested in conformance with California Test 422, nor more than 1300 parts per million of sulfates as SO<sub>4</sub>, when tested in conformance with California Test 417. In no case shall the water contain an amount of impurities that will cause either: 1) a change in the setting time of cement of more than 25 percent when tested in conformance with the requirements in ASTM Designation: C 191 or ASTM Designation: C 266 or 2) a reduction in the compressive strength of mortar at 14 days of more than 5 percent, when tested in conformance with the requirements in ASTM Designation: C 109, when compared to the results obtained with distilled water or deionized water, tested in conformance with the requirements in ASTM Designation: C 109.

- In non-reinforced concrete work, the water for curing, for washing aggregates and for mixing shall be free from oil and shall not contain more than 2000 parts per million of chlorides as Cl, when tested in conformance with California Test 422, or more than 1500 parts per million of sulfates as SO<sub>4</sub>, when tested in conformance with California Test 417.

- In addition to the above provisions, water for curing concrete shall not contain impurities in a sufficient amount to cause discoloration of the concrete or produce etching of the surface.

- Water reclaimed from mixer wash-out operations may be used in mixing concrete. The water shall not contain coloring agents or more than 300 parts per million of alkalis (Na<sub>2</sub>O + 0.658 K<sub>2</sub>O) as determined on the filtrate. The specific gravity of the water shall not exceed 1.03 and shall not vary more than ±0.010 during a day's operations.

### 90-2.04 ADMIXTURE MATERIALS

- Admixture materials shall conform to the requirements in the following ASTM Designations:

- A. Chemical Admixtures—ASTM Designation: C 494.
- B. Air-entraining Admixtures—ASTM Designation: C 260.
- C. Calcium Chloride—ASTM Designation: D 98.
- D. Mineral Admixtures—Coal fly ash; raw or calcined natural pozzolan as specified in ASTM Designation: C618; silica fume conforming to the requirements in ASTM Designation: C1240, with reduction of mortar expansion of 80 percent, minimum, using the cement from the proposed mix design.

- Unless otherwise specified in the special provisions, mineral admixtures shall be used in conformance with the provisions in Section 90-4.08, "Required Use of Mineral Admixtures."

## 90-3 AGGREGATE GRADINGS

### 90-3.01 GENERAL

- Before beginning concrete work, the Contractor shall submit in writing to the Engineer the gradation of the primary aggregate nominal sizes that the Contractor proposes to furnish. If a primary coarse aggregate or the fine aggregate is separated into 2 or more sizes, the proposed gradation shall consist of the gradation for each individual size, and the proposed proportions of each individual size, combined mathematically to indicate one proposed gradation. The proposed gradation shall meet the grading requirements shown in the table in this section, and shall show the percentage passing each of the sieve sizes used in determining the end result.
- The Engineer may waive, in writing, the gradation requirements in this Section 90-3.01 and in Sections 90-3.02, "Coarse Aggregate Grading," 90-3.03, "Fine Aggregate Grading," and 90-3.04, "Combined Aggregate Gradings," if, in the Engineer's opinion, furnishing the gradation is not necessary for the type or amount of concrete work to be constructed.
- Gradations proposed by the Contractor shall be within the following percentage passing limits:

Primary Aggregate Nominal Size	Sieve Size	Limits of Proposed Gradation
37.5-mm x 19-mm	25-mm	19 - 41
25-mm x 4.75-mm	19-mm	52 - 85
25-mm x 4.75-mm	9.5-mm	15 - 38
12.5-mm x 4.75-mm	9.5-mm	40 - 78
9.5-mm x 2.36-mm	9.5-mm	50 - 85
Fine Aggregate	1.18-mm	55 - 75
Fine Aggregate	600-μm	34 - 46
Fine Aggregate	300-μm	16 - 29

- Should the Contractor change the source of supply, the Contractor shall submit in writing to the Engineer the new gradations before their intended use.

### 90-3.02 COARSE AGGREGATE GRADING

- The grading requirements for coarse aggregates are shown in the following table for each size of coarse aggregate:

Sieve Sizes	Percentage Passing Primary Aggregate Nominal Sizes							
	37.5-mm x 19-mm		25-mm x 4.75-mm		12.5-mm x 4.75-mm		9.5-mm x 2.36-mm	
	Operating Range	Contract Compliance	Operating Range	Contract Compliance	Operating Range	Contract Compliance	Operating Range	Contract Compliance
50-mm	100	100	—	—	—	—	—	—
37.5-mm	88-100	85-100	100	100	—	—	—	—
25-mm	x ± 18	X ± 25	88-100	86-100	—	—	—	—
19-mm	0-17	0-20	X ± 15	X ± 22	100	100	—	—
12.5-mm	—	—	—	—	82-100	80-100	100	100
9.5-mm	0-7	0-9	X ± 15	X ± 22	X ± 15	X ± 22	X ± 15	X ± 20
4.75-mm	—	—	0-16	0-18	0-15	0-18	0-25	0-28
2.36-mm	—	—	0-6	0-7	0-6	0-7	0-6	0-7

- In the above table, the symbol X is the gradation that the Contractor proposes to furnish for the specific sieve size as provided in Section 90-3.01, "General."
- Coarse aggregate for the 37.5-mm, maximum, combined aggregate grading as provided in Section 90-3.04, "Combined Aggregate Gradings," shall be furnished in 2 or more primary aggregate nominal sizes. Each primary aggregate nominal size may be separated into 2 sizes and stored separately, provided that the combined material conforms to the grading requirements for that particular primary aggregate nominal size.
- When the 25-mm, maximum, combined aggregate grading as provided in Section 90-3.04, "Combined Aggregate Gradings," is to be used, the coarse aggregate may be separated into 2 sizes and stored separately, provided that the combined material shall conform to the grading requirements for the 25-mm x 4.75-mm primary aggregate nominal size.

### 90-3.03 FINE AGGREGATE GRADING

- Fine aggregate shall be graded within the following limits:

Sieve Sizes	Percentage Passing	
	Operating Range	Contract Compliance
9.5-mm	100	100
4.75-mm	95-100	93-100
2.36-mm	65-95	61-99
1.18-mm	X ± 10	X ± 13
600-µm	X ± 9	X ± 12
300-µm	X ± 6	X ± 9
150-µm	2-12	1-15
75-µm	0-8	0-10

- In the above table, the symbol X is the gradation that the Contractor proposes to furnish for the specific sieve size as provided in Section 90-3.01, "General."
- In addition to the above required grading analysis, the distribution of the fine aggregate sizes shall be such that the difference between the total percentage passing the 1.18-mm sieve and the total percentage passing the 600-µm sieve shall be between 10 and 40, and the difference between the percentage passing the 600-µm and 300-µm sieves shall be between 10 and 40.
- Fine aggregate may be separated into 2 or more sizes and stored separately, provided that the combined material conforms to the grading requirements specified in this Section 90-3.03.

### 90-3.04 COMBINED AGGREGATE GRADINGS

- Combined aggregate grading limits shall be used only for the design of concrete mixes. Concrete mixes shall be designed so that aggregates are combined in proportions that shall produce a mixture within the grading limits for combined aggregates as specified herein. Within these limitations, the relative proportions shall be as ordered by the Engineer, except as otherwise provided in Section 90-1.01, "Description."
- The combined aggregate grading used in portland cement concrete pavement shall be the 37.5-mm, maximum grading.
- The combined aggregate grading used in concrete for structures and other concrete items, except when specified otherwise in these specifications or the special provisions, shall be either the 37.5-mm, maximum grading, or the 25-mm, maximum grading, at the option of the Contractor.

Sieve Sizes	Grading Limits of Combined Aggregates			
	Percentage Passing			
	37.5-mm Max.	25-mm Max.	12.5-mm Max.	9.5-mm Max.
50-mm	100	—	—	—
37.5-mm	90-100	100	—	—
25-mm	50-86	90-100	—	—
19-mm	45-75	55-100	100	—
12.5-mm	—	—	90-100	100
9.5-mm	38-55	45-75	55-86	50 - 100
4.75-mm	30-45	35-60	45-63	45 - 63
2.36-mm	23-38	27-45	35-49	35 - 49
1.18-mm	17-33	20-35	25-37	25 - 37
600-µm	10-22	12-25	15-25	15 - 25
300-µm	4-10	5-15	5-15	5 - 15
150-µm	1-6	1-8	1-8	1 - 8
75-µm	0-3	0-4	0-4	0 - 4

- Changes from one grading to another shall not be made during the progress of the work unless permitted by the Engineer.

## **90-4 ADMIXTURES**

### **90-4.01 GENERAL**

- Admixtures used in portland cement concrete shall conform to and be used in conformance with the provisions in this Section 90-4 and the special provisions. Admixtures shall be used when specified or ordered by the Engineer and may be used at the Contractor's option as provided herein.
- Chemical admixtures and air-entraining admixtures containing chlorides as Cl in excess of one percent by mass of admixture, as determined by California Test 415, shall not be used in prestressed or reinforced concrete.
- Calcium chloride shall not be used in concrete containing steel reinforcement or other embedded metals.
- Mineral admixture used in concrete for exposed surfaces of like elements of a structure shall be from the same source and of the same percentage.
- Admixtures shall be uniform in properties throughout their use in the work. Should it be found that an admixture as furnished is not uniform in properties, its use shall be discontinued.
- If more than one admixture is used, the admixtures shall be compatible with each other so that the desirable effects of all admixtures used will be realized.

### **90-4.02 MATERIALS**

- Admixture materials shall conform to the provisions in Section 90-2.04, "Admixture Materials."

### **90-4.03 ADMIXTURE APPROVAL**

- No admixture brand shall be used in the work unless it is on the Department's current list of approved brands for the type of admixture involved.
- Admixture brands will be considered for addition to the approved list if the manufacturer of the admixture submits to the Transportation Laboratory a sample of the admixture accompanied by certified test results demonstrating that the admixture complies with the requirements in the appropriate ASTM Designation and these specifications. The sample shall be sufficient to permit performance of all required tests. Approval of admixture brands will be dependent upon a determination as to compliance with the requirements, based on the certified test results submitted, together with tests the Department may elect to perform.
- When the Contractor proposes to use an admixture of a brand and type on the current list of approved admixture brands, the Contractor shall furnish a Certificate of Compliance from the manufacturer, as provided in Section 6-1.07, "Certificates of Compliance," certifying that the admixture furnished is the same as that previously approved. If a previously approved admixture is not accompanied by a Certificate of Compliance, the admixture shall not be used in the work until the Engineer has had sufficient time to make the appropriate tests and has approved the admixture for use. The Engineer may take samples for testing at any time, whether or not the admixture has been accompanied by a Certificate of Compliance.
- If a mineral admixture is delivered directly to the site of the work, the Certificate of Compliance shall be signed by the manufacturer or supplier of the mineral admixture. If the mineral admixture is used in ready-mix concrete or in precast concrete products purchased as such by the Contractor, the Certificate of Compliance shall be signed by the manufacturer of the concrete or product.

### **90-4.04 REQUIRED USE OF CHEMICAL ADMIXTURES AND CALCIUM CHLORIDE**

- When the use of a chemical admixture or calcium chloride is specified or ordered by the Engineer, the admixture shall be used at the dosage specified or ordered, except that if no dosage is specified or ordered, the admixture shall be used at the dosage normally recommended by the manufacturer of the admixture.
- Calcium chloride shall be dispensed in liquid, flake, or pellet form. Calcium chloride dispensed in liquid form shall conform to the provisions for dispensing liquid admixtures in Section 90-4.10, "Proportioning and Dispensing Liquid Admixtures."

### **90-4.05 OPTIONAL USE OF CHEMICAL ADMIXTURES**

- The Contractor will be permitted to use Type A or F, water-reducing; Type B, retarding; or Type D or G, water-reducing and retarding admixtures as described in ASTM Designation: C 494 to conserve cementitious material or to facilitate any concrete construction application subject to the following conditions:
  - A. When a water-reducing admixture or a water-reducing and retarding admixture is used, the cementitious material content specified or ordered may be reduced by a maximum of 5 percent by mass, except that the resultant cementitious material content shall be not less than 300 kilograms per cubic meter; and
  - B. When a reduction in cementitious material content is made, the dosage of admixture used shall be the dosage used in determining approval of the admixture.

- Unless otherwise specified, a Type C accelerating chemical admixture conforming to the requirements in ASTM Designation: C 494, may be used in portland cement concrete. Inclusion in the mix design submitted for approval will not be required provided that the admixture is added to counteract changing conditions that contribute to delayed setting of the portland cement concrete, and the use or change in dosage of the admixture is approved in writing by the Engineer.

#### **90-4.06 REQUIRED USE OF AIR-ENTRAINING ADMIXTURES**

- When air-entrainment is specified or ordered by the Engineer, the air-entraining admixture shall be used in amounts to produce a concrete having the specified air content as determined by California Test 504.

#### **90-4.07 OPTIONAL USE OF AIR-ENTRAINING ADMIXTURES**

- When air-entrainment has not been specified or ordered by the Engineer, the Contractor will be permitted to use an air-entraining admixture to facilitate the use of any construction procedure or equipment provided that the average air content, as determined by California Test 504, of 3 successive tests does not exceed 4 percent, and no single test value exceeds 5.5 percent. If the Contractor elects to use an air-entraining admixture in concrete for pavement, the Contractor shall so indicate at the time the Contractor designates the source of aggregate as provided in Section 40-1.015, "Cement Content."

#### **90-4.08 REQUIRED USE OF MINERAL ADMIXTURES**

- Unless otherwise specified, mineral admixture shall be combined with cement to make cementitious material.
- The calcium oxide content of mineral admixtures shall not exceed 10 percent and the available alkali, as sodium oxide equivalent, shall not exceed 1.5 percent when determined in conformance with the requirements in ASTM Designation: C 618.

- The amounts of cement and mineral admixture used in cementitious material shall be sufficient to satisfy the minimum cementitious material content requirements specified in Section 90-1.01, "Description," or Section 90-4.05, "Optional Use of Chemical Admixtures," and shall conform to the following:

- A. The minimum amount of cement shall not be less than 75 percent by mass of the specified minimum cementitious material content;
- B. The minimum amount of mineral admixture to be combined with cement shall be determined using one of the following criteria:
  1. When the calcium oxide content of a mineral admixture is equal to or less than 2 percent by mass, the amount of mineral admixture shall not be less than 15 percent by mass of the total amount of cementitious material to be used in the mix;
  2. When the calcium oxide content of a mineral admixture is greater than 2 percent, the amount of mineral admixture shall not be less than 25 percent by mass of the total amount of cementitious material to be used in the mix;
  3. When a mineral admixture that conforms to the provisions for silica fume in Section 90-2.04, "Admixture Materials," is used, the amount of mineral admixture shall not be less than 10 percent by mass of the total amount of cementitious material to be used in the mix
- C. The total amount of mineral admixture shall not exceed 35 percent by mass of the total amount of cementitious material to be used in the mix. Where Section 90-1.01, "Description," specifies a maximum cementitious content in kilograms per cubic meter, the total mass of cement and mineral admixture per cubic meter shall not exceed the specified maximum cementitious material content.

#### **90-4.09 BLANK**

#### **90-4.10 PROPORTIONING AND DISPENSING LIQUID ADMIXTURES**

- Chemical admixtures and air-entraining admixtures shall be dispensed in liquid form. Dispensers for liquid admixtures shall have sufficient capacity to measure at one time the prescribed quantity required for each batch of concrete. Each dispenser shall include a graduated measuring unit into which liquid admixtures are measured to within  $\pm 5$  percent of the prescribed quantity for each batch. Dispensers shall be located and maintained so that the graduations can be accurately read from the point at which proportioning operations are controlled to permit a visual check of batching accuracy prior to discharge. Each measuring unit shall be clearly marked for the type and quantity of admixture.

- Each liquid admixture dispensing system shall be equipped with a sampling device consisting of a valve located in a safe and readily accessible position such that a sample of the admixture may be withdrawn slowly by the Engineer.



- If more than one liquid admixture is used in the concrete mix, each liquid admixture shall have a separate measuring unit and shall be dispensed by injecting equipment located in such a manner that the admixtures are not mixed at high concentrations and do not interfere with the effectiveness of each other. When air-entraining admixtures are used in conjunction with other liquid admixtures, the air-entraining admixture shall be the first to be incorporated into the mix.
- When automatic proportioning devices are required for concrete pavement, dispensers for liquid admixtures shall operate automatically with the batching control equipment. The dispensers shall be equipped with an automatic warning system in good operating condition that will provide a visible or audible signal at the point at which proportioning operations are controlled when the quantity of admixture measured for each batch of concrete varies from the preselected dosage by more than 5 percent, or when the entire contents of the measuring unit are not emptied from the dispenser into each batch of concrete.
- Unless liquid admixtures are added to premeasured water for the batch, their discharge into the batch shall be arranged to flow into the stream of water so that the admixtures are well dispersed throughout the batch, except that air-entraining admixtures may be dispensed directly into moist sand in the batching bins provided that adequate control of the air content of the concrete can be maintained.
- Liquid admixtures requiring dosages greater than 2.5 L/m<sup>3</sup> shall be considered to be water when determining the total amount of free water as specified in Section 90-6.06, "Amount of Water and Penetration."
- Special admixtures, such as "high range" water reducers that may contribute to a high rate of slump loss, shall be measured and dispensed as recommended by the admixture manufacturer and as approved by the Engineer.

#### **90-4.11 STORAGE, PROPORTIONING, AND DISPENSING OF MINERAL ADMIXTURES**

- Mineral admixtures shall be protected from exposure to moisture until used. Sacked material shall be piled to permit access for tally, inspection and identification for each shipment.
- Adequate facilities shall be provided to assure that mineral admixtures meeting the specified requirements are kept separate from other mineral admixtures in order to prevent any but the specified mineral admixtures from entering the work. Safe and suitable facilities for sampling mineral admixtures shall be provided at the weigh hopper or in the feed line immediately in advance of the hopper.
- Mineral admixtures shall be incorporated into concrete using equipment conforming to the requirements for cement weigh hoppers, and charging and discharging mechanisms in ASTM Designation: C 94, in Section 90-5.03, "Proportioning," and in this Section 90-4.11.
- When concrete is completely mixed in stationary paving mixers, the mineral admixture shall be weighed in a separate weigh hopper conforming to the provisions for cement weigh hoppers and charging and discharging mechanisms in Section 90-5.03A, "Proportioning for Pavement," and the mineral admixture and cement shall be introduced simultaneously into the mixer proportionately with the aggregate. If the mineral admixture is not weighed in a separate weigh hopper, the Contractor shall provide certification that the stationary mixer is capable of mixing the cement, admixture, aggregates and water uniformly prior to discharge. Certification shall contain the following:
  - A. Test results for 2 compressive strength test cylinders of concrete taken within the first one-third and 2 compressive strength test cylinders of concrete taken within the last one-third of the concrete discharged from a single batch from the stationary paving mixer. Strength tests and cylinder preparation will be in conformance with the provisions of Section 90-9, "Compressive Strength;"
  - B. Calculations demonstrating that the difference in the averages of 2 compressive strengths taken in the first one-third is no greater than 7.5 percent different than the averages of 2 compressive strengths taken in the last one-third of the concrete discharged from a single batch from the stationary paving mixer. Strength tests and cylinder preparation will be in conformance with the provisions of Section 90-9, "Compressive Strength;" and
  - C. The mixer rotation speed and time of mixing prior to discharge that are required to produce a mix that meets the requirements above.

### **90-5 PROPORTIONING**

#### **90-5.01 STORAGE OF AGGREGATES**

- Aggregates shall be stored or stockpiled in such a manner that separation of coarse and fine particles of each size shall be avoided and also that the various sizes shall not become intermixed before proportioning.

- Aggregates shall be stored or stockpiled and handled in a manner that shall prevent contamination by foreign materials. In addition, storage of aggregates at batching or mixing facilities that are erected subsequent to the award of the contract and that furnish concrete to the project shall conform to the following:

- A. Intermingling of the different sizes of aggregates shall be positively prevented. The Contractor shall take the necessary measures to prevent intermingling. The preventive measures may include, but are not necessarily limited to, physical separation of stockpiles or construction of bulkheads of adequate length and height; and
- B. Contamination of aggregates by contact with the ground shall be positively prevented. The Contractor shall take the necessary measures to prevent contamination. The preventive measures shall include, but are not necessarily limited to, placing aggregates on wooden platforms or on hardened surfaces consisting of portland cement concrete, asphalt concrete, or cement treated material.

- In placing aggregates in storage or in moving the aggregates from storage to the weigh hopper of the batching plant, any method that may cause segregation, degradation, or the combining of materials of different gradings that will result in any size of aggregate at the weigh hopper failing to meet the grading requirements, shall be discontinued. Any method of handling aggregates that results in excessive breakage of particles shall be discontinued. The use of suitable devices to reduce impact of falling aggregates may be required by the Engineer.

#### **90-5.02 PROPORTIONING DEVICES**

- Weighing, measuring, or metering devices used for proportioning materials shall conform to the requirements in Section 9-1.01, "Measurement of Quantities," and this Section 90-5.02. In addition, automatic weighing systems shall comply with the requirements for automatic proportioning devices in Section 90-5.03A, "Proportioning for Pavement." Automatic devices shall be automatic to the extent that the only manual operation required for proportioning the aggregates, cement, and mineral admixture for one batch of concrete is a single operation of a switch or starter.

- Proportioning devices shall be tested at the expense of the Contractor as frequently as the Engineer may deem necessary to ensure their accuracy.

- Weighing equipment shall be insulated against vibration or movement of other operating equipment in the plant. When the plant is in operation, the mass of each batch of material shall not vary from the mass designated by the Engineer by more than the tolerances specified herein.

- Equipment for cumulative weighing of aggregate shall have a zero tolerance of  $\pm 0.5$  percent of the designated total batch mass of the aggregate. For systems with individual weigh hoppers for the various sizes of aggregate, the zero tolerance shall be  $\pm 0.5$  percent of the individual batch mass designated for each size of aggregate. Equipment for cumulative weighing of cement and mineral admixtures shall have a zero tolerance of  $\pm 0.5$  percent of the designated total batch mass of the cement and mineral admixture. Equipment for weighing cement or mineral admixture separately shall have a zero tolerance of  $\pm 0.5$  percent of their designated individual batch masses. Equipment for measuring water shall have a zero tolerance of  $\pm 0.5$  percent of its designated mass or volume.

- The mass indicated for any batch of material shall not vary from the preselected scale setting by more than the following:

- A. Aggregate weighed cumulatively shall be within 1.0 percent of the designated total batch mass of the aggregate. Aggregates weighed individually shall be within 1.5 percent of their respective designated batch masses; and
- B. Cement shall be within 1.0 percent of its designated batch mass. When weighed individually, mineral admixture shall be within 1.0 percent of its designated batch mass. When mineral admixture and cement are permitted to be weighed cumulatively, cement shall be weighed first to within 1.0 percent of its designated batch mass, and the total for cement and mineral admixture shall be within 1.0 percent of the sum of their designated batch masses; and
- C. Water shall be within 1.5 percent of its designated mass or volume.

- Each scale graduation shall be approximately 0.001 of the total capacity of the scale. The capacity of scales for weighing cement, mineral admixture, or cement plus mineral admixture and aggregates shall not exceed that of commercially available scales having single graduations indicating a mass not exceeding the maximum permissible mass variation above, except that no scale shall be required having a capacity of less than 500 kg, with 0.5-kg graduations.

#### **90-5.03 PROPORTIONING**

- Proportioning shall consist of dividing the aggregates into the specified sizes, each stored in a separate bin, and combining them with cement, mineral admixture, and water as provided in these specifications. Aggregates shall be proportioned by mass.

- At the time of batching, aggregates shall have been dried or drained sufficiently to result in a stable moisture content such that no visible separation of water from aggregate will take place during transportation from the proportioning plant to the point of mixing. In no event shall the free moisture content of the fine aggregate at the time of batching exceed 8 percent of its saturated, surface-dry mass.

- Should separate supplies of aggregate material of the same size group, but of different moisture content or specific gravity or surface characteristics affecting workability, be available at the proportioning plant, withdrawals shall be made from one supply exclusively and the materials therein completely exhausted before starting upon another.

- Bulk "Type IP (MS) Modified" cement shall be weighed in an individual hopper and shall be kept separate from the aggregates until the ingredients are released for discharge into the mixer.

- Bulk cement and mineral admixture may be weighed in separate, individual weigh hoppers or may be weighed in the same weigh hopper and shall be kept separate from the aggregates until the ingredients are released for discharge into the mixer. If the cement and mineral admixture are weighed cumulatively, the cement shall be weighed first.

- When cement and mineral admixtures are weighed in separate weigh hoppers, the weigh systems for the proportioning of the aggregate, the cement, and the mineral admixture shall be individual and distinct from all other weigh systems. Each weigh system shall be equipped with a hopper, a lever system, and an indicator to constitute an individual and independent material weighing device. The cement and the mineral admixture shall be discharged into the mixer simultaneously with the aggregate.

- The scales and weigh hoppers for bulk weighing cement, mineral admixture, or cement plus mineral admixture shall be separate and distinct from the aggregate weighing equipment.

- For batches with a volume of one cubic meter or more, the batching equipment shall conform to one of the following combinations:

- A. Separate boxes and separate scale and indicator for weighing each size of aggregate.
- B. Single box and scale indicator for all aggregates.
- C. Single box or separate boxes and automatic weighing mechanism for all aggregates.

- In order to check the accuracy of batch masses, the gross mass and tare mass of batch trucks, truck mixers, truck agitators, and non-agitating hauling equipment shall be determined when ordered by the Engineer. The equipment shall be weighed at the Contractor's expense on scales designated by the Engineer.

#### **90-5.03A Proportioning for Pavement**

- Aggregates and bulk cement, mineral admixture, and cement plus mineral admixture for use in pavement shall be proportioned by mass by means of automatic proportioning devices of approved type conforming to these specifications.

- The Contractor shall install and maintain in operating condition an electronically actuated moisture meter that will indicate, on a readily visible scale, changes in the moisture content of the fine aggregate as it is batched within a sensitivity of 0.5 percent by mass of the fine aggregate.

- The batching of cement, mineral admixture, or cement plus mineral admixture and aggregate shall be interlocked so that a new batch cannot be started until all weigh hoppers are empty, the proportioning devices are within zero tolerance, and the discharge gates are closed. The interlock shall permit no part of the batch to be discharged until all aggregate hoppers and the cement and mineral admixture hoppers or the cement plus mineral admixture hopper are charged with masses that are within the tolerances specified in Section 90-5.02, "Proportioning Devices."

- When interlocks are required for cement and mineral admixture charging mechanisms and cement and mineral admixtures are weighed cumulatively, their charging mechanisms shall be interlocked to prevent the introduction of mineral admixture until the mass of cement in the cement weigh hopper is within the tolerances specified in Section 90-5.02, "Proportioning Devices."

- The discharge gate on the cement and mineral admixture hoppers or the cement plus mineral admixture hopper shall be designed to permit regulating the flow of cement, mineral admixture, or cement plus mineral admixture into the aggregate as directed by the Engineer.

- When separate weigh boxes are used for each size of aggregate, the discharge gates shall permit regulating the flow of each size of aggregate as directed by the Engineer.

- Material discharged from the several bins shall be controlled by gates or by mechanical conveyors. The means of withdrawal from the several bins, and of discharge from the weigh box, shall be interlocked so that not more than one bin can discharge at a time, and so that the weigh box cannot be tripped until the required quantity from each of the several bins has been deposited therein. Should a separate weigh box be used for each size of aggregate, all may be operated and discharged simultaneously.

- When the discharge from the several bins is controlled by gates, each gate shall be actuated automatically so that the required mass is discharged into the weigh box, after which the gate shall automatically close and lock.

- The automatic weighing system shall be designed so that all proportions required may be set on the weighing controller at the same time.

## 90-6 MIXING AND TRANSPORTING

### 90-6.01 GENERAL

- Concrete shall be mixed in mechanically operated mixers, except that when permitted by the Engineer, batches not exceeding 0.25 m<sup>3</sup> may be mixed by hand methods in conformance with the provisions in Section 90-6.05, "Hand-Mixing."
- Equipment having components made of aluminum or magnesium alloys that would have contact with plastic concrete during mixing, transporting, or pumping of portland cement concrete shall not be used.
- Concrete shall be homogeneous and thoroughly mixed, and there shall be no lumps or evidence of undispersed cement, mineral admixture, or cement plus mineral admixture.
- Uniformity of concrete mixtures will be determined by differences in penetration as determined by California Test 533, or slump as determined by ASTM Designation: C 143, and by variations in the proportion of coarse aggregate as determined by California Test 529.
- When the mix design specifies a penetration value, the difference in penetration, determined by comparing penetration tests on 2 samples of mixed concrete from the same batch or truck mixer load, shall not exceed 10 mm. When the mix design specifies a slump value, the difference in slump, determined by comparing slump tests on 2 samples of mixed concrete from the same batch or truck mixer load, shall not exceed the values given in the table below. Variation in the proportion of coarse aggregate will be determined by comparing the results of tests of 2 samples of mixed concrete from the same batch or truck mixer load and the difference between the 2 results shall not exceed 100 kg per cubic meter of concrete.

Average Slump	Maximum Permissible Difference
Less than 100-mm	25-mm
100-mm to 150-mm	38-mm
Greater than 150-mm to 225-mm	50-mm

- The Contractor, at the Contractor's expense, shall furnish samples of the freshly mixed concrete and provide satisfactory facilities for obtaining the samples.

### 90-6.02 MACHINE MIXING

- Concrete mixers may be of the revolving drum or the revolving blade type, and the mixing drum or blades shall be operated uniformly at the mixing speed recommended by the manufacturer. Mixers and agitators that have an accumulation of hard concrete or mortar shall not be used.
- The temperature of mixed concrete, immediately before placing, shall be not less than 10°C or more than 32°C. Aggregates and water shall be heated or cooled as necessary to produce concrete within these temperature limits. Neither aggregates nor mixing water shall be heated to exceed 65°C. If ice is used to cool the concrete, discharge of the mixer will not be permitted until all ice is melted.
- The batch shall be so charged into the mixer that some water will enter in advance of cementitious materials and aggregates. All water shall be in the drum by the end of the first one - fourth of the specified mixing time.
- Cementitious materials shall be batched and charged into the mixer by means that will not result either in loss of cementitious materials due to the effect of wind, in accumulation of cementitious materials on surfaces of conveyors or hoppers, or in other conditions that reduce or vary the required quantity of cementitious material in the concrete mixture.
- Paving and stationary mixers shall be operated with an automatic timing device. The timing device and discharge mechanism shall be interlocked so that during normal operation no part of the batch will be discharged until the specified mixing time has elapsed.
- The total elapsed time between the intermingling of damp aggregates and all cementitious materials and the start of mixing shall not exceed 30 minutes.
- The size of batch shall not exceed the manufacturer's guaranteed capacity.
- When producing concrete for pavement or base, suitable batch counters shall be installed and maintained in good operating condition at jobsite batching plants and stationary mixers. The batch counters shall indicate the exact number of batches proportioned and mixed.
- Concrete shall be mixed and delivered to the jobsite by means of one of the following combinations of operations:
  - A. Mixed completely in a stationary mixer and the mixed concrete transported to the point of delivery in truck agitators or in non-agitating hauling equipment (central-mixed concrete).

- B. Mixed partially in a stationary mixer, and the mixing completed in a truck mixer (shrink-mixed concrete).
- C. Mixed completely in a truck mixer (transit-mixed concrete).
- D. Mixed completely in a paving mixer.

- Agitators may be truck mixers operating at agitating speed or truck agitators. Each mixer and agitator shall have attached thereto in a prominent place a metal plate or plates on which is plainly marked the various uses for which the equipment is designed, the manufacturer's guaranteed capacity of the drum or container in terms of the volume of mixed concrete and the speed of rotation of the mixing drum or blades.

- Truck mixers shall be equipped with electrically or mechanically actuated revolution counters by which the number of revolutions of the drum or blades may readily be verified.

- When shrink-mixed concrete is furnished, concrete that has been partially mixed at a central plant shall be transferred to a truck mixer and all requirements for transit-mixed concrete shall apply. No credit in the number of revolutions at mixing speed shall be allowed for partial mixing in a central plant.

### **90-6.03 TRANSPORTING MIXED CONCRETE**

- Mixed concrete may be transported to the delivery point in truck agitators or truck mixers operating at the speed designated by the manufacturer of the equipment as agitating speed, or in non-agitating hauling equipment, provided the consistency and workability of the mixed concrete upon discharge at the delivery point is suitable for adequate placement and consolidation in place, and provided the mixed concrete after hauling to the delivery point conforms to the provisions in Section 90-6.01, "General."

- Truck agitators shall be loaded not to exceed the manufacturer's guaranteed capacity and shall maintain the mixed concrete in a thoroughly mixed and uniform mass during hauling.

- Bodies of non-agitating hauling equipment shall be constructed so that leakage of the concrete mix, or any part thereof, will not occur at any time.

- Concrete hauled in open-top vehicles shall be protected during hauling against rain or against exposure to the sun for more than 20 minutes when the ambient temperature exceeds 24°C.

- No additional mixing water shall be incorporated into the concrete during hauling or after arrival at the delivery point, unless authorized by the Engineer. If the Engineer authorizes additional water to be incorporated into the concrete, the drum shall be revolved not less than 30 revolutions at mixing speed after the water is added and before discharge is commenced.

- The rate of discharge of mixed concrete from truck mixer-agitators shall be controlled by the speed of rotation of the drum in the discharge direction with the discharge gate fully open.

- When a truck mixer or agitator is used for transporting concrete to the delivery point, discharge shall be completed within 1.5 hours or before 250 revolutions of the drum or blades, whichever occurs first, after the introduction of the cement to the aggregates. Under conditions contributing to quick stiffening of the concrete, or when the temperature of the concrete is 30°C or above, the time allowed may be less than 1.5 hours.

- When non-agitating hauling equipment is used for transporting concrete to the delivery point, discharge shall be completed within one hour after the addition of the cement to the aggregates. Under conditions contributing to quick stiffening of the concrete, or when the temperature of the concrete is 30°C or above, the time between the introduction of cement to the aggregates and discharge shall not exceed 45 minutes.

- Each load of concrete delivered at the jobsite shall be accompanied by a weighmaster certificate showing the mix identification number, non-repeating load number, date and time at which the materials were batched, the total amount of water added to the load, and for transit-mixed concrete, the reading of the revolution counter at the time the truck mixer is charged with cement. This weighmaster certificate shall also show the actual scale masses (kilograms) for the ingredients batched. Theoretical or target batch masses shall not be used as a substitute for actual scale masses.

- Weighmaster certificates shall be provided in printed form, or if approved by the Engineer, the data may be submitted in electronic media. Electronic media shall be presented in a tab-delimited format on a 90 mm diskette with a capacity of at least 1.4 megabytes. Captured data, for the ingredients represented by each batch shall be "line feed, carriage return" (LFCR) and "one line, separate record" with allowances for sufficient fields to satisfy the amount of data required by these specifications.

- The Contractor may furnish a weighmaster certificate accompanied by a separate certificate that lists the actual batch masses or measurements for a load of concrete provided that both certificates are imprinted with the same non-repeating load number that is unique to the contract and delivered to the jobsite with the load.

- Weighmaster certificates furnished by the Contractor shall conform to the provisions in Section 9-1.01, "Measurement of Quantities."

#### 90-6.04 TIME OR AMOUNT OF MIXING

- Mixing of concrete in paving or stationary mixers shall continue for the required mixing time after all ingredients, except water and admixture, if added with the water, are in the mixing compartment of the mixer before any part of the batch is released. Transfer time in multiple drum mixers shall not be counted as part of the required mixing time.
- The required mixing time, in paving or stationary mixers, of concrete used for concrete structures, except minor structures, shall be not less than 90 seconds or more than 5 minutes, except that when directed by the Engineer in writing, the requirements of the following paragraph shall apply.
- The required mixing time, in paving or stationary mixers, except as provided in the preceding paragraph, shall be not less than 50 seconds or more than 5 minutes.
- The minimum required revolutions at the mixing speed for transit-mixed concrete shall not be less than that recommended by the mixer manufacturer, but in no case shall the number of revolutions be less than that required to consistently produce concrete conforming to the provisions for uniformity in Section 90-6.01, "General."

#### 90-6.05 HAND-MIXING

- Hand-mixed concrete shall be made in batches of not more than 0.25 m<sup>3</sup> and shall be mixed on a watertight, level platform. The proper amount of coarse aggregate shall be measured in measuring boxes and spread on the platform and the fine aggregate shall be spread on this layer, the 2 layers being not more than 0.3 meters in total depth. On this mixture shall be spread the dry cement and mineral admixture and the whole mass turned no fewer than 2 times dry; then sufficient clean water shall be added, evenly distributed, and the whole mass again turned no fewer than 3 times, not including placing in the carriers or forms.

#### 90-6.06 AMOUNT OF WATER AND PENETRATION

- The amount of water used in concrete mixes shall be regulated so that the penetration of the concrete as determined by California Test 533 or the slump of the concrete as determined by ASTM Designation: C 143 is within the "Nominal" values shown in the following table. When the penetration or slump of the concrete is found to exceed the nominal values listed, the mixture of subsequent batches shall be adjusted to reduce the penetration or slump to a value within the nominal range shown. Batches of concrete with a penetration or slump exceeding the maximum values listed shall not be used in the work. When Type F or Type G chemical admixtures are added to the mix, the penetration requirements shall not apply and the slump shall not exceed 225 mm after the chemical admixtures are added.

Type of Work	Nominal		Maximum	
	Penetration (mm)	Slump (mm)	Penetration (mm)	Slump (mm)
Concrete Pavement	0-25	—	40	—
Non-reinforced concrete facilities	0-35	—	50	—
Reinforced concrete structures				
Sections over 300-mm thick	0-35	—	65	—
Sections 300-mm thick or less	0-50	—	75	—
Concrete placed under water	—	150-200	—	225
Cast-in-place concrete piles	65-90	130-180	100	200

- The amount of free water used in concrete shall not exceed 183 kg/m<sup>3</sup>, plus 20 kg for each required 100 kg of cementitious material in excess of 325 kg/m<sup>3</sup>.
- The term free water is defined as the total water in the mixture minus the water absorbed by the aggregates in reaching a saturated surface-dry condition.
- Where there are adverse or difficult conditions that affect the placing of concrete, the above specified penetration and free water content limitations may be exceeded providing the Contractor is granted permission by the Engineer in writing to increase the cementitious material content per cubic meter of concrete. The increase in water and cementitious material shall be at a ratio not to exceed 30 kg of water per added 100 kg of cementitious material per cubic meter. The cost of additional cementitious material and water added under these conditions shall be at the Contractor's expense and no additional compensation will be allowed therefor.
- The equipment for supplying water to the mixer shall be constructed and arranged so that the amount of water added can be measured accurately. Any method of discharging water into the mixer for a batch shall be accurate within 1.5 percent of the quantity of water required to be added to the mix for any position of the mixer. Tanks used to measure water shall be designed so that water cannot enter while water is being discharged into the mixer and discharge into the mixer shall be made

rapidly in one operation without dribbling. All equipment shall be arranged so as to permit checking the amount of water delivered by discharging into measured containers.

## **90-7 CURING CONCRETE**

### **90-7.01 METHODS OF CURING**

- Newly placed concrete shall be cured by the methods specified in this Section 90-7.01 and the special provisions.

#### **90-7.01A Water Method**

- The concrete shall be kept continuously wet by the application of water for a minimum curing period of 7 days after the concrete has been placed.
- When a curing medium consisting of cotton mats, rugs, carpets, or earth or sand blankets is to be used to retain the moisture, the entire surface of the concrete shall be kept damp by applying water with a nozzle that so atomizes the flow that a mist and not a spray is formed, until the surface of the concrete is covered with the curing medium. The moisture from the nozzle shall not be applied under pressure directly upon the concrete and shall not be allowed to accumulate on the concrete in a quantity sufficient to cause a flow or wash the surface. At the expiration of the curing period, the concrete surfaces shall be cleared of all curing mediums.
- When concrete bridge decks and flat slabs are to be cured without the use of a curing medium, the entire surface of the bridge deck or slab shall be kept damp by the application of water with an atomizing nozzle as specified in the preceding paragraph, until the concrete has set, after which the entire surface of the concrete shall be sprinkled continuously with water for a period of not less than 7 days.

#### **90-7.01B Curing Compound Method**

- Surfaces of the concrete that are exposed to the air shall be sprayed uniformly with a curing compound.
- Curing compounds to be used shall be as follows:
  1. Pigmented curing compound conforming to the requirements in ASTM Designation: C 309, Type 2, Class B, except the resin type shall be poly-alpha-methylstyrene.
  2. Pigmented curing compound conforming to the requirements in ASTM Designation: C 309, Type 2, Class B.
  3. Pigmented curing compound conforming to the requirements in ASTM Designation: C 309, Type 2, Class A.
  4. Non-pigmented curing compound conforming to the requirements in ASTM Designation: C 309, Type 1, Class B.
  5. Non-pigmented curing compound conforming to the requirements in ASTM Designation: C 309, Type 1, Class A.
  6. Non-pigmented curing compound with fugitive dye conforming to the requirements in ASTM Designation: C 309, Type 1-D, Class A.
- The infrared scan for the dried vehicle from curing compound (1) shall match the infrared scan on file at the Transportation Laboratory.
- The loss of water for each type of curing compound, when tested in conformance with the requirements in California Test 534, shall not be more than 0.15-kg/m<sup>2</sup> in 24 hours or more than 0.45-kg/m<sup>2</sup> in 72 hours.
- The curing compound to be used will be specified elsewhere in these specifications or in the special provisions.
- When the use of curing compound is required or permitted elsewhere in these specifications or in the special provisions and no specific kind is specified, any of the curing compounds listed above may be used.
- Curing compound shall be applied at a nominal rate of 3.7 m<sup>2</sup>/L, unless otherwise specified.
- At any point, the application rate shall be within  $\pm 1.2$  m<sup>2</sup>/L of the nominal rate specified, and the average application rate shall be within  $\pm 0.5$  m<sup>2</sup>/L of the nominal rate specified when tested in conformance with the requirements in California Test 535. Runs, sags, thin areas, skips, or holidays in the applied curing compound shall be evidence that the application is not satisfactory.
- Curing compounds shall be applied using power operated spray equipment. The power operated spraying equipment shall be equipped with an operational pressure gage and a means of controlling the pressure. Hand spraying of small and irregular areas that are not reasonably accessible to mechanical spraying equipment, in the opinion of the Engineer, may be permitted.
- The curing compound shall be applied to the concrete following the surface finishing operation, immediately before the moisture sheen disappears from the surface, but before any drying shrinkage or craze cracks begin to appear. In the event of any drying or cracking of the surface, application of water with an atomizing nozzle as specified in Section 90-7.01A, "Water Method," shall be started immediately and shall be continued until application of the compound is resumed or started; however, the compound shall not be applied over any resulting freestanding water. Should the film of compound be

damaged from any cause before the expiration of 7 days after the concrete is placed in the case of structures and 72 hours in the case of pavement, the damaged portion shall be repaired immediately with additional compound.

- At the time of use, compounds containing pigments shall be in a thoroughly mixed condition with the pigment uniformly dispersed throughout the vehicle. A paddle shall be used to loosen all settled pigment from the bottom of the container, and a power driven agitator shall be used to disperse the pigment uniformly throughout the vehicle.

- Agitation shall not introduce air or other foreign substance into the curing compound.

- The manufacturer shall include in the curing compound the necessary additives for control of sagging, pigment settling, leveling, de-emulsification, or other requisite qualities of a satisfactory working material. Pigmented curing compounds shall be manufactured so that the pigment does not settle badly, does not cake or thicken in the container, and does not become granular or curdled. Settlement of pigment shall be a thoroughly wetted, soft, mushy mass permitting the complete and easy vertical penetration of a paddle. Settled pigment shall be easily redispersed, with minimum resistance to the sideways manual motion of the paddle across the bottom of the container, to form a smooth uniform product of the proper consistency.

- Curing compounds shall remain sprayable at temperatures above 4°C and shall not be diluted or altered after manufacture.

- The curing compound shall be packaged in clean 210-L barrels or round 19-L containers or shall be supplied from a suitable storage tank located at the jobsite. The containers shall comply with "Title 49, Code of Federal Regulations, Hazardous Materials Regulations." The 210-L barrels shall have removable lids and airtight fasteners. The 19-L containers shall be round and have standard full open head and bail. Lids with bungholes shall not be permitted. On-site storage tanks shall be kept clean and free of contaminants. Each tank shall have a permanent system designed to completely redisperse settled material without introducing air or other foreign substances.

- Steel containers and lids shall be lined with a coating that will prevent destructive action by the compound or chemical agents in the air space above the compound. The coating shall not come off the container or lid as skins. Containers shall be filled in a manner that will prevent skinning. Plastic containers shall not react with the compound.

- Each container shall be labeled with the manufacturer's name, kind of curing compound, batch number, volume, date of manufacture, and volatile organic compound (VOC) content. The label shall also warn that the curing compound containing pigment shall be well stirred before use. Precautions concerning the handling and the application of curing compound shall be shown on the label of the curing compound containers in conformance with the Construction Safety Orders and General Industry Safety Orders of the State of California.

- Containers of curing compound shall be labeled to indicate that the contents fully comply with the rules and regulations concerning air pollution control in the State of California.

- When the curing compound is shipped in tanks or tank trucks, a shipping invoice shall accompany each load. The invoice shall contain the same information as that required herein for container labels.

- Curing compound will be sampled by the Engineer at the source of supply or at the jobsite or at both locations.

- Curing compound shall be formulated so as to maintain the specified properties for a minimum of one year. The Engineer may require additional testing before use to determine compliance with these specifications if the compound has not been used within one year or whenever the Engineer has reason to believe the compound is no longer satisfactory.

- Tests will be conducted in conformance with the latest ASTM test methods and methods in use by the Transportation Laboratory.

#### **90-7.01C Waterproof Membrane Method**

- The exposed finished surfaces of concrete shall be sprayed with water, using a nozzle that so atomizes the flow that a mist and not a spray is formed, until the concrete has set, after which the curing membrane shall be placed. The curing membrane shall remain in place for a period of not less than 72 hours.

- Sheeting material for curing concrete shall conform to the requirements in AASHTO Designation: M 171 for white reflective materials.

- The sheeting material shall be fabricated into sheets of such width as to provide a complete cover for the entire concrete surface. Joints in the sheets shall be securely cemented together in such a manner as to provide a waterproof joint. The joint seams shall have a minimum lap of 100 mm.

- The sheets shall be securely weighted down by placing a bank of earth on the edges of the sheets or by other means satisfactory to the Engineer.

- Should any portion of the sheets be broken or damaged before the expiration of 72 hours after being placed, the broken or damaged portions shall be immediately repaired with new sheets properly cemented into place.

- Sections of membrane that have lost their waterproof qualities or have been damaged to such an extent as to render them unfit for curing the concrete shall not be used.



#### **90-7.01D Forms-In-Place Method**

- Formed surfaces of concrete may be cured by retaining the forms in place. The forms shall remain in place for a minimum period of 7 days after the concrete has been placed, except that for members over 0.5-m in least dimension the forms shall remain in place for a minimum period of 5 days.
- Joints in the forms and the joints between the end of forms and concrete shall be kept moisture tight during the curing period. Cracks in the forms and cracks between the forms and the concrete shall be resealed by methods subject to the approval of the Engineer.

#### **90-7.02 CURING PAVEMENT**

- The entire exposed area of the pavement, including edges, shall be cured by the waterproof membrane method, or curing compound method using curing compound (1) or (2) as the Contractor may elect. Should the side forms be removed before the expiration of 72 hours following the start of curing, the exposed pavement edges shall also be cured. If the pavement is cured by means of the curing compound method, the sawcut and all portions of the curing compound that have been disturbed by sawing operations shall be restored by spraying with additional curing compound.
- Curing shall commence as soon as the finishing process provided in Section 40-1.10, "Final Finishing," has been completed. The method selected shall conform to the provisions in Section 90-7.01, "Methods of Curing."
- When the curing compound method is used, the compound shall be applied to the entire pavement surface by mechanical sprayers. Spraying equipment shall be of the fully atomizing type equipped with a tank agitator that provides for continual agitation of the curing compound during the time of application. The spray shall be adequately protected against wind, and the nozzles shall be so oriented or moved mechanically transversely as to result in the minimum specified rate of coverage being applied uniformly on exposed faces. Hand spraying of small and irregular areas, and areas inaccessible to mechanical spraying equipment, in the opinion of the Engineer, will be permitted. When the ambient air temperature is above 15°C, the Contractor shall fog the surface of the concrete with a fine spray of water as specified in Section 90-7.01A, "Water Method." The surface of the pavement shall be kept moist between the hours of 10:00 a.m. and 4:30 p.m. on the day the concrete is placed. However, the fogging done after the curing compound has been applied shall not begin until the compound has set sufficiently to prevent displacement. Fogging shall be discontinued if ordered in writing by the Engineer.

#### **90-7.03 CURING STRUCTURES**

- Newly placed concrete for cast-in-place structures, other than highway bridge decks, shall be cured by the water method, the forms-in-place method, or, as permitted herein, by the curing compound method, in conformance with the provisions in Section 90-7.01, "Methods of Curing."
- The curing compound method using a pigmented curing compound may be used on concrete surfaces of construction joints, surfaces that are to be buried underground, and surfaces where only Ordinary Surface Finish is to be applied and on which a uniform color is not required and that will not be visible from a public traveled way. If the Contractor elects to use the curing compound method on the bottom slab of box girder spans, the curing compound shall be curing compound (1).
- The top surface of highway bridge decks shall be cured by both the curing compound method and the water method. The curing compound shall be curing compound (1). The curing compound shall be applied progressively during the deck finishing operations immediately after finishing operations are completed on each individual portion of the deck. The water cure shall be applied not later than 4 hours after completion of deck finishing or, for portions of the decks on which finishing is completed after normal working hours, the water cure shall be applied not later than the following morning.
- Concrete surfaces of minor structures, as defined in Section 51-1.02, "Minor Structures," shall be cured by the water method, the forms-in-place method or the curing compound method.
- When deemed necessary by the Engineer during periods of hot weather, water shall be applied to concrete surfaces being cured by the curing compound method or by the forms-in-place method, until the Engineer determines that a cooling effect is no longer required. Application of water for this purpose will be paid for as extra work as provided in Section 4-1.03D, "Extra Work."

#### **90-7.04 CURING PRECAST CONCRETE MEMBERS**

- Precast concrete members shall be cured in conformance with any of the methods specified in Section 90-7.01, "Methods of Curing." Curing shall be provided for the minimum time specified for each method or until the concrete reaches its design strength, whichever is less. Steam curing may also be used for precast members and shall conform to the following provisions:
  - A. After placement of the concrete, members shall be held for a minimum 4-hour presteaming period. If the ambient air temperature is below 10°C, steam shall be applied during the presteaming period to hold the air surrounding the member at a temperature between 10°C and 32°C.

- B. To prevent moisture loss on exposed surfaces during the presteaming period, members shall be covered as soon as possible after casting or the exposed surfaces shall be kept wet by fog spray or wet blankets.
- C. Enclosures for steam curing shall allow free circulation of steam about the member and shall be constructed to contain the live steam with a minimum moisture loss. The use of tarpaulins or similar flexible covers will be permitted, provided they are kept in good repair and secured in such a manner as to prevent the loss of steam and moisture.
- D. Steam at the jets shall be at low pressure and in a saturated condition. Steam jets shall not impinge directly on the concrete, test cylinders, or forms. During application of the steam, the temperature rise within the enclosure shall not exceed 22°C per hour. The curing temperature throughout the enclosure shall not exceed 65°C and shall be maintained at a constant level for a sufficient time necessary to develop the required transfer strength. Control cylinders shall be covered to prevent moisture loss and shall be placed in a location where temperature is representative of the average temperature of the enclosure.
- E. Temperature recording devices that will provide an accurate, continuous, permanent record of the curing temperature shall be provided. A minimum of one temperature recording device per 60 m of continuous bed length will be required for checking temperature.
- F. Members in pretension beds shall be detensioned immediately after the termination of steam curing while the concrete and forms are still warm, or the temperature under the enclosure shall be maintained above 15°C until the stress is transferred to the concrete.
- G. Curing of precast concrete will be considered completed after termination of the steam curing cycle.

#### **90-7.05 CURING PRECAST PRESTRESSED CONCRETE PILES**

- Newly placed concrete for precast prestressed concrete piles shall be cured in conformance with the provisions in Section 90-7.04, "Curing Precast Concrete Members," except that piles with a class designation ending in C (corrosion resistant) shall be cured as follows:

- A. Piles shall be either steam cured or water cured. If water curing is used, the piles shall be kept continuously wet by the application of water in conformance with the provisions in Section 90-7.01A, "Water Method."
- B. If steam curing is used, the steam curing provisions in Section 90-7.04, "Curing Precast Concrete Members," shall apply except that the piles shall be kept continuously wet for their entire length for a period of not less than 3 days, including the holding and steam curing periods.

#### **90-7.06 CURING SLOPE PROTECTION**

- Concrete slope protection shall be cured in conformance with any of the methods specified in Section 90-7.01, "Methods of Curing."
- Concreted-rock slope protection shall be cured in conformance with any of the methods specified in Section 90-7.01, "Methods of Curing," or with a blanket of earth kept wet for 72 hours, or by sprinkling with a fine spray of water every 2 hours during the daytime for a period of 3 days.

#### **90-7.07 CURING MISCELLANEOUS CONCRETE WORK**

- Exposed surfaces of curbs shall be cured by pigmented curing compounds as specified in Section 90-7.01B, "Curing Compound Method."
- Concrete sidewalks, gutter depressions, island paving, curb ramps, driveways, and other miscellaneous concrete areas shall be cured in conformance with any of the methods specified in Section 90-7.01, "Methods of Curing."
- Shotcrete shall be cured for at least 72 hours by spraying with water, or by a moist earth blanket, or by any of the methods provided in Section 90-7.01, "Methods of Curing."
- Mortar and grout shall be cured by keeping the surface damp for 3 days.
- After placing, the exposed surfaces of sign structure foundations, including pedestal portions, if constructed, shall be cured for at least 72 hours by spraying with water, or by a moist earth blanket, or by any of the methods provided in Section 90-7.01, "Methods of Curing."

### **90-8 PROTECTING CONCRETE**

#### **90-8.01 GENERAL**

- In addition to the provisions in Section 7-1.16, "Contractor's Responsibility for the Work and Materials," the Contractor shall protect concrete as provided in this Section 90-8.
- Concrete shall not be placed on frozen or ice-coated ground or subgrade nor on ice-coated forms, reinforcing steel, structural steel, conduits, precast members, or construction joints.

- Under rainy conditions, placing of concrete shall be stopped before the quantity of surface water is sufficient to damage surface mortar or cause a flow or wash of the concrete surface, unless the Contractor provides adequate protection against damage.
- Concrete that has been frozen or damaged by other causes, as determined by the Engineer, shall be removed and replaced by the Contractor at the Contractor's expense.

#### **90-8.02 PROTECTING CONCRETE STRUCTURES**

- Structure concrete and shotcrete used as structure concrete shall be maintained at a temperature of not less than 7°C for 72 hours after placing and at not less than 4°C for an additional 4 days. When required by the Engineer, the Contractor shall submit a written outline of the proposed methods for protecting the concrete.

#### **90-8.03 PROTECTING CONCRETE PAVEMENT**

- Pavement concrete shall be maintained at a temperature of not less than 4°C for 72 hours. When required by the Engineer, the Contractor shall submit a written outline of the proposed methods for protecting the concrete.
- Except as provided in Section 7-1.08, "Public Convenience," the Contractor shall protect concrete pavement against construction and other activities that abrade, scar, discolor, reduce texture depth, lower coefficient of friction, or otherwise damage the surface. Stockpiling, drifting, or excessive spillage of soil, gravel, petroleum products, and concrete or asphalt mixes on the surface of concrete pavement is prohibited unless otherwise specified in these specifications, the special provisions or permitted by the Engineer.
- When ordered by the Engineer or shown on the plans or specified in the special provisions, pavement crossings shall be constructed for the convenience of public traffic. The material and work necessary for the construction of the crossings, and their subsequent removal and disposal, will be paid for at the contract unit prices for the items of work involved and if there are no contract items for the work involved, payment for pavement crossings will be made by extra work as provided in Section 4-1.03D, "Extra Work." Where public traffic will be required to cross over the new pavement, Type III portland cement may be used in concrete, if permitted in writing by the Engineer. The pavement may be opened to traffic as soon as the concrete has developed a modulus of rupture of 3.8 MPa. The modulus of rupture will be determined by California Test 523.
- No traffic or Contractor's equipment, except as hereinafter provided, will be permitted on the pavement before a period of 10 days has elapsed after the concrete has been placed, nor before the concrete has developed a modulus of rupture of at least 3.8 MPa. Concrete that fails to attain a modulus of rupture of 3.8 MPa within 10 days shall not be opened to traffic until directed by the Engineer.
- Equipment for sawing weakened plane joints will be permitted on the pavement as specified in Section 40-1.08B, "Weakened Plane Joints."
- When requested in writing by the Contractor, the tracks on one side of paving equipment will be permitted on the pavement after a modulus of rupture of 2.4 MPa has been attained, provided that:
  - A. Unit pressure exerted on the pavement by the paver shall not exceed 135 kPa;
  - B. Tracks with cleats, grousers, or similar protuberances shall be modified or shall travel on planks or equivalent protective material, so that the pavement is not damaged; and
  - C. No part of the track shall be closer than 0.3-m from the edge of pavement.
- In case of visible cracking of, or other damage to the pavement, operation of the paving equipment on the pavement shall be immediately discontinued.
- Damage to the pavement resulting from early use of pavement by the Contractor's equipment as provided above shall be repaired by the Contractor at the Contractor's expense.
- The State will furnish the molds and machines for testing the concrete for modulus of rupture, and the Contractor, at the Contractor's expense, shall furnish the material and whatever labor the Engineer may require.

### **90-9 COMPRESSIVE STRENGTH**

#### **90-9.01 GENERAL**

- Concrete compressive strength requirements consist of a minimum strength that shall be attained before various loads or stresses are applied to the concrete and, for concrete designated by strength, a minimum strength at the age of 28 days or at the age otherwise allowed in Section 90-1.01, "Description." The various strengths required are specified in these specifications or the special provisions or are shown on the plans.
- The compressive strength of concrete will be determined from test cylinders that have been fabricated from concrete sampled in conformance with the requirements of ASTM Designation: C 172. Test cylinders will be molded and initially

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field cured in conformance with California Test 540. Test cylinders will be cured and tested after receipt at the testing laboratory in conformance with the requirements of ASTM Designation: C 39. A strength test shall consist of the average strength of 2 cylinders fabricated from material taken from a single load of concrete, except that, if any cylinder should show evidence of improper sampling, molding, or testing, that cylinder shall be discarded and the strength test shall consist of the strength of the remaining cylinder.

- When concrete compressive strength is specified as a prerequisite to applying loads or stresses to a concrete structure or member, test cylinders for other than steam cured concrete will be cured in conformance with Method 1 of California Test 540. The compressive strength of concrete determined for these purposes will be evaluated on the basis of individual tests.

- When concrete is designated by 28-day compressive strength rather than by cementitious material content, the concrete strength to be used as a basis for acceptance of other than steam cured concrete will be determined from cylinders cured in conformance with Method 1 of California Test 540. If the result of a single compressive strength test at the maximum age specified or allowed is below the specified strength but is 95 percent or more of the specified strength, the Contractor shall, at the Contractor's expense, make corrective changes, subject to approval of the Engineer, in the mix proportions or in the concrete fabrication procedures, before placing additional concrete, and shall pay to the State \$14 for each in-place cubic meter of concrete represented by the deficient test. If the result of a single compressive strength test at the maximum age specified or allowed is below 95 percent of the specified strength, but is 85 percent or more of the specified strength, the Contractor shall make the corrective changes specified above, and shall pay to the State \$20 for each in place cubic meter of concrete represented by the deficient test. In addition, such corrective changes shall be made when the compressive strength of concrete tested at 7 days indicates, in the judgment of the Engineer, that the concrete will not attain the required compressive strength at the maximum age specified or allowed. Concrete represented by a single test that indicates a compressive strength of less than 85 percent of the specified 28-day compressive strength will be rejected in conformance with the provisions in Section 6-1.04, "Defective Materials."

- If the test result indicates that the compressive strength at the maximum curing age specified or allowed is below the specified strength, but is 85 percent or more of the specified strength, payments to the State as required above shall be made, unless the Contractor, at the Contractor's expense, obtains and submits evidence acceptable to the Engineer that the strength of the concrete placed in the work meets or exceeds the specified 28-day compressive strength. If the test result indicates a compressive strength at the maximum curing age specified or allowed below 85 percent, the concrete represented by that test will be rejected, unless the Contractor, at the Contractor's expense, obtains and submits evidence acceptable to the Engineer that the strength and quality of the concrete placed in the work are acceptable. If the evidence consists of tests made on cores taken from the work, the cores shall be obtained and tested in conformance with the requirements in ASTM Designation: C 42.

- No single compressive strength test shall represent more than 250 m<sup>3</sup>.

- When a precast concrete member is steam cured, the compressive strength of the concrete will be determined from test cylinders that have been handled and stored in conformance with Method 3 of California Test 540. The compressive strength of steam cured concrete will be evaluated on the basis of individual tests representing specific portions of production. When the concrete is designated by 28-day compressive strength rather than by cementitious material content, the concrete shall be considered to be acceptable whenever its compressive strength reaches the specified 28-day compressive strength provided that strength is reached in not more than the maximum number of days specified or allowed after the member is cast.

- When concrete is specified by compressive strength, prequalification of materials, mix proportions, mixing equipment, and procedures proposed for use will be required prior to placement of the concrete. Prequalification shall be accomplished by the submission of acceptable certified test data or trial batch reports by the Contractor. Prequalification data shall be based on the use of materials, mix proportions, mixing equipment, procedures, and size of batch proposed for use in the work.

- Certified test data, in order to be acceptable, shall indicate that not less than 90 percent of at least 20 consecutive tests exceed the specified strength at the maximum number of cure days specified or allowed, and none of those tests are less than 95 percent of specified strength. Strength tests included in the data shall be the most recent tests made on concrete of the proposed mix design and all shall have been made within one year of the proposed use of the concrete.

- Trial batch test reports, in order to be acceptable, shall indicate that the average compressive strength of 5 consecutive concrete cylinders, taken from a single batch, at not more than 28 days (or the maximum age allowed) after molding shall be at least 4 MPa greater than the specified 28-day compressive strength, and no individual cylinder shall have a strength less than the specified strength at the maximum age specified or allowed. Data contained in the report shall be from trial batches that were produced within one year of the proposed use of specified strength concrete in the project. Whenever air-entrainment is required, the air content of trial batches shall be equal to or greater than the air content specified for the concrete without reduction due to tolerances.

- Tests shall be performed in conformance with either the appropriate California Test methods or the comparable ASTM test methods. Equipment employed in testing shall be in good condition and shall be properly calibrated. If the tests

are performed during the life of the contract, the Engineer shall be notified sufficiently in advance of performing the tests in order to witness the test procedures.

- The certified test data and trial batch test reports shall include the following information:

- A. Date of mixing.
- B. Mixing equipment and procedures used.
- C. The size of batch in cubic meters and the mass, type, and source of all ingredients used.
- D. Penetration of the concrete.
- E. The air content of the concrete if an air-entraining admixture is used.
- F. The age at time of testing and strength of all concrete cylinders tested.

- Certified test data and trial batch test reports shall be signed by an official of the firm that performed the tests.
- When approved by the Engineer, concrete from trial batches may be used in the work at locations where concrete of a lower quality is required and the concrete will be paid for as the type or class of concrete required at that location.
  - After materials, mix proportions, mixing equipment, and procedures for concrete have been prequalified for use, additional prequalification by testing of trial batches will be required prior to making changes that, in the judgment of the Engineer, could result in a strength of concrete below that specified.
  - The Contractor's attention is directed to the time required to test trial batches and the Contractor shall be responsible for production of trial batches at a sufficiently early date so that the progress of the work is not delayed.
  - When precast concrete members are manufactured at the plant of an established manufacturer of precast concrete members, the mix proportions of the concrete shall be determined by the Contractor, and a trial batch and prequalification of the materials, mix proportions, mixing equipment, and procedures will not be required.

## **90-10 MINOR CONCRETE**

### **90-10.01 GENERAL**

- Concrete for minor structures, slope paving, curbs, sidewalks and other concrete work, when designated as minor concrete on the plans, in the specifications, or in the contract item, shall conform to the provisions specified herein.
- The Engineer, at the Engineer's discretion, will inspect and test the facilities, materials and methods for producing the concrete to ensure that minor concrete of the quality suitable for use in the work is obtained.

### **90-10.02 MATERIALS**

- Minor concrete shall conform to the following requirements:

#### **90-10.02A Cementitious Material**

- Cementitious material shall conform to the provisions in Section 90-1.01, "Description."

#### **90-10.02B Aggregate**

- Aggregate shall be clean and free from deleterious coatings, clay balls, roots, and other extraneous materials.
- The Contractor shall submit to the Engineer for approval, a grading of the combined aggregate proposed for use in the minor concrete. After acceptance of the grading, aggregate furnished for minor concrete shall conform to that grading, unless a change is authorized in writing by the Engineer.
  - The Engineer may require the Contractor to furnish periodic test reports of the aggregate grading furnished. The maximum size of aggregate used shall be at the option of the Contractor, but in no case shall the maximum size be larger than 37.5 mm or smaller than 19 mm.
  - The Engineer may waive, in writing, the gradation requirements in this Section 90-10.02B, if, in the Engineer's opinion, the furnishing of the gradation is not necessary for the type or amount of concrete work to be constructed.

#### **90-10.02C Water**

- Water used for washing, mixing, and curing shall be free from oil, salts, and other impurities that would discolor or etch the surface or have an adverse affect on the quality of the concrete.

#### **90-10.02D Admixtures**

- The use of admixtures shall conform to the provisions in Section 90-4, "Admixtures."

### **90-10.03 PRODUCTION**

- Cementitious material, water, aggregate, and admixtures shall be stored, proportioned, mixed, transported, and discharged in conformance with recognized standards of good practice that will result in concrete that is thoroughly and uniformly mixed, that is suitable for the use intended, and that conforms to requirements specified herein. Recognized standards of good practice are outlined in various industry publications such as are issued by American Concrete Institute, AASHTO, or the Department.

- The cementitious material content of minor concrete shall conform to the provisions in Section 90-1.01, "Description."

- The amount of water used shall result in a consistency of concrete conforming to the provisions in Section 90-6.06, "Amount of Water and Penetration." Additional mixing water shall not be incorporated into the concrete during hauling or after arrival at the delivery point, unless authorized by the Engineer.

- Discharge of ready-mixed concrete from the transporting vehicle shall be made while the concrete is still plastic and before stiffening occurs. An elapsed time of 1.5 hours (one hour in non-agitating hauling equipment), or more than 250 revolutions of the drum or blades, after the introduction of the cementitious material to the aggregates, or a temperature of concrete of more than 32°C will be considered conditions contributing to the quick stiffening of concrete. The Contractor shall take whatever action is necessary to eliminate quick stiffening, except that the addition of water will not be permitted.

- The required mixing time in stationary mixers shall be not less than 50 seconds or more than 5 minutes.

- The minimum required revolutions at mixing speed for transit-mixed concrete shall be not less than that recommended by the mixer manufacturer, and shall be increased, if necessary, to produce thoroughly and uniformly mixed concrete.

- Each load of ready-mixed concrete shall be accompanied by a weighmaster certificate that shall be delivered to the Engineer at the discharge location of the concrete, unless otherwise directed by the Engineer. The weighmaster certificate shall be clearly marked with the date and time of day when the load left the batching plant and, if hauled in truck mixers or agitators, the time the mixing cycle started.

- A Certificate of Compliance conforming to the provisions in Section 6-1.07, "Certificates of Compliance," shall be furnished to the Engineer, prior to placing minor concrete from a source not previously used on the contract, stating that minor concrete to be furnished meets contract requirements, including minimum cementitious material content specified.

### **90-10.04 CURING MINOR CONCRETE**

- Curing minor concrete shall conform to the provisions in Section 90-7, "Curing Concrete."

### **90-10.05 PROTECTING MINOR CONCRETE**

- Protecting minor concrete shall conform to the provisions in Section 90-8, "Protecting Concrete," except the concrete shall be maintained at a temperature of not less than 4°C for 72 hours after placing.

### **90-10.06 MEASUREMENT AND PAYMENT**

- Minor concrete will be measured and paid for in conformance with the provisions specified in the various sections of these specifications covering concrete construction when minor concrete is specified in the specifications, shown on the plans, or indicated by contract item in the Engineer's Estimate.

## **90-11 MEASUREMENT AND PAYMENT**

### **90-11.01 MEASUREMENT**

- Portland cement concrete will be measured in conformance with the provisions specified in the various sections of these specifications covering construction requiring concrete.

- When it is provided that concrete will be measured at the mixer, the volume in cubic meters shall be computed as the total mass of the batch in kilograms divided by the density of the concrete in kilograms per cubic meter. The total mass of the batch shall be calculated as the sum of all materials, including water, entering the batch. The density of the concrete will be determined in conformance with the requirements in California Test 518.

### **90-11.02 PAYMENT**

- Portland cement concrete will be paid for in conformance with the provisions specified in the various sections of these specifications covering construction requiring concrete.

- Full compensation for furnishing and incorporating admixtures required by these specifications or the special provisions will be considered as included in the contract prices paid for the concrete involved and no additional compensation will be allowed therefor.

- Should the Engineer order the Contractor to incorporate any admixtures in the concrete when their use is not required by these specifications or the special provisions, furnishing the admixtures and adding them to the concrete will be paid for as extra work as provided in Section 4-1.03D, "Extra Work."
- Should the Contractor use admixtures in conformance with the provisions in Section 90-4.05, "Optional Use of Chemical Admixtures," or Section 90-4.07, "Optional Use of Air-entraining Admixtures," or should the Contractor request and obtain permission to use other admixtures for the Contractor's benefit, the Contractor shall furnish those admixtures and incorporate them into the concrete at the Contractor's expense and no additional compensation will be allowed therefor.

## **END OF AMENDMENTS**

### **SECTION 2. PROPOSAL REQUIREMENTS AND CONDITIONS**

#### **2-1.01 GENERAL**

The bidder's attention is directed to the provisions in Section 2, "Proposal Requirements and Conditions," of the Standard Specifications and these special provisions for the requirements and conditions which the bidder must observe in the preparation of the proposal form and the submission of the bid.

In addition to the subcontractors required to be listed in conformance with Section 2-1.054, "Required Listing of Proposed Subcontractors," of the Standard Specifications, each proposal shall have listed therein the name and address of each DVBE subcontractor to be used for credit in meeting the goal, and to whom the bidder proposes to directly subcontract portions of the work. The list of subcontractors shall also set forth the portion of work that will be performed by each subcontractor listed. A sheet for listing the subcontractors is included in the Proposal.

The Bidder's Bond form mentioned in the last paragraph in Section 2-1.07, "Proposal Guaranty," of the Standard Specifications will be found following the signature page of the Proposal.

In conformance with Public Contract Code Section 7106, a Noncollusion Affidavit is included in the Proposal. Signing the Proposal shall also constitute signature of the Noncollusion Affidavit.

Submit request for substitution of an "or equal" item, and the data substantiating the request to the Department of Transportation, District 8 Construction, MS 1104, 464 West 4th Street, 6th Floor, San Bernardino, Ca 92401-1400, so that the request is received by the Department by close of business on the fourth day, not including Saturdays, Sundays and legal holidays, following bid opening.

#### **2-1.02 DISABLED VETERAN BUSINESS ENTERPRISE (DVBE)**

Section 10115 of the Public Contract Code requires the Department to implement provisions to establish a goal for Disabled Veteran Business Enterprise (DVBE) in contracts.

It is the policy of the Department that Disabled Veteran Business Enterprise (DVBE) shall have the maximum opportunity to participate in the performance of contracts financed solely with state funds. The Contractor shall ensure that DVBEs have the maximum opportunity to participate in the performance of this contract and shall take all necessary and reasonable steps for this assurance. The Contractor shall not discriminate on the basis of race, color, national origin, or sex in the award and performance of subcontracts. Failure to carry out the requirements of this paragraph shall constitute a breach of contract and may result in termination of this contract or other remedy the Department may deem appropriate.

Bidder's attention is directed to the following:

- A. "Disabled Veteran Business Enterprise" (DVBE) means a business concern certified as a DVBE by the Office of Small Business Certification and Resources, Department of General Services.
- B. A DVBE may participate as a prime contractor, subcontractor, joint venture partner with a prime or subcontractor, or vendor of material or supplies.
- C. Credit for DVBE prime contractors will be 100 percent.
- D. A DVBE joint venture partner must be responsible for specific contract items of work, or portions thereof. Responsibility means actually performing, managing and supervising the work with its own forces. The DVBE joint venture partner must share in the ownership, control, management responsibilities, risks and profits of the joint venture. The DVBE joint venturer must submit the joint venture agreement with the Caltrans Bidder DVBE Information form required in Section 2-1.04, "Submission of DVBE Information," elsewhere in these special provisions.
- E. A DVBE must perform a commercially useful function, i.e., must be responsible for the execution of a distinct element of the work and must carry out its responsibility by actually performing, managing and supervising the work.
- F. Credit for DVBE vendors of materials or supplies is limited to 60 percent of the amount to be paid to the vendor for the material unless the vendor manufactures or substantially alters the goods.

G. Credit for trucking by DVBEs will be as follows:

1. One hundred percent of the amount to be paid when a DVBE trucker will perform the trucking with his/her own trucks, tractors and employees.
2. Twenty percent of the amount to be paid to DVBE trucking brokers who do not have a "certified roster."
3. One hundred percent of the amount to be paid to DVBE trucking brokers who have signed agreements that all trucking will be performed by DVBE truckers if credit is toward the DVBE goal, a "certified roster" showing that all trucks are owned by DVBEs, and a signed statement on the "certified roster" that indicates that 100 percent of revenue paid by the broker will be paid to the DVBEs listed on the "certified roster."
4. Twenty percent of the amount to be paid to trucking brokers who are not a DVBE but who have signed agreements with DVBE truckers assuring that at least 20 percent of the trucking will be performed by DVBE truckers if credit is toward the DVBE goal, a "certified roster" showing that at least 20 percent of the number of trucks are owned by DVBE truckers, and a signed statement on the "certified roster" that indicates that at least 20 percent of the revenue paid by the broker will be paid to the DVBEs listed on the "certified roster."

The "certified roster" referred to herein shall conform to the requirements in Section 2-1.04, "Submission Of DVBE Information," elsewhere in these special provisions.

- H. DVBEs and DVBE joint venture partners must be certified DVBEs as determined by the Department of General Services, Office of Small Business Certification and Resources, 1531 "I" Street, Second Floor, Sacramento, CA 95814, on the date bids for the project are opened before credit may be allowed toward the DVBE goal. It is the Contractor's responsibility to verify that DVBEs are certified.
- I. Noncompliance by the Contractor with these requirements constitutes a breach of this contract and may result in termination of the contract or other appropriate remedy for a breach of this contract.

### **2-1.03 DVBE GOAL FOR THIS PROJECT**

The Department has established the following goal for Disabled Veteran Business Enterprise (DVBE) participation for this project:

Disabled Veteran Business Enterprise (DVBE): 3 percent.

It is the bidder's responsibility to make a sufficient portion of the work available to subcontractors and suppliers and to select those portions of the work or material needs consistent with the available DVBE subcontractors and suppliers, so as to assure meeting the goal for DVBE participation.

The Office of Small Business Certification and Resources, Department of General Services, may be contacted at (916) 322-5060 or visit their internet web site at <http://www.osmb.dgs.ca.gov/> for program information and certification status. The Department's Business Enterprise Program may also be contacted at (916) 227-9599 or the internet web site at <http://www.dot.ca.gov/hq/bep/>.

### **2-1.04 SUBMISSION OF DVBE INFORMATION**

The required DVBE information shall be submitted on the "CALTRANS BIDDER - DVBE INFORMATION" form included in the Proposal. If this information is not submitted with the bid, the DVBE information forms shall be removed from the documents prior to submitting the bid.

It is the bidder's responsibility to make enough work available to DVBEs and to select those portions of the work or material needs consistent with the available DVBEs to meet the goal for DVBE participation or to provide information to establish that, prior to bidding, the bidder made adequate good faith efforts to do so.

If the DVBE information is not submitted with the bid, the apparent successful bidder (low bidder), the second low bidder and the third low bidder shall submit the DVBE information to the Department of Transportation, 1120 N Street, Room 0200, MS #26, Sacramento, California 95814 so the information is received by the Department no later than 4:00 p.m. on the fourth day, not including Saturdays, Sundays and legal holidays, following bid opening. DVBE information sent by U.S. Postal Service certified mail with return receipt and certificate of mailing and mailed on or before the third day, not including Saturdays, Sundays and legal holidays, following bid opening will be accepted even if it is received after the fourth day following bid opening. Failure to submit the required DVBE information by the time specified will be grounds for finding the bid or proposal nonresponsive. Other bidders need not submit DVBE information unless requested to do so by the Department.

The bidder's DVBE information shall establish that good faith efforts to meet the DVBE goal have been made. To establish good faith efforts, the bidder shall demonstrate that the goal will be met or that, prior to bidding, adequate good faith efforts to meet the goal were made.



Bidders are cautioned that even though their submittal indicates they will meet the stated DVBE goal, their submittal should also include their adequate good faith efforts information along with their DVBE goal information to protect their eligibility for award of the contract in the event the Department, in its review, finds that the goal has not been met.

The bidder's DVBE information shall include the names of DVBE firms that will participate, with a complete description of work or supplies to be provided by each, the dollar value of each DVBE transaction, and a written confirmation from the DVBE that it is participating in the contract. A copy of the DVBE's quote will serve as written confirmation that the DVBE is participating in the contract. When 100 percent of a contract item of work is not to be performed or furnished by a DVBE, a description of the exact portion of that work to be performed or furnished by that DVBE shall be included in the DVBE information, including the planned location of that work. The work that a DVBE prime contractor has committed to performing with its own forces as well as the work that it has committed to be performed by DVBE subcontractors, suppliers and trucking companies will count toward the goal.

If credit for trucking by a DVBE trucking broker is shown on the bidder's information as 100 percent of the revenue to be paid by the broker is to be paid to DVBE truckers, a "certified roster" of the broker's trucks to be used must be included. The "certified roster" must indicate that all the trucks are owned by certified DVBEs and must show the DVBE truck numbers, owner's name, Public Utilities Commission Cal-T numbers, and the DVBE certification numbers. The roster must indicate that all revenue paid by the broker will be paid to DVBEs listed on the "certified roster".

If credit for trucking by a trucking broker who is not a DVBE is shown in the bidder's information, a "certified roster" of the broker's trucks to be used must be included. The "certified roster" must indicate that at least 20 percent of the broker's trucks are owned by certified DVBEs and must show the DVBE truck numbers, owner's name, Public Utilities Commission Cal-T numbers, and the DVBE certification number. The roster must indicate that at least 20 percent of the revenue paid by the broker will be paid to DVBEs listed on the "certified roster".

A bidder shall be deemed to have made good faith efforts upon submittal, within time limits specified by the Department, of documentary evidence that all of the following actions were taken:

- A. Contact was made with the Office of Small Business Certification and Resources (OSBCR), Department of General Services or their web site at <http://www.osmb.dgs.ca.gov/> to identify Disabled Veteran Business Enterprises.
- B. Advertising was published in trade media and media focusing on Disabled Veteran Business Enterprises, unless time limits imposed by the Department do not permit that advertising.
- C. Invitations to bid were submitted to potential Disabled Veteran Business Enterprise contractors.
- D. Available Disabled Veteran Business Enterprises were considered.

## **2-1.05 SMALL BUSINESS PREFERENCE**

Attention is directed to "Award and Execution of Contract" of these special provisions.

Attention is also directed to the Small Business Procurement and Contract Act, Government Code Section 14835, et seq and Title 2, California Code of Regulations, Section 1896, et seq.

Bidders who wish to be classified as a Small Business under the provisions of those laws and regulations, shall be certified as Small Business by the Department of General Services, Office of Small Business Certification and Resources, 1531 "I" Street, Second Floor, Sacramento, CA 95814.

To request Small Business Preference, bidders shall fill out and sign the Request for Small Business Preference form in the Proposal and shall attach a copy of their Office of Small Business Certification and Resources (OSBCR) small business certification letter to the form. The bidder's signature on the Request for Small Business Preference certifies, under penalty of perjury, that the bidder is certified as Small Business at the time of bid opening and further certifies, under penalty of perjury, that under the following conditions, at least 50 percent of the subcontractors to be utilized on the project are either certified Small Business or have applied for Small Business certification by bid opening date and are subsequently granted Small Business certification.

The conditions requiring the aforementioned 50 percent level of subcontracting by Small Business subcontractors apply if:

- A. The lowest responsible bid for the project exceeds \$100,000; and
- B. The project work to be performed requires a Class A or a Class B contractor's license; and
- C. Two or more subcontractors will be used.

If the above conditions apply and Small Business Preference is granted in the award of the contract, the 50 percent Small Business subcontractor utilization level shall be maintained throughout the life of the contract.

## **2-1.06 CALIFORNIA COMPANY PREFERENCE**

Attention is directed to "Award and Execution of Contract" of these special provisions.

In conformance with the requirements of Section 6107 of the Public Contract Code, a "California company" will be granted a reciprocal preference for bid comparison purposes as against a nonresident contractor from any state that gives or requires a preference to be given contractors from that state on its public entity construction contracts.

A "California company" means a sole proprietorship, partnership, joint venture, corporation, or other business entity that was a licensed California contractor on the date when bids for the public contract were opened and meets one of the following:

- A. Has its principal place of business in California.
- B. Has its principal place of business in a state in which there is no local contractor preference on construction contracts.
- C. Has its principal place of business in a state in which there is a local contractor construction preference and the contractor has paid not less than \$5000 in sales or use taxes to California for construction related activity for each of the five years immediately preceding the submission of the bid.

To carry out the "California company" reciprocal preference requirements of Section 6107 of the Public Contract Code, all bidders shall fill out and sign the California Company Preference form in the Proposal. The bidder's signature on the California Company Preference form certifies, under penalty of perjury, that the bidder is or is not a "California company" and if not, the amount of the preference applied by the state of the nonresident Contractor.

A nonresident Contractor shall disclose any and all bid preferences provided to the nonresident Contractor by the state or country in which the nonresident Contractor has its principal place of business.

Proposals without the California Company Preference form filled out and signed may be rejected.

### **SECTION 3. AWARD AND EXECUTION OF CONTRACT**

The bidder's attention is directed to the provisions in Section 3, "Award and Execution of Contract," of the Standard Specifications and these special provisions for the requirements and conditions concerning award and execution of contract.

The award of the contract, if it be awarded, will be to the lowest responsible bidder whose proposal complies with all the requirements prescribed and who has met the goal for DVBE participation or has demonstrated, to the satisfaction of the Department, adequate good faith efforts to do so. Meeting the goal for DVBE participation or demonstrating, to the satisfaction of the Department, adequate good faith efforts to do so is a condition for being eligible for award of contract.

A "Payee Data Record" form will be included in the contract documents to be executed by the successful bidder. The purpose of the form is to facilitate the collection of taxpayer identification data. The form shall be completed and returned to the Department by the successful bidder with the executed contract and contract bonds. For the purposes of the form, payee shall be deemed to mean the successful bidder. The form is not to be completed for subcontractors or suppliers. Failure to complete and return the "Payee Data Record" form to the Department as provided herein will result in the retention of 20 percent of payments due the contractor and penalties of up to \$20,000. This retention of payments for failure to complete the "Payee Data Record" form is in addition to any other retention of payments due the Contractor.

Attention is also directed to "Small Business Preference" of these special provisions. Any bidder who is certified as a Small Business by the Department of General Services, Office of Small Business Certification and Resources will be allowed a preference in the award of this contract, if it be awarded, under the following conditions:

- A. The apparent low bidder is not certified as a Small Business, or has not filled out and signed the Request for Small Business Preference included with the bid documents and attached a copy of their Office of Small Business Certification and Resources (OSBCR) small business certification letter to the form; and
- B. The bidder filled out and signed the Request for Small Business Preference form included with the bid documents and attached a copy of their Office of Small Business Certification and Resources (OSBCR) small business certification letter to the form.

The small business preference will be a reduction in the bid submitted by the small business contractor, for bid comparison purposes, by an amount equal to 5 percent of the amount bid by the apparent low bidder, the amount not to exceed \$50,000. If this reduction results in the small business contractor becoming the low bidder, then the contract will be awarded to the small business contractor on the basis of the actual bid of the small business contractor notwithstanding the reduced bid price used for bid comparison purposes.

Attention is also directed to "California Company Preference" of these special provisions.

The amount of the California company reciprocal preference shall be equal to the amount of the preference applied by the state of the nonresident contractor with the lowest responsive bid, except where the "California company" is eligible for a California Small Business Preference, in which case the preference applied shall be the greater of the two, but not both.

If the bidder submitting the lowest responsive bid is not a "California company" and with the benefit of the reciprocal preference, a "California company's" responsive bid is equal to or less than the original lowest responsive bid, the "California company" will be awarded the contract at its submitted bid price except as provided below.

Small business bidders shall have precedence over nonsmall business bidders in that the application of the "California company" preference for which nonsmall business bidders may be eligible shall not result in the denial of the award to a small business bidder.

#### **SECTION 4. BEGINNING OF WORK, TIME OF COMPLETION AND LIQUIDATED DAMAGES**

Attention is directed to the provisions in Section 8-1.03, "Beginning of Work," in Section 8-1.06, "Time of Completion," and in Section 8-1.07, "Liquidated Damages," of the Standard Specifications and these special provisions.

The Contractor shall begin work within 15 calendar days after the contract has been approved by the Attorney General or the attorney appointed and authorized to represent the Department of Transportation.

This work shall be diligently prosecuted to completion before the expiration of **108 WORKING DAYS** beginning on the fifteenth calendar day after approval of the contract.

The Contractor shall pay to the State of California the sum of \$400 per day, for each and every calendar day's delay in finishing the work in excess of the number of working days prescribed above.

#### **SECTION 5. GENERAL**

##### **SECTION 5-1. MISCELLANEOUS**

###### **5-1.01 PLANS AND WORKING DRAWINGS**

When the specifications require working drawings to be submitted to the Division of Structure Design, the drawings shall be submitted to: Division of Structure Design, Documents Unit, Mail Station 9, 1801 30th Street, Sacramento, CA 95816, Telephone 916 227-8252.

###### **5-1.011 EXAMINATION OF PLANS, SPECIFICATIONS, CONTRACT, AND SITE OF WORK**

Attention is directed to "Differing Site Conditions" of these special provisions regarding physical conditions at the site which may differ from those indicated in "Materials Information," log of test borings or other geotechnical information obtained by the Department's investigation of site conditions.

###### **5-1.012 DIFFERING SITE CONDITIONS**

Attention is directed to Section 5-1.116, "Differing Site Conditions," of the Standard Specifications.

During the progress of the work, if subsurface or latent conditions are encountered at the site differing materially from those indicated in the "Materials Information," log of test borings, other geotechnical data obtained by the Department's investigation of subsurface conditions, or an examination of the conditions above ground at the site, the party discovering those conditions shall promptly notify the other party in writing of the specific differing conditions before they are disturbed and before the affected work is performed.

The Contractor will be allowed 15 days from the notification of the Engineer's determination of whether or not an adjustment of the contract is warranted, in which to file a notice of potential claim in conformance with the provisions of Section 9-1.04, "Notice of Potential Claim," of the Standard Specifications and as specified herein; otherwise the decision of the Engineer shall be deemed to have been accepted by the Contractor as correct. The notice of potential claim shall set forth in what respects the Contractor's position differs from the Engineer's determination and provide any additional information obtained by the Contractor, including but not limited to additional geotechnical data. The notice of potential claim shall be accompanied by the Contractor's certification that the following were made in preparation of the bid: a review of the contract, a review of the "Materials Information," a review of the log of test borings and other records of geotechnical data to the extent they were made available to bidders prior to the opening of bids, and an examination of the conditions above ground at the site. Supplementary information, obtained by the Contractor subsequent to the filing of the notice of potential claim, shall be submitted to the Engineer in an expeditious manner.

###### **5-1.015 LABORATORY**

When a reference is made in the specifications to the "Laboratory," the reference shall mean the Division of Materials Engineering and Testing Services and the Division of Structural Foundations of the Department of Transportation, or established laboratories of the various Districts of the Department, or other laboratories authorized by the Department to test materials and work involved in the contract. When a reference is made in the specifications to the "Transportation Laboratory," the reference shall mean the Division of Materials Engineering and Testing Services and the Division of Structural Foundations, located at 5900 Folsom Boulevard, Sacramento, CA 95819, Telephone (916) 227-7000.

### **5-1.017 CONTRACT BONDS**

Attention is directed to Section 3-1.02, "Contract Bonds," of the Standard Specifications and these special provisions.

The payment bond shall be in a sum not less than one hundred percent of the total amount payable by the terms of the contract.

### **5-1.019 COST REDUCTION INCENTIVE**

Attention is directed to Section 5-1.14, "Cost Reduction Incentive," of the Standard Specifications.

Prior to preparing a cost reduction proposal, the Contractor shall request a meeting with the Engineer to discuss the proposal in concept and to determine the merit of the cost reduction proposal. Items of discussion will also include permit issues, impact on other projects, impact on the project schedule, peer reviews, and review times required by the Department and other agencies.

### **5-1.02 LABOR NONDISCRIMINATION**

Attention is directed to the following Notice that is required by Chapter 5 of Division 4 of Title 2, California Code of Regulations.

#### **NOTICE OF REQUIREMENT FOR NONDISCRIMINATION PROGRAM**

##### **(GOV. CODE, SECTION 12990)**

Your attention is called to the "Nondiscrimination Clause", set forth in Section 7-1.01A(4), "Labor Nondiscrimination," of the Standard Specifications, which is applicable to all nonexempt State contracts and subcontracts, and to the "Standard California Nondiscrimination Construction Contract Specifications" set forth therein. The specifications are applicable to all nonexempt State construction contracts and subcontracts of \$5000 or more.

### **5-1.03 INTEREST ON PAYMENTS**

Interest shall be payable on progress payments, payments after acceptance, final payments, extra work payments, and claim payments as follows:

- A. Unpaid progress payments, payment after acceptance, and final payments shall begin to accrue interest 30 days after the Engineer prepares the payment estimate.
- B. Unpaid extra work bills shall begin to accrue interest 30 days after preparation of the first pay estimate following receipt of a properly submitted and undisputed extra work bill. To be properly submitted, the bill must be submitted within 7 days of the performance of the extra work and in conformance with the provisions in Section 9-1.03C, "Records," and Section 9-1.06, "Partial Payments," of the Standard Specifications. An undisputed extra work bill not submitted within 7 days of performance of the extra work will begin to accrue interest 30 days after the preparation of the second pay estimate following submittal of the bill.
- C. The rate of interest payable for unpaid progress payments, payments after acceptance, final payments, and extra work payments shall be 10 percent per annum.
- D. The rate of interest payable on a claim, protest or dispute ultimately allowed under this contract shall be 6 percent per annum. Interest shall begin to accrue 61 days after the Contractor submits to the Engineer information in sufficient detail to enable the Engineer to ascertain the basis and amount of said claim, protest or dispute.

The rate of interest payable on any award in arbitration shall be 6 percent per annum if allowed under the provisions of Civil Code Section 3289.

### **5-1.031 FINAL PAYMENT AND CLAIMS**

Attention is directed to Section 9-1.07B, "Final Payment and Claims," of the Standard Specifications.

If the Contractor files a timely written statement of claims in response to the proposed final estimate, the District that administers the contract will submit a claim position letter to the Contractor by hand delivery or deposit in the U.S. mail within 135 days of acceptance of the contract. The claim position letter will delineate the District's position on the Contractor's claims. If the Contractor disagrees with the claim position letter, the Contractor shall submit a written notification of its disagreement to be received by the District not later than 15 days after the Contractor's receipt of the claim position letter. The written notification of disagreement shall set forth the basis for the Contractor's disagreement and be submitted to the office designated in the claim position letter. The Contractor's failure to provide a timely, written notification of disagreement shall constitute the Contractor's acceptance and agreement with the determinations provided in the claim position letter and with final payment pursuant to the claim position letter.

If the Contractor files a timely notification of disagreement with the District claim position letter, the board of review designated by the District Director to review claims that remain in dispute will meet with the Contractor within 45 days after receipt by the District of the notification of disagreement. Attendance by the Contractor at the board of review meeting shall be mandatory.

If the District fails to submit a claim position letter to the Contractor within 135 days after the acceptance of the contract and the Contractor has claims that remain in dispute, the Contractor may request a meeting with the board of review designated by the District Director to review claims that remain in dispute. The Contractor's request for a meeting shall identify the claims that remain in dispute. If the Contractor files a request for a meeting, the board of review will meet with the Contractor within 45 days after the District receives the request for the meeting. Attendance by the Contractor at the District Director's board of review meeting shall be mandatory.

Failure of the Contractor to file a timely written statement of claims in response to the proposed final estimate, or to file a timely notification of disagreement with the District claim position letter, or to attend the District Director's board of review meeting shall constitute a failure to pursue diligently and exhaust the administrative procedures in the contract and shall be a bar to arbitration in conformance with the requirements in Section 10240.2 of the California Public Contract Code.

#### **5-1.04 PUBLIC SAFETY**

The Contractor shall provide for the safety of traffic and the public in conformance with the provisions in Section 7-1.09, "Public Safety," of the Standard Specifications and these special provisions.

The Contractor shall install temporary railing (Type K) between a lane open to public traffic and an excavation, obstacle or storage area when the following conditions exist:

- A. Excavations.—The near edge of the excavation is 3.6 m or less from the edge of the lane, except:
  - 1. Excavations covered with sheet steel or concrete covers of adequate thickness to prevent accidental entry by traffic or the public.
  - 2. Excavations less than 0.3-m deep.
  - 3. Trenches less than 0.3-m wide for irrigation pipe or electrical conduit, or excavations less than 0.3-m in diameter.
  - 4. Excavations parallel to the lane for the purpose of pavement widening or reconstruction.
  - 5. Excavations in side slopes, where the slope is steeper than 1:4 (vertical:horizontal).
  - 6. Excavations protected by existing barrier or railing.
- B. Temporarily Unprotected Permanent Obstacles.—The work includes the installation of a fixed obstacle together with a protective system, such as a sign structure together with protective railing, and the Contractor elects to install the obstacle prior to installing the protective system; or the Contractor, for the Contractor's convenience and with permission of the Engineer, removes a portion of an existing protective railing at an obstacle and does not replace such railing complete in place during the same day.
- C. Storage Areas.—Material or equipment is stored within 3.6 m of the lane and the storage is not otherwise prohibited by the provisions of the Standard Specifications and these special provisions.

The approach end of temporary railing (Type K), installed in conformance with the provisions in this section "Public Safety" and in Section 7-1.09, "Public Safety," of the Standard Specifications, shall be offset a minimum of 4.6 m from the edge of the traffic lane open to public traffic. The temporary railing shall be installed on a skew toward the edge of the traffic lane of not more than 0.3-m transversely to 3 m longitudinally with respect to the edge of the traffic lane. If the 4.6-m minimum offset cannot be achieved, the temporary railing shall be installed on the 10 to 1 skew to obtain the maximum available offset between the approach end of the railing and the edge of the traffic lane, and an array of temporary crash cushion modules shall be installed at the approach end of the temporary railing.

Temporary railing (Type K) shall conform to the provisions in Section 12-3.08, "Temporary Railing (Type K)," of the Standard Specifications. Temporary railing (Type K), conforming to the details shown on 1999 Standard Plan T3, may be used. Temporary railing (Type K) fabricated prior to January 1, 1993, and conforming to 1988 Standard Plan B11-30 may be used, provided the fabrication date is printed on the required Certificate of Compliance.

Temporary crash cushion modules shall conform to the provisions in "Temporary Crash Cushion Module" of these special provisions.

Except for installing, maintaining and removing traffic control devices, whenever work is performed or equipment is operated in the following work areas, the Contractor shall close the adjacent traffic lane unless otherwise provided in the Standard Specifications and these special provisions:

Approach Speed of Public Traffic (Posted Limit) (Kilometers Per Hour)	Work Areas
Over 72 (45 Miles Per Hour)	Within 1.8 m of a traffic lane but not on a traffic lane
56 to 72 (35 to 45 Miles Per Hour)	Within 0.9-m of a traffic lane but not on a traffic lane

The lane closure provisions of this section shall not apply if the work area is protected by permanent or temporary railing or barrier.

When traffic cones or delineators are used to delineate a temporary edge of a traffic lane, the line of cones or delineators shall be considered to be the edge of the traffic lane, however, the Contractor shall not reduce the width of an existing lane to less than 3 m without written approval from the Engineer.

When work is not in progress on a trench or other excavation that required closure of an adjacent lane, the traffic cones or portable delineators used for the lane closure shall be placed off of and adjacent to the edge of the traveled way. The spacing of the cones or delineators shall be not more than the spacing used for the lane closure.

Suspended loads or equipment shall not be moved nor positioned over public traffic or pedestrians.

Full compensation for conforming to the provisions in this section "Public Safety," including furnishing and installing temporary railing (Type K) and temporary crash cushion modules, shall be considered as included in the contract prices paid for the various items of work involved and no additional compensation will be allowed therefor.

#### **5-1.05 SURFACE MINING AND RECLAMATION ACT**

Attention is directed to the Surface Mining and Reclamation Act of 1975, commencing in Public Resources Code, Mining and Geology, Section 2710, which establishes regulations pertinent to surface mining operations, and to California Public Contract Code Section 10295.5.

Material from mining operations furnished for this project shall only come from permitted sites in compliance with California Public Contract Code Section 10295.5.

The requirements of this section shall apply to materials furnished for the project, except for acquisition of materials in conformance with the provisions in Section 4-1.05, "Use of Materials Found on the Work," of the Standard Specifications.

#### **5-1.06 REMOVAL OF ASBESTOS AND HAZARDOUS SUBSTANCES**

When the presence of asbestos or hazardous substances are not shown on the plans or indicated in the specifications and the Contractor encounters materials which the Contractor reasonably believes to be asbestos or a hazardous substance as defined in Section 25914.1 of the Health and Safety Code, and the asbestos or hazardous substance has not been rendered harmless, the Contractor may continue work in unaffected areas reasonably believed to be safe. The Contractor shall immediately cease work in the affected area and report the condition to the Engineer in writing.

In conformance with Section 25914.1 of the Health and Safety Code, removal of asbestos or hazardous substances including exploratory work to identify and determine the extent of the asbestos or hazardous substance will be performed by separate contract.

If delay of work in the area delays the current controlling operation, the delay will be considered a right of way delay and the Contractor will be compensated for the delay in conformance with the provisions in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

#### **5-1.07 YEAR 2000 COMPLIANCE**

This contract is subject to Year 2000 Compliance for automated devices in the State of California.

Year 2000 compliance for automated devices in the State of California is achieved when embedded functions have or create no logical or mathematical inconsistencies when dealing with dates prior to and beyond 1999. The year 2000 is recognized and processed as a leap year. The product shall operate accurately in the manner in which the product was intended for date operation without requiring manual intervention.

The Contractor shall provide the Engineer a Certificate of Compliance from the manufacturer in conformance with the provisions in Section 6-1.07, "Certificates of Compliance," of the Standard Specifications for all automated devices furnished for the project.

#### **5-1.08 SUBCONTRACTOR AND DVBE RECORDS**

The Contractor shall maintain records of all subcontracts entered into with certified DVBE subcontractors and records of materials purchased from certified DVBE suppliers. The records shall show the name and business address of each DVBE subcontractor or vendor and the total dollar amount actually paid each DVBE subcontractor or vendor.

Upon completion of the contract, a summary of these records shall be prepared on Form CEM-2402 (S) and certified correct by the Contractor or the Contractor's authorized representative, and shall be furnished to the Engineer.

#### **5-1.086 PERFORMANCE OF DVBE SUBCONTRACTORS AND SUPPLIERS**

The DVBEs listed by the Contractor in response to the provisions in Section 2-1.04, "Submission of DVBE Information," and Section 3, "Award and Execution of Contract," of these special provisions, which are determined by the Department to be certified DVBEs, shall perform the work and supply the materials for which they are listed, unless the Contractor has received prior written authorization to perform the work with other forces or to obtain the materials from other sources.

Authorization to utilize other forces or sources of materials may be requested for the following reasons:

- A. The listed DVBE, after having had a reasonable opportunity to do so, fails or refuses to execute a written contract, when the written contract, based upon the general terms, conditions, plans and specifications for the project, or on the terms of the subcontractor's or supplier's written bid, is presented by the Contractor.
- B. The listed DVBE becomes bankrupt or insolvent.
- C. The listed DVBE fails or refuses to perform the subcontract or furnish the listed materials.
- D. The Contractor stipulated that a bond was a condition of executing a subcontract and the listed DVBE subcontractor fails or refuses to meet the bond requirements of the Contractor.
- E. The work performed by the listed subcontractor is substantially unsatisfactory and is not in substantial conformance with the plans and specifications or the subcontractor is substantially delaying or disrupting the progress of the work.
- F. The listed DVBE subcontractor is not licensed pursuant to the Contractor's License Law.
- G. It would be in the best interest of the State.

The Contractor shall not be entitled to payment for the work or material unless it is performed or supplied by the listed DVBE or by other forces (including those of the Contractor) pursuant to prior written authorization of the Engineer.

#### **5-1.09 SUBCONTRACTING**

Attention is directed to the provisions in Section 8-1.01, "Subcontracting," of the Standard Specifications, Section 2, "Proposal Requirements and Conditions," Section 2-1.04, "Submission of DVBE Information," and Section 3, "Award and Execution of Contract," of these special provisions and these special provisions.

Pursuant to the provisions in Section 1777.1 of the Labor Code, the Labor Commissioner publishes and distributes a list of contractors ineligible to perform work as a subcontractor on a public works project. This list of debarred contractors is available from the Department of Industrial Relations web site at:

<http://www.dir.ca.gov/DLSE/Debar.html>.

The DVBE information furnished under Section 3-1.01A, "DVBE Information," of these special provisions is in addition to the subcontractor information required to be furnished in Section 8-1.01, "Subcontracting," and Section 2-1.054, "Required Listing of Proposed Subcontractors," of the Standard Specifications.

Section 10115 of the Public Contract Code requires the Department to implement provisions to establish a goal for Disabled Veteran Business Enterprise (DVBE) participation in highway contracts that are State funded. As a part of this requirement:

- A. No substitution of a DVBE subcontractor shall be made at any time without the written consent of the Department, and
- B. If a DVBE subcontractor is unable to perform successfully and is to be replaced, the Contractor shall make good faith efforts to replace the original DVBE subcontractor with another DVBE subcontractor.

The provisions in Section 2-1.02, "Disabled Veteran Business Enterprise (DVBE)," of these special provisions that DVBEs shall be certified on the date bids are opened does not apply to DVBE substitutions after award of the contract.

#### **5-1.10 PROMPT PROGRESS PAYMENT TO SUBCONTRACTORS**

Attention is directed to the provisions in Sections 10262 and 10262.5 of the Public Contract Code and Section 7108.5 of the Business and Professions Code concerning prompt payment to subcontractors.

## **SECTION 6. (BLANK)**

## **SECTION 7. (BLANK)**

## **SECTION 8. MATERIALS**

### **SECTION 8-1. MISCELLANEOUS**

#### **8-1.01 STATE-FURNISHED MATERIALS**

Attention is directed to Section 6-1.02, "State-Furnished Materials," of the Standard Specifications and these special provisions.

The following materials will be furnished to the Contractor:

- A. LPG fuel for testing.

#### **SECTION 8-2. (BLANK)**

#### **SECTION 8-3. (BLANK)**

## **SECTION 9. (BLANK)**

## **SECTION 10. CONSTRUCTION DETAILS**

### **SECTION 10-1. GENERAL**

#### **10-1.01 ORDER OF WORK**

Order of work shall conform to the provisions in Section 5-1.05, "Order of Work," of the Standard Specifications.

#### **10-1.02 WATER POLLUTION CONTROL**

Water pollution control work shall conform to the provisions in Section 7-1.01G, "Water Pollution," of the Standard Specifications and these special provisions.

Water pollution control work shall conform to the requirements in the "Storm Water Pollution Prevention Plan (SWPPP) and Water Pollution Control Program (WPCP) Preparation Manual" and the "Construction Site Best Management Practices (BMPs) Manual," and addenda thereto issued up to, and including, the date of advertisement of the project, hereafter referred to respectively as the "Preparation Manual" and the "Construction Site BMP Manual" and collectively as the "Manuals." Copies of the Manuals may be obtained from the Department of Transportation, Material Operations Branch, Publication Distribution Unit, 1900 Royal Oaks Drive, Sacramento, California 95815, Telephone: (916) 445-3520. Copies of the Manuals may also be obtained from the Department's Internet Web Site at: <http://www.dot.ca.gov/hq/construc/stormwater.html>.

Copies of the Manuals are also available for review at 464 W. Fourth Street, San Bernardino California.

The Contractor shall know and fully comply with the applicable provisions of the Manuals and Federal, State, and local regulations that govern the Contractor's operations and storm water discharges from both the project site and areas of disturbance outside the project limits during construction.

Unless arrangements for disturbance of areas outside the project limits are made by the Department and made part of the contract, it is expressly agreed that the Department assumes no responsibility whatsoever to the Contractor or property owner with respect to any arrangements made between the Contractor and property owner to allow disturbance of areas outside the project limits.

The Contractor shall be responsible for the costs and for liabilities imposed by law as a result of the Contractor's failure to comply with the requirements set forth in this section "Water Pollution Control" including, but not limited to, compliance with the applicable provisions of the Manuals and Federal, State, and local regulations. For the purposes of this paragraph, costs and liabilities include, but are not limited to, fines, penalties, and damages whether assessed against the State or the Contractor, including those levied under the Federal Clean Water Act and the State Porter Cologne Water Quality Act.



In addition to the remedies authorized by law, an amount of the money due the Contractor under the contract, as determined by the Department, may be retained by the State of California until disposition has been made of the costs and liabilities.

The retention of money due the Contractor shall be subject to the following:

- A. The Department will give the Contractor 30 days notice of the Department's intention to retain funds from partial payments which may become due to the Contractor prior to acceptance of the contract. Retention of funds from payments made after acceptance of the contract may be made without prior notice to the Contractor.
- B. No retention of additional amounts out of partial payments will be made if the amount to be retained does not exceed the amount being withheld from partial payments pursuant to Section 9-1.06, "Partial Payments," of the Standard Specifications.
- C. If the Department has retained funds and it is subsequently determined that the State is not subject to the costs and liabilities in connection with the matter for which the retention was made, the Department shall be liable for interest on the amount retained at the legal rate of interest for the period of the retention.

Conformance with the provisions in this section "Water Pollution Control" shall not relieve the Contractor from the Contractor's responsibilities as provided in Section 7, "Legal Relations and Responsibilities," of the Standard Specifications.

### **WATER POLLUTION CONTROL PROGRAM PREPARATION, APPROVAL AND UPDATES**

As part of the water pollution control work, a Water Pollution Control Program, hereafter referred to as the "WPCP," is required for this contract. The WPCP shall conform to the provisions in Section 7-1.01G, "Water Pollution," of the Standard Specifications, the requirements in the Manuals, and these special provisions.

No work having potential to cause water pollution, as determined by the Engineer, shall be performed until the WPCP has been approved by the Engineer.

Within 15 days after the approval of the contract, the Contractor shall submit 3 copies of the WPCP to the Engineer. The Engineer will have 7 days to review the WPCP. If revisions are required, as determined by the Engineer, the Contractor shall revise and resubmit the WPCP within 7 days of receipt of the Engineer's comments. The Engineer will have 7 days to review the revisions. Upon the Engineer's approval of the WPCP, 3 additional copies of the WPCP incorporating the required changes shall be submitted to the Engineer. Minor changes or clarifications to the initial submittal may be made and attached as amendments to the WPCP. In order to allow construction activities to proceed, the Engineer may conditionally approve the WPCP while minor revisions or amendments are being completed.

The WPCP shall identify pollution sources that may adversely affect the quality of storm water discharges associated with the project and shall identify water pollution control measures, hereafter referred to as control measures, to be constructed, implemented, and maintained in order to reduce to the extent feasible pollutants in storm water discharges from the construction site during construction under this contract.

The WPCP shall incorporate control measures in the following categories:

- A. Soil stabilization;
- B. Sediment control;
- C. Tracking control;
- D. Wind erosion control;
- E. Non-storm water control; and
- F. Waste management and material pollution control.

Specific objectives and minimum requirements for each category of control measures are contained in the Manuals.

The Contractor shall consider the objectives and minimum requirements presented in the Manuals for each of the above categories. When minimum requirements are listed for any category, the Contractor shall incorporate into the WPCP and implement on the project, one or more of the listed minimum controls required in order to meet the pollution control objectives for the category. In addition, the Contractor shall consider other control measures presented in the Manuals and shall incorporate into the WPCP and implement on the project the control measures necessary to meet the objectives of the WPCP. The Contractor shall document the selection process in conformance with the procedure specified in the Manuals.

The WPCP shall include, but not be limited to, the following items as described in the Preparation Manual:

- A. Project description and Contractor's certification;
- B. Project information;
- C. Pollution sources, control measures, and water pollution control drawings; and
- D. Amendments, if any.

The Contractor shall amend the WPCP, graphically and in narrative form, whenever there is a change in construction activities or operations which may affect the discharge of significant quantities of pollutants to surface waters, ground waters, municipal storm drain systems or when deemed necessary by the Engineer. The WPCP shall be amended if the WPCP has not achieved the objective of reducing pollutants in storm water discharges. Amendments shall show additional control measures or revised operations, including those in areas not shown in the initially approved WPCP, which are required on the project to control water pollution effectively. Amendments to the WPCP shall be submitted for review and approval by the Engineer in the same manner specified for the initially approved WPCP. Amendments shall be dated and attached to the on-site WPCP document.

The Contractor shall keep a copy of the WPCP, together with updates, revisions and amendments at the project site.

### **WPCP IMPLEMENTATION**

Upon approval of the WPCP, the Contractor shall be responsible throughout the duration of the project for installing, constructing, inspecting, and maintaining the control measures included in the WPCP and any amendments thereto and for removing and disposing of temporary control measures. Unless otherwise directed by the Engineer or specified in these special provisions, the Contractor's responsibility for WPCP implementation shall continue throughout any temporary suspension of work ordered in conformance with the provisions in Section 8-1.05, "Temporary Suspension of Work," of the Standard Specifications. Requirements for installation, construction, inspection, maintenance, removal, and disposal of control measures are specified in the Manuals and these special provisions.

Soil stabilization practices and sediment control measures, including minimum requirements, shall be provided throughout the rainy season, defined as between November 1 and March 15.

Implementation of soil stabilization practices and sediment control measures for soil-disturbed areas on the project site shall be completed, except as provided for below, not later than 20 days prior to the beginning of the rainy season or upon start of applicable construction activities for projects which begin either during or within 20 days of the rainy season.

Throughout the rainy season, the active, soil-disturbed area of the project site shall be not more than 1.9 hectares. The Engineer may approve, on a case-by-case basis, expansions of the active, soil-disturbed area limit. The Contractor shall demonstrate the ability and preparedness to fully deploy soil stabilization practices and sediment control measures to protect soil-disturbed areas on the project site before the onset of precipitation. A quantity of soil stabilization and sediment control materials shall be maintained on site equal to 100 percent of that sufficient to protect unprotected, soil-disturbed areas on the project site. A detailed plan for the mobilization of sufficient labor and equipment shall be maintained to fully deploy control measures required to protect unprotected, soil-disturbed areas on the project site prior to the onset of precipitation. A current inventory of control measure materials and the detailed mobilization plan shall be included as part of the WPCP.

Throughout the rainy season, soil-disturbed areas on the project site shall be considered to be nonactive whenever soil disturbing activities are expected to be discontinued for a period of 20 or more days and the areas are fully protected. Areas that will become nonactive either during the rainy season or within 20 days thereof shall be fully protected with soil stabilization practices and sediment control measures within 10 days of the discontinuance of soil disturbing activities or prior to the onset of precipitation, whichever is first to occur.

Throughout the rainy season, active soil-disturbed areas of the project site shall be fully protected at the end of each day with soil stabilization practices and sediment control measures unless fair weather is predicted through the following work day. The weather forecast shall be monitored by the Contractor on a daily basis. The National Weather Service forecast shall be used. An alternative weather forecast proposed by the Contractor may be used if approved by the Engineer. If precipitation is predicted prior to the end of the following work day, construction scheduling shall be modified, as required, and functioning control measures shall be deployed prior to the onset of the precipitation.

The Contractor shall implement, year-round and throughout the duration of the project, control measures included in the WPCP for tracking control, wind erosion control, non-storm water control, and waste management and material pollution control.

The Engineer may order the suspension of construction operations which create water pollution if the Contractor fails to conform to the provisions in this section "Water Pollution Control" as determined by the Engineer.

### **MAINTENANCE**

To ensure the proper implementation and functioning of control measures, the Contractor shall regularly inspect and maintain the construction site for the control measures identified in the WPCP. The Contractor shall identify corrective actions and time needed to address any deficient measures or reinstate any measures that have been discontinued.

The construction site inspection checklist provided in the Preparation Manual shall be used to ensure that the necessary measures are being properly implemented, and to ensure that the control measures are functioning adequately. One copy of each site inspection record shall be submitted to the Engineer.

During the rainy season, inspections of the construction site shall be conducted by the Contractor to identify deficient measures, as follows:

- A. Prior to a forecast storm;
- B. After all precipitation which causes runoff capable of carrying sediment from the construction site;
- C. At 24-hour intervals during extended precipitation events; and
- D. Routinely, at a minimum of once every 2 weeks.

If the Contractor or the Engineer identifies a deficiency in the deployment or functioning of an identified control measure, the deficiency shall be corrected immediately. The deficiency may be corrected at a later date and time if requested by the Contractor and approved by the Engineer in writing, but not later than the onset of subsequent precipitation events. The correction of deficiencies shall be at no additional cost to the State.

## **PAYMENT**

Full compensation for conforming to the provisions in this section shall be considered as included in the prices paid for the various contract items of work involved and no additional compensation will be allowed therefor.

Those control measures for which there is a contract item of work will be measured and paid for as that contract item of work.

The Engineer will retain an amount equal to 25 percent of the estimated value of the contract work performed during estimate periods in which the Contractor fails to conform to the provisions in this section "Water Pollution Control" as determined by the Engineer.

Retentions for failure to conform to the provisions in this section "Water Pollution Control" shall be in addition to the other retentions provided for in the contract. The amounts retained for failure of the Contractor to conform to the provisions in this section will be released for payment on the next monthly estimate for partial payment following the date that a WPCP has been implemented and maintained and water pollution is adequately controlled, as determined by the Engineer.

## **10-1.03 MAINTAINING TRAFFIC**

Attention is directed to Sections 7-1.08, "Public Convenience," 7-1.09, "Public Safety," and 12, "Construction Area Traffic Control Devices," of the Standard Specifications and to the provisions in "Public Safety" of these special provisions and these special provisions. Nothing in these special provisions shall be construed as relieving the Contractor from the responsibilities specified in Section 7-1.09.

Lane closures shall conform to the provisions in section "Traffic Control System for Lane Closure" of these special provisions.

Personal vehicles of the Contractor's employees shall not be parked on the traveled way or shoulders including any section closed to public traffic.

Whenever vehicles or equipment are parked on the shoulder within 1.8 m of a traffic lane, the shoulder area shall be closed as shown on the plans.

Lanes shall be closed only during the hours shown on the charts included in this section "Maintaining Traffic." Except work required under Sections 7-1.08 and 7-1.09, work that interferes with public traffic shall be performed only during the hours shown for lane closures.

Designated legal holidays are: January 1st, the third Monday in February, the last Monday in May, July 4th, the first Monday in September, November 11th, Thanksgiving Day, and December 25th. When a designated legal holiday falls on a Sunday, the following Monday shall be a designated legal holiday. When November 11th falls on a Saturday, the preceding Friday shall be a designated legal holiday.

In addition to other lane closure requirements no planned lane closures will be permitted during the following times:

On Presidents' Day- from 1200 hours four days prior to Presidents' Day through 2359 hours the day after Presidents' Day.

On Memorial Day- from 1200 hours four days prior to Memorial Day through 2359 hours the day after Memorial Day.

On Independence Day- from 1200 hours on July 3 through 2359 hours on July 5.

On Labor Day- from 1200 hours four days prior to Labor Day through 2359 hours the day after Labor Day.

Veterans Day- from 1200 hours four days prior to Veterans Day through 2359 hours the day after Veterans Day.

Thanksgiving Day- from 1200 hours two days prior to Thanksgiving Day through 2359 hours the five days after Thanksgiving Day.

Christmas Day and New Year's Day- from 1200 hours 5 days prior to Christmas Day through 2359 hours on January 2.

Minor deviations from the requirements of this section concerning hours of work which do not significantly change the cost of the work may be permitted upon the written request of the Contractor, if in the opinion of the Engineer, public traffic will be better served and the work expedited. These deviations shall not be adopted by the Contractor until the Engineer has approved the deviations in writing. All other modifications will be made by contract change order.

Chart No. 1 Multilane Lane Requirements																									
Location: <b>SBd-15-KP-33.3 SOUTHBOUND</b>																									
FROM HOUR TO HOUR	a.m.												p.m.												
	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12
Mondays through Thursdays	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	1	1	1	
Fridays	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2									
Saturdays							2	2	2	2	2	2	2	2	2	2									
Sundays																									
Day before designated legal holiday																									
Designated legal holidays																									
<b>Legend:</b> <div style="display: flex; margin-bottom: 5px;"> <div style="border: 1px solid black; width: 20px; height: 15px; display: inline-block; margin-right: 5px;"></div> <div>1 One lane open in direction of travel</div> </div> <div style="display: flex; margin-bottom: 5px;"> <div style="border: 1px solid black; width: 20px; height: 15px; display: inline-block; margin-right: 5px;"></div> <div>2 Two adjacent lanes open in direction of travel</div> </div> <div style="display: flex; margin-bottom: 5px;"> <div style="border: 1px solid black; width: 20px; height: 15px; display: inline-block; margin-right: 5px;"></div> <div>No lane closure allowed</div> </div>																									
<b>REMARKS:</b>																									

#### 10-1.04 TRAFFIC CONTROL SYSTEM FOR LANE CLOSURE

A traffic control system shall consist of closing traffic lanes in conformance with the details shown on the plans, the provisions in Section 12, "Construction Area Traffic Control Devices," of the Standard Specifications, the provisions under "Maintaining Traffic" and "Construction Area Signs" of these special provisions, and these special provisions.

The provisions in this section will not relieve the Contractor from the responsibility to provide additional devices or take measures as may be necessary to comply with the provisions in Section 7-1.09, "Public Safety," of the Standard Specifications.

Each vehicle used to place, maintain and remove components of a traffic control system on multilane highways shall be equipped with a Type II flashing arrow sign which shall be in operation when the vehicle is being used for placing, maintaining or removing components. Vehicles equipped with Type II flashing arrow sign not involved in placing, maintaining or removing components when operated within a stationary lane closure shall only display the caution display mode. The sign shall be controllable by the operator of the vehicle while the vehicle is in motion. The flashing arrow sign shown on the plans shall not be used on vehicles which are being used to place, maintain and remove components of a traffic control system and shall be in place before a lane closure requiring its use is completed.

The traffic cones shown to be placed transversely across closed traffic lanes and shoulders on the plans entitled "Traffic Control System for Lane Closures on Freeways and Expressways" and "Traffic Control System for Lane and Complete Closures on Freeways and Expressways" shall not be placed.

If components in the traffic control system are displaced or cease to operate or function as specified, from any cause, during the progress of the work, the Contractor shall immediately repair the components to the original condition or replace the components and shall restore the components to the original location.

When lane closures are made for work periods only, at the end of each work period, components of the traffic control system, except portable delineators placed along open trenches or excavation adjacent to the traveled way, shall be removed from the traveled way and shoulder. If the Contractor so elects, the components may be stored at selected central locations designated by the Engineer within the limits of the highway right of way.

The contract lump sum price paid for traffic control system shall include full compensation for furnishing all labor, materials (including signs), tools, equipment, and incidentals, and for doing all the work involved in placing, removing, storing, maintaining, moving to new locations, replacing, and disposing of the components of the traffic control system shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

The adjustment provisions in Section 4-1.03, "Changes," of the Standard Specifications shall not apply to the item of traffic control system. Adjustments in compensation for traffic control system will be made only for increased or decreased traffic control system required by changes ordered by the Engineer and will be made on the basis of the cost of the increased or decreased traffic control necessary. The adjustment will be made on a force account basis as provided in Section 9-1.03,

"Force Account Payment," of the Standard Specifications for increased work and estimated on the same basis in the case of decreased work.

Traffic control system required by work which is classed as extra work, as provided in Section 4-1.03D of the Standard Specifications, will be paid for as a part of the extra work.

#### **10-1.05 EXISTING HIGHWAY FACILITIES**

The work performed in connection with various existing highway facilities shall conform to the provisions in Section 15, "Existing Highway Facilities," of the Standard Specifications and these special provisions.

### **SECTION 11. (BLANK)**

## **SECTION 12. BUILDING WORK**

### **SECTION 12-1. GENERAL REQUIREMENTS**

#### **12-1.01 SCOPE**

Building work described herein and as shown on the plans shall conform to the requirements of these special provisions and Sections 1 through 9 of the Standard Specifications. Sections 10 through 95 of the Standard Specifications shall not apply to the work in this Section 12 except when specific reference is made thereto.

The building work to be done consists, in general, of constructing a 117 m<sup>2</sup> CHP Office Building with wood framing, wood trusses, metal roofing and siding; replacing a LPG tank; modifying the existing freeway changeable message sign; including related mechanical and electrical work; and such other items or details, not mentioned above, that are required by the plans, Standard Specifications, or these special provisions shall be performed, placed, constructed or installed at the Cajon Truck Inspection Facilities.

#### **12-1.02 ABBREVIATIONS**

Section 1-1.02, "Abbreviations," of the Standard Specifications is amended by adding the following:

AAMA	American Architectural Manufacturers' Association
ACI	American Concrete Institute
AGA	American Gas Association
AITC	American Institute of Timber Construction
AMCA	Air Movement and Control Association
APA	American Plywood Association
ARI	American Refrigeration Institute
ASHRAE	American Society of Heating, Refrigeration and Air Conditioning Engineers
CBC	California Building Code
CEC	California Electrical Code
CMC	California Mechanical Code
CS	Commercial Standards (US Department of Commerce)
ESO	Electrical Safety Orders
FGMA	Flat Glass Marketing Association
FM	Factory Mutual
FS	Federal Specification
ICBO	International Conference of Building Officials
NAAMM	National Association of Architectural Metal Manufacturers
NBFU	National Board Fire Underwriters
NEC	National Electrical Code
NFPA	National Fire Protection Association
PEI	Porcelain Enamel Institute
PS	Product Standard (US Department of Commerce)
RIS	Redwood Inspection Service
SCPI	Structural Clay Products Institute
SMACNA	Sheet Metal and Air Conditioning Contractors' National Association
SSPC	Steel Structures Paint Council
TCA	Tile Council of America
TPI	Truss Plate Institute
UBC	Uniform Building Code
UL	Underwriters Laboratories, Inc.
WCLIB	West Coast Lumber Inspection Bureau (stamped WCLB)
WCLB	Grade stamp for WCLIB
WIC	Woodwork Institute of California
WWPA	Western Wood Products' Association

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When reference is made to the Uniform Building Code (UBC) on the plans or in the special provisions, it shall be the 1997 Uniform Building Code as amended by the 1998 Title 24 California Building Standards Code.

### **12-1.03 GUARANTEE**

The Contractor hereby unconditionally guarantees that the building work will be done in accordance with the requirements of the contract, and further guarantees the building work of the contract to be and remain free of defects in workmanship and materials for a period of one year from the date of acceptance of the contract, unless a longer guarantee period is required elsewhere in these special provisions. The Contractor hereby agrees to repair or replace any and all building work, together with any other adjacent work which may be displaced in so doing, that may prove to be not in accordance with the requirements of the contract or that may be defective in its workmanship or material within the guarantee period specified, without any expense whatsoever to the Department, ordinary wear and tear and unusual abuse or neglect excepted.

The performance bond for contract price of the building work, shall remain in full force and effect during the guarantee period.

The Contractor further agrees, that within 10 calendar days after being notified in writing by the Department of any building work not in accordance with the requirements of the contract or any defects in the building work, he shall commence and prosecute with due diligence all work necessary to fulfill the terms of this guarantee, and shall complete the work within a reasonable period of time, and, in the event he fails to comply, he does hereby authorize the Department to proceed to have such work done at the Contractor's expense and he shall honor and pay the cost and charges therefor upon demand. The Department shall be entitled to all costs and expenses, including reasonable attorney's fees, necessarily incurred upon the Contractor's refusal to honor and pay the above costs and charges.

### **12-1.04 AREAS FOR CONTRACTOR'S USE**

No area is available within the contract limits for the exclusive use of the Contractor. The Contractor shall arrange with the Engineer for areas to store equipment and materials within the work area.

### **12-1.05 COOPERATION**

Attention is directed to Sections 7-1.14, "Cooperation," and 8-1.10, "Utility and Non-Highway Facilities," of the Standard Specifications and these special provisions.

Work by State forces will be in progress within the contract limits during the working period for this contract.

The Contractor shall comply with all security policies and normal working hours of the State concerning the Cajon Truck Inspection Facilities.

The Contractor shall plan his work to minimize interference with State forces and the public. Interruptions to any services for the purpose of making or breaking a connection shall be made only after consultation with and for such time periods as directed by the Engineer.

### **12-1.06 SUBMITTALS**

Working drawings, material lists, descriptive data, samples and other submittals specified in these special provisions shall be submitted for approval in accordance with the provisions in Section 5-1.02, "Plans and Working Drawings," of the Standard Specifications and these special provisions.

Unless otherwise permitted in writing by the Engineer, all submittals required by these special provisions shall be submitted within 35 days after the contract has been approved.

Attention is directed to the provisions in Section 5-1.01, "Authority of Engineer," of the Standard Specifications. The Engineer may request submittals for materials or products where submittals have not been specified in these special provisions, or may request that additional information be included in specified submittals, as necessary to determine the quality or acceptability of such materials or products.

Attention is directed to Section 6-1.05, "Trade Names and Alternatives," of the Standard Specifications. The second indented paragraph of the first paragraph of said Section 6-1.05 is amended to read:

Whenever the specifications permit the substitution of a similar or equivalent material or article, no test or action relating to the approval of such substituted material will be made until the request for substitution is made in writing by the Contractor accompanied by complete data as to the equality of the material or article proposed. Such request shall be made within 35 days after the date the contract has been approved and in ample time to permit approval without delaying the work, but need not be made in less than 35 days after award of the contract.

Work requiring the submittal of working drawings, material lists, descriptive data, samples, or other submittals shall not begin prior to approval of said submittal by the Engineer. Fifteen working days shall be allowed for approval or return for

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correction of each submittal or resubmittal. Should the Engineer fail to complete his review within the time specified and if, in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of the delay in review, an extension of time commensurate with the delay in completion of the work thus caused will be granted as provided in Section 8-1.07, "Liquidated Damages," of the Standard Specifications.

Submittals shall be delivered to the locations indicated in these special provisions. If a specific location is not indicated, the submittal shall be delivered to the Division of Structure Design, Documents Unit, Fourth Floor, Mail Station 9-4/4I, 1801 30th Street, Sacramento, California 95816, telephone (916) 227-8252, or the submittals shall be mailed to the Division of Structure Design, Documents Unit, Mail Station 9-4/4I, P. O. Box 942874, Sacramento, California 94274-0001.

Each submission of drawings, material lists and descriptive data shall consist of at least 5 copies. Two copies will be returned to the Contractor either approved for use or returned for correction and resubmittal.

Each separate item submitted shall bear a descriptive title, the name of the project, district, county, and contract number. Plans and detailed drawings shall be not larger than 559 mm x 914 mm.

The material list shall be complete as to name of manufacturer, catalog number, size, capacity, finish, all pertinent ratings, and identification symbols used on the plans and in the special provisions for each unit.

Parts lists and service instructions packaged with or accompanying the equipment installed in the work shall be delivered to the Engineer at the jobsite. Required operating and maintenance instructions shall be submitted in triplicate.

Manufacturer's warranties for products installed in the work shall be delivered to the Engineer at the jobsite.

Unapproved samples and samples not incorporated in the work shall be removed from State property, when directed by the Engineer.

### **12-1.07 PROGRESS SCHEDULE**

A progress schedule shall be submitted in duplicate for the building work in accordance with the requirements in Section 8-1.04, "Progress Schedule," of the Standard Specifications.

### **12-1.08 SCHEDULE OF VALUES**

The Contractor shall prepare and submit to the Engineer 2 copies of a Schedule of Values covering each lump sum item for building work. The Schedule of Values, showing the value of each kind of work, shall be acceptable to the Engineer before any partial payment estimate is prepared.

The sum of the items listed in the Schedule of Values shall equal the contract lump sum price for building work. Overhead, profit, bond premium, temporary construction facilities, and plant shall not be listed.

### **12-1.09 INSPECTION**

All items covered or all stages of work that are not to remain observable must be inspected and approved before progress of work conceals portions to be inspected. The Contractor shall notify the Engineer not less than 72 hours in advance of when such inspection is needed.

### **12-1.10 OBSTRUCTIONS**

Attention is directed to Sections 7-1.11, "Preservation of Property," 7-1.12, "Responsibility for Damage," 7-1.16, "Contractor's Responsibility for the Work and Materials," and 8-1.10, "Utility and Non-Highway Facilities," of the Standard Specifications.

The Contractor shall notify the Engineer and the appropriate regional notification center for operators of subsurface installations at least 5 working days prior to performing any excavation or other work close to any underground pipeline, conduit, duct, wire or other structure. Regional notification centers include but are not limited to the following:

Underground Service Alert  
Northern California (USA)  
Telephone: 1(800)642-2444

Underground Service Alert  
Southern California (USA)  
Telephone: 1(800)422-4133

South Shore Utility  
Coordinating Council (DIGS)  
Telephone: 1(800)541-3447

Western Utilities  
Underground Alert, Inc.  
Telephone: 1(800)424-3447

### **12-1.11 PRESERVATION OF PROPERTY**

Attention is directed to Sections 7-1.11, "Preservation of Property," 7-1.12, "Responsibility for Damage," 7-1.16, "Contractor's Responsibility for the Work and Materials," and 8-1.10, "Utility and Non-Highway Facilities," of the Standard Specifications.

Operations shall be conducted in such a manner that existing facilities, surfacing, installations, and utilities which are to remain in place will not be damaged. Temporary surfacing, facilities, utilities and installations shall also be protected until they are no longer required. The Contractor, at his expense shall furnish and install piling, sheet piling, cribbing, bulkheads, shores, or whatever means may be necessary to adequately support material carrying such facilities, or to support the facilities themselves and shall maintain such support until they are no longer needed.

### **12-1.12 TEMPORARY UTILITIES**

The Contractor may obtain electrical power and water from existing State electrical power and water outlets within the contract limits free of charge for contract operations where such utilities exist, provided that such utility services are in service and are not required by the State for other purposes and subject to the provisions in the section "Cooperation" of these special provisions.

The Contractor shall make his own arrangements to obtain any additional electrical power and water or other utilities required for his operations and shall make and maintain the necessary service connections at his own expense.

When existing utility systems are being modified, periods of shutdown will be determined by the Engineer.

The Contractor shall provide adequate temporary lighting to perform the work and allow the Engineer to inspect the project as each portion is completed.

The Contractor shall provide and pay for telephone service he may require. State telephone facilities shall not be used.

### **12-1.13 SANITARY FACILITIES**

State sanitary facilities will not be available for use by the Contractor's employees. Tools shall not be cleaned nor shall cleaning liquids be disposed of in State sanitary facilities or sewers.

### **12-1.14 REFERENCES**

When reference is made to the Uniform Building Code (UBC) on the plans or in the special provisions, it shall be the 1997 Uniform Building Code as amended by the 1998 Title 24 California Building Standards Code.

### **12-1.15 MEASUREMENT AND PAYMENT**

The contract lump sum price paid for building work shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in constructing the building work, complete in place, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

Full compensation for any incidental materials and labor, not shown on the plans or specified, which are necessary to complete the buildings and appurtenances shall be considered as included in the contract lump sum price paid for building work and no additional compensation will be allowed therefor.

### **12-1.16 FIELD ENGINEERING**

This section specifies administrative and procedural requirements for field engineering services to be performed by the Contractor.

**Lines and grades.**--Attention is directed to Section 5-1.07 "Lines and Grades," of the Standard Specifications.

Such stakes or marks will be set by the Engineer as he determines to be necessary to establish the lines and grades required for the completion of the work shown on the plans and as specified in these special provisions. In general, these will consist of the primary vertical and horizontal control points.

Stakes and marks set by the Engineer shall be carefully preserved by the Contractor. In case such stakes and marks are destroyed or damaged they will be replaced at the Engineer's earliest convenience. The Contractor will be charged for the cost of necessary replacement or restoration of such stakes and marks which in the judgment of the Engineer were carelessly or willfully destroyed or damaged by the Contractor's operations. This charge will be deducted from any moneys due or to become due the Contractor.

All other stakes or marks required to establish the lines and grades required for the completion of the work shall be the responsibility of the Contractor.



**Existing utilities and equipment.**--The existence and location of underground and other utilities and construction indicated as existing are not guaranteed. Before beginning sitework, the Contractor shall investigate and verify the existence and location of underground utilities and other construction.

Prior to construction, the Contractor shall verify the location and invert elevation at points of connection of sanitary and septic sewers, storm sewer, and water or fire service piping.

**Surveys for layout and performance.**--The Contractor shall perform all surveys for layout and performance, reduce field notes, and make all necessary calculations and drawings necessary to carry out the work.

The Contractor shall locate and layout site improvements, and other work requiring field engineering services, including pavements, stakes for grading, fill and topsoil placement, utility slopes and invert elevations by instrumentation and similar appropriate means.

Batter boards shall be located and laid out for structures, building foundations, column grids and locations, floor levels and, control lines and levels required for mechanical and electrical work.

**Survey accuracy and tolerances.**--The tolerances generally applicable in setting survey stakes for foundations, slabs, and underground work shall not exceed the following:

Survey Stakes or Markers	Tolerance
Rough grading or excavation	30 mm
Trimming or preparation of subgrade for roadways	15 mm
Roadway surfacing, steel or concrete pipe	6 mm
Structures or building construction	3 mm

Such tolerance shall not supersede stricter tolerances required by the plans or special provisions, and shall not otherwise relieve the Contractor of responsibility for measurements in compliance therein.

#### **12-1.17 SUBSTITUTION OF NON-METRIC MATERIALS AND PRODUCTS**

Only materials and products conforming to the requirements of the specifications shall be incorporated in the work. When metric materials and products are not available, and when approved by the Engineer, and at no cost to the State, materials and products in the inch-pound (imperial) system which are of equal quality and of the required properties and characteristics for the purpose intended, may be substituted for the equivalent metric materials and products, subject to the following requirements:

Materials and products shown on the plans or in the special provisions as being equivalent may be substituted for the metric materials and products specified or detailed on the plans.

Before other non-metric materials and products will be considered for use the Contractor shall furnish, at the Contractor's expense, evidence satisfactory to the Engineer that the materials and products proposed for use are equal to or better than the materials and products specified or detailed on the plans. The burden of proof as to the quality and suitability of substitutions shall be upon the Contractor and the Contractor shall furnish all information necessary as required to the Engineer. The Engineer will be the sole judge as to the quality and suitability of the substituted materials and products and the Engineer's decision shall be final.

When the Contractor elects to substitute non-metric materials and products, including materials and products shown on the plans or in the special provisions as being equivalent, a list of substitutions to be made shall be submitted for approval.

The following substitutions of materials and products will be allowed:

SUBSTITUTION TABLE FOR SIZES OF HIGH STRENGTH STEEL FASTENERS, ASTM Designation: A 325M	
METRIC SIZE SHOWN ON THE PLANS mm x thread pitch	IMPERIAL SIZE TO BE SUBSTITUTED inch
M16 x 2	5/8
M20 x 2.5	3/4
M22 x 2.5	7/8
M24 x 3	1
M27 x 3	1-1/8
M30 x 3.5	1-1/4
M36 x 4	1-1/2

SUBSTITUTION TABLE FOR REINFORCEMENT	
METRIC BAR DESIGNATION NUMBER AS SHOWN ON THE PLANS	IMPERIAL BAR DESIGNATION NUMBER TO BE SUBSTITUTED
10	3
13	4
16	5
19	6
22	7
25	8
29	9
32	10
36	11
43	14
57	18

SUBSTITUTION TABLE FOR WELDED PLAIN WIRE REINFORCEMENT, ASTM DESIGNATION: A 185	
	US CUSTOMARY UNITS SIZE TO BE SUBSTITUTED inch <sup>2</sup> x 100
MW9	W1.4
MW10	W1.6
MW13	W2.0
MW15	W2.3
MW19	W2.9
MW20	W3.1
MW22	W3.5
MW25	W3.9, except W3.5 in piles only
MW26	W4.0
MW30	W4.7
MW32	W5.0
MW35	W5.4
MW40	W6.2
MW45	W6.5
MW50	W7.8
MW55	W8.5, except W8.0 in piles only
MW60	W9.3
MW70	W10.9, except W11.0 in piles only
MW80	W12.4
MW90	W14.0
MW100	W15.5

The sizes in the following tables of materials and products are exact conversions of metric sizes of materials and products and are listed as acceptable equivalents:

CONVERSION TABLE FOR SIZES OF: (1) STEEL FASTENERS FOR GENERAL APPLICATIONS, ASTM Designation: A 307 or AASHTO Designation: M 314, Grade 36 or 55, and (2) HIGH STRENGTH STEEL FASTENERS, ASTM Designation: A 325 or A 449	
DIAMETER	
METRIC SIZE SHOWN ON THE PLANS mm	EQUIVALENT IMPERIAL SIZE inch
6, or 6.35	1/4
8 or 7.94	5/16
10, or 9.52	3/8
11, or 11.11	7/16
13 or 12.70	1/2
14, or 14.29	9/16
16, or 15.88	5/8
19, or 19.05	3/4
22, or 22.22	7/8
24, 25, or 25.40	1
29, or 28.58	1-1/8
32, or 31.75	1-1/4
35, or 34.93	1-3/8
38 or 38.10	1-1/2
44, or 44.45	1-3/4
51, or 50.80	2
57, or 57.15	2-1/4
64, or 63.50	2-1/2
70 or 69.85	2-3/4
76, or 76.20	3
83, or 82.55	3-1/4
89 or 88.90	3-1/2
95, or 95.25	3-3/4
102, or 101.60	4

CONVERSION TABLE FOR NOMINAL THICKNESS OF SHEET METAL			
UNCOATED HOT AND COLD ROLLED SHEETS		HOT-DIPPED ZINC COATED (GALVANIZED) SHEETS	
METRIC THICKNESS SHOWN ON THE PLANS mm	EQUIVALENT US STANDARD GAGE inch	METRIC THICKNESS SHOWN ON THE PLANS mm	EQUIVALENT GALVANIZED SHEET GAGE inch
7.94	0.3125		
6.07	0.2391		
5.69	0.2242		
5.31	0.2092		
4.94	0.1943		
4.55	0.1793		
4.18	0.1644	4.270	0.1681
3.80	0.1495	3.891	0.1532
3.42	0.1345	3.510	0.1382
3.04	0.1196	3.132	0.1233
2.66	0.1046	2.753	0.1084
2.28	0.0897	2.372	0.0934
1.90	0.0747	1.994	0.0785
1.71	0.0673	1.803	0.0710
1.52	0.0598	1.613	0.0635
1.37	0.0538	1.461	0.0575
1.21	0.0478	1.311	0.0516
1.06	0.0418	1.158	0.0456
0.91	0.0359	1.006 or 1.016	0.0396
0.84	0.0329	0.930	0.0366
0.76	0.0299	0.853	0.0336
0.68	0.0269	0.777	0.0306
0.61	0.0239	0.701	0.0276
0.53	0.0209	0.627	0.0247
0.45	0.0179	0.551	0.0217
0.42	0.0164	0.513	0.0202
0.38	0.0149	0.475	0.0187

CONVERSION TABLE FOR WIRE		
METRIC THICKNESS SHOWN ON THE PLANS	EQUIVALENT USA STEEL WIRE THICKNESS	GAGE NO.
mm	inch	
6.20	0.244	3
5.72	0.225	4
5.26	0.207	5
4.88	0.192	6
4.50	0.177	7
4.11	0.162	8
3.76	0.148	9
3.43	0.135	10
3.05	0.120	11
2.69	0.106	12
2.34	0.092	13
2.03	0.080	14
1.83	0.072	15
1.57	0.062	16
1.37	0.054	17
1.22	0.048	18
1.04	0.041	19
0.89	0.035	20

CONVERSION TABLE FOR COMMON NAILS				
NAIL SIZE	METRIC		ENGLISH	
	mm		inch	
	Length	Diameter	Length	Diameter
8d	63.5	3.33	2 1/2	0.131
10d	76.2	3.76	3	0.148
16d	88.9	4.11	3 1/2	0.162

CONVERSION TABLE FOR LUMBER	
METRIC NOMINAL SURFACE DRY SIZE	EQUIVALENT NOMINAL SURFACE DRY U S SIZE
mm	inch
51	2
102	4
152	6
203	8
254	10
305	12

CONVERSION TABLE FOR PLYWOOD	
METRIC mm	ENGLISH inch
6.4	1/4
7.9	5/16
9.5	3/8
11.1	7/16
11.9	15/32
12.7	1/2
15.1	19/32
15.9	5/8
18.3	23/32
19.1	3/4
22.2	7/8
25.4	1
28.6	1 1/8

CONVERSION TABLE FOR INSULATION R-VALUE	
METRIC (K m <sup>2</sup> /W)	ENGLISH (HR FT <sup>2</sup> F/BTU)
0.5	3
0.7	4
1.4	8
1.9	11
2.3	13
2.5	14
3.3	19
5.3	30

CONVERSION TABLE FOR VAPOR TRANSMISSION RATING	
METRIC (Perm-m)	ENGLISH (perm-inch)
0.29	0.02

CONVERSION TABLE FOR LOW PRESSURE	
METRIC (Pa)	ENGLISH (Inches of Water Column)
30	0.125
60	0.25
90	0.375
120	0.50
150	0.60
155	0.625
175	0.70
185	0.75
200	0.80
250	1.00
310	1.25

CONVERSION TABLE FOR PRESSURE	
METRIC (kPa)	ENGLISH (psi)
10	1.5
210	30
280	40
350	50
690	100
860	125
1040	150
1100	160
1210	175
1380	200
1730	250
2070	300
2170	315
2410	350
2590	375
2760	400
4830	700
5170	750
5520	800
13800	2000
17200	2500
20700	3000
27600	4000
34500	5000
137900	20000



CONVERSION TABLE FOR MIL THICKNESS	
METRIC (mm)	ENGLISH (inch/1000)
0.10	4
0.13	5
0.15	6
0.50	20
0.75	30
1.00	40

CONVERSION TABLE FOR HVAC DUCTING.	
METRIC (mm)	ENGLISH (inch)
100	4
125	5
150	6
175	7
200	8
225	9
250	10
300	12
360	14
410	16
460	18
510	20
560	22
610	24
660	26
710	28
760	30

CONVERSION TABLE FOR MECHANICAL PIPING		
METRIC (GSP, PVC, BSP, DUCTILE IRON)	METRIC (mm)	ENGLISH (inch)
NPS 1/2	15	1/2
NPS 3/4	20	3/4
NPS 1	25	1
NPS 1 1/4	32	1 1/4
NPS 1 1/2	40	1 1/2
NPS 2	50	2
NPS 2 1/2	65	2 1/2
NPS 3	75	3
NPS 4	100	4
NPS 6	150	6

CONVERSION TABLE FOR LUBRICATION PIPING TUBING WALL THICKNESS	
METRIC (mm)	ENGLISH (inch)
2.1	0.083
0.9	0.035

CONVERSION TABLE FOR HOSE/TUBING SIZES O. D.	
METRIC (mm)	ENGLISH (inch)
6	1/4
10	3/8
13	1/2
16	5/8
19	3/4
22	7/8
25	1

CONVERSION TABLE FOR DRUM SIZES			
METRIC		ENGLISH	
L	kg	gallons	pounds
205	180	55	400
60	55	16	120
19	16	5	35

CONVERSION TABLE FOR POWER	
METRIC (kW)	ENGLISH (HP)
0.037	1/20
0.075	1/10
0.18	1/4
0.25	1/3
0.37	1/2
0.55	3/4
0.75	1
1.1	1 1/2
1.5	2
2.2	3
3.7	5
5.5	7 1/2
7.5	10
11	15
15	20
18.5	25
22	30
30	40
37	50
45	60
55	75
75	100
90	120
110	150

CONVERSION TABLE FOR IMPELLER BALANCE		
SYNCHRONOUS RPM	METRIC (g mm/kg)	ENGLISH (ounce- inch/pound)
720	94	0.059
900	73	0.046
1200	54	0.034
1800	41	0.026
3600	17	0.011

CONVERSION TABLE FOR ELECTRICAL CONDUIT	
METRIC SIZE SHOWN ON THE PLANS mm	EQUIVALENT IMPERIAL SIZE inch
16	1/2
21	3/4
27	1
35	1 1/4
41	1 1/2
53	2
103	4

## **SECTION 12-2. SITEWORK**

### **12-2.01 REMOVING PORTIONS OF EXISTING FACILITIES**

#### **PART 1.- GENERAL**

**Scope.--**This work shall consist of removing portions of the existing facilities, including removal of existing work to gain access to or for new work, in accordance with the details shown on the plans and these special provisions.

#### **PART 2.- PRODUCTS (Not applicable)**

#### **PART 3.- EXECUTION**

##### **PREPARATION.--**

**General.--**The limits of removal shall be located and identified. Items to be removed and the interface of items to be removed and items to remain intact shall be identified and marked.

Prior to removing concrete, a saw cut approximately 25 mm deep shall be made along the limits of removal on all faces that will be visible in the completed work.

##### **REMOVAL.--**

**General.--**Removal shall be to the limits shown on the plans. Removal shall be done carefully to minimize damage to the portions to remain. Remaining portions that are damaged by the Contractor's operation shall be restored to original condition at the Contractor's expense.

Assemblies to be salvaged which require dismantling for removal shall be matchmarked before dismantling.

Existing apparatuses, devices, or accessories which would be functionally impaired by new construction or remodeling shall be moved, brought out to new surfaces, or provided with new access covers, as necessary to restore apparatuses, devices, or accessories to their original usefulness.

Piping and conduits to be abandoned shall be capped or plugged.

Surfaces that are exposed to view at the limits of removal work shall be patched, bumps shall be removed and depressions filled, and the surface shall be finished to match the existing surrounding surfaces. Depressions in concrete less than 25 mm deep shall be deepened to 25 mm minimum depth before filling with cement mortar.

##### **DISPOSAL.--**

**General.--**Materials that are to be removed, shall become the property of the Contractor and shall be disposed of outside the highway right of way in accordance with the requirements in Section 7-1.13, "Disposal of Material Outside of the Highway Right of Way," of the Standard Specifications.

##### **SALVAGE.--**

**General.--**Materials or equipment shown on the plans to be salvaged shall remain the property of the State and shall be removed, cleaned and stockpiled at a location at the project site designated by the Engineer.

### **12-2.02 RELOCATING MATERIALS AND EQUIPMENT**

#### **PART 1.- GENERAL**

##### **SUMMARY.--**

**Scope.--**This work shall consist of relocating existing materials and equipment in accordance with the details shown on the plans and these special provisions.

## **PART 2.- PRODUCTS (Not applicable)**

## **PART 3.- EXECUTION**

### **RELOCATION.--**

**General.--**Materials or equipment to be relocated shall be removed carefully to avoid damage to the materials or equipment or to the materials or equipment which are to remain. Assemblies to be relocated which require dismantling for removal shall be matchmarked before dismantling.

The Contractor shall notify the Engineer prior to the relocation work in order that the materials or equipment may be inspected for existing damage.

Materials or equipment to be relocated shall have all adhering concrete, mastics, earth or other deleterious materials removed and shall have all exterior surfaces cleaned.

Materials or equipment which are damaged by the Contractor's operations shall be replaced or restored to match the condition of the materials or equipment prior to the beginning of the Contractor's operations. Replacement or restoration of damaged materials or equipment shall be at the Contractor's expense.

Connections, anchorages and fasteners for relocated materials and equipment shall match existing and shall be furnished and installed by the Contractor. Assemblies which have been dismantled shall be reassembled to match the existing installation. Relocated materials and equipment shall be installed as required for new work.

Modifications to wiring and plumbing to accommodate relocated items shall be as shown on the plans. Ends of piping and conduits to be abandoned shall be capped.

Surfaces that are exposed to view upon removal or relocation of materials or equipment shall be patched. Bumps shall be removed and depressions filled, and the surface finished to match the existing surfaces. Depressions in concrete less than 25 mm deep shall be deepened to 25 mm minimum depth before filling with cement mortar.

### **DISPOSAL.--**

**General.--**Materials from existing facilities to be reused in the work, in the opinion of the Engineer, is unsuitable for use shall become the property of the Contractor and disposed of as provided in Section 7-1.13, "Disposal of Material Outside of the Highway Right of Way." of the Standard Specifications. The unsuitable material shall be replaced as ordered by the Engineer and will be paid for as extra work as provided in Section 4-1.03D, "Extra Work," of the Standard Specifications.

## **12-2.03 EARTHWORK FOR BUILDING WORK**

### **PART 1.- GENERAL**

#### **SUMMARY.--**

**Scope.--**This work shall consist of performing earthwork for building work in accordance with the details shown on the plans and these special provisions.

Earthwork for building work shall consist of structure excavation and structure backfill. Structure excavation shall include excavation for footings, foundations, slabs, and trenches. Structure backfill shall include backfilling under slabs; backfilling under and around footings; backfilling for pipes and conduits; backfilling holes resulting from removal of existing facilities. In addition to structure excavation and structure backfill, earthwork for building work shall include any other earthwork, not mentioned, but necessary to complete the building work.

Attention is directed to the requirements of "Field Engineering" in Section 12-1, "General Requirements," of these special provisions.

#### **QUALITY ASSURANCE.--**

**Samples.--**Samples of sand and crushed stone, weighing not less than 11 kg, shall be submitted to the Engineer at the jobsite for approval.

## **SITE CONDITIONS.--**

**Existing underground piping and conduit.--**The location of existing underground piping and conduit is based on the best records available. Before beginning work, the Contractor shall accurately locate the piping and conduit involved in the work. If the location of the existing piping or conduit deviates from the location shown on the plans by more than 1.5 meters, or, if no elevations are indicated and the piping or conduit is more than 0.9 meter below grade, the cost of the additional excavation, backfill, piping or conduit, and removal and replacement of concrete, if any, will be paid for as extra work as provided in Section 4-1.03D of the Standard Specifications.

**Existing surfaced or planted areas.--**Existing surfaced or planted areas that are removed, broken or damaged by the Contractor's operations shall be restored to their original condition except as otherwise shown on the plans or specified herein.

Restoration materials shall be equal to or better than the original materials. Surfacing shall be replaced to match the material thickness, grades, and finish of the adjacent surrounding surfaces.

## **PART 2.- PRODUCTS**

### **BACKFILL MATERIALS.--**

#### **Structure backfill.--**

Structure and trench backfill shall be free of organic and other deleterious material and shall be suitable for the required compaction. Gravel without sand matrix shall not be used except as free draining granular material beneath slabs and footings.

#### **Sand.--**

Sand shall be clean, washed sand, free from clay or organic material graded such that 100 percent passes the 6 mm sieve, 90 percent to 100 percent passes the 4.75 mm sieve and not more than 5 percent passes the 75  $\mu$ m sieve size.

#### **Crushed stone.--**

Crushed stone shall be clean, washed, dry density of not less than 1522 kg/m<sup>3</sup>, crushed stone or crushed gravel with an angular particle size not less than 3 mm or more than 13 mm.

Screen Size Sieve or	Passing Percentage
13 mm	100
9.5 mm	85-100
4.75 mm	10-30
2.36 mm	0-3

Crushed stone shall conform to the following requirements:

Test	California Test No.	Test Requirement s
Durability Index	229	35 Min.

## **PART 3.- EXECUTION**

### **PREPARATION & RESTORATION.--**

**Sawcutting.--**Prior to excavation or trenching, existing surfacing shall be removed to saw cut lines, or to existing wood dividers or expansion joints, if any. The saw cut shall be to a neat line and have a depth not less than 25 mm.

**Restoration.--**Surfacing shall be replaced to match the thickness, grades and finish of the adjacent surrounding surfaces.

### **STRUCTURE EXCAVATION.--**

**General.--**Unless otherwise noted, all excavation for building work shall be classified as structure excavation.

**Footing excavation.--**The bottom of excavation shall not be disturbed. The contractor shall excavate by hand to the final grade. The bottom of concrete footings shall be poured against undisturbed material. Unless otherwise noted, compaction of the bottom of footing excavation is not required unless the material is disturbed. The footing depths shown on the plans shall be changed to suit field conditions when directed by the Engineer. Solid rock at or near required depths shall not be disturbed. Unsuitable material shall be excavated down to firm bearing as directed by the Engineer. Work and materials required because of excavation in excess of the depths shown on the plans, when such excavation has been ordered by the Engineer, will be paid for as extra work as provided in Section 4-1.03D of the Standard Specifications.

Excavate to the elevations and dimensions within a tolerance of  $\pm 12$  mm. Limits of the excavation shall allow for adequate working space for installing materials and as required for safety of personnel. Such working space excavation shall be replaced in kind and compacted at the Contractor's expense.

Overdepth excavation for footings shall be backfilled with concrete or such other material recommended by the Contractor and approved by the Engineer. Relative compaction shall be not less than 95 percent.

**Excavation for pipes and conduits.--**Pipes or conduits in the same trench shall have a minimum clear distance between pipes or conduits of 150 mm. Pipes or conduits shall have not less than 0.75 meter of cover from top of pipes or conduits to finished grade unless otherwise shown on the plans or specified.

Trenching shall be of sufficient depth to permit placing a minimum depth of 100 mm of compacted sand under all pipes and conduits.

**Dewatering.--**Excavations shall be kept clear of standing water. Water shall be removed by pumping if necessary. Water removed from excavation shall be carried away from the building site and disposed of in a manner that will not harm State or adjacent property.

### **STRUCTURE BACKFILLING.--**

**General.--**Unless otherwise noted, all backfill for building work shall be classified as structure backfill. Backfill shall be placed and compacted in horizontal layers, not more than 150 mm thick prior to compaction, and to the lines and grades shown on the plans or to original ground.

**Structure backfill.--**After structures are in place and forms are removed, wood and other debris shall be removed from excavations before placing structure backfill.

Unless approved in writing by the Engineer, compaction of structure backfill by jetting or ponding will not be permitted.

**Backfilling pipes and conduits.--**Backfill placed under pipe and conduits shall be compacted sand, 100 mm minimum depth. Backfill material placed to a level 150 mm above tops of pipes and conduits shall be sand or fine earth and particles shall not exceed 13 mm in greatest dimension. For wrapped, coated, or plastic pipe or conduits, sand shall be used for backfill. Backfill material placed higher than 150 mm above tops of pipes or conduits shall consist of material free of stones or lumps exceeding 100 mm in greatest dimension except:

- (a) The top 300 mm of backfill under roads, walks or paving shall consist of aggregate base material.

## **COMPACTION.--**

**General.--**Relative compaction shall be determined in accordance with California Test 216 or 231.

Unless otherwise noted below, all backfill shall be compacted to a minimum relative compaction of 90 percent.

**Compact original ground.--**Original ground surface under fill with surfacing of concrete and asphalt concrete shall be compacted to a relative compaction of not less than 95 percent for a minimum depth of 150 mm.

**Structure backfill.--**Structure backfill shall be compacted to not less than 95 percent relative compaction.

**Trench backfill.--**Trench backfill placed beneath slabs or paved areas shall be compacted to a relative compaction of not less than 95 percent.

## **DISPOSAL.--**

**Surplus material.--**Surplus material from the excavation shall be removed and disposed of outside the right-of-way in accordance with Section 7-1.13 of the Standard Specifications.

## **FIELD QUALITY CONTROL.--**

**Inspection.--**When the excavation is substantially completed to grade, the Contractor shall notify the Engineer. No concrete shall be placed until the foundation has been approved by the Engineer.

**Testing.--**The State will conduct compaction tests during the backfilling and compacting operations.

## **12-2.04 AGGREGATE BASE**

### **PART 1.-GENERAL**

#### **SUMMARY.--**

**Scope.--**This work shall consist of furnishing, spreading and compacting aggregate base in accordance with the details shown on the plans and these special provisions.

### **PART 2.-PRODUCTS**

#### **Aggregate base.--**

Aggregate base shall be commercial quality aggregates consisting of broken stone; crushed gravel; natural, clean, rough-surfaced gravel and sand; or a combination thereof.

Aggregate base shall conform to the following grading as determined by California Test 202:

Sieve or Screen Size	Percentage Passing
25 mm	100
19 mm	90 - 100
4.75 mm	35 - 60
600 µm	10 - 30
75 µm	2 - 9



Aggregate base shall also conform to the following quality requirements:

Tests	California Test No.	Test Requirements
Durability Index	229	35 Min.
Resistance (R-Value)	301	78 Min.
Sand Equivalent	217	22 Min.

### **PART 3.-EXECUTION**

#### **SPREADING AND COMPACTING.--**

**Spreading.--**Aggregate base shall be placed and compacted to the lines and grades shown on the plans.

Spreading and compacting shall be performed by methods that will produce a uniform base, free from pockets of coarse or fine material.

**Compaction.--**Relative compaction of each layer of compacted base material shall be not less than 95 percent, as determined by California Test 216 or 231.

### **12-2.05 FREE DRAINING GRANULAR MATERIAL**

#### **PART 1.- GENERAL**

##### **SUMMARY.--**

**Scope.--**This work shall consist of furnishing and placing free draining granular material beneath slabs in accordance with the details shown on the plans and these special provisions.

#### **PART 2.- PRODUCTS**

##### **Free draining granular material.--**

Free draining granular material shall be clean, hard, durable, free-draining rock. The material gradation shall be such that all passes the 25 mm screen, and not more than 10 percent passes the 4.75 mm sieve as determined by California Test 202. Granular material shall be free from organic material, clay balls or other deleterious substances.

#### **PART 3.- EXECUTION.--**

##### **SPREADING AND CONSOLIDATING.--**

**General.--**Free draining granular material shall be placed, spread and consolidated by tamping or vibrating.

### **12-2.06 ASPHALT CONCRETE**

#### **PART 1.- GENERAL**

**Scope.--**This work shall consist of furnishing and placing asphalt concrete, and applying a paint binder, in accordance with the details shown on the plans and these special provisions.

Areas to be surfaced with asphalt concrete shall be as shown on the plans, and/or where existing bituminous surfacing has been removed to facilitate the required work.

## **PART 2.- PRODUCTS**

### **Asphalt concrete.--**

Asphalt concrete shall be commercial quality, 13 mm maximum grading, produced at a central mixing plant.

## **PART 3.- EXECUTION**

**Mixing.--**The aggregate and asphalt binder for asphalt concrete shall be heated and mixed thoroughly.

**Placement.--**A paint binder of asphaltic emulsion or paving asphalt shall be applied to all existing surfacing upon which asphalt concrete is to be placed, vertical surfaces against which asphalt concrete material is to be placed, and other surfaces designated by the Engineer.

Asphalt concrete shall be spread by methods that will produce an asphalt concrete surfacing of uniform smoothness and texture, and shall be thoroughly compacted by hand rollers, impactors or other methods approved by the Engineer.

## **12-2.07 GUARD POSTS**

### **PART 1.- GENERAL**

**Scope.--**This work shall consist of constructing guard posts in accordance with the details shown on the plans and these special provisions.

### **PART 2.- PRODUCTS**

#### **Steel posts.--**

Steel posts for guard posts shall be standard weight, galvanized steel pipe conforming to the details shown on the plans.

#### **Concrete.--**

Concrete for guard posts shall be commercial quality concrete, proportioned to provide a workable mix suitable for the intended use, with not less than 300 kilograms of cement per cubic meter.

### **PART 3.- EXECUTION**

**Installation.--**The length and diameter of the guard posts shall conform to the details shown on the plans.

Guard posts shall be placed in holes excavated to the depth and cross section shown on the plans, and shall be installed plumb.

Guard posts shall be backfilled with concrete as shown on the plans.

**Painting.--**Guard posts shall be prepared and painted in accordance with the requirements specified under "Painting" in Section 12-9, "Finishes," of these special provisions. The color shall be safety yellow.

## **SECTION 12-3. CONCRETE AND REINFORCEMENT**

### **12-3.01 CAST-IN-PLACE CONCRETE**

#### **PART 1.- GENERAL**

##### **SUMMARY.--**

**Scope.--**This work shall consist of constructing cast-in-place concrete facilities in accordance with the details shown on the plans and these special provisions.

##### **SUBMITTALS.--**

**Product data.--**Manufacturer's descriptive data for admixtures, expansion joint material, vapor barrier, hardener, and sealer shall be submitted for approval.

Descriptive data shall be delivered to the Engineer at the jobsite.

##### **QUALITY ASSURANCE.--**

**Certificates of Compliance.--**Certificates of Compliance shall be furnished for cement, reinforcement, and admixtures in accordance with the requirements specified in Section 6-1.07, "Certificates of Compliance," of the Standard Specifications.

#### **PART 2.- PRODUCTS**

##### **CONCRETE MIXES.--**

##### **Concrete.--**

Commercial quality concrete shall be proportioned to provide a workable mix suitable for the intended use; shall have not less than 350 kg/m<sup>3</sup> of cement; 0 to 50 mm penetration, inclusive, as determined by California Test 533.

The air content of the freshly mixed concrete shall be  $6 \pm 1 \frac{1}{2}$  percent, as determined by California Test 504.

##### **CONCRETE MATERIALS.--**

##### **Cement.--**

Cement shall conform to ASTM Designation: C 150, Types II, or III portland cement; or Type IP (MS) Modified cement. Type IP (MS) Modified shall conform to ASTM Designation: C 595 and shall be comprised of an intimate mixture of Type II Modified cement and not more than 20 percent of a pozzolanic material.

##### **Aggregates.--**

Aggregates shall be free from deleterious coatings, clay balls and other extraneous materials.

##### **Admixtures.--**

Admixtures used in portland cement concrete shall be included on the Department's current list of approved admixtures, and shall conform to ASTM Designation: C 494, Types A, B, D, F or G for chemical admixtures; ASTM Designation: C 260 for air-entraining admixtures; and ASTM Designation: C 618 for mineral admixtures, except loss on ignition shall not exceed 4 percent. Properties of admixtures shall be uniform in each lot.

## **FORM MATERIALS.--**

### **Forms for exposed finish concrete.--**

Forms for exposed surfaces shall be plywood, metal or other panel type materials. Plywood shall be not less than 16 mm thick and without scars, dents, and delaminations. Forms shall be furnished in largest practical pieces to minimize number of joints.

Plywood shall conform to the requirements of U. S. Product Standard PS-1 for Exterior B-B (Concrete Form) Class I.

Forms for edges of slabs shall be nominal 50 mm solid stock lumber, plywood, or metal forms.

### **Forms for unexposed finish concrete.--**

Forms for unexposed finish concrete surfaces shall be plywood, lumber, metal or other acceptable material.

### **Form ties.--**

Form ties shall be factory fabricated, removable or snapoff metal ties for use as necessary to prevent spreading of forms during concrete placement.

### **Form oil.--**

Form oil shall be commercial quality form oil which will permit the ready release of the forms and will not discolor the concrete.

## **REINFORCING MATERIALS.--**

### **Bar reinforcement.--**

Bar reinforcement shall conform to ASTM Designation: A 615/A 615M, Grade 60 [420], or ASTM Designation: A 706/A 706M.

### **Bar supports.--**

Bar supports for reinforcement shall be precast mortar blocks or ferrous metal chairs, spacers, metal hangers, supporting wires, and other approved devices of sufficient strength to resist crushing under applied loads.

## **RELATED MATERIALS.--**

### **Anchor bolts, nuts, and washers.--**

Nonheaded anchor bolts shall conform to ASTM Designation: A 36/A 36M, with a minimum hook length of 6.2 diameters.

Headed anchor bolts shall conform to ASTM Designation: A 307.

Nuts shall conform to ASTM Designation: A 563M, Grade A.

Washers for anchor bolts shall be commercial quality.

Exposed anchor bolts, nuts, and washers shall be hot dipped galvanized.

### **Expansion joint material.--**

Expansion joint material shall be commercial quality asphalt impregnated pressed fiber sheets, 13 mm minimum thickness.

### **Vapor barrier.--**

Vapor barrier shall be commercial quality polyethylene sheets not less than 0.15 mm thick.

**Type A control joints.--**

Type A control joints shall be commercial quality, preformed, T-shaped plastic strips with detachable top flange.

**Keyed construction joint forms.--**

Keyed construction joint forms shall be commercial quality, galvanized metal, factory fabricated construction joint forms. Forms shall produce a rabbeted key type joint.

**Mortar.--**

Mortar shall consist of one part cement to 2 parts clean sand and only enough water to permit placing and packing.

**Concrete hardener.--**

Concrete hardener shall be commercial quality water borne penetrating type magnesium fluosilicate, zinc fluosilicate or combination thereof.

**Concrete sealer.--**

Concrete sealer shall be commercial quality VOC-compliant, silane type sealer with hydrophobic and oleophobic properties. Concrete sealer shall be ProSoCo, Inc., Standoff Tile and Masonry Protector (TMP); Tamms Industries, Hey'Di H.O.S.; Textured Coatings of America, Inc., Rainstopper 1750W-Clear; or equal.

**ADMIXTURES.--**

**General.--**Admixtures shall be used when specified or ordered by the Engineer and may be used at the Contractor's option to conserve cement or to facilitate any construction operation.

Calcium chloride shall not be used in any concrete.

Admixtures shall be combined with concrete materials by methods that produce uniform properties throughout the concrete.

If more than one admixture is used, said admixtures shall be compatible with each other so that the desirable effects of all admixtures will be realized.

Mineral admixtures may be used to replace up to 15 percent of Type II portland cement provided the weight of mineral admixture used is not less than the weight of cement replaced. Mineral admixtures shall not be used to replace Type IP (MS) Modified or Type III cements. Chemical admixtures may be used to reduce up to 5 percent of the portland cement except that the cement content shall not be less than 300 kg/m<sup>3</sup>. When both chemical and mineral admixtures are used with Type II cement, the weight of cement replaced by mineral admixture may be considered as cement in determining the resulting cement content.

Mineral admixtures will be required in the manufacture of concrete containing aggregates that are determined to be "deleterious" or "potentially deleterious" when tested in accordance with ASTM Designation: C 289. The use of mineral admixture in such concrete shall conform to the requirements in this section except that the use of set retarding admixtures will not be permitted.

When the use of a chemical admixture is specified or is ordered by the Engineer, the admixture shall be used at the rate specified or ordered. If no rate is specified or ordered, or if the Contractor uses a chemical admixture for his own convenience, the admixture shall be used at the dosage normally recommended by the admixture manufacturer.

When air-entrainment is specified or is ordered by the Engineer, the air-entraining admixture shall be used in amounts to produce concrete having the specified or ordered air content as determined by California Test 504. If the Contractor uses air-entrainment for his own convenience, the average air content shall not exceed 4 percent and no single test shall exceed 5 1/2 percent.

Chemical admixtures and air-entraining admixtures shall be dispensed in liquid form. Dispensers shall have sufficient capacity to measure at one time the total quantity required for each batch. If more than one liquid admixture is used in the concrete, a separate measuring unit shall be provided for each liquid admixture and dispensing shall be such that the admixtures are not mixed at high concentrations. When air-entraining admixtures are used with other liquid admixtures, the air-entraining admixtures shall be the first to be incorporated into the mix. Unless liquid admixtures are added to premeasured water for the batch, they shall be discharged to flow into the stream of water so that the admixtures are well dispersed throughout the batch.

**BAR REINFORCING STEEL.--**

**Bending.--**Reinforcing steel bars shall accurately conform to the dimensions shown on the plans.

Bars shall be bent or straightened in a manner that will not crack or break the material. Bars with kinks or improper bends shall not be used.

Hooks, bends and splices shall conform to the provisions of the Building Code Requirements for Reinforced Concrete of the American Concrete Institute.

### **MIXING AND TRANSPORTING CONCRETE.--**

**General.--**When a truck mixer or agitator is used for transporting concrete to the delivery point, discharge shall be complete within 1 1/2 hours, or before 250 revolutions of the drum or blades, whichever comes first, after the introduction of cement to the aggregates.

Truck mixers or agitator shall be equipped with electrically or mechanically actuated revolution counters by which the number of revolutions of the drum or blades may readily be verified. The counters shall be of the continuous-registering type, which accurately register the number of revolutions and shall be mounted on the truck so that the Engineer may safely and conveniently inspect them from alongside the truck. Under conditions contributing to quick stiffening of the concrete, or when the temperature of the concrete is 30°C or above, a time less than 1 1/2 hours may be required.

When non-agitating hauling equipment is used for transporting concrete to the delivery point, discharge shall be complete within one hour after the introduction of cement to the aggregates. Under conditions contributing to quick stiffening of the concrete, or when the temperature of the concrete is 30°C, or above, the time between the introduction of cement to the aggregates and discharge shall not exceed 45 minutes.

Each load of concrete for the work shall be accompanied by a trip ticket, a copy of which shall be delivered to the Engineer at the jobsite. The trip ticket shall show volume of concrete, weight of cement and aggregates, quantity of each admixture, quantity of water including water added at the jobsite, time of day the concrete is batched, and revolution counter readings on transit mix trucks at the times the truck is charged and unloaded.

### **PART 3.- EXECUTION**

#### **PREPARATION.--**

**Existing concrete construction.--**Where fresh concrete joins existing or previously placed concrete or masonry, the contact surfaces of the existing or previously placed material shall be roughened, cleaned, flushed with water and allowed to dry to a surface dry condition immediately prior to placing the fresh concrete. The roughened surface shall be no smoother than a wood trowelled surface. Cleaning of the contact surfaces shall remove laitance, curing compounds, debris, dirt and such other substances or materials which would prevent bonding of the fresh concrete.

Abrasive blast methods shall be used to clean horizontal construction joints to the extent that clean aggregate is exposed.

Exposed reinforcing steel located at the contact surfaces which is to be encased in the fresh concrete shall be cleaned to remove any substance or material that would prevent bonding of the fresh concrete.

**Forms.--**Forms shall be mortar tight, true to the dimensions, lines, and grades shown on the plans, securely fastened and supported, and of adequate rigidity to prevent distortion during placing of concrete.

Forms for exposed surfaces shall be constructed with triangular fillets not less than 19 mm x 19 mm attached so as to prevent mortar runs and to produce smooth straight chamfers at all sharp edges of the concrete.

Form fasteners shall be removable without chipping, spalling, heating or otherwise damaging the concrete surface. Form ties shall be removed to a depth of at least 25 mm below the surface of the concrete.

The inside surfaces of forms shall be cleaned of all dirt, mortar and foreign material. Forms shall be thoroughly coated with form oil prior to use.

Forms shall not be stripped until at least 40 hours after placing concrete.

Anchorage and embedded items shall be placed and rigidly secured at their planned locations prior to placing concrete.

**Vapor barrier.--**Vapor barrier shall be lapped 150 mm and securely taped at splices. Vapor barrier shall be protected with a 75 mm layer of clean uncompacted sand cover.

Unless otherwise shown on the plans, vapor barrier shall be placed under portions of the floor slab scheduled to receive finish flooring.

**Placing reinforcing steel.--**Reinforcing steel bars shall be accurately placed to the dimensions shown on the plans.

Bar reinforcement conforming to ASTM Designation: A 615/A 615M, Grade 420, or A 706/A 706M shall be lapped at least 45 diameters.

Bars shall be firmly and securely held in position by means of wiring and approved bar supports. The spacing of supports and ties shall prevent displacement of the reinforcing or crushing of supports.

Tie wire shall be clear of concrete formwork and concrete surfaces.

All reinforcing steel shall be in place and inspected before concrete placement begins. Placing of bars on fresh layers of concrete will not be permitted.

**Ground bar.--**A continuous reinforcing steel bar shall be installed in the building foundation at the location indicated on the plans for the electrical ground bar. The use of epoxy coated reinforcing bar is not permitted. The end of the ground bar shall extend beyond the concrete surface and shall be protected from damage by construction operations.

## **PLACING CONCRETE.--**

**General.--**Concrete shall be placed and consolidated by means of internal vibrators to form dense, homogeneous concrete free of voids and rock pockets.

Forms and subgrade shall be thoroughly moistened with water immediately before placing concrete.

Concrete shall be placed as nearly as possible to its final location and the use of vibrators for extensive shifting of the concrete will not be permitted.

Concrete shall be deposited and consolidated in a continuous operation within limits of construction joints, until the placing of the panel or section is completed.

When concrete is to be placed in large areas requiring more than two pours, concrete shall be placed in alternate long strips between construction joints and the final slab infilled.

## **FINISHING CONCRETE SURFACES.--**

**Finishing unformed surfaces.--**Slabs shall be placed full thickness to finish elevation and leveled to screeds by use of long straightedges. The screeds shall be set to grade at approximately 1.8 meter centers. After leveling, screeds shall be removed and the surface shall be floated with wooden floats.

Type A control joint strips shall be inserted into the floated concrete so that the bottom of the top flange is flush with the finish elevation. Strips shall be standard manufactured lengths and shall be placed on an approximate straight line. The top flange of the strips shall be removed after the concrete has set and cured.

The floated surface shall be trowelled with steel trowels. Troweling shall form a dense, smooth and true finish. Walkways, pedestrian ramps, stairs and outdoor slabs for pedestrian traffic shall be given a non-slip broom finish unless a different finish is called for on the plans or in these special provisions.

The application of cement dust coat will not be permitted.

Finished surfaces of slabs shall not deviate more than 3 mm from the lower edge of a 3-meter long straight edge.

**Finishing formed surfaces.--**Formed concrete surfaces shall be finished by filling holes or depressions in the surface, repairing all rock pockets, and removing fins. All surfaces of formed concrete exposed to view shall have stains and discolorations removed, unsightly bulges removed, and all areas which do not exhibit the required smooth, even surface of uniform texture and appearance shall be sanded with power sanders or other approved abrasive means until smooth, even surfaces of uniform texture and appearance are obtained.

Cement mortar, patching and finishing materials used to finish exposed surfaces of concrete shall closely match the color of surrounding surfaces.

## **CURING CONCRETE.--**

**General.--**Freshly placed concrete shall be protected from premature drying and excessive cold or hot temperatures.

Initial curing of floor slabs shall start as soon as free water has disappeared from the concrete surface. The concrete shall be kept continuously moist for not less than 7 days after the concrete has been placed.

Cotton mats, rugs, carpets, or sand blankets may be used as a curing medium to retain the moisture during the curing period. Curing materials that will stain or discolor concrete shall not be used on surfaces exposed to view.

Prior to placing the curing medium, the entire surface of the concrete shall be kept damp by applying water with a nozzle that so atomizes the flow that a mist and not a spray is formed, until the surface of the concrete is covered with the curing medium. At the expiration of the curing period, the concrete surfaces shall be cleared of all curing mediums.

Concrete surfaces, other than floor slabs, shall be kept moist for a period of at least 5 days by leaving the forms in place or by covering the exposed surfaces using moist rugs, cotton mats or other curing materials approved by the Engineer.

## **PROTECTING CONCRETE.--**

**General.--**Concrete shall not be placed on frozen or frost covered surfaces.

Concrete shall be protected from damage due to rain, freezing or inclement weather, and shall be maintained at a temperature of not less than 4°C for 72 hours. When required by the Engineer, the Contractor shall provide a written outline of his proposed methods of protecting concrete.

Vehicles, equipment, or concentrated loads weighing more than 140 kg individually and material stockpiles weighing more than 240 kg/m<sup>2</sup> will not be permitted on the concrete within 10 calendar days after placing.

## **SPECIAL TREATMENTS.--**

**Concrete hardener.--**Chemical concrete hardener shall be applied to the floor surfaces shown on the plans, prior to the application of concrete sealer. Surfaces shall be clean and dry before the application of hardener.

The solution shall be applied in accordance with the manufacturer's instructions.

After the hardener has dried, the surface shall be mopped with water to remove encrusted salts.

**Concrete sealer.--**Concrete sealer shall be applied to the concrete surfaces designated on the plans in accordance with the manufacturer's instructions for heavy duty use. The sealer shall be applied to dry concrete surfaces.

## **12-3.02 DRILL AND BOND DOWELS**

### **PART 1.- GENERAL**

#### **SUMMARY.--**

**Scope.--**This work shall consist of drilling holes in existing concrete and installing and bonding bar reinforcing steel dowels into such drilled holes in existing concrete in accordance with the details shown on the plans and these special provisions.

### **PART 2.- PRODUCTS**

#### **Bonding material.--**

The bonding material shall be magnesium phosphate concrete, either single component (water activated) or dual component (with a prepackaged liquid activator), as approved by the Engineer.

#### **Dowels.--**

Dowels shall be bar reinforcing steel, as specified under "Cast-In-Place Concrete" in Section 12-3, "Concrete and Reinforcement," of these special provisions.

### **PART 3.- EXECUTION**

**INSTALLATION.--**The holes shall be drilled by methods that will not shatter or damage the concrete adjacent to the holes. The diameter of drilled holes shall be 13 mm larger than the nominal diameter of the dowels unless otherwise shown on the plans.

Immediately prior to placing the dowels, the holes shall be cleaned of dust and other deleterious materials, and the holes shall be dry.

Sufficient bonding material shall be placed in the hole so that no voids remain after the dowels are inserted.

Dowels which fail to bond or are damaged before new concrete is placed shall be removed and replaced.

Magnesium phosphate concrete shall be formulated for minimum initial set time of 15 minutes and minimum final set time of 25 minutes at 21°C. The materials, prior to use, shall be stored in a cool, dry environment.

Mix water used with water activated material shall be free from oil and impurities and contain not more than 2000 parts per million as Cl nor more than 1500 parts per million of sulfate as SO<sub>4</sub>.



The quantity of water for single component type or liquid activator for dual component type to be blended with the dry component, shall be within the limits recommended by the manufacturer and shall be the least amount required to produce a pourable batter.

Magnesium phosphate concrete shall not be mixed in containers or worked with tools containing zinc, cadmium, aluminum, or copper metals.

The surface of any dowel coated with zinc or cadmium shall be coated with a colored lacquer before installation of the dowel. The lacquer shall be allowed to dry thoroughly before embedment of said dowels.

#### **SECTION 12-4. (BLANK)**

#### **SECTION 12-5. METALS**

##### **12-5.01 BUILDING MISCELLANEOUS METAL**

###### **PART 1.- GENERAL**

**Scope.--**This work shall consist of fabricating, furnishing and installing building miscellaneous metal in accordance with the details shown on the plans and these special provisions.

Building miscellaneous metal shall consist of the following:

Radiant heater support assembly  
Miscellaneous bars, plates and shapes

including all anchors, fastenings, hardware, accessories and other supplementary parts necessary to complete the work.

###### **REFERENCES.--**

**Codes and standards.--**Welding of steel shall be in accordance with American Welding Society (AWS) D 1.1, "Structural Welding Code-Steel" and D 1.3, "Structural Welding Code-Sheet Steel."

###### **SUBMITTALS.--**

**Product data.--**Submit manufacturer's specifications, anchor details and installation instructions for products used in miscellaneous metal fabrications.

**Working drawings.--**Working drawings of fabricated items shall be submitted for approval.

###### **QUALITY ASSURANCE.--**

**Shop assembly.--**Preassemble items in shop to the greatest extent possible to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Clearly mark all units for reassembly and installation.

**Inspection and tests.--**Materials and fabrication procedures shall be subject to inspection and tests by the Engineer, in mill, shop and field. Such tests will not relieve the Contractor of responsibility of providing materials and fabrication procedures in compliance with specified requirements.

###### **PART 2.- PRODUCTS**

###### **MATERIALS.--**

###### **Steel bars, plates and hot-rolled shapes.--**

Steel bars, plates and hot-rolled shapes shall conform to ASTM Designation: A 572/A 572M, Grade 50 [345].

**Cold formed plates and shapes.--**

Cold formed plates and shapes shall be fabricated from minimum 1.31 mm (18-gage) galvanized sheet steel conforming to ASTM Designation: A 653/A 653M, Grade 33 [230], unless otherwise shown on the plans.

Galvanizing shall conform to the requirements of ASTM Designation: A 924/A 924M, G60 [Z180].

**Steel tubing.--**

Steel tubing shall conform to ASTM Designation: A 500, Grade B.

**Bolts, studs, threaded rods, nuts and washers.--**

Bolts, studs, threaded rods, and nuts for general application shall conform to ASTM Designation: A 307. Washers shall be commercial quality.

**Expansion anchors.--**

Expansion anchors shall be ICBO approved for the purpose intended, integral stud type anchor or internally threaded type with independent stud, hex nut and washer.

**Powder driven anchors.--**

Powder driven anchors shall be plated, spring steel alloy drive pin or threaded stud type anchors for use in concrete or steel. Spring steel shall conform to ASTM Designation: A 227M, Class 1. The diameter, length and type of shank and the number and type of washer shall be as recommended by the manufacturer for the types and thickness of material being anchored or fastened.

**FABRICATION.--**

**Workmanship and finish.--**Workmanship and finish shall be equal to the best general practice in modern shops.

Miscellaneous metal shall be clean and free from loose mill scale, flake rust and rust pitting, and shall be well formed and finished to shape and size with sharp lines and angles. Bends from shearing or punching shall be straightened.

The thickness of metal and details of assembly and support shall give ample strength and stiffness.

Built-up parts shall be true to line and without sharp bends, twists and kinks. Exposed ends and edges of metal shall be milled or ground smooth, with corners slightly rounded.

**Galvanizing.--**Items indicated on the plans to be galvanized shall be hot-dip galvanized after fabrication. The weight of galvanized coating shall be at least 460 grams per square meter of surface area.

**Painting.--**Building miscellaneous metal items not galvanized shall be cleaned and prime painted prior to erection in accordance with the requirements specified for steel and other ferrous metals under "Painting" in Section 12-9, "Finishes," of these special provisions.

**PART 3.- EXECUTION****GENERAL.--**

**Anchorage.--**Anchorage devices and fasteners shall be provided for securing miscellaneous metal in-place construction; including threaded fasteners for concrete and masonry inserts, toggle bolts, through bolts, lag bolts, wood screws and other connectors.

Cutting, drilling and fitting shall be performed as required for installation of miscellaneous metal fabrications. Work is to set accurately in location, alignment and elevation, plumb, level, true and free of rack, measured from established lines and levels.

**Powder driven anchors.--**Powder driven anchors shall be installed with low velocity powder actuated equipment in accordance with the manufacturer's instructions and State and Federal OSHA regulations.

## **DAMAGED SURFACES.--**

**General.--**Galvanized surfaces that are abraded or damaged at any time after the application of the zinc coating shall be repaired by thoroughly wire brushing the damaged areas and removing all loose and cracked coating, after which the clean areas shall be painted with 2 applications of unthinned zinc-rich primer (organic vehicle type). Aerosol cans shall not be used.

## **SECTION 12-6. WOOD AND PLASTICS**

### **12-6.01 ROUGH CARPENTRY**

#### **PART 1.- GENERAL**

##### **SUMMARY.--**

**Scope.--**This work shall consist of furnishing and installing materials and performing rough carpentry work including wood framing, furring, and sheathing in accordance with the details shown on the plans and these special provisions.

Rough carpentry includes carpentry work not specified as part of other sections and which is generally not exposed.

##### **SUBMITTALS.--**

**Product Data.--**Manufacturer's material data and installation instructions shall be submitted for gypsum sheathing, framing hardware and underlayments.

**Wood treatment data.--**Chemical treatment manufacturer's instructions shall be submitted for the handling, sorting, installation, and finishing of treated materials.

For each type of preservative treatment used, certification by treating plant shall include type of preservative solution and pressure process used, net amount of preservative retained and conformance with the applicable standards of the American Wood Preservers Association.

For each type of fire-retardant treatment, include certification by treating plant that the treated material complies with the applicable standards and other requirements.

##### **DELIVERY, HANDLING AND STORAGE.--**

**Delivery and storage.--**Materials shall be kept under cover and dry. All materials shall be protected from exposure to weather and contact with damp or wet surfaces with blocking and stickers. All lumber, plywood and other panels shall be stacked in such a manner to provide air circulation within and around the stacks.

#### **PART 2.- PRODUCTS**

##### **LUMBER.--**

**General.--**Lumber shall be manufactured to comply with PS 20, "American Softwood Lumber Standard," and with applicable grading rules of inspection.

Softwood lumber shall be quality grade stamped or shall be accompanied by a certificate of inspection. Inspection certificates or grade stamps shall indicate compliance with the grading requirements of WWPA, WCLIB, RIS, or other approved lumber inspection agencies.

All lumber used shall be nominal sized and dressed S4S unless otherwise specified in these special provisions.

Framing lumber shall be solid stock lumber, Douglas Fir-Larch, and the grades indicated under WCLIB or WWPA rules. Moisture content shall not exceed 19 percent and shall be grade stamped "S-Dry."

## **DIMENSION LUMBER.--**

Except as otherwise shown on the plans, lumber shall have the following grades.

### **Vertical framing lumber.--**

Vertical framing lumber, nominal 51 mm x 51 mm through 102 mm x 102 mm, shall be Construction grade or better.

Vertical framing lumber, nominal 51 mm x 152 mm through 102 mm x 152 mm shall be No. 2 or better.

### **Horizontal framing lumber.--**

Horizontal framing lumber, nominal 51 mm x 102 mm and wider, including joists and rafters, shall be No. 2 or better.

Horizontal framing lumber, nominal 102 mm x 102 mm and wider, including joist and rafters, shall be No. 1 or better.

### **Miscellaneous lumber.--**

Miscellaneous lumber for support or attachment of other work including rooftop equipment curbs and support bases, cant strips, bucks, nailers, blocking, furring, grounds, stripping and similar members shall be not less than No. 2 or better.

Lumber in contact with concrete or masonry construction shall be pressure treated Douglas Fir-Larch.

## **TIMBERS.--**

### **Timbers (nominal 127 mm or thicker).--**

Timbers shall be No. 1 or better.

## **PLYWOOD PANELS.--**

**General.**—Plywood panels shall comply with Voluntary Product Standard PS1, "U. S. Product Standard for Construction and Industrial Plywood."

Plywood panels shall be Group 1 unless otherwise noted.

Each plywood panel shall be factory marked with APA or other trademark evidencing compliance with grade requirements.

### **Structural plywood wall sheathing.--**

Structural plywood wall sheathing for walls shall be APA RATED SHEATHING, Exposure 1. Thickness and grade shall be as shown on the plans.

### **Structural plywood roof sheathing.--**

Structure plywood roof sheathing shall be APA RATED SHEATHING, STRUCTURAL I, Exposure 1. Span rating, thickness and grade shall be as shown on the plans.

### **Plywood backing panels.--**

Plywood backing panels for mounting electrical or telephone equipment shall be 19 mm plywood panels APA C-D PLUGGED, Exposure 1, touch-sanded.

## **MISCELLANEOUS MATERIALS.--**

### **Rough Carpentry Hardware.--**

Steel plates and rolled sections shall be mild, weldable steel, conforming to AISI grades 1016 through 1030 except 1017.

Nails, screws, bolts, nuts, washers shall be commercial quality. Exposed fasteners shall be hot dipped galvanized or stainless steel.

Joist hangers, clips and other standard framing hardware shall be ICBO approved, commercial quality, galvanized sheet steel or hot dipped galvanized, of the size shown on the plans.

Expansion anchors and powder driven anchors shall be as specified under "Building Miscellaneous Metal," in Section 12-5, "Metals," of these special provisions.

#### **Nails.--**

Nails shall conform to ASTM F 1667-95. "Common" nails shall conform to the following table:

Nail Size	Length (mm)	Diameter (mm)
8d	63.5	3.33
10d	76.2	3.76
16d	88.9	4.11

#### **WOOD TREATMENT BY PRESSURE PROCESS.--**

##### **Preservative treatment.--**

Preservative treatment shall be copper naphthenate, pentachlorophenol or water-borne arsenicals (ACA, CCA or ACZA).

The following items shall be treated:

Wood cants, nailers, curbs, equipment support bases, blocking, stripping and similar members in connection with roofing, flashing, vapor barriers and waterproofing.

Wood sills, sleepers, blocking, furring and other similar members in contact with concrete or masonry.

All holes, daps and cut ends of treated lumber shall be thoroughly swabbed with 2 applications of copper naphthenate.

##### **Fire retardant treatment.--**

Fire retardant treatment shall be paintable, odorless fire retardant preservative applied by pressure treating methods.

#### **PART 3.- EXECUTION**

##### **INSTALLATION.--**

**Wood framing.--**Wood framing shall be in accordance with Chapter 23 of the California Building Code.

Framing members shall be of sizes and spacing shown on the plans. Unless otherwise shown on the plans, structural members shall not be spliced between supports.

Wood framing shall be accurately cut and assembled to provide closely fitted members. Framing shall be erected true to the lines and grades shown on the plans and shall be rigidly secured in place as shown and as required by recognized standards. Bracing shall be placed wherever necessary to support all loads on the structure during erection.

The size and spacing of fasteners and the edge distance for nails shall be as shown on the plans.

Nailing schedule shall be as shown on the plans and shall comply with the California Building Code.

**Plywood panels.--**Plywood panels shall be attached to the framing as shown on the plans and these special provisions. All structural plywood sheathing (both roof and wall) shall be nailed with "Common" nails.

Plywood sheathing shall be nailed to the framing system and shall be continuous over 2 or more supports. Roof and floor panels shall be installed with the long dimension across the supports, with end joints staggered 1.22 m. Wall sheathing shall have all edges blocked. Spacing between panels shall be 3 mm.

## 12-6.02 PRE-ENGINEERED WOOD TRUSSES

### PART 1.- GENERAL

#### SUMMARY.--

**Scope.--**This work shall consist of designing, fabricating, furnishing and erecting pre-engineered, factory fabricated wood trusses in accordance with the details shown on the plans and these special provisions.

#### SUBMITTALS.--

**Product data.--**Manufacturer's data for lumber, metal plates, hardware and fabrication process shall be submitted for approval.

**Working drawings.--**Complete working drawings, erection drawings, if required, and design calculations for the pre-engineered wood trusses and permanent bracing shall be submitted for approval. Submittals shall be approved prior to the start of fabrication.

Working drawings and design calculations shall be stamped and signed by an engineer who is registered as a Civil or Structural Engineer in the State of California. The expiration date of the registration shall be shown. Engineer's original signature shall be submitted, copies will not be accepted.

Working drawings shall show the lumber size, species and grades for all truss and temporary and permanent bracing members. Joint and connection details shall be shown.

Working drawings shall include a location plan which shows the location and identification of each truss.

Calculations for the design of the trusses and bracing shall include a list of applied loads and load combinations, including fire sprinkler system if required, with the resulting member forces and member stresses.

If the design calculations contain or consist of computerized or tabulated calculations, the values pertaining to the design shall be identified, described or indexed in such a manner that a design review can be performed.

#### QUALITY ASSURANCE.--

**Certificates of Compliance.--**Certificates of Compliance shall be furnished for trusses in accordance with the requirements specified in Section 6-1.07, "Certificates of Compliance," of the Standard Specifications.

**Codes and standards.--**Wood trusses and permanent bracing shall be designed for the loads shown on the plans. The design shall be in accordance with the requirements of the Uniform Building Code (UBC), the "National Design Specification for Wood Construction" by the National Forest Products Association (NFPA), the "Timber Construction Standards" by the American Institute of Timber Construction (AITC) and the "Design Specifications for Light Metal Connected Wood Trusses" by the Truss Plate Institute (TPI).

Wood trusses with light metal plate connectors shall be fabricated in accordance with the requirements of the UBC Section 2343.

#### DELIVERY, STORAGE AND HANDLING.--

Trusses shall be transported and handled in such a manner as to prevent damage due to warping, distortion and moisture.

Trusses shall be stored off the ground in such a manner as to avoid damage from bending, overturning or other cause for which the truss is not designed to resist or endure.

### PART 2.- PRODUCTS

#### Pre-engineered truss.--

Pre-engineered truss shall be factory fabricated pre-engineered truss sized to fit the location shown on the plans. Lumber sizes, species and grades shall be as shown on the approved working drawings. Lumber shall bear grade marks of a recognized grading association and the moisture content of the lumber shall be within the amount specified in the referenced specifications.

**Connector plates.--**

Connector plates shall be galvanized sheet steel conforming to ASTM Designation: A 653/A 653M, Grade 33 [230]. Zinc coating by hot dip galvanizing shall conform to ASTM Designation: A 924/A 924M, G60 [Z180].

**FABRICATION.--**

**General.--**Truss and bracing members shall be accurately cut to length and shape to provide tightly fitted joints.

Connectors, framing anchors and other hardware accessories shall be coordinated for placement in the proper locations and positions.

Camber, if required by the design, shall be built into the trusses.

Each truss shall be stamped or marked with a location identification mark or symbol and with the name and address of the manufacturer.

**PART 3.- EXECUTION****INSTALLATION AND ERECTION.--**

**General.--**Trusses shall be erected plumb and true and shall be secured rigidly in place in accordance with the truss manufacturer's recommendations.

Fasteners and connectors shall be placed as shown on the plans and as recommended by the truss manufacturer.

Longitudinal and transverse bracing shall be installed during erection to hold the trusses plumb and true and in a safe position until sufficient permanent construction is in place to provide full stability.

All permanent bracing shall be secured in place before any sustained permanent loads are applied to the roof truss system.

Materials loaded on the truss system shall be located in such a manner that the design load of the trusses is not exceeded in the area of placement of the loads.

**12-6.03 CABINETS****PART 1.- GENERAL****SUMMARY.--**

**Scope.--**This work shall consist of furnishing and installing wood cabinets and plastic laminate tops, splashes and returns as shown on the plans and in these special provisions.

**SUBMITTALS.--**

**Product data.--**Manufacturer's product data for plastic laminates and cabinet hardware shall be submitted for approval.

**Samples.--**Three samples shall be submitted for each of the items shown below:

Lumber with or for transparent finish: 152 mm x 19 mm x 457 mm, finished on one side and one edge.

Wood veneer faced panel products, with or for transparent finish, finished, 203 mm x 254 mm.

Plastic laminate, 203 mm x 254 mm for each type, color, pattern and surface finish.

**Working drawings.--**Working drawings for cabinets showing location of cabinets, dimensioned plans and elevations, attachment devices and other components shall be submitted for approval. Working drawings shall bear the "WIC Certified Compliance Label" on the first sheet of the drawings.

## **QUALITY ASSURANCE.--**

**Codes and standards.--**Cabinets shall be manufactured and installed in accordance with the Manual of Millwork of the Woodwork Institute of California (WIC) requirements for the grade or grades specified or shown on the plans.

**Certificates of Compliance.--**Prior to delivery to the jobsite, the cabinet manufacturer shall issue a WIC Certified Compliance Certificate indicating that the products he will furnish for this job and certifying that they will fully meet all the requirements of the grade or grades specified.

WIC Certified Compliance Label shall be stamped on all cabinet work and swinging gate.

Each plastic laminate top shall bear the WIC Certified Compliance Label.

Prior to completion of the contract, a WIC Certified Compliance Certificate for Installation shall be delivered to the Engineer.

## **DELIVERY, STORAGE AND HANDLING.--**

**Protection.--**Cabinets shall be protected during transit, delivery, storage and handling to prevent damage, soiling and deterioration.

## **PART 2.- PRODUCTS**

### **ACCEPTABLE MANUFACTURERS.--**

**Manufacturers.--**Subject to compliance with these specifications, high pressure decorative laminates shall be Consoweld Corp.; Formica Corp.; Nevamar Corp.; or equal.

### **MANUFACTURED UNITS.--**

**General.--**Cabinets shall be fabricated to the dimensions, profiles, and details shown on the plans with openings and mortises precut, where possible to receive hardware and other items and work.

Fabrication, assembly, finishing, hardware application, and other work shall be completed to the maximum extent possible prior to shipment to the jobsite.

### **Laminate clad cabinets.--**

Laminate clad cabinets shall be custom grade, flush overlay construction.

Laminate cladding shall be high pressure decorative laminate complying with NEMA LD 3. Color, pattern and finish shall be as shown on the plans. Laminate surface and grade shall be as follows:

Horizontal and vertical surfaces other than tops shall conform to GP-50 (1.27 mm nominal thickness).

Postformed surfaces shall conform to PF-42 (1.07 mm nominal thickness).

### **Laminated counter tops and splashes.--**

Laminated counter tops and splashes shall be WIC custom grade.

Surface material shall be high pressure laminated plastic conforming to NEMA LD-3, 1.27 mm thickness.

Unless otherwise shown on the plans, splashes shall be 102 mm high from the surface of the deck. Back splashes shall be continuous formed and coved. Side splashes shall be top set.

Laminated counter tops self edged, counter tops to receive sinks or plumbing fixtures shall have a bullnose.

The underside of tops and backsides of splashes shall be covered with an approved backing sheet.



## **CABINET HARDWARE AND ACCESSORY MATERIALS.--**

**General.--**Cabinet hardware and accessory materials shall be provided for cabinets. Hardware shall be provided with standard US 26D metal plated finish.

### **Drawer slides.--**

Drawer slides shall be side mounting full extension with fully enclosed rolling balls and rollers. Concealed slides and bearings, and positive stop. Capacity shall be not less than 35 kg, except capacity shall be not less than 45 kg for heavy duty drawers.

### **Door guides.--**

Sliding door guides shall be continuous, dual channel, metal guides, top and bottom. Bottom guide shall have crowned track.

### **Shelf supports.--**

Shelf supports shall be adjustable, semi-recessed, chrome finished pressed metal, heavy duty standards and support clip, with one inch adjustment increments.

### **Cabinet hinges.--**

Cabinet hinges shall be steel. Length of jamb leaf shall be 64 mm. The type of hinge shall be as shown on the plans.

Cabinet hinge manufacturers shall be Stanley, Hager, McKinney, or equal.

### **Cabinet catches.--**

Cabinet catches shall be self aligning magnetic type in aluminum case with zinc plated steel strike.

Cabinet catch manufacturers shall be Stanley, Hager, McKinney, or equal.

### **Cabinet pulls.--**

Cabinet pulls shall be 8 mm diameter rod, with 33 mm projection and 75 mm center to center fastening.

Cabinet pull manufacturers shall be Stanley, Hager, McKinney, or equal.

## **FABRICATION.--**

**Shop assembly.--**Nails shall be countersunk and the holes filled, molds shall be neatly mitered and all joints shall be tight and true.

As far as practicable, work shall be assembled at the mill and delivered to the building ready to be set in place. Parts shall be smoothly dressed and interior work shall be belt sanded at the mill and hand sanded at the building. After assembly, work shall be cleaned and made ready for the specified finish.

Veneer sequence matching shall be maintained of cabinets with transparent finish.

All work shall be prepared to receive finish hardware. Finish hardware shall be accurately fitted and securely fastened as recommended by the manufacturer. Finish hardware shall not be fastened with adhesives.

Drawers shall be fitted with dust covers of 6 mm plywood or hardboard above compartments and drawers except where located directly under tops.

**Precut openings.--**Openings for hardware, appliances, plumbing fixtures, and similar items shall be precut where possible. Openings shall be accurately located and templates used for proper size and shape. Edges of cutouts shall be smoothed and edges sealed with a water-resistant coating.

## **PART 3.- EXECUTION**

### **INSTALLATION.--**

**Cabinets.--**Cabinets shall be installed without distortion so that doors and drawers fit openings properly and are accurately aligned. Hardware shall be adjusted to center doors and drawers in openings and to provide unencumbered operation. Installation of hardware and accessory items shall be completed as indicated on the approved drawings.

**Laminate tops.--**Laminate tops shall be securely fastened to base units and other support systems as indicated on the approved drawings.

**Cabinet hardware.--**Doors for cabinets shall be equipped with one pair of hinges and one catch per leaf, unless otherwise shown on the plans. Each door leaf shall be equipped with one pull.

Drawers up to 610 mm wide shall have one pull and drawers over 610 mm wide shall have two pulls.

## **SECTION 12-7. THERMAL AND MOISTURE PROTECTION**

### **12-7.01 INSULATION (GENERAL)**

#### **PART 1.- GENERAL**

##### **SUMMARY.--**

**Scope.--**This work shall consist of furnishing and installing insulation in accordance with the details shown on the plans and these special provisions.

Insulation materials shall be as specified in these special provisions, and shall be compatible with existing or new materials incorporated in the building.

##### **SUBMITTALS.--**

**Product data.--**A list of materials, manufacturer's descriptive data, location schedule, and time schedule shall be submitted for approval.

The list of materials to be used shall include the trade name, manufacturer's name, smoke developed and flame spread classification, resistance rating and thickness for the insulation materials and accessories.

**Schedules.--**A location schedule and time schedule shall be submitted for approval.

The location schedule shall show where each material is to be installed.

The Contractor shall provide the Engineer at the jobsite with an accurate time schedule of the areas of the building to be insulated each day. The time schedule shall be submitted 3 working days in advance of the work.

**Samples --**Samples of insulation material shall be submitted to the Engineer at the jobsite.

##### **QUALITY ASSURANCE.--**

**Codes and standards.--**All insulating materials shall be certified to comply with the California Quality Standards for Insulating Materials and shall be listed in the Department of Consumer Affairs publication "Consumer Guide and Directory of Certified Insulation Material."

##### **DELIVERY, STORAGE AND HANDLING.--**

**General.--**Insulating materials shall be delivered to the jobsite and stored in a safe dry location with labels intact and legible.

Insulating materials shall be protected from physical damage and from becoming wet or soiled.

In the event of damage, materials shall be repaired or replaced as necessary to comply with these specifications.

#### **PART 2.- PRODUCTS (Not applicable.)**

#### **PART 3.- EXECUTION (Not applicable.)**

## **12-7.02 BATT AND BLANKET INSULATION**

### **PART 1.- GENERAL**

#### **SUMMARY.--**

**Scope.--**This work shall consist of furnishing and installing batt or blanket insulation in accordance with the details shown on the plans and these special provisions.

Batt insulation shall include faced and unfaced batts in walls and ceilings, acoustical batts for sound control and exposed batt or blanket insulation for ceilings and walls.

#### **QUALITY ASSURANCE.--**

**Codes and standards.--**All batt or blanket insulation, including facings such as vapor barriers, shall have a flame-spread rating not to exceed 25 and a smoke density not to exceed 450 when tested in accordance with CBC Standard No. 8-1.

The flame-spread and smoke density limitations do not apply to facings on batt insulation installed between ceiling joists, or in roof-ceiling or wall cavities, provided the facing is installed in substantial contact with the surface of the ceiling or wall finish.

### **PART 2.- PRODUCTS**

#### **INSULATING MATERIALS.--**

**General.--**Fiberglass batts shall be thermal insulation produced by combining glass fibers with thermosetting resins to comply with ASTM Designation: C 665.

##### **Wall insulation.--**

Wall insulation shall be R-2.3 or 3.3 K• m<sup>2</sup>/W fiberglass batts as shown on the plans, with paper-laminate vapor-retarder membrane on one face. Insulation shall conform to ASTM Designation: C 665, Type II, Class C.

##### **Ceiling insulation.--**

Ceiling insulation shall be R-5.3 K• m<sup>2</sup>/W fiberglass batts with paper-laminate vapor-retarder membrane on one face. Insulation shall conform to ASTM Designation: C 665, Type II, Class C.

#### **VAPOR-RETARDERS.--**

##### **Paper-laminate vapor-retarder.--**

Paper-laminate vapor-retarder shall be kraft paper sheets laminated together with asphalt or other vapor retarding compounds, scrim reinforced at edges of sheets.

#### **AUXILIARY INSULATION MATERIALS.--**

##### **Insulation tape.--**

Insulation tape shall be as recommended by the insulation manufacturer.

### **PART 3.- EXECUTION**

#### **INSTALLATION.--**

**General.--**The vapor retarder on faced batts shall be toward the interior and shall be fastened to provide a sealed retarder. Punctures and holes in the retarder shall be repaired.

Unless otherwise shown on the plans or specified elsewhere in these special provisions, insulation shall be kept 75 mm to 100 mm clear of lighting fixtures and heat producing electrical appliances and equipment.

**Installing batt type insulation.--**Insulation batts shall be installed to completely fill the space between framing members. Apply a single layer of insulation of required thickness, unless otherwise shown on the plans or required to make up total thickness. Installation shall conform to the manufacturer's recommendations and these special provisions.

## **12-7.03 THROUGH-PENETRATION FIRESTOPPING**

### **PART 1.- GENERAL**

#### **SUMMARY.--**

**Scope.--**This work shall consist of furnishing and installing firestopping materials at penetrations in fire-rated walls, floors, and ceilings in accordance with the details shown on the plans and these special provisions.

#### **SUBMITTALS.--**

**Product data.--**A list of materials, manufacturer's descriptive data, and location schedule shall be submitted for approval.

Descriptive data shall include trade names, manufacturers' names, complete information on the materials to be applied, California State Fire Marshal Listing, the material thickness for the required fire resistance ratings, and the manufacturer's printed instructions for installation. Manufacturer's assembly shall be California State Fire Marshal approved.

#### **QUALITY ASSURANCE.--**

**Certificates of Compliance.--**Certificates of Compliance shall be furnished with each shipment of firestopping materials in accordance with Section 6-1.07, "Certificates of Compliance," of the Standard Specifications.

#### **DELIVERY, STORAGE AND HANDLING.--**

**Delivery.--**Materials to be applied shall be delivered in original unopened packages. Packages shall be identified by the manufacturer's label and shall bear proper labels for fire resistance classification.

**Storage.--**Materials shall be stored above ground, under cover, and in a dry location until ready for use. Packages which have been exposed to moisture before use shall be discarded.

### **PART 2.- PRODUCTS**

#### **Fire-rated caulk.--**

Fire-rated caulk shall conform to ASTM Designation: E 814 and shall be rated for use in 2 and 3-hour fire-rated assemblies. Fire-rated caulk shall be 3M Brand, Fire Barrier Caulk; Dow Corning, Fire Stop Sealant; Standard Oil, Fyre Putty; or equal.

#### **Wrap strip.--**

Wrap strip shall be nominal 6 mm thick intumescent elastomeric material in 50 mm wide strips, faced one side with aluminum foil, and rated for use in 1-hour and 2-hour fire-rated systems.

#### **Packing material.--**

Packing material shall be polyethylene backer rod or nominal one inch thickness of tightly packed ceramic (alumina silica) fiber blanket, mineral-wool batt or glass fiber insulation material.

**Fire-rated mortar.--**

Fire-rated mortar shall be non-asbestos, 753 to 913 kilograms per cubic meter air dried density portland cement fly ash through-penetration firestopping mortar. Fire-rated mortar shall conform to ASTM Designation: E 814 and shall be rated for use in 3-hour fire-rated systems at 75 mm minimum thickness.

**Fire safing insulation.--**

Fire safing insulation shall be inorganic 56 kilograms per cubic meter minimum density, non-combustible fiber insulation conforming to Federal Specifications HH-1-521F, when tested in accordance with ASTM Designation: E 119 and ASTM Designation: E 136 for 3 hour fire resistance.

**PART 3.-EXECUTION.--**

**Installation.--**Firestopping materials shall be installed to conform to the requirements of the California State Fire Marshal Listing and the manufacturer's recommendations.

**12-7.04 METAL ROOF AND SIDING****PART 1.- GENERAL****SUMMARY.--**

**Scope.--**This work shall consist of furnishing and installing manufactured metal roof and siding panels, in accordance with the details shown on the plans and these special provisions.

Metal roof and siding system shall consist of underlayment, prefinished metal roof and siding panels, gutters, fasteners, sealants, and accessories and components, not mentioned, which are required for a complete, securely fastened and weathertight installation.

**SYSTEM DESCRIPTION.--**

**Design Requirements.--**The roof and siding system shall conform to the wind design requirements for uplift or outward pressures in accordance with Chapter 16 of the Uniform Building Code for the wind speed and exposure shown on the plans.

**SUBMITTALS.--**

**Product Data.--**Manufacturer's technical product data, installation instructions, and recommendations for each type of sheathing material shall be submitted for approval.

Product data shall include the manufacturer's name and a complete material description of all components of the metal sheathing system.

**Samples.--**Material samples shall include a 305 mm x 305 mm sample of the roofing and siding panels for each color to be installed and a sample of each anchor clip and fastening device.

**Working Drawings.--**Working drawings showing the layout and details of the roofing and siding system shall be submitted for approval.

Working drawings shall include the shape, size, thickness, and method of attachment for each component used in the work; the layout and spacing of fasteners; details of connections and closures; and details for expansion joints and weathertight joints.

Design calculations for the fastening system of the roof and wall panels with the substrate shown on the plans shall be submitted to verify compliance with the design requirements.

Working drawings and design calculations shall be stamped and signed by an engineer who is registered as a Civil or Structural Engineer in the State of California. The expiration date of the registration shall be shown. The Engineer's signature shall be original.

## **QUALITY ASSURANCE.--**

**Certificates of Compliance.--**Certificates of compliance shall be furnished for the metal sheathing system in accordance with the requirements specified in Section 6-1.07, "Certificates of Compliance," of the Standard Specifications.

## **DELIVERY, HANDLING AND STORAGE.--**

**Delivery and handling.--**Metal panels shall be protected against damage and discoloration.

**Storage.--**Metal panels shall be stored above ground, with one end elevated for drainage and protected against standing water and condensation between adjacent surfaces.

## **PART 2.- PRODUCTS**

### **MATERIALS.--**

#### **SHEET MATERIALS.--**

##### **Base metal.--**

Base metal shall be cold formed, 0.71 mm (24-gage), galvanized sheet steel conforming to ASTM Designation: A 653/A 653M, Grade 33 [320] with G90 [Z275] coating, except where a higher strength is required for performance, extra smooth; or cold formed aluminum-zinc alloy-coated, commercial quality, sheet steel conforming to ASTM Designation: A 792/A 792M, Grade 40 [275] with G90 [Z275] coating, extra smooth.

##### **Configuration.--**

Metal roofing system shall be a standing seam system with standing seams a minimum of 45 mm high and spaced not less than 305 mm nor more than 455 mm on center.

Metal siding system shall match existing wall panels with primary trapezoidal ribs at approximately 305 mm with 2 intermediate stiffening ribs. The panel shall be approximately 25 mm deep.

#### **METAL FINISHES.--**

**General.--**Coatings shall be applied before or after forming and fabricating panels, as required for maximum coating performance capability.

Colors or color matches shall be as shown on the plans or, if not otherwise shown, shall be as selected by the Engineer from the manufacturer's standard color palette.

##### **Fluoropolymer coating.--**

Finish shall be the manufacturer's standard Kynar coating with a baked on primer (0.005 mm) and a finish coat of 0.02 mm nominal for a total dry film thickness of approximately 0.025 mm nominal.

Interior finish shall consist of a 0.004 mm epoxy primer and a backer coat.

#### **MISCELLANEOUS METAL SHAPES.--**

##### **Flashings and gutters.--**

Flashings and gutters shall be formed from the same material, gage and in the same finish as the metal roofing and siding panels.

## **MISCELLANEOUS MATERIALS.--**

### **Fastener clips.--**

Fastener clips shall be noncorrosive, ferrous metal fasteners as recommended by the metal panel system manufacturer to resist the design loads.

### **Fasteners.--**

Fasteners shall be as recommended by the metal panel system manufacturer. Sheet metal screws shall not be used except to fasten trim and flashings.

### **Underlayment.--**

Underlayment shall be a fiberglass-reinforced SBS (styrene-butadiene-styrene) modified membrane not less than 16 kg per 9.3 m<sup>2</sup>. Underlayment shall be MBTechnology, Tamco, Bi-Tech, or equal.

### **Sealant and sealant tape.--**

Sealant and sealant tape shall be as recommended by the panel system manufacturer.

### **Closures.--**

Closures shall be rubber, neoprene, closed cell plastic or prefinished metal.

## **FABRICATION.--**

**General.--**Unless otherwise shown on the plans, or specified herein, roof panels shall be fabricated in continuous lengths for the length of the roof, from ridge or peak to eaves, except such length shall not exceed the manufacturer's maximum production length.

Unless otherwise shown on the plans, or specified herein, siding panels shall be fabricated in continuous lengths for the height of the structure, from eaves to sill, except such length shall not exceed the manufacturer's maximum production length.

Flashings shall be fabricated in the longest practical lengths.

Roofing and siding panels shall be factory formed. Field formed panels are not acceptable.

## **PART 3.- EXECUTION**

### **INSTALLATION.--**

**Underlayment.--**The roof and siding panels shall be installed over underlayment covered with a rosin sheet. Underlayment shall be laid parallel to the eaves, shingle fashion with 152 mm edge laps and 305 mm end laps and shall be fastened as recommended by the metal roofing system manufacturer.

**Roof and siding panels.--**The roof and siding shall be installed and fastened in accordance with the details shown on the plans and the approved working drawings. Cutting and fitting shall present a neat and true appearance with exposed burrs removed. Openings through roof panels shall be cut square and shall be reinforced as recommended by the metal roofing system manufacturer.

Metal panels shall be adjusted in place and properly aligned for the detailed conditions before fastening. Panels shall not be warped, bowed or twisted. The surface finish on the panels shall not be cracked, blemished or otherwise damaged.

Fasteners shall not be driven through roof panels or batten covers.

**Miscellaneous metal shapes.--**Trim, fascia, flashings, gutters, caps, and other prefinished metal work shall be positioned to the correct alignment for each detailed condition. Metal work shall be securely attached to backing construction using fasteners at the spacing shown on approved working drawings. Prefinished metal to be installed over concrete, masonry or plaster shall be back-coated with asphaltic paint as recommended by the metal roofing system manufacturer.

Metal panels, trim, gutters, and other prefinished metal that are marred, punctured, incorrectly bent, or incorrectly installed will be considered damaged and shall be replaced with undamaged units.

Gutters shall be fabricated by the metal panel system manufacturer to the shape and lengths shown on the plans. Expansion joints shall conform to the manufacturer's recommendations and to SMACNA "Architectural Sheet Metal Manual."

The metal panel system shall be installed weathertight. Closures shall be tight fitting and shall be provided at the ends of panels, at the boundary of the roof, and as indicated on the approved working drawings.

#### **CLEAN UP AND CLOSE OUT.--**

**Clean up.--**Adjacent surfaces shall be protected during the roofing system installation and sealant work. Excess sealant shall be removed as the installation progresses.

Roof panels, molding, trim, and other prefinished metal surfaces shall be cleaned after installation as recommended by the manufacturer. Exposed cuts shall be touched-up with a matching durable primer and paint as recommended by the metal roofing system manufacturer.

**Touch up.--**Damaged paint surfaces shall be touched up by using an air dry touch up paint supplied by the metal roofing system manufacturer. Only a small brush shall be used for touching up. No spraying of touch up paint is to be performed.

**Damaged units.--**Panels and other components of the work which have been damaged or have deteriorated beyond successful repair shall be removed and replaced.

### **12-7.05 SHEET METAL FLASHING**

#### **PART 1.- GENERAL**

##### **SUMMARY.--**

**Scope.--**This work shall consist of fabricating, furnishing and installing sheet metal flashing in accordance with the details shown on the plans and these special provisions.

Sheet metal shall include metal flashings, counterflashings, straps, downspouts, reglets, roof jacks, and screen type vents.

##### **QUALITY ASSURANCE.--**

**Codes and standards.--**Sheet metal work shall in accordance with the requirements in the latest edition of the Sheet Metal and Air Conditioning Contractors National Association "Standard Practice in Architectural Sheet Metal Work."

#### **PART 2.- PRODUCTS**

##### **MATERIALS.--**

##### **Galvanized sheet steel.--**

Galvanized sheet steel shall conform to ASTM Designation: A 361, not less than 0.71 mm (24-gage), unless otherwise shown on the plans. Surfaces to be painted shall not have factory coatings on galvanizing that cannot be removed by paint thinner.

##### **Premolded roof flashing.--**

Premolded flashing shall be premolded neoprene or ethylene propylene diene monomer (EPDM) flashing, resistant to ozone and ultraviolet. Units shall have overlapping tab to flash the seam.

##### **Hardware and fastenings.--**

Hardware and fastening for premolded roof flashings shall be stainless steel.

##### **Solder.--**

Solder shall conform to ASTM Designation: B 32, Alloy Grade Sn50.



**Soldering flux.--**

Soldering flux shall be acid type, conforming to Federal Specification: O-F-506C, Type I, Form A.

**Insect screen.--**

Insect screen shall be industrial wire cloth and screen, medium grade, 18 mesh, 0.43 mm diameter, 1 mm openings, plain weave, galvanized steel conforming to ASTM Designation: E 437.

**Lap joint sealant.--**

Lap joint sealant for concealed locations shall be a non-drying butyl.

**Flashing cement.--**

Flashing cement shall be a bituminous plastic cement, asbestos free, conforming to ASTM Designation: D 4586, Type II.

**Sealant.--**

Sealant for exposed locations shall be a silicone sealant conforming to ASTM Designation: C 920.

**Primer.--**

Primer shall be as recommended by the sealant manufacturer.

**FABRICATION.--**

**General.--**Sheet metal shall be assembled to Sheet Metal and Air Conditioning Contractors National Association Standards.

Sheet metal shall be formed to the sizes, shapes and dimensions shown on the plans or as specified herein with angles and lines straight, sharp and in true alignment. The number of joints shall be kept to a minimum.

Angle bends and folds for interlocking the metal shall be made with full regard for expansion and contraction to avoid buckling or fullness in the metal after it is installed.

Joints in sheet metal work shall be closed watertight unless slip joints are specifically required. Watertight joints shall be mechanically interlocked and then thoroughly soldered for metals other than aluminum. Watertight joints in aluminum or between aluminum and other metals shall be sealed with acrylic sealant.

Sheet metal joints to be soldered shall be cleaned with steel wool or other means, pre-tinned and soldered watertight.

All joints shall be wiped clean of flux after soldering. Acid flux shall be neutralized by washing the joints with sodium bicarbonate.

Flashings shall have a 45 degree drip return at bottom edges. Unless otherwise shown on the plans, counterflashing shall extend not less than 100 mm over roofing or other materials protected by the counterflashing and shall be arranged so that roofing or materials can be repaired without damage to the counterflashing. Where reglets are indicated, counterflashing shall be fastened by lead wedges or snap-in flashing.

**PART 3.- EXECUTION**

**PREPARATION.--**Surfaces to receive sheet metal shall be clean, smooth and free from defects.

**INSTALLATION.--**

**Roof penetration flashings.--**All pipes, ducts, vents and flues passing through roofs shall be made waterproof with flashings of storm collars or counterflashings.

Roof penetration flashings shall be fabricated from galvanized sheet steel, not less than 0.71 mm (24-gage). Size and shape shall be as shown on the plans.

**Downspouts.--**Downspouts shall be fabricated from galvanized sheet steel, not less than 0.71 mm (24-gage). Size and shape shall be as shown on the plans.

Downspouts shall be installed as shown on the plans, secured to the wall with straps near top, bottom and at intermediate points not more than 2.4 meters apart. Straps shall extend 50 mm out on wall and be secured with suitable anchors.

Unless otherwise shown on the plans, the lower end of downspout shall terminate with mitered 45 degree elbow.

**Premolded roof flashings.**--Premolded roof flashings shall be installed in accordance with the manufacturer's instructions.

## **12-7.06 SEALANTS AND CAULKING**

### **PART 1.- GENERAL**

#### **SUMMARY.--**

**Scope.**--This work shall consist of furnishing and applying sealants and caulking which are required for this project, but not specified elsewhere, in accordance with the details shown on the plans and these special provisions.

#### **QUALITY ASSURANCE.--**

**Certificates of Compliance.**--Certificates of compliance shall be furnished for the sealants and caulking in accordance with the requirements specified in Section 6-1.07, "Certificates of Compliance," of the Standard Specifications.

#### **SUBMITTALS.--**

**Product data.**--Manufacturer's descriptive data and installation instructions for all sealants shall be submitted for approval.

**Samples.**--Color samples of all sealants shall be submitted for approval. Unless otherwise shown on the plans, colors will be selected by the Engineer from the manufacturer's standard colors.

### **PART 2.- PRODUCTS**

#### **MATERIALS.--**

**General.**--All sealants, primers and accessories shall be non-staining to adjacent exposed surfaces. Products having similar applications and usage shall be of the same type and same manufacturer. Gun consistency compound shall be used unless otherwise required by the job conditions.

#### **Acrylic sealant.--**

Acrylic sealant shall be one component, solvent release acrylic sealant.

#### **Butyl sealant.--**

Butyl sealant shall be one component, skinning type.

#### **Silicone sealant.--**

Silicone sealant shall be one component, low modulus building sealant. Sealant shall be tack-free in one hour, shall not sag or flow, shall be ozone resistant and capable of 100 percent extension without failure.

### **PART 3.- EXECUTION**

#### **APPLICATION.--**

**General.**--Unless otherwise shown on the plans, sealants shall be applied in accordance with the manufacturer's instructions.

Silicone sealants shall not be used in locations where painting is required.

Butyl sealants shall not be used in exterior applications, and acrylic sealants shall not be used in interior applications.

Sealants shall be applied in a continuous operation for the full length of the joint. Immediately following the application of the sealant, the sealant shall be tooled smooth using a tool similar to that used to produce concave masonry joints. Following tooling, the sealant shall remain undisturbed for not less than 48 hours.

## **SECTION 12-8. DOORS AND WINDOWS**

### **12-8.01 HINGED DOORS**

**GENERAL.--**This work shall consist of furnishing and installing hinged doors and frames in accordance with the details shown on the plans and these special provisions.

**SUBMITTALS.--**Manufacturer's descriptive data, installation instructions for fire rated assemblies and a door schedule shall be submitted for approval. The door schedule shall include a description of the type, location and size of each door and frame.

#### **PRODUCTS.--**

##### **Metal door.--**

Metal door shall be flush, seamless steel door factory prepared and reinforced to receive hardware and having cold rolled stretcher leveled sheet steel face sheets not less than 1.2 mm thick (18-gage). Face sheets shall be bonded with thermosetting adhesive to rigid board honeycomb or precured foam core; or face sheets shall be welded to all parts of an assembled grid of cold formed pressed metal stiffeners and framing members located around edges, ends, openings and at all locations necessary to prevent buckling of face sheets. Seams shall be tack welded, filled and ground smooth. Bottom edge and internal stiffeners of grid type core shall have moisture vents. Welds on exposed surfaces shall be ground smooth. Louvered or glazed openings shall be provided where shown on the plans.

Where fire rated doors are required, doors shall be listed and labeled for the fire rating shown on the plans.

Door shall be cleaned and treated by the bonderized process or approved phosphatizing process and then given one factory application of metal protective rust inhibitive primer. Primer shall not contain lead type pigments.

##### **Glazing for doors.--**

Glazing for doors shall be wire glass as specified under "Glazing" in Section 12-8, "Doors and Windows," of these special provisions. Glazing shall be not less than 5 mm thick.

##### **Pressed metal frame.--**

Pressed metal frame shall be not less than 1.5 mm thick (16-gage) sheet steel with integral stop, mitered corners, face welded and ground smooth corners. Frames shall be reinforced for all hardware and shall be cleaned and treated by the bonderized process or an approved phosphatizing process and then given one factory application of metal protective rust inhibitive primer. Primer shall not contain lead type pigments.

Frames for fire rated doors shall be listed for the same rating shown on the plans for fire rated doors.

##### **Sealants.--**

Sealants shall be ultraviolet and ozone resistant, gun grade polysulfide or polyurethane, multicomponent, Federal Specification: TT-S-227.

#### **EXECUTION.--**

**INSTALLATION.--**Doors and frames shall be installed rigidly, securely, plumb and true and in such a manner that the doors operate freely without rubbing or binding. Clearance between frame and door shall be not more than 3 mm. The exterior frame shall be sealed weathertight.

Pressed metal frames shall be secured with clips and anchors as shown on the plans.

Fire rated assemblies shall be installed according to the manufacturer's recommendations.

Fire rated assemblies shall include doors, door frames, self-closing mechanisms, and wire glass. Assemblies shall be approved by the California State Fire Marshal.

**PAINTING.--**Except for the primer application specified herein, doors and frames shall be cleaned, prepared and painted in accordance with the requirements specified under "Painting" in Section 12-9, "Finishes," of these special provisions.

## **12-8.02 ATTIC ACCESS DOORS**

**GENERAL.--**This work shall consist of furnishing and installing attic access doors in accordance with the details shown on the plans and these special provisions.

**SUBMITTALS.--**Manufacturer's descriptive data and installation instructions shall be submitted for approval.

### **PRODUCTS.--**

#### **Access doors.--**

Access doors shall be factory assembled and factory prime painted steel. Door panel shall be 1.90 mm thick (14-gage) and door frame shall be 1.5 mm thick (16-gage). The door and frame assembly shall have standard screw driver operated cam locks, concealed springs or continuous piano hinge and inside release handle. Access doors shall be by Babcock-Davis Hatchways, Bar-Co Access Doors, Inryco-Milcor, J.L. Industries, or equal.

### **EXECUTION.--**

**INSTALLATION.--**Access doors shall be installed in accordance with the manufacturer's recommendations. The access door assemblies shall be painted to match the color of the adjacent surrounding surfaces.

## **12-8.03 PRESSED METAL FRAMED WINDOWS**

### **PART 1.- GENERAL**

**SUMMARY.--**This work shall consist of furnishing and installing pressed metal framed windows in accordance with the details shown on the plans and these special provisions.

**SUBMITTALS.--**Manufacturer's descriptive data, working drawings and installation instructions shall be submitted for approval.

### **PART 2.- PRODUCTS**

#### **Framing.--**

Framing shall be pressed metal, not less than 1.52 mm thick (16-gage) with all members square and true, full mitered frame corners and continuous welds at all joints and cover plates. Welds at frame faces shall be ground smooth and flush with surrounding surfaces. All metal surfaces shall be cleaned and factory primed with one coat of metal protective rust inhibitive primer. Primer shall not contain lead type pigments.

#### **Anchors.--**

Anchors shall be manufacturer's standard.

#### **Glazing.--**

Glazing shall conform to the requirements specified under "Glazing," in Section 12-8, "Doors and Windows," of these special provisions.

#### **Backer rod.--**

Backer rod shall be close cell, non-absorbent, non-staining foam rod compatible with sealant.

**Sealant.--**

Sealant shall be ultraviolet and ozone resistant, gun grade polysulfide or polyurethane, single component. Sealant shall conform to Federal Specification: TT-S-227.

**PART 3.- EXECUTION**

**INSTALLATION.--**Frames shall be installed rigidly, securely, plumb and true. Installations shall be sealed watertight and weathertight.

**PAINTING.--**Except for the primer application specified herein, exposed frame surfaces shall be cleaned, prepared and painted in accordance with the requirements specified under "Painting" in Section 12-9, "Finishes," of these special provisions.

**12-8.04 FINISH HARDWARE****PART 1.- GENERAL****SUMMARY.--**

This work shall consist of furnishing and installing hardware items for doors in accordance with the details shown on the plans and these special provisions.

Hardware assemblies shall comply with the fire code and the disabled accessibility requirements indicated on the plans and specified in these special provisions.

**SUBMITTALS.—**

Manufacturer's technical information and catalog cuts for each item of door hardware and a door hardware schedule shall be submitted for approval prior to installation.

Manufacturer's catalog cuts shall include catalog numbers, material, grade, type, size, function, design, quality and finish of hardware.

The door hardware schedule shall indicate the location and size of door opening, the door and frame material, and the size, style, finish and quantity of the hardware components required.

**FINISHES.—**

Hardware shall be provided with standard US 26D metal plated finish.

**KEYING INSTRUCTIONS.—**

New facilities shall have a building master key system established.

Locks shall have cylinders with figure eight interchangeable cores with six pin barrels. Permanent cores and keys shall be delivered to the Engineer for final installation at completion of project.

The Contractor shall also provide figure eight interchangeable cores for use during construction which shall remain the property of the State.

**KEYING INSTRUCTIONS.—**

New locks shall be compatible with the master key system of the existing facility and shall be keyed to the existing lock system in use.

Locks and cylinders shall be provided with six pin "O" cylinders and blank keys. Cylinders and blank keys shall be delivered to the Engineer for combining of cylinders and cutting of keys.

The Contractor shall provide cylinders for use during construction. Construction cylinders shall remain in place until permanent cylinders are installed. Construction cylinders shall remain the property of the Contractor.

Key bows shall be stamped "State of California" and "Do Not Duplicate."

## **PART 2.- PRODUCTS.--**

### **GENERAL.—**

Door hardware equal in material, grade, type, size, function, design, quality and manufacture to that specified herein may be submitted for approval.

#### **Butt hinges.--**

Butt hinges shall be steel, 1 1/2-pair per door unless otherwise specified or shown on the plans. Nonremovable pins shall be provided at outswing exterior doors. Hinge size shall be 114 mm x 114 mm unless otherwise noted.

Standard weight hinges shall be:

Hager	BB 1279
McKinney	TB 2714
Stanley	BB 179
or equal.	

#### **Mortise locksets.--**

Mortise locksets, latchsets and privacy sets shall be steel case with 32 mm x 203 mm face plate and 70 mm backset. Door and frame preparation for mortise locksets, latchset and privacy sets shall conform to ANSI A115.1.

#### **Cylindrical locksets and latchsets.--**

Cylindrical locksets and latchsets shall be steel chassis, 54 mm diameter, 70 mm backset. Door and frame preparation for cylindrical lockset and latchsets shall conform to ANSI A115.1.

Lever operated lockset shall be:

Best	83K6 AB 9C
Schlage	D53PD RHO
Falcon	LY501 DG
or equal.	

Lever operated latchset shall be:

Best	83K ON 9C
Falcon	LY101 DG
Schlage	D10S RHO
or equal.	

#### **Cylindrical dead locks.--**

Cylindrical dead locks shall have 25 mm throw bolt with concealed hardened steel inserts and one inch diameter bolt housing, 70 mm backset.

Single cylinder dead lock with inside thumb turn shall be:

Best	83T 7K
Falcon	D441
Schlage	B460P
or equal.	

#### **Door closers.--**

Parallel arms for closers shall be installed at outswing exterior doors. Closers shall have sprayed finish to match other hardware on door.

Door closers shall be:

LCN	4040
Norton	85001
Dorma	7800
or equal.	

**Wall bumpers.--**

Wall bumpers base diameter shall be 64 mm with a 25 mm projection.

Bumpers shall be:

Builders Brass	WC9
Quality	302
Trimco	1272-1/4-CCS
or equal.	

**Thresholds, rain drips, door sweeps and door shoes.--**

Thresholds, rain drips, door sweeps and door shoes shall conform to the sizes and configurations shown on plans. Thresholds at door openings with accessibility requirements shall not exceed 13 mm in height.

Threshold, rain drip, door sweep and door shoe manufacturers shall be Pemko, Reese, Zero, or equal.

**Threshold bedding sealant.--**

Threshold bedding sealant shall conform to Federal Specification: SS-C-153.

**Weatherstrip.--**

Weatherstrip shall conform to the sizes and shapes shown on plans. Assemblies shall be UL listed and shall be provided where shown on the plans or as specified in these special provisions.

Weatherstrip manufacturers shall be Pemko, Reese, Zero, or equal.

**Door signs and name plates.--**

Door signs and name plates shall be as specified under "Signs" in Section 12-10, "Specialties," of these special provisions.

**PART 3.- EXECUTION**

**DOORS AND FRAMES.--**Doors and frames shall be set square and plumb and be properly prepared before the installation of hardware.

**INSTALLATION.--**Hardware items shall be accurately fitted, securely applied, and adjusted and lubricated in accordance with the manufacturer's instructions. Installation shall provide proper operation without bind or excessive play.

Hinges shall be installed at equal spacing with the center of the end hinges not more than 244 mm from the top and bottom of the door. Locksets and latchsets, shall be 1024 mm from the finished floor.

Thresholds shall be set in a continuous bed of sealant material.

Door controls shall be set so that the effort required to operate doors with closers shall not exceed 37.8 N maximum for exterior doors and 22.3 N maximum for interior doors. The effort required to operate fire doors may be increased above the values shown for exterior and interior doors but shall not exceed 66.7 N maximum.

Backing shall be provided in wall framing at wall bumper locations.

The location and inscriptions for door signs and name plates shall be as shown on the plans.

Hardware, except hinges, shall be removed from surfaces to be painted before painting.

Upon completion of installation and adjustment, the Contractor shall deliver to the Engineer all dogging keys, closer valve keys, lock spanner wrenches, and other factory furnished installation aids, instructions and maintenance guides.

**DOOR HARDWARE GROUPS AND SCHEDULE.**--Hardware groups specified herein shall correspond to those shown on the plans:

**GROUP 1**

- 1 1/2-pair butt hinges
- 1 each mortise lever operated lockset
- 1 each cylindrical dead lock
- 1 each door closer
- 1 each wall bumper
- 1 each threshold, rain drip, door sweep, and door shoe

**GROUP 2**

- 1 1/2-pair butt hinges
- 1 each cylindrical lever operated lockset
- 1 each door closer
- 1 each wall bumper

**GROUP 3**

- 1 1/2-pair butt hinges
- 1 each cylindrical lever operated lockset

**12-8.05 GLAZING**

**PART 1.- GENERAL**

**SUMMARY.---**

This work shall consist of furnishing and installing glazing in accordance with the details shown on the plans and these special provisions.

Glazing shall consist of glass sheets for windows, doors and other glazed openings.

All glass shall conform to ASTM Designation: C 1036 and the classifications specified herein and shall be clear glass except as noted.

Safety glass shall be furnished and installed at all locations designated in Consumer Product Safety Commission's Safety Standard For Architectural Glazing Materials 16 CFR 1201.

**SUBMITTALS.—**

A detailed list of glazing materials including glass, sheet, sealants, tapes, setting blocks, shims, compression seals, and glazing channels shall be submitted for approval. The list shall include a schedule of the materials to be used at each location.

**LABELS.—**

Each individual pane of heat strengthened or fully tempered glass shall bear an identification label in accordance with ASTM Designation: C 1048.

**PART 2.- PRODUCTS**

**Sheet glass, float glass, or plate glass.--**

Sheet glass, float glass, or plate glass shall be Type I, Class 1, Quality q4 or better, double strength for panes to 0.93 m<sup>2</sup>, 5 mm thick for panes between 0.93 m<sup>2</sup> and 2.6 m<sup>2</sup>, and 6 mm thick for panes over 2.6 m<sup>2</sup>, except as otherwise shown on the plans.



**Obscure glass.--**

Obscure glass shall be Type II, Class 1, Form 3, Quality q8, Finish f1, Pattern p1 or p2; 3 mm thick flat figured glass, one surface smooth, other surface fine grid pattern.

**Safety glass.--**

Safety glass shall conform to Consumer Product Safety Commission Safety Standard For Architectural Glazing Materials: 16 CFR 1201, and ANSI Standard Z97.1 and shall be the following:

**Wire glass.--**

Wire glass shall be Type II, Class 1, Form 1, Mesh m1; 6 mm thick clear polished wire glass with diamond mesh.

**Insulating glass assemblies.--**

Insulating glass assemblies shall be double pane units consisting of 2 pieces of glass separated by a spacer and hermetically sealed with double seal sealants. The entrapped air shall be at atmospheric pressure and maintained in a hydrated condition by a drying agent located in the spacer. Insulating glass assemblies shall have a 13 mm minimum air space.

**Seals, caulks, putties, setting blocks, shims, tapes, compression seals, felt, spacers, and channels.--**

Seals, caulks, putties, setting blocks, shims, tapes, compression seals, felt, spacers, and channels shall be top grade, commercial quality, as recommended by the glass or sheet manufacturer and shall conform to the requirements in the publications of the Flat Glass Marketing Association.

**PART 3.- EXECUTION****INSTALLATION.—**

Glazing shall conform to the general conditions and applicable details in the publications of the Flat Glass Marketing Association.

Panes shall be bedded fully and evenly, set straight and square within panels in such a manner that the pane is entirely free of any contact with metal edges and surfaces.

For all panes on the exterior of the building, the glazing on both sides of window panes shall provide a watertight seal and watershed. Seals shall extend not more than 2 mm beyond the holding members. A void shall be left between the vertical edges of the panes and the glazing channel. Weep systems shall be provided to drain condensation to the outside.

Panes in assemblies using extruded gasket glazing shall be set in accordance with the assembly manufacturer's instructions using gaskets and stops supplied by the manufacturer.

Whenever welding or burning of metal is in progress within 4.6 m of glazing materials, a protective cover shall be provided over exposed surfaces.

**REPLACEMENT AND CLEANING.—**

All broken or cracked glass and glass with scratches which reduce the strength shall be replaced before completion of the project.

Panes shall be kept clean of cement and plaster products, cleansers, sealants, tapes and all other foreign material that may cause discoloration, etching, staining, or surface blemishes to the materials.

Excess sealant left on the surface of the glass or surrounding materials shall be removed during the work life of the sealant.

Solvents and cleaning compounds shall be chemically compatible with materials, coatings and glazing compounds to remain. Cleaners shall not have abrasives that scratch or mar the surfaces.

All panes shall be cleaned just before the final inspection. All stains and defects shall be removed. Paint, dirt, stains, labels (except etched labels), and surplus glazing compound shall be removed without scratching or marring the surface of the panes or metal work.

## SECTION 12-9. FINISHES

### 12-9.01 GYPSUM WALLBOARD

**GENERAL.--**This work shall consist of furnishing, installing and finishing gypsum wallboard in accordance with the details shown on the plans and these special provisions.

Where assembly fire ratings are indicated on the plans, construction shall provide the fire resistance in accordance with the applicable standards in the Fire Resistance Design Manual published by the Gypsum Association.

Wallboard backing for use in restroom and shower areas shall be water-resistant gypsum backing board.

#### **PRODUCTS.--**

##### **Gypsum wallboard.--**

Gypsum wallboard shall conform to ASTM Designation: C 36/C 36M.

##### **Water-resistant gypsum backing board.--**

Water-resistant gypsum backing board shall conform to ASTM Designation: C 630/C 630M.

##### **Exterior gypsum soffit board.--**

Exterior gypsum soffit board shall be 16 mm thick and shall conform to ASTM Designation: C 931/C 931M.

##### **Joint tape and joint and finishing compound.--**

Joint tape and joint and finishing compound shall conform to ASTM Designation: C 475.

##### **Corner beads, metal trim and control joints.--**

Corner beads, metal trim and control joints shall be galvanized steel of standard manufacture.

##### **Fasteners.--**

Fasteners shall be gypsum wallboard nails conforming to ASTM Designation: C 514 or steel drill screws conforming to ASTM Designation: C 1002.

#### **EXECUTION.--**

**DELIVERY AND STORAGE.--**Materials shall be delivered in original packages, containers or bundles bearing brand name, applicable standard of manufacture, and name of manufacturer or supplier and shall be kept dry and fully protected from weather and direct sunlight exposure. Gypsum wallboard shall be stacked flat with adequate support to prevent sagging or damage to edges, ends and surfaces.

**INSTALLATION.--**Wallboard panels to be installed on ceilings and soffits shall be installed with the long dimension of the panels perpendicular to the framing members. Wallboard panels to be installed on walls may be installed with the long dimension of the panels either parallel or perpendicular to the framing members. The direction of placing the panels shall be the same on any one wall or partition assembly.

Edges of wallboard panels shall be butted loosely together. All cut edges and ends shall be smoothed as needed for neat fitting joints.

All edges and ends of gypsum wallboard panels shall coincide with the framing members, except those edges and ends which are perpendicular to the framing members. End joints on ceiling and on the opposite sides of a partition assembly shall be staggered.

Except where closer spacings are shown on the plans, the spacing of fasteners shall not exceed the following:

Nails	175 mm
Screws	300 mm

Nails or Type W steel drill screws shall be used to fasten wallboard to wood framing. Except as shown on the plans, screws shall not be used in fire resistive assemblies.

Adhesives shall not be used for securing wallboard to framing.

Gypsum wallboard panels shown on the plans for shear wall sheathing or for fire resistive assemblies shall be fastened to all framing members. Gypsum wallboard panels at other locations and gypsum wallboard finish over plywood sheathed shear walls shall be fastened to all framing members except at the following locations:

At internal angles formed by ceiling and walls; ceiling panels shall be installed first with the fasteners terminating at a row 175 mm from the walls, except for walls parallel to ceiling framing. Wall panels shall butt the ceiling panels. The top row of wall panel fasteners shall terminate 200 mm from the ceiling.

At internal vertical angles formed by the walls; fasteners shall not be installed along the edge or end of the panel that is installed first. Fasteners shall be installed only along the edge or end of the panel that butts and overlaps the panel installed first.

Fasteners shall be located at least 10 mm from wallboard panel edges and ends. Nails shall penetrate into wood framing at least 30 mm. Screws shall penetrate into wood framing at least 20 mm. All metal fasteners shall be driven slightly below surface level without breaking the paper or fracturing the core.

Metal trim shall be installed at all free edges of panels, at locations where wallboard panels abut dissimilar materials and at locations shown on the plans. Corner beads shall be installed at external corners. Control joints shall be installed at the locations shown on the plans.

Joints between face panels, the internal angles formed by ceiling and walls and the internal vertical angles formed by walls shall be filled and finished with joint tape and at least 3 coats of joint compound. Tape in the corners shall be folded to conform to the angle of the corner. Tape at joints and corners shall be embedded in joint compound.

Dimples at nail and screw heads, dents, and voids or surface irregularities shall be patched with joint compound. Each patch shall consist of at least 3 coats and each coat shall be applied in a different direction.

Flanges of corner beads, control joints and trim shall be finished with a least 3 coats of joint compound.

Each coat of joint compound shall be feathered out onto the panel surface and shall be dry and lightly sanded before applying the next coat. The finished surfaces of joint compound at the panel joints, internal angles, patches and at the flanges of trim, corner beads and control joints shall be flat and true to the plane of the surrounding surfaces and shall be lightly sanded.

Good lighting of the work area shall be provided during the final application and sanding of the joint compound.

Gypsum wallboard used as backing boards for tile or rigid sheet wall covering or wainscoting shall be water resistant. Joints in backing board shall not be taped or filled and dimples at the fastener heads shall not be patched. Edges of cuts and holes in backing board shall be sealed with a primer or sealer that is compatible with the wall covering or wainscoting adhesive to be used.

Surfaces of wallboard to be textured shall receive an orange peel texture, unless otherwise shown on the plans.

## **12-9.02 CERAMIC TILE**

### **PART 1.- GENERAL**

#### **SUMMARY.--**

**Scope.--**This work shall consist of furnishing and installing ceramic tile in accordance with the details shown on the plans and these special provisions.

Ceramic tile shall include matte porcelain tile, trim tile, setting materials, grouts and such other materials as maybe required for a complete installation.

#### **SUBMITTALS.--**

**Product data.--**Manufacturer's descriptive data, a list of materials to be used, and installation instructions for all materials required for the work shall be submitted for approval.

Manufacturer's descriptive data shall be submitted for each type of tile, mortar bed materials, bond coat materials and additives, and grout materials and additives.

Materials list and installation instructions shall include all products and materials to be incorporated into the work.

Friction reports shall be submitted for tile products to be used on floors and other pedestrian surfaces.

**Samples.**--Samples shall include 2 individual samples of each type and color of tile and trim to be installed and shall be of the same size, shape, pattern and finish as the tile and trim to be installed.

#### **QUALITY ASSURANCE.--**

**Single source responsibility.**--Each type and color of tile, grout and setting materials shall be obtained from a single source.

**Master Grade Certificates.**--Each shipment of tile to the project site shall be accompanied by a Master Grade Certificate issued by the tile manufacturer.

**Certificates of Compliance.**--Certificates of compliance shall be furnished for bond coat materials, setting bed materials and grout in accordance with the requirements specified in Section 6-1.07, "Certificates of Compliance," of the Standard Specifications.

#### **DELIVERY, STORAGE AND HANDLING.--**

**Delivery.**--Tile and packaged materials shall be delivered to the job site in sealed, unbroken, unopened containers with the labels intact. Tile containers shall bear the Standard Grade label.

**Storage and handling.**--Materials shall be stored and handled in such a manner as to prevent damage or contamination by water, freezing or foreign matter.

#### **PROJECT CONDITIONS.--**

**Protection.**--Tile work shall be protected and environmental conditions maintained during and after installation to comply with the reference standards and manufacturer's printed instructions.

**Temperatures.**--Unless otherwise specified in the manufacturer's installation instructions, the ambient temperature shall be maintained at not less than 10°C nor more than 38°C in tiled areas during installation and for 7 days after completion. Exterior work areas shall be shaded from direct sunlight during installation.

Tile shall not be installed when the temperature of the substrate is greater than 32°C or is frost covered.

**Illumination.**--Interior work areas shall be illuminated to provide the same level and angle of illumination as will be available during final inspection.

### **PART 2.- PRODUCTS**

#### **MANUFACTURERS.--**

**Available manufacture's.**--Subject to compliance with the specifications, tile shall be American Olean Tile Co., Inc.; Summitville Tiles, Inc.; United States Ceramic Tile Co.; or equal.

#### **GENERAL.--**

**Ceramic tile.**--Ceramic tile shall conform to the requirements in ANSI Standard: A137.1, "American National Standard Specifications for Ceramic Tile" for types and grades of tile indicated.

Ceramic tile shall conform to the "Standard Grade" requirements.

**Tile installation materials.**--Tile installation materials shall conform to the requirements in ANSI standard referenced with products and materials indicated for setting and grouting.

**Tile color and size.**--Tile color shall be as shown on the plans; tile size shall be as indicated in the Schedule elsewhere in this special provision.

**Slip resistant tile.**--Slip resistant tile shall have sufficient abrasives added such that the static coefficient of friction, wet or dry, shall be not less than 0.6 for walking surfaces and 0.8 for ramps when tested in accordance with ASTM Designation: C 1028.

## **TILE PRODUCTS.--**

### **Matte porcelain tile.--**

Matte porcelain tile shall be machine made, unpolished, dust pressed natural porcelain clay and shall have a plain face. Tile shall have a nominal thickness of 8 mm. Matte porcelain tile shall be slip resistant.

Matte porcelain trim tile shall include cove type base at walls and single piece intersecting cove base at corners.

## **SETTING MATERIALS.--**

### **Portland cement mortar installation materials.--**

Materials for portland cement mortar installation shall conform to the requirements in ANSI Standard: A108.1 as required for installation method designated, unless otherwise indicated.

### **Tile bond coat.--**

Tile bond coat shall be latex-portland cement bond coat.

Latex-portland cement mortar bond coat shall be a prepackaged mortar mix, conforming to ANSI Standard: A118.4, incorporating a dry acrylic resin, and to which only water is added at the job site. Mortar shall be suitable for exterior use and be labeled for the type of tile to be installed.

## **GROUTING MATERIALS.--**

### **Tile grout.--**

Tile grout shall be latex-portland cement grout.

Latex-portland cement grout shall be a prepackaged grout mix, conforming to ANSI Standard: A118.6, incorporating a dry acrylic resin, and to which only water is added at the jobsite. Grout shall be suitable for exterior use and labeled for the type of tile to be installed.

### **Grout pigment.--**

Grout pigment shall be chemically inert, fade resistant mineral oxide or synthetic type. Color shall be as shown on the plans.

## **SEALANTS.--**

### **Sealant.--**

Sealant for vertical expansion joints shall be a medium modulus silicone or polyurethane. Sealant for horizontal joints shall be a 2-part polyurethane type material with a Shore Hardness of 35 to 45.

Color of exposed sealants shall match color of grout in tile adjoining sealed joints.

## **MORTAR BEDS.--**

### **Cement mortar bed.--**

Cement mortar bed for floors shall be proportioned of one part cement, 1/10 parts hydrated lime, 5 parts damp sand by volume and only enough water added to provide the necessary workability. Ingredients shall be dry mixed, water added, and materials blended to produce a stiff mix. Mortar bed shall be not less than 32 mm in thickness.

## **MISCELLANEOUS MATERIALS.--**

### **Sand.--**

Sand shall be a natural or manufactured sand conforming to ASTM Designation: C 144, except that no more than 10 percent shall pass the No. 150 µm sieve.

### **Sealers.--**

Sealer for grout shall be a penetrating proprietary compound designed for sealing grout. Silicone sealers shall not be used.

### **Cement.--**

Cement shall conform to ASTM Designation: C 150, Type I.

### **Hydrated lime.--**

Hydrated lime shall conform to ASTM Designation: C 206, Type S, or ASTM Designation: C 207, Type S.

### **Water.--**

Water shall be clean and potable.

### **Metal edge strips.--**

Metal edge strips shall be stainless steel terrazzo strips, 3 mm wide at top edge with integral provision for anchorage to mortar bed or substrate.

### **Shower pan.--**

Shower pan shall be flexible polyvinyl chloride (PVC) sheeting conforming to ASTM Designation: D 4551, Grade 40, and manufactured for use as a shower membrane.

Solvent cement shall be as recommended by the manufacturer.

## **MIXING MORTAR AND GROUT.--**

**Mixing.--**Mortar and grout shall be mixed to comply with the requirements of referenced standards and manufacturers for accurately proportioning of materials, water or additive content, mixing equipment and mixer speeds, mixing containers, mixing time, and other procedures need to produce mortars and grout of uniform quality with optimum performance characteristics for application intended.

## **PART 3.- EXECUTION**

### **PREPARATION.--**

**General.--**Concrete, mortar, or masonry substrate surfaces which are to receive a mortar bed shall not vary more than 5 mm in 2.4 m from the required plane and shall be true, plumb at vertical surfaces, and square at intersection edges.

Surfaces to receive a mortar setting bed or a bond coat shall be cleaned adequately to assure a tight bond to the applied material. Such cleaning shall leave the surface thoroughly roughened and free from laitance, coatings, oil, sand, dust and loose particles.

The cleaned surfaces which are to receive a mortar bed shall be saturated with water just prior to placing mortar or the cleaned surfaces shall be coated with fresh neat cement slurry. If the surface is saturated with water, excess water shall be removed and the wetted surfaces uniformly dusted with portland cement. The slurry or wetted cement dust shall be broomed to completely coat the surface with a thin and uniform coating just prior to placing the mortar.

Substrates shall be inspected to insure that grounds, anchors, plugs, recessed frames, bucks, drains, electrical work, mechanical work, and similar items in or behind the tile have been installed before proceeding with installation of the tiles.

## **INSTALLATION.--**

**General.--**Tile installation shall conform to applicable parts of ANSI 108 Series of the tile installation standards included under “American National Standard Specifications for the Installation of Ceramic Tile” and Tile Council of American, “Handbook for Ceramic Tile Installation.”

All tile shall be installed on a bond coat over a setting bed. The setting bed shall be a cured cement mortar bed or a prepared, dimensionally stable substrate of concrete, masonry, cementitious backer board, or other cementitious material.

The back face of the tile shall be free of paper, adhesives, fiber mesh, resins, or other materials affecting the bond of the tile to the bedding material.

Tile sheets shall have permanent edge bonding or temporary mounting materials on the exposed face. Water soluble or absorbent adhesives shall not be used for edge bonding. Temporary mounting materials shall allow observation during tile setting operations.

Tile work shall extend into recesses and under or behind equipment and fixtures, to form a complete covering without interruptions, except as shown on the plans. Work shall be terminated neatly at obstructions, edges and corners without disrupting pattern or joint alignments.

Intersections and returns shall be accurately formed. Cutting and drilling of tile shall be performed without marring visible surfaces. Cut edges of tile abutting trim, finish or built-in items shall be carefully ground to produce straight aligned joints. Tile shall be closely fit to electrical outlets, piping, fixtures and other penetrations such that plates, collars, or covers overlap the tile.

**Mortar bed placement.--**The mortar bed, with or without reinforcement as shown on the plans, shall be placed, consolidated, and finished to the required thickness.

The surface of the mortar bed shall be true and pitched as shown on the plans, without high or low spots. The mortar bed surface shall not vary more than 3 mm in 2.4 m from a plane parallel to the finished tile surface when tile is installed on a cured mortar bed.

In no case shall the allowed tolerances result in offsets between adjoining tiles, low spots on finished tile surfaces than can pond water, or finished tile surfaces that are not plumb or not true.

Cement mortar beds to receive a tile bond coat shall be damp cured under cover for a minimum of 48 hours at a temperature of not less than 21°C.

**Shower pan.--**Substrate shall be thoroughly cleaned prior to forming the shower pan. Drain shall be a bolt-down clamping ring type with weepholes, installed such that the lip of the drain is flush with the subfloor.

Shower pan shall be turned up for a distance of not less than 152 mm in room areas and 75 mm above curb level in curbed spaces, with sufficient material to fold over and fasten to outside face of curb. Corners shall be dog-eared and folded between pan and studs. Material shall only nailed in the top inch of the upstand.

Shower pan material shall be cut exactly to size of the drain opening, do not trim out to bolt holes, but pierce to accommodate bolts with a tight fit. Place adhesive or mastic between pan and subdrain.

**Tile bond coat.--**The tile bond coat mortar shall be mixed according to the manufacturer's recommendations. The consistency of the mixture shall be such that ridges formed with the recommended notched trowel shall not flow or slump. Reworking will be allowed provided no water or materials are added. The setting bed surfaces shall be dampened before placing the bond coat as necessary tile installation, but the setting bed shall not be soaked.

The bond coat shall be floated onto the cured mortar bed surface with sufficient pressure to cover the surface evenly with no bare spots. The surface area to be covered with the bond coat shall be no greater than the area that can be tiled while the bond coat is still plastic. The bond coat shall be combed with a notched trowel as recommended by the manufacturer within 10 minutes before installing tile. Tile shall not be installed on a skinned over bond coat.

**Installing tiles.--**Tile shall be installed in accordance with the manufacturer's instructions and shall be set solid and shall be well bonded to the substrate.

Tile set on a tile bond coat shall be installed in accordance with ANSI Standard: A108.5, and tile set on an epoxy mortar shall be installed in accordance with ANSI Standard: A108.6.

If tiles are cut, the cuts shall be made with saws. Cut edges shall be rubbed with an abrasive stone to bring the edge of the glaze slightly back from the body of the tile. Cuts shall be accurately made to neatly fit the tile in place. Cut edges shall not be butted against other tile. Cut tile shall be at least half the size of a full size tile.

Tile shall completely cover wall areas behind mirrors and fixtures.

Tile shall be installed so that the finished tile surface does not vary more than 3 mm in 2.4 m from the finished tile surface shown on the plans. In no case shall there be offsets in adjoining tiles, low spots on finished tile surfaces that can pond water, or finished tile surfaces that are not plumb or true in the completed tile work.

Tiles shall be firmly pressed into the freshly notched bond coat. Tile on interior surfaces shall be tapped and beat into a true surface and to obtain at least 80 percent coverage by the mortar on the back of each tile. Tile on exterior surfaces shall have 100 percent coverage and shall be back-buttered immediately prior to setting the tile.

If tile is face mounted, the paper and glue shall be removed within one hour after tile is installed and all tiles that do not meet the requirements for joints and surface tolerance shall be adjusted or replaced.

Mortar that exudes into the grout spaces between tiles shall be removed to the bottom of tile.

**Joints.**--Joints between tile shall be continuous both vertically and horizontally. Joints shall be straight and of uniform and equal width. Where tiles on adjoining surface are the same size, the joints shall align, one with the other. Joint width shall be as recommended by the tile manufacturer.

**Grouting tile.**--Grout shall be mixed, applied and cured in accordance with the manufacturer's recommendations and ANSI Standard: A108.10 for cement grout and ANSI Standard: A108.9 for epoxy grout.

Spacers, strings, ropes, pegs, glue, paper, and face mounting material shall be removed before grouting. Joints between glazed wall tile shall be wetted if they have become dry. Joints for epoxy mortar shall be dry.

Grouting shall not begin until at least 48 hours after installing tile.

A maximum amount of grout shall be forced into the joints between tiles in accordance with the manufacturer's recommendations. The grout shall be finished to the depth of the cushion for cushion edge tile and finished flush with the surface for square edge tile. All gaps and skips in the grout spaces shall be filled.

Mortar or mounting mesh shall not show through the grouted joints.

The finished grout shall have a uniform color and shall be smooth without voids, pinholes or low spots.

Expansion joints shall be kept free of grout or mortar.

Grout shall be protected from freezing or frost for a least 5 days after installation.

**Expansion joints.**--Expansion joints shall be installed at the perimeter of all tile floors and at all substrate control joints and changes in the substrate material. Exterior expansion joint spacing shall not exceed 5 m in any direction.

All expansion joints shall be made with sealant over backer rods. The thickness of sealant at the center of expansion joints shall not exceed the width of the joint. Joint edges shall be primed as recommended by the sealant manufacturer.

**Edge strips.**--Edge strips shall be installed at openings where the threshold has not been shown on the plans, but where tile floor abuts other flooring materials at the same level. Edge strips shall be installed centered under the closed door, or where there is no door, centered in the opening.

**Sounding tile.**--Tiled surfaces shall be sounded with a metal bar or chain for improperly bonded tile or setting bed. Tile or setting bed that emits a hollow sound shall be replaced.

**Replacement.**--Cracked, chipped, broken, or otherwise defective tiles shall be removed and replaced. All tiles which differ more than 2 mm in elevation from adjacent tile edges shall be removed and replaced.

**Curing.**--After the installation of tile and the grouting of joints, the tile and grout shall be cured by keeping the surface continuously damp for at least 72 hours after grouting. Curing materials shall not stain the tile or grouted joints. Curing methods shall not erode away the grout.

After grouting, horizontal tiled surfaces shall be closed to traffic, and all tiled surfaces shall be kept free from impact, vibration or shock, for at least 72 hours.

## **CLEANING AND PROTECTION.--**

**Cleaning tile surfaces.**--All exposed tile surfaces shall be cleaned of all grout haze upon completion of grouting. Acids and chemicals used to clean tile shall conform to the tile manufacturer's recommendations. Cleaners shall not be harmful to materials on surfaces of abutting floors, walls, and ceilings. Tile work shall be rinsed thoroughly with clean water before and after using acid or chemical cleaners. After cleaning and rinsing, tile surfaces shall be polished using a soft cloth.

Tile work shall be cleaned and polished again immediately prior to completion of the contract. All dirt, grime, stains, paints, grease, and other discoloring agents or foreign materials shall be removed.

**Protection.**--After grouting, horizontal tiled surfaces shall be closed to traffic, and all tiled surfaces shall be kept free from impact, vibration or shock, for at least 72 hours after.

Tile surfaces damaged by construction operations shall be retiled.



## **SCHEDULES.--**

### **Wall tile.--**

Wall tile shall be nominal 76 mm x 76 mm glazed wall tile. Installation on gypsum wallboard using a tile bond coat and grout, shall conform to the requirements of Method W 243, "Handbook for Ceramic Tile Installation."

### **Floor tile.--**

Floor tile shall be nominal 76 mm x 76 mm matte porcelain tile installed on a mortar bed using a tile bond coat and grout and shall conform to the requirements of Method F 112, "Handbook for Ceramic Tile Installation."

## **12-9.03 RESILIENT BASE**

**GENERAL.--**This work shall consist of furnishing and installing resilient base in accordance with the details shown on the plans and these special provisions.

**SUBMITTALS.--**Manufacturer's descriptive data, installation instructions, color palette, and samples of resilient base shall be submitted for approval. Samples shall be not less than 50 mm in length.

### **PRODUCTS.--**

#### **Resilient base.--**

Resilient base shall be manufacturer's best grade, rubber or vinyl base, with premolded internal and external corner pieces. The height and color shall be as shown on the plans.

#### **Adhesive.--**

Adhesive shall be as recommended by base manufacturer.

### **EXECUTION.--**

**INSTALLATION.--**Bases shall be firmly and totally attached to walls with adhesive and shall be accurately scribed to trim, molding and cabinets. All joints shall be tight fitting. Bases between premolded corners or other termini may be installed continuous or installed using one m minimum standard manufactured lengths. Filler pieces shall be not less than 0.5 m.

## **12-9.04 VINYL COMPOSITION TILE**

**GENERAL.--**This work shall consist of furnishing and installing vinyl composition tile in accordance with the details shown on the plans and these special provisions.

Vinyl composition tile shall consist of vinyl composition tile, edger strips, floor wax and tile manufacturer's recommended primers and adhesives.

**SUBMITTALS.--**Manufacturer's descriptive data, installation instructions, color and pattern samples shall be submitted for approval. Samples of tile shall be 305 mm x 305 mm in size.

### **PRODUCTS.--**

#### **Vinyl composition tile.--**

Vinyl composition tile shall be semi-flexible, 2.38 mm minimum thick, 305 mm x 305 mm tile conforming to Federal Specification: SS-T-312, Type IV. Color and pattern shall be as shown on the plans.

#### **Primer, leveling compound crack filler and adhesives.--**

Primer, leveling compound crack filler and adhesives shall be waterproof types as recommended by the tile manufacturer.

**Wax.--**

Wax shall be water emulsion, self-polishing type containing not less than 16 percent wax solids, wetting agents, and a nonslip agent. The wax shall meet UL antislip standards.

**Edger strips.--**

Edger strips shall be commercial quality, stainless steel or aluminum.

**EXECUTION.--**

**PREPARATION.--**Before placing adhesives, all surfaces to receive vinyl composition tile shall be made free of localized depressions or bumps. Bumps shall be ground flat. Holes, depressions and cracks shall be filled with crack filler or leveling compound.

Immediately prior to application of the tile flooring, the surface to be covered shall be thoroughly dry, free of paint, oil, grease, mortar, plaster droppings, scaly surfaces or other irregularities and shall be broom clean. Primer, when recommended, shall be thoroughly brushed on the surface at the rate recommended by the adhesive manufacturer and shall be completely dry before the application of adhesives.

The rooms where tile is to be installed shall be maintained at a temperature of at least 21°C for not less than 72 hours before installation, during installation and for 5 days after installation.

**APPLICATION.--**Tile shall be laid to a true, straight, smooth and even finished surface in accordance with the manufacturer's instructions. Joints shall be tight fitting. Floor covering shall be placed before floor mounted fixtures are installed. After tile has been set, the finished surface shall be rolled and crossrolled with a roller weighing 50 kg or more.

Edger strips shall be installed at free edges.

Where tile patterns between rooms differ, the pattern break at openings shall occur at the centerline of the common wall.

Upon completion of the tile application, all stains, surplus adhesive, dirt and debris resulting from the work shall be removed and the floor left broom clean. Tile shall be protected from damage at all times during construction. As a last order of work, tile shall be washed with soap and warm water, rinsed, and then waxed in accordance with the tile manufacturer's printed instructions. Not less than 2 applications of wax shall be placed on the tile flooring.

**12-9.05 CARPETING****PART 1.- GENERAL****SUMMARY.--**

**Scope.--**This work shall consist of furnishing and installing carpeting, carpet cushion, adhesives and accessories in accordance with the details shown on the plans and these special provisions.

Carpeting and carpeting materials shall be rated by the manufacturer as suitable for heavy pedestrian traffic and as suitable for use under chairs with casters.

**SUBMITTALS.--**

**Product data.--**Manufacturer's descriptive data for carpet, carpet cushion and adhesives, standard color and pattern line and installation instructions for all materials shall be submitted for approval.

**Samples.--**Carpet colors will be selected from the manufacturer's standard color and pattern line by the Engineer. After the color and pattern have been selected, one sample of carpet and carpet cushion at least 610 mm x 610 mm in size shall be submitted for approval.

**QUALITY ASSURANCE.--**

**Single source responsibility.--**Materials shall be produced by a single manufacturer for each type of carpet.

## **DELIVERY, STORAGE AND HANDLING.--**

**Delivery.--**Materials shall be delivered to the job site in original factory wrappings and containers, clearly labeled with identification of manufacturer, brand name, quality or grade, fire hazard classification, and lot number.

**Storage.--**Materials shall be stored in original undamaged packages and containers inside well ventilated area protected from weather, moisture, soiling, extreme temperatures, and humidity.

## **MAINTENANCE.--**

**Maintenance instructions.--**Contractor shall furnish the manufacturer's instructions for maintenance of the installed work, including methods and frequency recommended for maintaining optimum condition under anticipated traffic and use conditions.

**Extra materials.--**After completion of the work, not less than 2 percent of each type and color of carpet, as well as usable scraps, shall be delivered to the Engineer at the jobsite. Accessories shall be furnished to properly complete the installation.

## **PART 2.- PRODUCTS**

### **Carpet.--**

Carpet shall be third generation nylon, continuous filament yarn with a woven polypropylene backing. Yarn shall be solution dyed. Carpet constructions shall be textured loop, 3 mm gage minimum, pile height shall be between 4 mm and 6 mm with a yarn weight of not less than 950 g/m<sup>2</sup>. Carpet shall be permanently anti-static.

### **Cushion.--**

Cushion shall be closed cell foamed rubber sheet, made from styrene-butadiene rubber (SBR), not less than 4 mm thick, weighing not less than 2105 g/m<sup>2</sup> with a top and bottom facing which will prevent liquid from being absorbed into the cushion.

### **Adhesives.--**

Cushion to floor adhesive shall be pressure sensitive adhesive as recommended by the cushion manufacturer.

Carpet to cushion adhesive shall be a premium quality, multi-purpose carpet adhesive, compatible with the carpet backing and as recommended by the cushion manufacturer.

### **Primer, sealant, leveling compound and crack filler.--**

Primer, sealant, leveling compound and crack filler shall be as recommended by the cushion manufacturer.

### **Seaming adhesive.--**

Hot-melt seaming adhesive or similar product recommended by carpet manufacturer, shall be used for taping seams and butting cut edges at backing to form secure seams and prevent pile loss at seams.

Edger strips.-- Edger strips shall be commercial quality stainless steel or aluminum.

## **PART 3.- EXECUTION**

### **PREPARATION.--**

**General.--**Surfaces to receive carpet shall be free of cracks, localized depressions and bumps. Bumps shall be ground flat, holes, depressions and cracks shall be filled with leveling compound or crack filler.

Prior to installation of carpeting, the surface shall be dry broomed clean and free from paint, oil grease, mortar, plaster droppings, wax or other materials that will interfere with the adhesives.

New concrete shall be cured for not less than 30 days and free from parting or curing compound which interfere with the adhesives. Concrete surfaces shall be checked for dusting. Sealer shall be applied to dusting concrete surfaces.

Carpet, carpet cushion and adhesives shall be stored at a temperature not less than 19°C and a humidity not more than 65 percent for not less than 24 hours. Locations where carpet is to be installed shall be maintained between 19°C and 32°C for not less than 72 hours prior to and for 5 days following installation.

## **INSTALLATION.--**

**Applying primer or sealer.--**Primer or sealer, when recommended by the manufacturer, shall be thoroughly brushed on the surface as recommended by the adhesive manufacturer and shall be thoroughly dry prior to application of adhesives.

**Installing cushion.--**Cushion shall be installed onto a continuous film of adhesive. Adhesive shall be applied in accordance with the manufacturer's instruction. Cushion shall be installed in the longest length possible with consideration for traffic patterns and seam placement. Cushion seams shall be at right angles to the carpet seams and not directly under carpet seams.

When cushion adhesive is tacky, place cushion onto the adhesive and adjust as necessary to insure there is no gap at seams and full contact is made with adhesive. Air bubbles shall be smoothed out to provide a level surface.

**Installing carpet.--**Carpet installation, seaming techniques and seaming cement shall be in accordance with the carpet manufacturer's recommendation.

Carpet shall be spread full width on cushion for 24 hours prior to installation.

Seam edges shall be trimmed using appropriate seam cutting tools prior to applying adhesives. Seams shall not be cut where cutting tools will penetrate the carpet cushion.

Carpet adhesive shall be spread uniformly over the cushion in accordance with the manufacturer's instructions. After sufficient time, carpet shall be firmly pressed into the adhesive using a roller weighing approximately 25 kg to ensure carpet has full contact with adhesive. Carpet shall be rolled in both directions.

Carpet shall be installed wall to wall in continuous lengths and widths as wide as possible; cut edges shall be trued and appropriately treated to form non-raveling seams where exposed. Excess carpet shall be trimmed to the wall using a wall trimmer adjusted to net trim.

Where carpet patterns or floor finish between rooms differ, pattern or material break shall occur at centerline of common wall; at door openings, the break shall occur at centerline of closed door.

Edger strips shall be installed at free edges.

## **CLEANING.--**

**General.--**Debris and unusable scraps shall be removed and disposed of. Carpet shall be vacuumed using commercial machine with face-beater element.

Soiled spots, excessive adhesive or other unsightly material on the carpet shall be removed in accordance with the carpet manufacturer's recommendations. Where spots cannot be removed, carpet shall be replaced. Protruding face yard shall be trimmed using sharp scissors.

## **PROTECTION.--**

**General.--**The Contractor shall protect the carpet from heavy traffic or wear for 24 hours after completion of installation.

Contractor shall provide protective methods and materials as needed to ensure that carpeting will be without deterioration or damage at time of project completion.

## **12-9.06 PAINTING**

### **PART 1.- GENERAL**

**SUMMARY.--**This work shall consist of preparing surfaces to receive coatings, and furnishing and applying coatings, in accordance with the schedules and details shown on the plans, and these special provisions.

The coatings specified in this section are in addition to any factory finishes, shop priming, or surface treatment specified elsewhere in these special provisions.

**SUBMITTALS.**--Manufacturer's descriptive data, a materials list, and color samples shall be submitted for approval.

Product descriptive data shall include product description, manufacturer's recommendations for product mixing, thinning, tinting, handling, site environmental requirements, product application and drying time.

Materials list shall include manufacturer's name, trade name, and product numbers for each type coating to be applied.

Color samples shall be manufacturer's color cards, approximately 50 mm x 75 mm, for each color of coating shown on the plans. Color samples for stains shall be submitted on wood of the same species, color, and texture as the wood to receive the stain.

**REGULATORY REQUIREMENTS.**--Coatings and applications shall conform to the rules for control of volatile organic compound emissions adopted by the air quality control district in the air basin in which the coatings are applied.

**SITE ENVIRONMENTAL REQUIREMENTS.**--Coatings shall not be applied when the air temperature is below 10°C (20°C for varnishes) or when the relative humidity exceeds 75 percent.

The surface to be coated shall be maintained at a minimum temperature of 7°C for a period of 24 hours prior to, and 48 hours after the application of the coating. Heating facilities shall be provided when necessary.

Continuous ventilation shall be provided during application of the coatings.

A minimum lighting level of 865 lux, measured 1 m from the surface to be coated, shall be provided while surfaces are being prepared for coatings and during coating applications.

**DELIVERY, STORAGE, AND HANDLING.**--Products shall be delivered to the site in sealed, labeled containers and stored in a well ventilated area at an ambient air temperature of not less than 7°C. Container labeling shall include manufacturer's name, type of coating, trade name, color designation, drying time, and instructions for tinting, mixing, and thinning.

**MAINTENANCE STOCK.**--Upon completion of coating work, a full 3.8 liter container of each type and color of finish coat and stain used shall be delivered to the location at the project site designated by the Engineer. Containers shall be tightly sealed and labeled with color, texture, and room locations where used, in addition to the manufacturer's standard product label.

## **PART 2.- PRODUCTS**

**GENERAL.**--The products shall be the best quality grade coatings of the specified types as regularly manufactured by nationally recognized paint and varnish manufacturers that have not less than 10 years experience in manufacturing paints and varnishes. Products that do not bear the manufacturer's identification as the best quality grade product shall not be used. Products for each coating system shall be by a single manufacturer and shall not contain lead type pigments.

Thinners, shellac, fillers, patching compounds, coloring tint, and other products required to achieve the specified finish shall be the manufacturer's best quality and shall be used as recommended.

## **PART 3.- EXECUTION**

**INSPECTION.**--Surfaces to be coated at the jobsite shall be approved by the Engineer prior to the application of coatings. The Contractor shall notify the Engineer at least 3 working days prior to the application of coatings.

**SURFACE PREPARATION.**--Surfaces scheduled to be coated shall be prepared in accordance with the following, except that the surfaces not specified herein shall be prepared as recommended by the coating manufacturer.

**GENERAL.**--Hardware, cover plates, light fixture trim, and similar items shall be removed prior to preparing surfaces for coating. Following the application of the finish coating, the removed items shall be reinstalled in their original locations.

**WOOD.**--Oil and grease shall be removed by solvent wash. Mildew shall be removed by mildew wash. Surfaces to be coated shall be cleaned of all dirt, excess material, or filler by hand cleaning. Smooth surfaced wood shall be sanded lightly.

A sealer composed of equal parts of shellac and alcohol shall be spot applied to knots, sap, pitch, tar, creosote, and other bleeding substances.

After the application of the prime coat, all nail holes, cracks, open joints, dents, scars, and surface irregularities shall be filled, hand cleaned, and spot primed to provide smooth surfaces for the application of finish coats.

Irregularities in wood surfaces to receive a transparent stain finish shall be filled and hand cleaned after the first coat of stain has been applied. The color of the filler shall match the color of the stained wood.

Irregularities in wood surfaces to receive a clear finish shall be filled and hand cleaned before the application of coatings. The color of the filler shall match the color of the coated wood.

**GALVANIZED METAL.**--Oils, grease, and fabrication lubricants shall be removed by solvent wash. Surfaces shall be cleaned of remaining surface treatments by hand cleaning. New surfaces shall be roughened by hand cleaning or light abrasive blasting.

Abraded or corroded areas shall be hand cleaned and spot coated with one coat of vinyl wash pretreatment. Abraded or corroded areas on new surfaces not scheduled to be painted shall be cleaned by solvent wash, hand cleaned, and given 2 spot applications of zinc rich paint.

**STEEL AND OTHER FERROUS METALS.**--Oils, grease, and fabrication lubricants shall be removed by solvent wash. Dirt, water soluble chemicals, and similar surface contamination shall be removed by detergent wash or steam cleaning. Mill scale and rust shall be removed by hand cleaning or abrasive blasting.

**GYPSUM BOARD.**--Holes, cracks, and other surface imperfections shall be filled with joint compound or suitable filler prior to application of coatings. Taped joints and filled areas shall be hand sanded to remove excess joint compound and filler.

**SHOP PRIMED SURFACES.**--Dirt, oil, grease, or other surface contaminants shall be removed by water blasting, steam cleaning, or TSP wash. Minor surface imperfections shall be filled as required for new work. Mildew shall be removed by mildew wash. Chalking paint shall be removed by hand cleaning. The surfaces of existing hard or glossy coatings shall be abraded to dull the finish by hand cleaning or light abrasive blasting. Abrasive blasting shall not be used on wood or non-ferrous metal surfaces.

Chipped, peeling, blistered, or loose coatings shall be removed by hand cleaning, water blasting, or abrasive blasting. Bare areas shall be pretreated and primed as required for new work.

#### **DEFINITIONS.--**

**DETERGENT WASH.**--Removal of dirt and water soluble chemicals by scrubbing with a solution of detergent and water, and removal of all solution and residues with clean water.

**HAND CLEANING.**--Removal of dirt, loose rust, mill scale, excess base material, filler, aluminum oxide, chalking paint, peeling paint, or paint which is not firmly bonded to the surfaces by using hand or powered wire brushes, hand scraping tools, power grinders, or sandpaper and removal of all loose particles and dust prior to coating.

**MILDEW WASH.**--Removal of mildew by scrubbing with a solution of detergent, hypochlorite-type household bleach, and warm water, and removal of all solution and residues with clean water.

**ABRASIVE BLASTING.**--Removal of oil, grease, form release agents, paint, dirt, rust, mill scale, efflorescence, weak concrete, or laitance, by the use of airborne abrasives, and removal of loose particles, dust, and abrasives by blasting with clean air.

Abrasives shall be limited to clean dry sand, mineral grit, steel grit, or steel shot, and shall be graded to produce satisfactory results. Unwashed beach sand containing salt or silt shall not be used.

Abrasive blasting shall conform to the requirements of SSPC-SP6-85, Commercial Blast Cleaning, as defined in the Steel Structures Painting Council Manual.

Light abrasive blasting shall conform to the requirements of SSPC-SP7-85, Brush-Off Blast Cleaning, as defined in the Steel Structures Painting Council Manual.

**SOLVENT WASH.**--Removal of oil, grease, wax, dirt, or other foreign matter by using solvents, such as mineral spirits or xylol, or other approved cleaning compounds.

**STEAM CLEANING.**--Removal of oil, grease, dirt, rust, scale, or other foreign matter by using steam generated by commercial steam cleaning equipment, from a solution of water and steam cleaning compounds, and removal of all residues and cleaning compounds with clean water.

**TSP WASH.**--Removal of oil, grease, dirt, paint gloss, and other foreign matter by scrubbing with a solution of trisodium phosphate and warm water, and removal of all solution and residues with clean water.

**WATER BLASTING.**--High pressure, low volume water stream for removing dirt, light scale, chalking or peeling paint. Water blasting equipment shall produce not less than a 13 800 MPa minimum output pressure when used. Heated water shall not exceed 66°C. If a detergent solution is used, it shall be biodegradable and shall be removed from all surfaces with clean water.

**PROTECTION.**--The Contractor shall provide protective devices, such as tarps, screens or covers, as necessary to prevent damage to the work and to other property or persons from all cleaning and painting operations.

Paint or paint stains on surfaces not designated to be painted shall be removed by the Contractor at his expense and the original surface restored to the satisfaction of the Engineer.

#### **APPLICATION.**--

**GENERAL.**--Coatings shall be applied in accordance with the printed instructions and at the application rates recommended by the manufacturer to achieve the dry film thickness specified in these special provisions.

Mixing, thinning and tinting shall conform to the manufacturer's printed instructions. Thinning will be allowed only when recommended by the manufacturer.

Coatings shall be applied only when surfaces are dry and properly prepared.

Cleaning and painting shall be scheduled so that dust and other contaminants from the cleaning process will not fall on wet, newly coated surfaces.

Materials required to be coated shall have coatings applied to all exposed surfaces, including the tops and bottoms of wood and metal doors, the insides of cabinets, and other surfaces not normally visible from eye level.

**APPLICATION SURFACE FINISH.**--Each coat shall be applied to a uniform finish. Finished surfaces shall be free of surface deviations and imperfections such as skips, cloudiness, spotting, holidays, laps, brush marks, runs, sags, curtains, ropiness, improper cutting in, overspray, drips, ridges, waves, and variations in color and texture.

Each application of a multiple application finish system shall closely resemble the final color coat, except each application shall provide enough contrast in shade to distinguish the separate applications.

**WORK REQUIRED BETWEEN APPLICATIONS.**--Each application of material shall be cured in accordance with the coating manufacturer's recommendations before applying the succeeding coating. Enamels and clear finishes shall be lightly sanded, dusted, and wiped clean between applications.

Stain blocking primer shall be spot applied whenever stains bleed through the previous application of a coating.

**TIMING OF APPLICATIONS.**--The first application of the specified coating system shall be applied prior to any deterioration of the newly prepared surface. Metal surfaces shall be prepared and prime coated the same day that cleaning of bare metal is performed. Additional prime coats shall be applied as soon as drying time of the preceding coat permits.

Metal surfaces shall be prime coated within 12 hours of application of vinyl wash pretreatment.

Shellac sealer shall be allowed to dry at least 12 hours before applying the next coat.

Drying time between applications of water borne coatings shall be at least 12 hours.

**APPLICATION METHODS.**--Coatings shall be applied by brush, roller or spray. Rollers shall be of a type which do not leave a stippled texture in the paint film. Extension handles for rollers shall not be greater than 2 m in length.

If spray methods are used, surface deviations and imperfections such as, overspray, thickness deviations, lap marks, and orange peel shall be considered as evidence that the work is unsatisfactory and the Contractor shall apply the remainder of the coating by brush or roller, as approved by the Engineer.

#### **DRY FILM THICKNESS.**--

Vinyl wash pretreatment	0.007 mm to 0.13 mm, maximum.
Other primers, undercoats, sealers, and coatings	As recommended by the manufacturer.

**FINISHING MECHANICAL AND ELECTRICAL COMPONENTS.**--Shop primed mechanical and electrical components shall be finish coated in accordance with the coating system entitled, "Shop Primed Steel." Louvers, grilles, covers, and access panels on mechanical and electrical components shall be removed and coated separately.

Interior surfaces of air ducts which are visible through grilles or louvers shall be coated with one application of flat black enamel, to limit of the sight line.

Exposed conduit, piping, and other mechanical and electrical components visible in public areas shall be painted.

Both sides and all surfaces, including edges and back of wood mounting panels for electrical and telephone equipment shall be finish coated before installing equipment.

**CLEANING.--**Upon completion of all operations, the coated surfaces shall be thoroughly cleaned of dust, dirt, grease, or other unsightly materials or substances.

Surfaces marred or damaged as a result of the Contractor's operations shall be repaired, at his expense, to match the condition of the surfaces prior to the beginning of the Contractor's operations.

**COATING SYSTEMS.--**The surfaces to be coated shall be as shown on the plans and as specified elsewhere in these special provisions. When a coating system is not shown or specified for a surface to be finish coated, the coating system to be used shall be as specified for the substrate material. The number of applications specified for each coating system listed herein is a minimum. Additional coats shall be applied if necessary to obtain a uniform color, texture, appearance, or required dry film thickness.

**SYSTEM 1- GALVANIZED METAL.--**

1 pretreat coat: vinyl wash pretreatment  
1 prime coat: galvanized metal primer  
2 finish coats: acrylic, exterior enamel, semi-gloss

**SYSTEM 2- GYPSUM BOARD.--**

1 prime coat: PVA wall sealer  
2 finish coats: acrylic, interior enamel, semi-gloss

**SYSTEM 3- SHOP PRIMED STEEL.--**

1 prime coat : red oxide ferrous metal primer  
2 finish coats: alkyd, exterior enamel, semi-gloss

**SYSTEM 4- STEEL AND OTHER FERROUS METALS.--**

2 prime coats: red oxide ferrous metal primer  
2 finish coats: alkyd, exterior enamel, semi-gloss

**COLOR SCHEDULE.--**Colors shall be as shown on the plans.

**SECTION 12-10. SPECIALTIES**

**12-10.01 TACKBOARDS**

**GENERAL.--**This work shall consist of furnishing and installing tackboards in accordance with the details shown on the plans and these special provisions.

**SUBMITTALS.--**Manufacturer's descriptive data, color and texture samples and installation instructions shall be submitted for approval. Color and texture will be selected by the Engineer after the award of the contract.

**PRODUCTS.--**

**Tackboards.--**

Tackboards shall be textured plastic coating on cotton-fabric, pressure laminated to 6 mm thick cork underlayment. Cork underlayment shall be bonded to a 6 mm thick hardboard backing. Tackboard dimensions shall be as shown on the plans.



**Border moldings.--**

Border moldings shall be factory applied, extruded clear anodized aluminum trim.

**EXECUTION.--**

**INSTALLATION.--**Tackboards shall be installed rigidly, securely, plumb and true, and in accordance with the manufacturer's recommendations.

**12-10.02 MARKER BOARDS**

**GENERAL.--**This work shall consist of furnishing and installing a marker boards in accordance with the details shown on the plans and these special provisions.

One felt eraser and 12 felt tipped liquid chalk markers of assorted colors shall be furnished for each marker board installed.

**SUBMITTALS.--**Manufacturer's descriptive data and installation instructions shall be submitted for approval.

**PRODUCTS.--****Marker board.--**

Marker board shall conform to Porcelain Enamel Institute Standard PEI-S-104, and shall be porcelain enamel surface on 0.61 mm thick (24-gage) sheet steel pressure laminated to 6 mm thick tempered hardboard. Hardboard shall have a backing of 0.38 mm nominal thickness aluminum sheet. Enamel surface shall be suitable for marking with felt tipped liquid chalk markers and erasing with a felt eraser or dry cloth. The enamel surface shall be white in color.

Marker board dimensions shall be as shown on the plans.

**Trim and marker tray.--**

Trim and marker tray shall be factory installed, satin finish, clear anodized aluminum extrusions.

**EXECUTION.--**

**INSTALLATION.--**Marker boards shall be installed rigidly, securely, plumb and true in accordance with the manufacturer's instructions.

**12-10.03 METAL TOILET PARTITIONS**

**GENERAL.--**This work shall consist of furnishing and installing metal toilet partitions in accordance with the details shown on the plans and these special provisions.

Metal toilet partitions shall consist of panels, doors, pilasters, headrails, urinal screens, fasteners, anchorages and hardware. Internal reinforcement shall be provided at all fasteners, anchorages, hardware and accessories.

Doors, panels, pilasters, and urinal screens shall have a factory applied, baked on enamel finish consisting of not less than one prime coat over a chemically pretreated base followed by at least one baked on enamel finish coat.

**SUBMITTALS.--**Manufacturer's descriptive data, standard color palette, installation instructions and working drawings shall be submitted for approval.

Colors will be selected from the manufacturer's standard color palette by the Engineer after the award of the contract.

Working drawings shall show the plan layout, door and panel elevations and all details required for the complete installation and anchorage of the partition system.

## **PRODUCTS.--**

### **Doors and panels.--**

Doors and panels shall be flush, 25 mm minimum thickness, formed of two 0.86 mm (22-gage) minimum thickness, galvanized steel sheets over a honeycomb core. Doors and panels shall have formed edges sealed with a continuous oval crown locking strip, and shall be mitered, welded and finished at the corners.

Doors shall have controlled action hinges, with vertical pintle and ball bearing roller operating on adjustable cams, or moving parts of nylon and stainless steel. Top pivots shall be recessed into edges of doors.

Doors shall be provided with slide bar latch and a combination coat-hat hook and door stop, except as otherwise specified.

Doors on stalls designed for use by the disabled shall be provided with a grip and turn latch, combination coat-hat hook and door stop, and U-shaped door pulls immediately below the latch on the inside and outside of the door.

### **Pilasters.--**

Pilasters shall be 32 mm thick, of the same construction as the doors and panels, except face sheets shall be 1.3 mm galvanized steel with adjustable, leveling base incorporating two 9.5 mm diameter stud expansion anchors with leveling nuts.

### **Headrails.--**

Headrails shall be anodized aluminum, 25 mm x 38 mm minimum, with exposed ends capped.

### **Urinal screens.--**

Urinal screens shall be wedge type, wall-mounted, and of the same construction as the doors and panels, except face sheets shall be 1.0 mm (20-gage) minimum thickness. All fasteners shall be concealed.

### **Fasteners and anchorages.--**

Fasteners and anchorages shall be stainless steel with vandal resistant heads.

### **Hardware.--**

Hardware shall be highly polished chromium plated, cast alloy, or heavy duty anodized aluminum.

### **Pilasters anchors.--**

Pilasters anchors shall be integral stud anchor type or internally threaded expansion sleeve type with single cone expander. Self-drilling type anchorage shall not be used.

### **Pilaster shoes.--**

Pilaster shoes shall be one-piece, stainless steel, with concealed hold down clips, and of sufficient height to completely cover the base and anchors.

## **EXECUTION.--**

**INSTALLATION.--**Metal toilet partitions shall be installed rigidly, securely, plumb, and true and in accordance with the manufacturer's recommendations. Tops and bottoms of doors shall align with tops and bottoms of panels, and all horizontal lines shall be level.

Rigid backing shall be provided in walls to receive anchorages.

Panels shall be anchored with at least 3 brackets at each wall and pilaster. Two anchors shall be used to fasten each pilaster base to the floor.

Doors shall not bind during opening and closing. The clearance between the door edges and pilasters shall be uniform, equidistant, and shall not exceed 5 mm. Hinges shall be adjusted to hold doors ajar when unlatched. Doors on stalls designed for use by the disabled shall return to the closed position.

Drilling, cutting and fitting of wall and floor finishes shall be concealed by the completed installation.

**CLEAN-UP.**--Toilet partitions shall be cleaned, polished and free of all defects. Chipped, dented, scratched, or otherwise damaged work shall be replaced at the Contractor's expense.

## **12-10.04 LOUVERS**

**GENERAL.**--This work consists of furnishing and installing louvers in accordance with the details shown on the plans and these special provisions.

**SUBMITTALS.**--Manufacturer's descriptive data and installation instructions shall be submitted for approval.

### **PRODUCTS.**--

#### **Louvers.**--

Louvers shall be factory fabricated units of galvanized steel sheet not less than 1.63 mm thick (16-gage) with standard "Z" type blades, and removable bronze 16 x 16 mesh insect screens mounted on the inside of the units.

Louvers shall have integral caulking strips and retaining beads.

The finish on louvers shall be baked on primer and fluorocarbon polymeric resin.

### **EXECUTION.**--

**INSTALLATION.**--Louvers shall be installed in accordance with the manufacturer's instructions. The completed louver installation shall be weather tight.

## **12-10.05 SIGNS**

### **PART 1.- GENERAL**

#### **SUMMARY.**--

**Scope.**--This work shall consist of furnishing and installing signs in accordance with the details shown on the plans and these special provisions.

#### **SUBMITTALS.**--

**Product data.**--Manufacturer's descriptive data for sign materials, colors and graphics, and for fastening hardware and material shall be submitted for approval.

### **PART 2.- PRODUCTS**

#### **Plastic signs (permanent room identification).**--

Plastic signs for permanent room identification for other than restrooms shall be scratch resistant, non-static, fire retardant, washable melamine laminate with a non-glare surface, not less than 3 mm thick. Letters and numbers shall be upper case Helvetica, 25 mm in height, 0.80 mm above and integral with sign material, accompanied by Grade 2 Braille.

Grade 2 Braille dots shall be 2.5 mm on centers in each cell with 5 mm space between cells. Dots shall be raised a minimum of 0.6 mm above the background.

#### **Plastic sign (restroom).**--

Plastic sign for restroom shall be not less than 6 mm acrylic plastic. Sign background shall be blue and shall conform to Federal Standard 595B, Color No. 15090. Male/female symbol and lettering shall be white and shall conform to Federal Standard 595B, Color No. 17886.

Male restroom identification shall be a male symbol on an equilateral triangle with edges 305 mm long and a vertex pointing upward.

Female restroom identification shall be a female symbol on a 305 mm diameter circle.

**Accessible building entrance sign.--**

Accessible building entrance sign shall be not less than 3 mm acrylic plastic, not less than 102 mm x 102 mm, with the international symbol of accessibility.

Sign background shall be blue and shall conform to Federal Standard 595B, Color No. 15090. Symbol and border shall be white and shall conform to Federal Standard 595B, Color No. 17886.

**Fastening hardware and material.--**

Fastening hardware and material shall be as recommended by the sign manufacturer. Fasteners shall be noncorrosive.

**PART 3.- EXECUTION**

**Inscription.--**Sign messages shall be as shown on the plans.

**Installation.--**Plastic signs for room identification and restrooms shall be fastened or secured to clean, finished surfaces in accordance with the sign manufacturer's instructions. Signs shall be installed at a location and height as shown on the plans.

Fastening hardware and material shall be installed within the sign as shown on the plans.

**12-10.06 WARDROBE LOCKERS**

**PART 1.- GENERAL**

**SUMMARY.--**

**Scope.--**This work shall consist of furnishing and installing wardrobe lockers in accordance with the details shown on the plans and these special provisions.

**SUBMITTALS.--**

**Product data.--**Manufacturer's descriptive data, installation instructions, and standard color palette shall be submitted for approval.

Unless otherwise shown on the plans, the color will be selected by the Engineer from the standard color palette after the award of the contract.

**PART 2.- PRODUCTS**

**ACCEPTABLE MANUFACTURERS.--**

**Available manufacturers.--**Subject to conformance with the contract provisions, metal lockers shall be Art Metal Products; Lyon Metal Products; Republic Storage Systems; or equal.

**Lockers.--**

Lockers shall be standard, factory fabricated steel units. Framing shall be 1.52 mm thick (16-gage) and face sheets shall be 0.61 mm (24-gage), except door face sheets shall be 1.5 mm (16-gage).

Lockers shall be equipped with the following: hat shelf located approximately 255 mm below the top of the wardrobe locker, side to side coat rod, coat hook, louver vents at top and bottom of door, nonbreakable grip and turn handle, provisions for a padlock, lockbar with 3-point latching contact with door frame and 1 1/2 pair full looped leaf hinges.

The approximate dimensions of the wardrobe lockers shall be 380 mm wide, 457 mm deep and 1829 mm high.

**Closed base.--**

Closed base shall be the manufacturer's standard continuous 152 mm base, fabricated of the same material and designed for use with the lockers provided. Bottoms shall be flanged inward for stiffening. Bases shall have the same finish as the locker units.

**Top.--**

Top shall be the manufacturer's standard continuous sloping top with end closure as needed, fabricated of the same material and designed for use with the lockers provided. Tops shall have the same finish as the locker units.

**FABRICATION.--**

**Shop assembly.--**Lockers shall be fabricated square, rigid, and without warp, with metal faces flat and free of dents or distortion.

Frame joints and seams shall be welded. Exposed welds shall be ground smooth. Hinge and latch connections shall be welded or riveted.

Bolts shall be used for assembly and mounting lockers components. Bolt or rivet heads on fronts of locker doors or frame shall not be exposed.

**Factory finish.--**Lockers shall be chemically pretreated with degreasing and phosphatizing process. Wardrobe lockers shall have a baked enamel finish on all surfaces, exposed and concealed.

**PART 3.- EXECUTION**

**Installation.--**Lockers shall be mounted on closed bases at locations shown in accordance with the manufacturer's instructions for plumb, level, rigid, and flush installation.

Wardrobe lockers shall be bolted together at tops and bottoms. The backs of the end lockers shall be bolted to wall anchors with 6 mm bolts installed near the tops of the wardrobe lockers as recommended by the locker manufacturer.

Trim, sloping tops, and metal filler panels, if required, shall be installed using concealed fasteners to provide flush, hairline joints against adjacent surfaces.

The number of lockers shall be as shown on the plans.

**12-10.07 WOOD BENCHES**

**GENERAL.--**This work shall consist of furnishing and installing wood benches in accordance with the details shown on the plans and these special provisions.

**SUBMITTALS.--**Manufacturer's descriptive data and installation instructions shall be submitted for approval.

**PRODUCTS.--**

**Acceptable manufacturer's.--**Subject to compliance with these requirements, manufacturer's shall be Penco Products, Inc.; Republic Storage Systems, Inc.; Interior Steel Equipment Co.; or equal.

**Seat.--**

Seat shall be factory fabricated, laminated seat units of solid birch or other suitable, dense hardwood and manufacturer's standard clear coating. Seat units shall be approximately 240 mm wide by 32 mm thick, in lengths as shown on the plans. Edges of the seat shall be rounded and all surfaces shall be smooth and free of splinters which would snag clothing or skin.

**Supports assemblies.--**

Supports assemblies shall be standard steel pedestal assemblies with continuously welded top and bottom flange fittings. Flanges shall have provisions for fasteners to the floor and securing to the bench. Pedestal diameter shall be not less than 32 mm. Pedestal color and finish shall be selected from the manufacturer's standard colors.

**Fasteners.--**

Fasteners for fastening seat units and support assemblies shall be the manufacturer's standard fasteners for the purpose intended.

**PART 3.- EXECUTION**

**Installation.--**Bottom flange fittings of the support assemblies shall bear solidly on the floor without rocking and shall be fastened rigidly and securely to the floor in accordance with the manufacturer's recommendations.

**12-10.08 FIRE EXTINGUISHERS AND CABINETS****PART 1.- GENERAL****SUMMARY.--**

**Scope.--**This work shall consist of furnishing and installing fire extinguishers with cabinets in accordance with the details shown on the plans and these special provisions.

**REFERENCES.--**

**General.--**Fire Extinguishers shall conform to the requirements in California Code of Regulations, Title 19 Division 1, Chapter 3, "Portable Fire Extinguishers."

**SUBMITTALS.--**

**Product data.--**Manufacturer's descriptive data and installation instructions shall be submitted for approval.

**QUALITY ASSURANCE.--**

**Codes and standards.--**Fire extinguishers shall be Underwriters Laboratories or Factory Mutual Laboratories approved for the type, rating and classification of extinguisher specified.

**PART 2.- PRODUCTS****MANUFACTURER'S.--**

**Acceptable manufacturers.--**Subject to contract compliance, manufacturers shall be J. L. Industries; Larsen's Manufacturing; Potter-Roemer; or equal.

**COMPONENTS.--****Fire extinguisher.--**

Fire extinguisher shall be fully charged, multi-purpose dry chemical type, with charge indicator, hose and nozzle, and attached service record tag. Fire extinguisher shall be of the capacity and type rating shown on the plans.

**Fire extinguisher cabinet.--**

Fire extinguisher cabinet shall be factory fabricated, constructed of steel with a clear plastic panel in a steel door frame, and shall have a baked enamel finish. Color to be selected by the Engineer from the manufacturer's standard colors.

Fire extinguisher cabinet shall be surface mounted (for LPG tank site), and semi-recessed (for new office building) as shown on the plans.

**PART 3.- EXECUTION****INSTALLATION.--**

**General.--**Fire extinguishers shall be installed in locations and at mounting heights shown on the plans, or if not shown, at a height of 1220 mm from the finished floor to the top of the fire extinguisher.

Fire extinguisher cabinets shall be attached to structure, square and plumb, in accordance with the manufacturer's recommendations.

**IDENTIFICATION.--**

**Cabinet-mounted.--**Extinguishers in cabinets shall be identified with letter spelling "FIRE EXTINGUISHER" applied to the cabinet door. Letter size, styles, and color shall be selected by the Engineer from manufacturer's standard arrangements.

**SERVICING.--**

**General.--**Fire extinguishers shall be serviced, charged, and tagged not more than 5 days prior to contract acceptance.

**12-10.09 TOILET AND SHOWER ACCESSORIES****PART 1.- GENERAL**

**Scope.--**This work shall consist of furnishing and installing toilet and shower accessories in accordance with the details shown on the plans and these special provisions.

**SUBMITTALS.--**

**Product data.--**Manufacturer's descriptive data and installation instructions and details shall be submitted for approval.

**PART 2.- PRODUCTS****Toilet tissue dispenser.--**

Toilet tissue dispenser shall be dual roll, surface mounted, stainless steel with satin finish, approximately 150 mm x 290 mm x 150 mm deep. Dispenser shall utilize standard toilet tissue rolls. The top roll shall automatically drop into place after the bottom roll is depleted. One dispenser per toilet stall.

**Combination paper towel dispenser and waste receptacle.--**

Combination paper towel dispenser and waste receptacle shall be semi-recessed unit of stainless steel with satin finish. The approximate size shall be 355 mm x 1880 mm x 190 mm deep with 102 mm skirt. The paper towel dispenser shall have a capacity of 1000 single fold paper towels. The waste receptacle shall have a capacity of not less than 37 liters. One unit per lavatory.

**Toilet seat cover dispenser.--**

Toilet seat cover dispenser shall be white plastic dispenser, approximately 210 mm x 320 mm x 48 mm deep, single pack. One dispenser per toilet stall.

**Clothes hook.--**

Clothes hook shall be stainless steel clothes hook with 2 prongs.

**Liquid soap dispenser.--**

Liquid soap dispenser shall be surface mounted, heavy duty plastic dispenser for industrial use with a capacity of at least 710 mL. One dispenser per lavatory.

**Mirror, wall hung.--**

Mirror, wall hung shall be Number 1 quality, 6 mm thick, electrolytically copper plated float or plate glass mirror with nonmoisture-absorbing filler. Mirror shall have a heavy gage galvanized steel back and stainless steel frame. The frame shall have a satin finish and shall be mitered and welded and the corners shall be ground smooth. Fasteners shall not penetrate surfaces of the frame exposed to view. Mirror shall conform to Federal Specification: DD-M-411b and shall be guaranteed against silver spoilage for not less than 10 years.

**Steel grab bars.--**

Steel grab bars shall be stainless steel, 38 mm diameter bars and escutcheon covered integral mounting flanges.

**Folding seat.--**

Folding seat shall be factory fabricated with teakwood or woodgrain phenolic slats, Type 304 stainless steel tube frame with satin finish, wall bracket and hinge. Wood slats shall be factory stained and varnished. Size shall be as shown on the plans. Folding seat shall be Bradley, Bobrick, or equal.

**Privacy curtain.--**

Privacy curtain shall be flame resistant, one-way draw, nylon reinforced, anti-bacterial vinyl fabric. Curtain shall be 1.8 meters long.

Privacy curtain rod shall be stainless steel, fixed mounted shower rod with stainless steel mounting plates.

**PART 3.- EXECUTION**

**Installation.--**Toilet and shower accessories shall be installed in accordance with the manufacturer's recommendations. Fasteners for mounting accessories shall be concealed and tamper proof.

Expansion anchors shall be used for mounting accessories on masonry or concrete walls.

Toilet and shower accessories shall be mounted after painting work is complete.

All toilet room accessories shall be mounted plumb, secure and rigid. Grab bars shall be supported adequately so the bars will withstand an applied load of 113 kg at any point.

Support assembly for folding seat shall bear solidly on the wall without rocking and shall be fastened rigidly and securely to the wall in accordance with the manufacturer's recommendations.

**SECTION 12-11. EQUIPMENT****12-11.01 GARBAGE DISPOSAL**

**GENERAL.--**This work shall consist of furnishing and installing a garbage disposal as shown on the plans and these special provisions.

**SUBMITTALS.--**Manufacturer's descriptive data and installation instructions shall be submitted for approval.

**PRODUCTS.--****Disposal.--**

Disposal shall be a 1/2 HP, General Electric, Kenmore, or equal.



## **EXECUTION.--**

Installation shall be as recommended by the manufacturer.

### **12-11.02 GAS COOKTOP UNIT AND HOOD**

**GENERAL.--**This work shall consist of furnishing and installing a gas cooktop unit and exhaust hood as shown on the plans.

**SUBMITTALS.--**Manufacturer's descriptive data and installation instructions shall be submitted for approval.

## **PRODUCTS.--**

### **Cooktop unit.--**

Cooktop unit shall be a 2 burner gas operated unit with an automatic pilotless ignition, 120-volt AC. Cooktop surface shall be white porcelain enameled.

### **Vented hood.--**

Vented hood shall be 762 mm in width, washable aluminum filters with a 2-speed fan, 120-volt AC. Color to match cooktop unit.

The hood vent shall be terminated through the roof to a roof cap.

## **EXECUTION.--**

Installation shall be as recommended by the manufacturer.

## **SECTION 12-12. thru 12-14. (BLANK)**

## **SECTION 12-15. MECHANICAL**

### **12-15.01 MECHANICAL WORK**

## **GENERAL.--**

**Scope.--**This work shall consist of performing mechanical work in accordance with the details shown on the plans and these special provisions.

Mechanical work shall include furnishing all labor, materials, equipment and services required for providing heating, ventilating, air conditioning, plumbing and liquefied petroleum gas (LPG) distribution systems.

Earthwork, foundations, sheet metal, painting, electrical, and such other work incidental and necessary to the proper installation and operation of the mechanical work shall be in accordance with the requirements specified for similar type work elsewhere in these special provisions.

System layouts are generally diagrammatic and location of equipment is approximate. Exact routing of pipes, ducts, etc., and location of equipment is to be governed by structural conditions and obstructions. Equipment requiring maintenance and inspection is to be readily accessible.

Roof penetrations shall be flashed and sealed watertight in accordance with the requirements specified under "Sheet Metal Flashing" in Section 12-7, "Thermal and Moisture Protection," of these special provisions.

## **SUBMITTALS.--**

**Product data.--**A list of materials and equipment to be installed, manufacturer's descriptive data, and such other data as may be requested by the Engineer shall be submitted for approval.

Manufacturer's descriptive data shall include complete description, performance data, working drawings, and installation instructions for the materials and equipment specified herein. Control and wiring diagrams, rough-in dimensions for plumbing fixtures, and component layout shall be included where applicable.

Manufacturer's descriptive data shall be submitted for the following:

- Combination heating / cooling unit (single package – rooftop)
- Economizer
- Exhaust fans (ceiling mounted)
- Combination heat lamp / light / fan
- Thermostats
- Time switches
- Cleanouts
- Coated steel pipe
- Dampers
- Ductwork
- Registers
- Water heater (LPG)
- Valves
- Low intensity radiant heater
- Lavatory (counter mounted)
- Lavatory faucets
- Urinal
- Urinal chair carrier
- Urinal flush valve
- Water closet
- Water hammer arrestor
- Kitchen sink
- Kitchen sink faucet
- Pipe wrapping
- LPG pressure regulators
- Pipe and duct insulation
- Valve box
- Hose faucet
- Access door
- Shower valve
- Shower diverter valve
- Shower heads
- Shower drain

#### **CLOSEOUT SUBMITTALS.--**

**Operation and maintenance manuals.--**Prior to the completion of the contract, 3 identified copies of the operation and maintenance instructions with parts lists for the equipment specified herein shall be delivered to the Engineer at the jobsite. The instructions and parts lists shall be indexed and bound in a manual form and shall be complete and adequate for the equipment installed. Inadequate or incomplete material shall be returned. The Contractor shall resubmit adequate and complete manuals at no expense to the State.

Operation and maintenance manuals shall be submitted for the following equipment:

- Combination heating / cooling unit (single package – rooftop)
- Exhaust fans (ceiling mounted)
- Thermostats
- Low intensity radiant heater

#### **QUALITY ASSURANCE.--**

**Codes and standards.--**Mechanical work, including equipment, materials and installation, shall conform to the California Building Standards Code, Title 24, and to the California Code of Regulations, Title 8, Chapter 4, Division of Industrial Safety (DIS).

## **WARRANTY.--**

**Warranties and guarantees.--**Manufacturer's warranties and guarantees for materials or equipment used in the work shall be delivered to the Engineer at the jobsite prior to acceptance of the contract.

## **12-15.02 PIPE, FITTINGS AND VALVES**

### **PART 1.- GENERAL**

#### **SUMMARY.--**

**Scope.--**This work shall consist of furnishing and installing pipes, fittings and valves in accordance with the details shown on the plans and these special provisions. Pipe, fittings and valves shall include such plumbing and piping accessories and appurtenances, not mentioned, that are required for the proper installation and operation of the plumbing and piping systems.

All piping insulation and wrapping material shall be in accordance with the requirements specified under "Mechanical Insulation," in this Section 12-15.

Cathodic protection for underground piping shall be in accordance with the requirements specified under "Cathodic Protection," in Section 12-16, "Electrical," of these special provisions.

The pipe sizes shown on the plans are nominal pipe size. No change in the pipe size shown on the plans shall be permitted without written permission from the Engineer.

The pipe and fitting classes and material descriptions shall be as specified herein. No change in class or description shall be permitted without written permission from the Engineer.

#### **QUALITY ASSURANCE.--**

**Codes and standards.--**Pipe, fittings and valves shall be installed in accordance with the requirements in the latest edition of the Uniform Plumbing Code, the manufacturer's recommendations and the requirements specified herein.

### **PART 2.- PRODUCTS**

#### **MATERIALS.--**

#### **PIPE AND FITTINGS --**

<b>Class</b>	<b>Description</b>
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##### **A1.--**

Schedule 40 galvanized steel pipe conforming to ASTM Designation: A 53, with 1040 kPa galvanized malleable iron banded screwed fittings and galvanized steel couplings. The weight of the zinc coating shall be not less than 90 percent of that specified in ASTM Designation: A 53.

##### **A2.--**

Schedule 40 galvanized steel pipe conforming to ASTM Designation: A 53, with black cast iron recessed drainage fittings. For rainwater leaders, neoprene-gasket compression couplings, Smith Blair, Dresser, or equal, may be used. The weight of the zinc coating shall be not less than 90 percent of that specified in ASTM Designation: A 53.

##### **B2.--**

Schedule 40 black steel pipe conforming to ASTM Designation: A 53, with 1040 kPa black malleable iron banded screwed fittings and black steel couplings.

Steel pipe coating, where required, shall be factory applied plastic. Pipe coating shall be Standard Pipe Protection, X-Tru-Coat (0.50 mm thick); Pipe Line Service Corporation, Republic; 3M Company, Scotchkote 205 (0.30 mm thick); or equal.

**C1.--**

Hub and plain end cast iron soil pipe with neoprene gaskets conforming to Cast Iron Soil Pipe Institute's Standard 301. Pipe, fittings and gaskets shall be of one manufacturer.

**C2.--**

Hubless cast iron soil pipe with neoprene gaskets, corrugated stainless steel shields and stainless steel clamps conforming to Cast Iron Soil Pipe Institute's Standard 301. Joint materials shall be furnished by pipe manufacturer.

**H1.--**

Type DWV hard copper tubing conforming to ASTM Designation: B 306, with DWV drainage fittings, stop type couplings and threaded adapters.

**H2.--**

Type K hard copper tubing conforming to ASTM Designation: B 88, with wrought copper or cast bronze solder joint pressure fittings, stop type couplings and threaded adapters. Solder shall be lead-free.

**H3.--**

Type L hard copper tubing conforming to ASTM Designation: B 88, with wrought copper or cast bronze solder joint pressure fittings, stop type couplings and threaded adapters. Solder shall be lead-free.

**P2.--**

Polyvinyl chloride (PVC) plastic pipe and fittings conforming to ASTM Designation: D 2241, Type I, Grade 1, Standard Dimension Ratio (SDR) 21, rated for 1380 kPa working pressure at 23°C, National Sanitation Foundation approved. Pipe shall have bell ends conforming to ASTM Designation: D 3139 with triple edge rubber sealing ring. For pipe sizes 50 mm diameter and smaller, plain end pipe with solvent welded fittings ASTM Designation: D 2241, Type I, Grade 1, Standard Dimension Ratio (SDR) 21, rated for 1380 kPa may be used.

**P3.--**

Polyvinyl chloride (PVC) standard weight pipe and fittings, Schedule 40, conforming to ASTM Designation: D 1785. Pipe shall meet or exceed requirements of National Sanitation Foundation Standard No. 14. Pipe shall have bell ends conforming to ASTM Designation: D 2672. For pipe sizes 75 mm and smaller, plain end pipe with solvent welded fittings conforming to ASTM Designation: D 2241, may be used.

**P4.--**

Polyvinyl chloride (PVC) plastic pipe and fittings shall conform to AWWA Designation: C900, class 150, Standard Dimension Ratio (SDR) 18. Pipe shall have bell end with a solid cross section elastomeric ring conforming to ASTM Designation: D 1869.

**Unions (for steel pipe).--**

Unions (for steel pipe) shall be 1730 kPa, threaded malleable iron, ground joint, brass to iron seat, galvanized or black to match piping.

**Unions (for copper or brass pipe).--**

Unions (for copper or brass pipe) shall be 1040 kPa cast bronze, ground joint, bronze to bronze seat with silver brazing threadless ends or 860 kPa cast brass, ground joint, brass to brass seat with threaded ends.

**Unions (for brass waste and flush pipes).--**

Unions (for brass waste and flush pipes) shall be slip or flange joint unions with soft rubber or leather gaskets. Unions shall be placed on the fixture side of the traps.

**Dielectric waterway.--**

Dielectric waterway shall be a premanufactured unit that incorporates an insulated interior lining at least 75 mm in length between the 2 pipes being connected while maintaining metal to metal contact on the exterior surface. Dielectric water way shall be listed by IAPMO (International Association of Plumbing and Mechanical Officials).

**Insulating union.--**

Insulating union or flange as applicable shall be suitable for the service on which used. Connections shall be constructed such that the 2 pipes being connected are completely insulated from each other with no metal to metal contact. Insulating couplings shall not be used. Insulating union shall be F. H. Maloney; Central Plastics; EPCO; or equal.

**Insulating connection (to hot water tanks).--**

Insulating connection (to hot water tanks) shall be 150 mm minimum, flexible copper tubing with dielectric union at each end and designed to withstand a pressure of 1040 kPa and a temperature of 93°C.

**VALVES.--****Gate valve.--**

Gate valve shall be bronze body and trim, removable bonnet and non rising stem, Class 125 and same size as pipe in which installed. Gate valve shall be Crane, 438; Nibco Scott, T-113; Jenkins, 370; or equal.

Gate valve in nonferrous water piping systems may be solder joint type with bronze body and trim. Valve shall be Kitz, 59; Nibco Scott, S-113; Jenkins, 1240; or equal.

**Ball valve.--**

Ball valve shall be two piece, minimum 2760 kPa WOG, bronze body and chrome plated or brass ball with full size port. Valve shall be Nibco Scott, T-580; Watts, B-6000; Kitz, 56; or equal.

**Automatic trap seal primer valve.--**

Automatic trap seal primer valve shall be bronze body with removable operating parts and integral vacuum breaker. Trap seal primer shall be designed for horizontal in-line installation and shall operate automatically on pressure fluctuation in the water supply. Automatic trap seal primer valve shall be Josam, 88250; Zurn, Z-1022; Jonespec, 77250; or equal.

**LPG valve.--**

LPG valve shall be listed, 1730 kPa (minimum) WOG bronze ball valve. Valve shall be Jenkins, Model 30-A; Crane, Accesso; Watts; or equal.

**FAUCET.--****Hose faucet.--**

Hose faucet shall be compression type, angle pattern, wall flange at exterior locations, tee handle, 20 mm female thread with hose end, rough chrome or nickel plated finish for locations inside building, rough brass finish for others. Hose faucet shall be supplied with an integral or nonremovable threaded outlet vacuum breaker which meets the requirements of the American Society of Sanitary Engineering (ASSE) Standard: 1011. Hose faucet shall be Nibco, No. 63VB; Chicago, No. 13T; or equal.

**CLEANOUTS.--****Cleanout through wall.--**

Cleanout through wall shall be cast iron cleanout tee type with polished stainless access plates. Plug shall be countersunk brass or bronze with tapered threads. Cleanout shall be Wade, No. W-8460; Smith, No. 4532; Zurn, No. 1445; or equal.

**Cleanout to grade.--**

Cleanout to grade shall be cast iron ferrule type. Plug shall be countersunk brass or bronze with tapered threads. Cleanout to grade shall be Wade, No. W-8450; Smith, 4420; Zurn, No 1440; or equal.

**MISCELLANEOUS ITEMS.--****Water hammer arrestor.--**

Water hammer arrestor shall be stainless steel body with bellows or piston. Arrestor compression chambers shall be pneumatically charged. Water hammer arrestors shall be tested and certified in accordance with the Plumbing and Drainage Institute Standard: PDI-WH201 and sized as shown on the plans.

**Access door.--**

Access door shall be 1.52 mm prime coated steel, face mounting square frame, minimum 300 mm x 300 mm door with concealed hinge and screwdriver latch.

**Compression stop (exposed).--**

Compression stop (exposed) shall be metal full free waterway, angle type, ground joint union, non-rising stem, molded rubber seat and wheel handle.

**Gas (LPG) regulator.--**

Gas (LPG) regulator shall be listed as suitable for gas and equipped with full capacity relief valve, low pressure safety shut-off and weatherproof and insect proof vent for outside installation. Capacity shall be as shown on the plans. Gas regulator shall be Fisher; Reliance; Rockwell; or equal.

**Pipe hanger (for piping supported from overhead).--**

Pipe hanger (for piping supported from overhead) shall be Grinnell, Model 269; Super Struct, C711; or equal.

**Pipe wrapping tape and primer.--**

Pipe wrapping tape shall be pressure sensitive polyvinyl chloride or pressure sensitive polyethylene tape having nominal thickness of 0.50 mm. Wrapping tape shall be Polyken, 922; Manville, Trantex VID-20; Scotchrap, 51; or equal.

Pipe wrapping primer shall be compatible with the pipe wrapping tape used.

**Floor, wall, and ceiling plates.--**

Floor, wall, and ceiling plates shall be chromium plated steel or plastic plates having screw or spring clamping devices and concealed hinges. Plates shall be sized to completely cover the hole.

**Valve box.--**

Valve box shall be precast high density concrete with polyethylene face and cast iron traffic rated cover marked "WATER," "GAS" or "CO-SS" as applicable. Extension shall be provided as required. Valve box shall be Christy, B3; Brooks Products Company, 3TL; Frazer, 3; or equal.

**Floor drain.--**

Floor drain shall be cast iron body and flashing collar, adjustable nickel bronze 150 mm strainer head with seepage openings and caulk or no-hub outlet. Floor drain shall be round or square as shown on the Architectural plans. Floor drain shall be J. R. Smith, 2005/2010; Wade, W-1100; Zurn, Z-415; or equal.

## PART 3.- EXECUTION

### INSTALLATION.--

#### INSTALLATION OF PIPES AND FITTINGS.--

**Pipe and fittings.--**Pipe and fittings shall be installed in accordance with the following designated uses:

Designated Use	Pipe and Fitting Class
Domestic water (CW and HW) in buildings	H3 or A1
Domestic water underground within 1.5 m of the building	A1 or H2
Domestic water underground 1.5 m beyond the building	P2, P3, P4, A1 or H2
Sanitary drain piping above ground in building	H1, C1, or C2
Sanitary drain and vent piping underground within 1.5 m of the building	C1 or C2
Sanitary vent piping above ground in building	A2, H1, C1, or C2
Liquefied petroleum gas (LPG), 860 kPa or less, above ground	A1 or B2
LPG, 860 kPa or less, underground	B2 (plastic coated)
Equipment drains and relief valve discharge	H3 or A1

**Installing piping.--**Water piping shall be installed generally level, free of traps and bends, and arranged to conform to the building requirements.

Piping installed underground shall be tested as specified elsewhere in these special provisions before backfilling.

Public use areas, offices, rest rooms, locker rooms, crew rooms, training rooms, storage rooms in office areas, hallway type rooms, and similar type use areas shall have concealed piping.

Equipment bays, and loft areas shall have exposed piping.

Piping shall not be run in floor fill, except as shown on the plans.

Piping shall be installed parallel to walls. All obstructions shall be cleared, headroom preserved and openings and passageways kept clear whether shown or not. Piping shall not interfere with other work.

Where pipes pass through exterior walls, a clear space around pipe shall be provided. Space shall be caulked water tight with silicone caulk.

Underground copper pipe shall have brazed joints. Underground plastic pipe shall be buried with No. 14 solid bare copper wire. Wire ends at pipe ends shall be brought up 200 mm and looped around pipe.

Exposed supply and drain piping in rest rooms shall be chrome finished.

Gas piping shall not be installed under building concrete slabs or structure. An insulating connection and valve shall be installed above ground at each building supply.

Gas piping shall be pitched to equipment or to low point and provided with a 200 mm minimum dirt leg.

Forty-five degree bends shall be used where offsets are required in venting. Vent pipe headers shall be sloped to eliminate any water or condensation.

Vent piping shall extend a minimum of 200 mm above the roof.

Horizontal sanitary sewer pipe inside buildings shall be installed on a uniform grade of not less than 2 percent unless shown otherwise on the plans.

Drainage pipe shall be run as straight as possible and shall have easy bends with long turns.

Wye fittings and 1/8 or 1/16 bends shall be used where possible. Long sweep bends and combination Wye and 1/8 bends may be used only for the connection of branch pipes to fixtures and on vertical runs of pipe.

**Water pipe near sewers.--**Water pipe shall not be installed below sewer pipe in the same trench or at any crossing, or below sewer pipe in parallel trenches less than 3 m apart.

When a water pipe crosses above a sewer pipe, a vertical separation of at least 300 mm between the top of the sewer and the bottom of the water pipe shall be maintained.

When water and sewer pipe is installed in the same trench, the water pipe shall be on a solid shelf at least 300 mm above the top of the sewer pipe and 300 mm to one side.

**Pipe sleeves.**--The Contractor shall provide sleeves, inserts and openings necessary for the installation of pipe, fittings and valves. Damage to surrounding surfaces shall be patched to match existing.

PVC pipe sleeves shall be provided where each pipe passes through concrete floors, footings, walls or ceilings. Inside diameter of sleeves shall be at least 20 mm larger than outside diameter of pipe. Sleeves shall be installed to provide at least 10 mm space all around pipe the full depth of concrete. Space between pipes and pipe sleeves shall be caulked watertight.

**Pipe penetrations in fire rated assemblies.**--Where pipes pass through fire rated wall, floor or ceiling assemblies, the penetration shall be protected in accordance with the requirements specified under "Through-Penetration Firestopping," in Section 12-7, "Thermal and Moisture Protection," of these special provisions.

**Cutting pipe.**--All pipe shall be cut straight and true and the ends shall be reamed to the full inside diameter of the pipe after cutting.

**Damaged pipe.**--Pipe that is cracked, bent or otherwise damaged shall be removed from the work.

**Pipe joints and connections.**--Joints in threaded steel pipe shall be made with teflon tape or a pipe joint compound that is nonhardening and noncorrosive, placed on the pipe and not in the fittings.

The use of thread cement or caulking on threaded joints will not be permitted. Threaded joints shall be made tight. Long screw or other packed joints will not be permitted. Any leaky joints shall be remade with new material.

Exposed polished or enameled connections to fixtures or equipment shall be made with special care, showing no tool marks or threads.

**Cleaning and closing pipe.**--The interior of all pipe shall be cleaned before installation. All openings shall be capped or plugged as soon as the pipe is installed to prevent the entrance of any materials. The caps or plugs shall remain in place until their removal is necessary for completion of the installation.

**Securing pipe.**--Pipe in the buildings shall be held in place by iron hangers, supports, pipe rests, anchors, sway braces, guides or other special hangers. Material for hangers and supports shall be compatible with the piping or neoprene isolators shall be used. Allowances shall be made for expansion and contraction. Steel pipe shall have hangers or supports every 3 m. Copper pipe 25 mm or smaller shall have hangers or supports every 2 m and sizes larger than 25 mm shall have hangers or supports every 3 m. Plastic pipe shall have hangers or supports every 1 m. Cast iron soil pipe with neoprene gaskets shall be supported at each joint. Vertical pipes shall be supported with clamps or straps. Horizontal and vertical piping shall be securely supported and braced to prevent swaying, sagging or flexing of joints.

**Hangers and supports.**--Hangers and supports shall be selected to withstand all conditions of loading to which the piping and associated equipment may be subjected and within the manufacturer's load ratings. Hangers and supports shall be spaced and distributed so as to avoid load concentrations and to minimize the loading effect on the building structure.

Hangers and supports shall be sized to fit the outside diameter of pipe or pipe insulation. Hangers shall be removable from around pipe and shall have provisions for vertical adjustment after erection. Turnbuckles may be used.

Materials for holding pipe in place shall be compatible with piping material.

Hanger rods shall be provided with locknuts at all threaded connections. Hanger rods shall be sized as follows:

Pipe Size	Minimum Hanger Rod Diameter
15 mm to 50 mm	10 mm
65 mm to 87 mm	13 mm

**Wrapping and coating steel pipe.**--Steel pipe buried in the ground shall be wrapped or shall be plastic coated as specified herein:

1. Wrapped steel pipe shall be thoroughly cleaned and primed as recommended by the tape manufacturer.
2. Tapes shall be tightly applied with 1/2 uniform lap, free from wrinkles and voids with approved wrapping machines and experienced operators to provide not less than 1.00 mm thickness.



3. Plastic coating on steel pipe shall be factory applied. Coating imperfections and damage shall be repaired to the satisfaction of the Engineer.
4. Field joints, fittings and valves for wrapped and plastic coated steel pipe shall be covered to provide continuous protection by puttying and double wrapping with 0.50 mm thick tape. Wrapping at joints shall extend a minimum of 150 mm over the adjacent pipe covering. Width of tape for wrapping fittings shall not exceed 50 mm. Adequate tension shall be applied so tape will conform closely to contours of fittings. Putty tape insulation compounds approved by the Engineer shall be used to fill voids and provide a smooth even surface for the application of the tape wrap.

Wrapped or coated pipe, fittings, and filed joints shall be approved by the Engineer after assembly. Piping shall be placed on temporary blocks to allow for inspection. Deficiencies shall be repaired to the satisfaction of the Engineer before backfilling or closing in.

**Thrust blocks.--**Thrust blocks shall be formed by pouring concrete between pipe and trench wall. Thrust blocks shall be sized and so placed as to take all thrusts created by maximum internal water pressure.

Plastic pipe underground shall be provided with thrust blocks and clamps at changes in direction of piping, connections or branches from mains 50 mm and larger, and all capped connections.

**Union.--**Unions shall be installed where shown and at each threaded or soldered connection to equipment and tanks. Unions shall be located so piping can be easily disconnected for removal of equipment or tanks. Unions shall be omitted at compression stops.

**Dielectric waterway.--**Dielectric waterway shall be provided between metal pipes of different material, and between brass or bronze valves and steel piping.

**Insulating union and insulating connection.--**Insulating union and insulating connection shall be provided where shown and at the following locations:

1. In metallic water, gas and air service connections into each. Insulating connections shall be installed on the exterior of the building, above ground and after shut-off valve.
2. In water and gas service connections in ground at point where new metallic pipes connect to existing metallic pipes. Install valve box above insulating connection.
3. At points of connections of copper or steel water pipes to steel domestic water heaters and tanks.
4. At each end of buried ferrous pipe protected by cathodic protection.

**Bonding at insulating connections.--**Interior water piping and other interior piping that may be electrically energized and are connected with insulating connections shall be bonded in accordance with the National Electrical Code. Bonding shall all be coordinated with electrical work.

**Compression stop.--**Each fixture, including hose faucets, shall be equipped with a compression stop installed on water supply pipes to permit repairs without shutting off water mains. Ball valves may be installed where shown on the plans or otherwise permitted by the Engineer.

## **INSTALLATION OF VALVES.--**

**Exterior valves.--**Exterior valves located underground shall be installed in a valve box marked "Water." Extensions shall be provided as required.

## **INSTALLATION OF FAUCETS.--**

**Hose faucet.--**Faucets shall be installed with outlets 0.5 m above finished grade.

## **INSTALLATION OF CLEANOUTS.--**

**Cleanouts.--**A concrete pad 0.5 m long and 100 mm thick shall be placed across the full width of trench under cleanout Wye or 1/8 bend. Cast iron soil pipe (C1 or C2) and fittings shall be used from Wye to surface. Required clearance around cleanouts shall be maintained.

Cleanout risers outside of a building installed in a surface other than concrete shall terminate in a cleanout to grade. Cleanout to grade shall terminate in a valve box with cover marked "CO-SS". Top of box shall be set flush with finished grade. Cleanout plug shall be 100 mm below grade and shall be located in the box to provide sufficient room for rodding.

Cleanout risers installed in tile and concrete floors, including building aprons and sidewalks, shall terminate in a cleanout through floor.

## **INSTALLATION OF MISCELLANEOUS ITEMS.--**

**Water hammer arrestor.--**Water hammer arrestor shall be installed so that they are vertical and accessible for replacement. Water hammer arrestor shall be installed with access door when in walls or there is no access to ceiling crawl spaces. Access door location shall be where shown on the plans or as approved by the Engineer.

**Gas appliance connection.--**Gas valve and flexible connector shall be provided for gas piping at each appliance. Appropriately rated gas cocks may be used in 15 mm gas pipe. Cock or valve shall be within one meter of the appliance.

**Gas (LPG) regulator.--**Gas (LPG) regulator shall be installed complete with dirt leg, capped test tee, union, insulating union, gas valve and fittings.

**Flushing completed systems.--**All completed systems shall be flushed and blown out.

**Chlorination.--**The Contractor shall flush and chlorinate all domestic water piping and fixtures.

Calcium hypochlorite granules or tablets, if used, shall not be applied in the dry form, but shall first be dissolved into a solution before application.

The Contractor shall take adequate precautions in handling chlorine so as not to endanger workmen or damage materials. All pipes and fittings shall be completely filled with water containing a minimum of 50 ppm available chlorine. Each outlet in the system shall be opened and water run to waste until a strong chlorine test is obtained. The line shall then be closed and the chlorine solution allowed to remain in the system for a minimum of 24 hours so that the line shall contain no less than 25 ppm chlorine throughout. After the retention period, the system shall be drained, flushed and refilled with fresh water.

## **FIELD QUALITY CONTROL.--**

**Testing.--**The Contractor shall test piping at completion of roughing in, before backfilling, and at other times as directed by the Engineer.

The system shall be tested as a single unit, or in sections as approved by the Engineer. The Contractor shall furnish necessary materials, test pumps, instruments and labor and notify the Engineer at least 3 working days in advance of testing. After testing, the Contractor shall repair all leaks and retest to determine that leaks have been stopped. Surplus water shall be disposed of after testing as directed by the Engineer.

The Contractor shall take precautions to prevent joints from drawing while pipes and appurtenances are being tested. The Contractor shall repair damage to pipes and appurtenances or to other structures resulting from or caused by tests.

**Cathodic protection tests.--**The State will conduct tests at locations where cathodic protection is required to determine compliance with the specified requirements.

**General tests.--**All piping shall be tested after assembly and prior to backfill, pipe wrapping, connecting fixtures, wrapping joints and covering the pipe. Systems shall show no loss in pressure or visible leaks.

The Contractor shall test systems according to the following schedule for a period of not less than 4 hours:

Test Schedule		
Piping System	Test Pressure	Test Media
Sanitary sewer and vent	250 mm head	Water
Water	860 kPa	Water
Gas (LPG)	690 kPa	Air

During testing of water systems, valves shall be closed and pipeline filled with water. Provisions shall be made for release of air.

Sanitary sewers shall be cleared of obstructions before testing for leakage. The pipe shall be proved clear of obstructions by pulling an appropriate size inflatable plug through the pipe. The plug shall be moved slowly through the pipe with a tag line. The Contractor shall remove or repair any obstructions or irregularities.

## **12-15.03 MECHANICAL INSULATION**

### **PART 1.- GENERAL**

#### **SUMMARY.--**

**Scope.--**This work shall consist of furnishing and installing mechanical insulation in accordance with the details shown on the plans and these special provisions.

Piping insulation shall be installed on all domestic hot water piping, above grade, in non-conditioned spaces.

P-trap, hot water supply pipes and angle valves for lavatories and sinks, except in janitor closets or similar enclosed spaces, shall be insulated.

Duct insulation shall be installed on all rigid ductwork installed in concealed and exposed non-conditioned spaces.

Plenum liner shall be installed in all plenums in non-conditioned spaces or in walls facing a non-conditioned space.

#### **QUALITY ASSURANCE.--**

**Codes and standards.--**Mechanical insulation shall conform to California State Energy Commission regulations and, where applicable, shall meet American Society of Testing and Materials (ASTM) standards.

All materials shall bear the label of the Underwriters Laboratory (UL) or other approved testing laboratory indicating that the materials proposed for use conform to the required fire hazard ratings.

Pipe safety insulation shall conform to Section 1504(b) of Title 24, Part 5, California Plumbing Code.

### **PART 2.- PRODUCTS**

#### **MATERIAL.--**

**General.--**All pipe insulation and wrapping material, including adhesives and jackets, located within buildings shall be certified to have a composite flame spread rating of not more than 25 and smoke development rating of not more than 450 when tested in accordance with ASTM Designation: E 84.

Duct insulation and wrapping material, including adhesives and jackets, located within buildings shall be certified to have a composite flame spread of not more than 25 and smoke development rating of not more than 50 when tested in accordance with ASTM Designation: E 84.

**Pipe insulation.--**

Pipe insulation shall be closed cell, elastomeric material in a flexible tubular form. Insulation shall have a service temperature range between -40°C and 93°C, a minimum vapor transmission rating of 0.29 Perm-m, and a minimum thermal resistance of  $R-0.5 \text{ K}\cdot\text{m}^2/\text{W}$ .

**Pipe safety insulation.--**

Pipe safety insulation for P-traps, hot water supply pipes and angle valves shall be molded closed cell vinyl or closed cell foam with exterior vinyl surface. Pipe safety insulation shall be configured to protect against contact. Pipe safety insulation shall be Truebro Inc., Handi Lav-guard; Plumberex Specialty Products, Handy Shield; or equal.

**External duct insulation.--**

External duct insulation shall be 38 mm thick, 0.5 kg density glass-fiber blanket type. Material and coatings shall be fire resistive and shall be approved by the State Fire Marshal. External duct insulation shall be Fiberglas, Type PF-336; Ultralite, No. 100; Pittsburgh Plate Glass, Superfine; Johns-Manville, Microlite; Silvercote, Silvercel; or equal.

**Plenum liner.--**

Plenum liner shall be 25 mm minimum thickness. Material and coatings shall be fire resistive and shall be approved by the State Fire Marshal. Liner shall be Gustin-Bacon, Ultra-Liner duct insulation; Owens-Corning Fiberglas, Type CE; Gustin-Bacon, coated insulation Board No. 90-A; Owens-Corning Fiberglas 0.7 kg density coated flexible duct liner; Johns-Manville, MicroBar, or 0.7 kg density coated Microlite; Pittsburgh Plate Glass, Superfine 0.7 kg density coated interior duct insulation; or equal.

**Adhesive.--**

Adhesive shall be non-flammable type: Benjamin Foster Company, No. 85-20 Spark Safe; Goodloe E. Moore Company, Tuff Bond No. 6; Permacel, No. PA-310; 3M, No. 38 Insulation Adhesive; Swift's, No. 7228 brush type or No. 7336 spray type; Chicago Mastic, 17-461; or equal.

**Studs.--**

Studs shall be cement-in-place type, pneumatic driven type or percussive welding type, and shall have 25 mm minimum diameter washers.

**Insulation inserts.--**

Insulation inserts at pipe hangers supports for pipes 50 mm or larger shall be calcium silicate, cellular glass, or other acceptable material of the same thickness as the adjacent insulation and not less than 6 kg density.

**PART 3.- EXECUTION****INSTALLATION.--**

**General.--**Insulation materials shall be neatly installed with smooth and even surfaces, jackets drawn tight and smoothly cemented down.

Insulation material shall not be installed until all pipes or surfaces to be covered are tested for leaks, cleaned and dried, and foreign materials, such as rust, have been removed.

Pipe insulation shall be installed on hot water piping before connections are made or the insulation may be slit lengthwise, applied to pipe and sealed with adhesive.

**Pipe safety insulation.--**Pipe safety insulation shall be installed in accordance with the manufacturer's recommendations.

**Duct insulation.--**Ragged edges shall be repaired or taped. Coverings shall be neatly finished at joints and edges. Each joint shall have a 50 mm minimum lap.

Insulation shall be flush with but not cover control devices, damper controls or access doors.

Before insulation is wrapped around concealed ducts, an adhesive shall be spot applied at a maximum of 100 mm centers on each side of the ducts to prevent sagging of the insulation. Insulation shall be wrapped entirely around the ducts and shall

be wired securely in place with No. 16 copper clad wire, metal bands at least 10 mm wide or plastic ties. Supports shall be spaced a maximum of 300 mm on centers. Metal bands shall be installed with the use of a banding machine. Seams in the insulation shall be taped.

The finished insulation covering shall be even and level and shall not contain humps.

**Plenum liner.**--Plenums shall be lined with plenum liner. Plenums shall be sized to provide the clear inside dimensions shown on plans after the liner is installed.

The insulation shall be applied with coated side exposed to air stream to prevent surface erosion.

The lining shall be fastened in place with adhesive and with studs with washers spaced a maximum of 500 mm on center each way.

**Applying adhesive.**--The adhesive shall be liberally applied over entire interior surfaces of plenums.

**Stud installation.**--Studs shall be installed as follows:

- a. Cement-In-Place Type Studs.--Cement-in-place type studs shall be cemented in place with adhesives manufactured for this purpose and shall be as recommended by the stud manufacturer. Cement-in-place type studs shall be used where concrete walls form part of plenum.
- b. Percussive Welding Type Studs.--Percussive welding type studs shall be carefully welded in place with current settings that will not appreciably burn galvanizing on opposite side of the sheet metal.
- c. Pneumatic Driven Type Studs.--At locations where pneumatic driven type studs are used, hardened steel backup plates or dollies shall be used under the sheet metal.

## 12-15.04 PLUMBING FIXTURES

### PART 1.- GENERAL

#### SUMMARY.--

**Scope.**--This work shall consist of furnishing and installing plumbing fixtures in accordance with the details shown on the plans and these special provisions.

### PART 2.- PRODUCTS

**General.**--Plumbing fixtures shall be white in color and shall meet the following requirements:

#### Water closet (disabled accessible, 6 liters per flush, floor mounted with tank).--

Disabled accessible water closet shall be 6 liters per flush maximum, vitreous china, siphonable jet, 410 mm to 440 mm high elongated bowl, close coupled tank, floor mounted, with solid plastic open front elongated seat with check hinges. Water closet shall meet or exceed American Disabilities Act guidelines and ANSI Standards: A117.1 and A112.19.2. Closet and accessories shall be of the following types or equal:

	American Standard	Crane	Universal Rundle
Closet	"Cadet 17 EL1.6/PA" 2168.100 or 4086.800	"Hymont" 3-154E or 3-152 with3-655	"Atlas 1.5" UR 4078-341 or UR 4078-342
Seat	Church 5321.070	Olsonite 95	Benke 527

**Urinal (disabled accessible).--**

Urinal shall be vitreous china, wall hung, siphon jet or washout, top spud, integral shields, spreader and trap, with 380 mm maximum extension from wall. Urinal and valve shall meet American Disabilities Act guidelines and shall be of following types or equal:

	American Standard	Crane	Kohler
Urinal	"Allbrook" 6540.017	"Manhattan" 7-109	"Bardon" K-4960-T
Flush valve	Exposed, diaphragm type, chrome plated, with oscillating handle, integral control stop, adjustable tail piece and vacuum breaker suitable for use with top spud urinals.		

**Lavatory (counter mounted).--**

Lavatory shall be self-rimming vitreous china, integral perforated grid drain, drilled for 102 mm centers, nominal bowl size 254 mm x 457 mm, with single extra long lever mixing faucet. Lavatory shall be equipped with temperature controls to limit the hot water supply to 43°C. Lavatory shall be equipped with a flow limiting device that limits the flow rate of hot water to no more than 2 liters per minute. Lavatory and accessories shall be of the following types or equal:

	American Standard	Eljer	Kohler
Lavatory	"Aqualyn" 0476.028	"Kathy" 051-3334	"Rondelle" K-2185
Drain	2411.015	803-052	K-7715
Supplies	Brass Craft FR1711C	801-0111	K-7606
Faucet	Moen 8425	-----	15592-5
Trap	32 mm chromium plated brass exposed bent tube adjustable 1.37 mm (17-gage) minimum thickness.		

**SHOWER FITTINGS.--****Shower valve.--**

Shower valve shall be thermostatic mixing type with single lever handle, adjustable high temperature limit, internal parts of bronze, brass, and stainless and check stops on inlets. Valve shall be Leonard, LVC-TB; Powers, 905; or equal.

**Diverter valve.--**

Diverter valve shall be inline diverter with lever handle; supplied by the shower manufacturer.

**Shower head (wall mounted).--**

Shower head shall be swivel angle adjustable both vertically and horizontally, brass construction, 9.5 liters per minute flow rate. Shower head shall be Leonard, H-03; Chicago, 600A; or equal.

**Shower head (hand held).--**

Shower head shall be in compliance with the American Disabilities Act, 9.5 liters per minute flow rate with 1500 mm metal clad hose atmospheric breaker, and wall bracket (no slide bar). Shower head shall be Chicago, 150; Kohler, K950; or equal.

**Shower drain.--**

Shower drain shall be chrome plated perforated removable grate, cast iron body with integral trap. Shower drain shall be Josam, 30000; Zurn, 415; or equal.

### **Water heater (LPG).--**

Water heater shall be minimum capacity as shown on plans, designed for minimum 860 kPa, glass lined, and equipped with gas pressure regulator, magnesium anodes, cold water drop tube, high temperature energy shut-off device, valved drain, high density R-1.4 minimum foam insulation and finished with a steel jacket with baked enamel finish. Water heater shall meet the requirements of the California Energy Commission.

Water heater shall be equipped with an ASME labeled, tank mounted, pressure and temperature relief valve sized for maximum input.

## **PART 3.- EXECUTION**

### **INSTALLATION.--**

**General.--**All finish for exposed metal on any fixture, including wall flanges, bolts, nuts and washer, shall be polished chrome plated.

Fixtures shall be sealed to wall or floor with silicone caulk bead.

All exposed metal surfaces on fixture supports shall be enameled to harmonize with fixtures.

Wall mounted fixtures shall be installed on concealed chair carriers designed to support weight of fixture from the floor, made for the specific fixture to be supported and for the particular installation conditions.

All fixtures, including showers, shall be provided with accessible metal stop valves.

Hot water supply, trap and tailpiece on lavatories shall be wrapped with insulating material.

Flush valves for fixtures designated on the plans as disabled accessible shall be installed so that the valve handle is on the widest side of the toilet space.

### **FIXTURE MOUNTING HEIGHTS.--**

**General.--**Unless otherwise noted, fixtures shall be mounted at the heights shown on the plans.

**Water heater.--**Water heater shall be installed with seismic restraints, inlet ball valve and insulating connections, and 20 mm pressure and temperature relief drain pipe.

### **FIELD QUALITY CONTROL.--**

**Testing.--**The Contractor shall test piping in accordance with the requirements specified elsewhere in these special provisions.

All installed fixtures shall be tested for proper operation after all plumbing work has been completed.

## **12-15.05 LIQUEFIED PETROLEUM GAS (LPG) SYSTEM**

### **PART 1.- GENERAL**

#### **SUMMARY.--**

**Scope.--**This work shall consist of furnishing and installing a liquefied petroleum gas (LPG) distribution system in accordance with the details shown on the plans and these special provisions.

The LPG distribution system shall include an LPG storage tank, pipe, fittings, valves and such other system components necessary for the proper installation and operation of the LPG system.

**Permits.--**The Contractor shall obtain the required permits to operate pressure vessels in accordance with the requirements of the State Division of Industrial Safety (DIS), shall pay the costs for such permits and shall perform all required tests. Such permits shall be posted under glass at the site of the work.

## **QUALITY ASSURANCE.--**

**Codes and standards.--**All work performed and materials installed shall conform to the California Building Standards Code, Title 24, Part 4 and Part 5; the California Code of Regulations, Title 8, Chapter 4, Subchapter 1, Article 5; and National Fire Protection Association Standard No. 58.

## **PART 2.- PRODUCTS**

### **Tank.--**

Tank shall be constructed and stamped for 1730 kPa working pressure in accordance with the ASME Code for "Unfired Pressure Vessels for Petroleum Liquids and Gases." Tank shall have certification of testing for 2590 kPa. Tank shall include a rainhood with top opening for relief valve and welded steel supports with provisions for bolting to the concrete foundation. Tank shall be shop prime painted with 2 coats of red oxide ferrous metal primer. Primer shall not contain lead pigments.

### **Tank valves, fittings, regulators and accessories.--**

Tank valves, fittings, regulators and accessories shall be UL listed and labeled. Valves, fittings, regulators and accessories shall be as required by the California Codes listed above and shall be Rego, Fisher, Rockwell, or equal.

### **Pipe and fittings (at the tank and underground).--**

Pipe and fittings shall be as specified under "Pipe, Fittings and Valves" in Section 12-15, "Mechanical," of these special provisions. Piping below grade shall be factory coated.

### **Warning signs.--**

Warning signs shall be sheet steel, not less than 1.2 mm thick (18-gage) with a baked enamel coating and shall have red letters on a white background.

## **PART 3.- EXECUTION**

### **INSTALLATION.--**

**General.--**The LPG tank and system components shall be installed in accordance with NFPA standards, the manufacturer's instructions and the approved installation drawings.

**Foundation.--**The tank shall be installed on a concrete foundation. The tank installation shall include seismic restraint and provisions for expansion and contraction. Neoprene or asphalt impregnated felt anti-corrosion pads shall be installed between the saddle and the concrete foundation.

The concrete foundation shall be constructed in accordance with the requirements specified for minor work under "Cast-In-Place Concrete" in Section 12-3, Concrete and Reinforcement," of these special provisions.

All openings shall be capped until ready for field connections. Piping shall be supported adequately, with allowance for swing joint movement.

**Piping installation.--**Piping shall be buried 900 mm minimum depth and shall be provided with cathodic protection. Insulating unions shall be installed at least 150 mm above grade between the coated pipe and the above ground pipe lines.

Joints for underground piping shall be cleaned, primed and wrapped in accordance with the requirements specified under "Pipes, Fittings and Valves" in Section 12-15, "Mechanical," of these special provisions. The cleaning, priming and wrapping of pipe joints shall be completed after testing the piping system.

Cathodic protection shall be installed in accordance with the details shown on the plans and the requirements specified under "Cathodic Protection" in Section 12-16, "Electrical," of these special provisions.

**Coated pipe inspection.--**The coating on all coated pipe shall be inspected for flaws prior to any testing, and shall be reinspected after testing and before the cleaning, priming and wrapping of the joints.



**Finish painting.**--After installation of the tank, all areas where the shop applied primer has been damaged or has deteriorated shall be thoroughly cleaned and spot painted with primer. Spot painted areas shall be approved by the Engineer prior to the application of the finish coats.

Two applications of the finish coating shall be applied to shop primed steel surfaces exposed to view after the erection of the tank has been completed. The finish coating shall be white gloss, exterior, alkyd enamel.

The word "FLAMMABLE" shall be painted on each side of the tank. Sign lettering shall be standard-type not less than 100 mm in height. The lettering color shall be red and shall be in sharp contrast to the color of the tank.

**Warning sign installation and application.**--Four warning signs with the words "NO SMOKING, OPEN FLAMES OR OTHER SOURCE OF IGNITION PERMITTED WITHIN 15.2 METERS (50 FEET)" shall be placed at the locations shown on the plans. Sign lettering shall be standard-type not less than 38 mm in height. The lettering color shall be in sharp contrast to the color of the sign.

## **FIELD QUALITY CONTROL.--**

**Testing.**--After construction, installation and pipe testing, the LPG system shall be pressure tested with air or nitrogen. The system shall be tested for a minimum time period of 30 minutes at 1380 kPa. If any leaks are detected during the test, the system shall be repaired and retested until no leaks are detected.

After the pressure tests have been completed, the LPG system shall be purged 5 times with methanol (methyl alcohol), using one-liter per 1000 liters water capacity, to remove moisture from the system.

After testing and purging the system, the tank shall be filled to 25 percent of the water capacity of the tank, measured in liters, with State-furnished LPG as provided under "State-Furnished Materials" in Section 8, "Materials," of these special provisions.

An operational test shall be performed on the LPG system upon completion of the pressure tests, the purging of the system and the delivery of the State furnished LPG fuel. The operational test shall consist of operating all LPG equipment for a period of three 24-hour days.

## **12-15.06 HEATING, VENTILATING AND AIR CONDITIONING EQUIPMENT AND SYSTEMS**

### **PART 1.- GENERAL**

**Scope.**--This work shall consist of furnishing, installing and testing heating, ventilating and air conditioning (HVAC) equipment and systems in accordance with the details shown on the plans and these special provisions.

The performance rating and electric service of the HVAC equipment shall be as shown on the plans.

**Temperature controls.**--Thermostats, relays, timer switches, and other sensor type control devices required for this work shall be furnished and installed by the supplier of the heating, ventilating and air conditioning equipment. All temperature control wiring shall be furnished and installed in accordance with the requirements specified in Section 12-16, "Electrical," of these special provisions.

**Codes and standards.**--Equipment and systems shall conform to California State Energy Commission Regulations and, where applicable, shall be American Refrigeration Institute (ARI), American Gas Association (AGA), Sheet Metal and Air Conditioning Contractors National Association, Inc. (SMACNA), and Air Movement and Control Association (AMCA) approved for performance ratings and application shown on the plans.

Any appliance for which there is a California standard established in the Appliance Efficiency Standards may be installed only if the manufacturer has certified to the Commission, as specified in those regulations, that the appliance complies with the applicable standards for that appliance. Space conditioning equipment may be installed only if the manufacturer has certified that the equipment meets or exceeds all applicable efficiency requirements listed in the Energy Efficiency Standards.

## **PART 2.- PRODUCTS**

### **HEATING AND COOLING UNITS.--**

#### **Combination heating/cooling unit (single package - rooftop).--**

Combination heating/cooling unit shall be standard, commercial quality, single package, curb pump mounted unit with weatherproof acoustically lined cabinet. The cabinet shall have convenient access panels and a baked-on enamel finish. The roof curb shall be insulated and shall be supplied by the unit manufacturer.

Unit shall be provided with positive pressure combustion and mechanical flue gas venting and furnace safety controls.

Compressor shall be hermetically sealed unit, vibration isolated, with quick-start components, short cycling protection, pressure relief valve, high and low pressure switches, liquid-line filter-dryer and crankcase heater.

Indoor air blower shall be adjustable V-belt drive type. The fan and fan motor shall provide the specified air flow, with wet coil, against the external static pressure as noted on the plans.

Motors shall have integral thermal overload protection.

Unit shall be provided with an economizer.

#### **Economizer.--**

Economizer shall be modulating type assembly either provided by the manufacturer or fabricated to match the unit. The economizer shall be complete with damper motor and linkage for full range modulation of the outdoor and return air dampers, barometric damper, screened rain hoods, factory wiring for convenient connections, automatic compressor lockout, minimum position damper control, and air filters sized to have a maximum velocity of 125 meters per minute, all installed in an enclosure similar in color to the basic unit with paint applied by the manufacturer of the economizer. Barometric damper area shall be equal to outside air intake area and be capable of relieving 100 percent of the rated air conditioning unit. The economizer shall be constructed to meet SMACNA requirements and shop drawings shall be submitted prior to fabrication.

#### **Low intensity radiant heater.--**

Low intensity radiant heater shall include power burner, radiant tube, reflector, vacuum exhaust unit, controls, hangers, and appurtenances as necessary for proper installation and operation. System shall be AGA certified and rated for LPG.

Burner shall be equipped with direct spark ignition, flame safety control and combustion chamber inspection sight glass.

Low intensity radiant heater controls shall consist of gas and burner controls.

Reflectors, hangers, supports and fasteners shall conform to the low intensity radiant heater manufacturer's recommendations.

### **FANS AND VENTILATORS.--**

#### **Exhaust fan (ceiling mounted).--**

Exhaust fan shall be ceiling mounted, AMCA certified and shall be equipped with grille, backdraft damper and metal housing. Exhaust fan motor shall have integral thermal overload protection. Ceiling exhaust fan shall be Breidert, ILG, Penn, or equal.

**Combination heat lamp/light/fan.--**

Combination heat lamp/light/fan shall be ceiling mounted, recessed type unit with metal housing, grille and backdraft damper. Ducting size shall be as required by the manufacturer. Combination heat lamp/light/fan shall be Broan, No. 164; Nutone, No. 9427; or equal.

**HVAC CONTROLS.--****Radiant heater thermostat.--**

Radiant heater thermostat shall be low voltage type, single set point range internally adjustable from 4°C to 27°C, and provided with a blank cover.

**Thermostat (office only).--**

Thermostat shall be 24-volt, 7-day programmable, electronic heating/cooling thermostat, with the ability to program the fan-on mode during normal working hours, and fan-off mode during unoccupied periods. Thermostat shall be provided with sub-base selector switches for "AUTO-HEAT-OFF-COOL" and fan "AUTO-ON". Thermostat shall have full temperature range setback capacity. Thermostat shall be Robertshaw, 7900; Honeywell, T7300; or equal.

**Time switch.--**

Time switch shall be one-hour, spring-wound, "OFF" type time switch without a "HOLD" feature. Time switch shall be Intermatic, Type F60M; Tork, A500 Series; or equal.

**AUXILIARY HVAC COMPONENTS.--**

Unless specified herein, all components shall be sized and have the characteristics as shown on the plans.

**Rigid ductwork.--**

Rigid ductwork shall be galvanized steel sheet metal conforming to the latest edition of the SMACNA "Low Velocity Duct Construction Standards." Galvanized steel shall be cleaned by washing with mineral spirit solvent sufficient to remove any oil, grease or other materials foreign to the galvanized coating.

**Spiral duct.--**

Spiral duct shall be prefabricated type.

**Duct supports.--**

Duct supports shall be hot-dip galvanized steel.

**Flexible ductwork.--**

Flexible ductwork shall be UL 181, Class 1 air duct rated and shall meet the requirements of NFPA 90-A. Duct shall have steel helix wire, flexible insulation, minimum thermal resistance of  $R-0.7 (K \cdot m^2 / W)$ , and flame resistant vapor barrier. Inner and outer surfaces shall be non-metallic. Outer surface shall be Copolymer or Mylar, factory applied.

**Flexible connection.--**

Flexible connection shall be prefabricated type and shall be commercial quality flexible glass fabric coated on both sides with neoprene or hypalon.

**Ceiling diffuser (for gypsum board ceilings).--**

Ceiling diffuser for gypsum board ceilings shall be rectangular or square type. Diffuser shall be steel with oven baked-on enamel bone white dull finish or extruded aluminum, equipped with a removable core and a standard flanged frame with sponge rubber or felt gasket. Diffuser shall have individually adjustable curved blades, counter-sunk screw holes, shall be surface mounted, with face velocity less than 3.05 m/s; Titus, 250; Air Mate, 400-O; Hart and Cooley, A40; or equal.

**Return register (for gypsum board ceilings).--**

Return register for gypsum board ceilings shall be rectangular or square, and shall be steel with oven baked-on enamel bone white dull finish or extruded aluminum, fixed bar type, die formed louvers set at 45 degrees, 13 mm spacing maximum, surface mounted; Titus, 335; Air Mate, 280; or equal.

**Volume damper.--**

Volume damper shall be opposed blade type, operable from face with screw driver or Allen-head wrench, shall be same manufacturer as diffuser or may be furnished as part of the diffuser.

**Balance damper.--**

Balance damper shall be butterfly type, 1.52 mm (16-gage) minimum galvanized steel blade, end bearings with steel shaft and locking and indicator operator. Balance damper shall be Ventlock, Young, Anemostat, or equal.

**Air filter (for HVAC units).--**

Air filter shall be permanent metal viscous impingement type, constructed of aluminum or galvanized steel, 50 mm minimum thickness and be approved for Class 2 use. Filter shall have a minimum efficiency rating of 50 percent as determined when tested in accordance with ASHRAE Test Standard 52. Filter shall be mounted in 1.52 mm (16-gage) galvanized steel holding frames. Two cans of recharging adhesive shall be provided with the filter and shall be nearly odorless, have a high flash point, rapid wetting characteristics, dye tracer and be water soluble. Filter shall be Airspan, Type AF, Eco-Air Products, Inc., Type HIA; Snyder General, Type AAF; or approved equal.

Air filter for truck inspection facilities shall be throwaway type, 50 mm minimum thickness, shall be approved for Class 2 use, shall have an average efficiency rating of between 30 and 35 percent as determined when tested in accordance with ASHRAE Test Standard 52, and shall be mounted in 1.61 mm (16-gage) galvanized steel holding frames.

**Vents and flues (for heaters).--**

Vents and flues for heaters shall be approved Type B or approved plastic vents for condensing furnaces.

**Refrigerant and condensate drain piping.--**

Refrigerant and condensate drain piping shall be rigid, Type L copper tubing with brazed solder fittings. The suction line shall be insulated, with vapor barrier and shall be weatherproofed for exterior installation. Factory sealed tubing shall not be used.

**PART 3.- EXECUTION****INSTALLATION.--**

**Heaters.--**Radiant heaters shall be installed in such a manner as to insure adequate furnace clearance and separation of combustion air and circulating air. Appliances shall be connected to a rigidly mounted gas pipe supply system by an AGA approved flex connector and gas valve.

Radiant heaters shall be suspended by 7 mm minimum carbon steel chain and eye bolts. Heaters shall be angled to minimize heating of adjacent walls.

**Ventilators.--**Exhaust ducts connected to exhaust fans shall be routed as shown on the plans and shall terminate in a weatherproof cap. Duct sizes shall be as shown on the plans or as recommended by the manufacturer, whichever is larger.

**Condensate drains.--**Air conditioning units shall be provided with condensate drain trap and piping. Outdoor piping shall extend to the nearest roof drain. Air gap shall be installed where required by code.

**Mounting heights.--**Thermostats and time switches shall be installed as shown on the plans.

Temperature control for each radiant heater shall be provided by a thermostat and time switch. Thermostat shall be set for 21°C. The thermostat shall be wired in series with the time switch and shall de-energize the heater above the setpoint.

Each thermostat shall be insulated from the outside walls, and shall be provided with an aluminum radiation shield above the thermostat.

The time switch shall be installed beside the thermostat or where shown on the plans.

**Air outlets.--**Volume dampers shall be furnished and installed for all diffusers. Blocking shall be provided on all sides of air outlets between ceiling or wall joists. Collars shall be supplied for all outlets and shall be taped and sealed in place.

**Vents and flues.--**Vents and flues shall be securely fastened to the building construction, shall be provided with a collar at all ceiling penetrations and shall terminate with a weather cap fabricated of the same material.

**Access door.--**Access doors shall be provided in rigid ducts and plenums for access to volume dampers and control devices located within such ductwork; and shall be provided at such other locations as shown on the plans.

**Ducts and vents.--**Ductwork within the building shall be installed to clear lighting fixtures, doors, windows and other obstructions. Ductwork shall preserve head room and shall keep openings and passageways clear whether shown on plans or not.

Ductwork shall be installed and braced according to the latest edition of the SMACNA "HVAC Duct Construction Standards."

Slopes in sides at transitions shall be approximately one to five. The ductwork system shall not contain abrupt changes or offsets of any kind unless otherwise shown on the plans.

Where ducts pass through walls, floors or ceilings, galvanized sheet metal or steel angle collars shall be installed around the ducts.

Duct sections shall be connected by beaded sleeve-type couplings using joint sealer as recommended by the duct manufacturer. Duct sections shall be mechanically fastened with pop rivets or sheet metal screws and sealed with mastic or insulated, reinforced silver tape.

Flexible connections shall be provided at both inlet and outlet of fan coil and ventilating units.

Sheet metal plenums shall be adequately braced and supported from the floor or structure with structural steel angles to prevent sagging, flexing and vibration.

All standing seams and transverse joints of supply, return and exhaust ducts and seams around plenums, fan and coil housings shall be sealed with sealant and taped.

## **FIELD QUALITY CONTROL.--**

**Pre-test requirements.--**Before starting or operating systems, equipment shall be cleaned and checked for proper installation, lubrication and servicing.

In each system, at least one air path, from fan to final outlet, shall have all balance dampers open. The final air quantities shall be achieved by adjusting the volume dampers or the fan RPM.

Final adjustments and balancing of the systems shall be performed in such a manner that the systems will operate as specified and as shown on the plans.

The Contractor shall replace or revise any equipment, systems or work found deficient during tests.

All automatic operating devices which are pertinent to the adjustment of the aforementioned air systems shall be set and adjusted to deliver the required quantities of air and at temperatures specified by the Engineer. All control work shall be done in collaboration with the control manufacturer's representative.

**Project completion tests.--**The Engineer shall be notified at least 3 working days in advance of starting project completion tests.

The project completion tests shall consist of the following:

**1. Air Systems.--**All air systems shall be tested and balanced to the conditions set forth on the plans and in these special provisions. This work shall be performed by an Associated Air Balance Council (AABC) or National Environmental Balancing Bureau (NEBB) certified contractor. The air systems include, but are not necessarily limited to, the following:

- a. Supply air systems
- b. Return air systems
- c. Exhaust air systems

**2. Operational Data.--**The tests shall include operation of the heating, cooling, and ventilating systems for not less than two 8-hour days, each system shall operate at not less than 90 percent of their full specified capacities.

The required data shall be accurately measured. The data shall be measured during one operational cycle in the presence of the Engineer and shall be submitted for approval.

The following data shall be measured and tabulated:

- a. Ambient temperatures and conditions, °C
- b. Supply and return air quantities, L/sec, each room
- c. Thermostat set point, °C
- d. Air temperatures at room center, °C
- e. Fan motor amperages and voltages
- f. System static pressures, Pa

## **12-15.07 CATHODIC PROTECTION**

**GENERAL.--**This work shall consist of providing cathodic protection for LPG pipes in accordance with the details shown on the plans and the requirements in these special provisions.

**SUBMITTALS.--**Descriptive data for anode, test station, and fusion welded connections shall be submitted for approval.

### **PRODUCTS.--**

#### **Anode.--**

Anodes shall be magnesium, prepackaged in cloth bags containing hydrated gypsum and bentonite clay; Dow, Galvo Mag; Kaiser, Electromag; or equal.

#### **Anode test station.--**

Anode test station shall be flush-mounted, non-conductive, and water tight test station with below ground non metallic terminal board for monitoring electrical potential and current. The terminal board shall have nickel plated brass factory installed hardware. The test station shall be fabricated of molded glass filled polycarbonate.

#### **Conductors.--**

Conductors shall be solid No. 12 AWG copper, Type TW or THW, insulation colored black for anode and red for all others.

#### **Fusion weld material.--**

Fusion weld material shall be a mixture of copper oxide and aluminum.

### **EXECUTION.--**

**INSTALLATION.--**Excavation and backfill shall be in accordance with the requirements specified under "Earthwork for Building Work" in Division 2, Section 12-2, "Sitework," of these special provisions.

Impervious wrapping around the cloth bag packaged anode shall be removed immediately before installing the anode.

Anode shall be installed at the location shown on the plans. The packaged anode shall be wetted thoroughly before backfilling. Backfill material placed to 300 mm above the anode shall be native soil, free from aggregate larger than 13 mm in size.

Conductors shall be connected to pipes by fusion welding.

Fusion weld connection to steel surface shall be made of molten copper produced by exothermic reaction following ignition of a mixture of copper oxide and aluminum flowing into weld cavity of a properly fitting graphite mold.

Each pipe conductor shall connect only one pipe to a terminal on the terminal board in the anode test box except where otherwise shown on the plans.

Pipe conductor shall have 300 mm slack at pipe connections and 600 mm slack at the anode test box.

Conductors shall be direct buried and located safe from damage due to construction operations.

All metals connected to cathodic protection, except plastic-coated pipes, shall be tape-wrapped as specified under "Pipe, Fittings and Valves" in Section 12-15, "Mechanical," of these special provisions. Cathodically protected metals shall be isolated from all other metals.

## **TESTING.--**

**CATHODIC PROTECTION TESTING.--**Cathodic protection systems shall be tested by a corrosion technician certified by the National Association of Corrosion Engineers (NACE). Tests shall include the following:

1. Isolation of protected metal from electrical conduit, piping for water and sewage.

If the same potential is measured from a stationary copper-copper sulphate half cell to any foreign structure as to the protected structure, the protected structure shall be deemed to be metallically connected to the foreign structure and the installation shall be deemed unacceptable.

2. Anode current.
3. Polarized potential.

An instant-off potential of less than 850 millivolts shall be deemed to indicate an unacceptable installation. The instant-off potential shall be the voltage between the protected structure and a copper-copper sulphate half cell measured after the immediate shift that occurs when anode current is interrupted, but before any further current decay.

4. Anode potential.

The anode open-circuit potential shall be at least 95 percent of the value listed in the manufacturer's published data for the type of anode furnished.

The tests shall be performed after all reinforcing steel, conduits, pipes and other foreign structures that might be inadvertently connected to the protected structures have been installed and backfilled or encased.

The corrosion technician shall submit a written report certifying the cathodic protection. The report shall indicate each measurement made and its recorded value.

## **SECTION 12-16. ELECTRICAL**

### **12-16.01 ELECTRICAL WORK**

#### **PART 1.- GENERAL**

#### **SUMMARY.--**

**Scope.--**This work shall consist of performing electrical work in accordance with the details shown on the plans and these special provisions.

Electrical work shall include furnishing all labor, materials, equipment and services required to construct and install the complete electrical system shown on the plans and the work of installing electrical connections for the thermostats, motors, and controls specified elsewhere in these special provisions.

System layouts are generally diagrammatic and location of equipment is approximate. Exact routing of conduits and other facilities and location of equipment is to be governed by structural conditions and other obstructions, and shall be coordinated with the work of other trades. Equipment requiring maintenance and inspection shall be located where it is readily accessible for the performance of such maintenance and inspection.

**Related work.--**Earthwork, foundations, sheet metal, painting, mechanical and such other work incidental to and necessary for the proper installation and operation of the electrical work shall be done in accordance with the requirements specified for similar work elsewhere in these special provisions.

#### **CLOSEOUT SUBMITTALS.--**

**Operation and maintenance manuals.--**Prior to the completion of the contract, 3 identified copies of the operation and maintenance instructions with parts lists for the equipment specified herein shall be delivered to the Engineer at the jobsite.

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The instructions and parts lists shall be in a bound manual form and shall be complete and adequate for the equipment installed. Inadequate or incomplete material will be returned. The Contractor shall resubmit adequate and complete manuals at no expense to the State.

Manuals shall be submitted for the following equipment:

Modified Freeway CMS Sign System

## **QUALITY ASSURANCE.--**

**Codes and standards.--**All work performed and materials installed shall be in accordance with the National Electrical Code; the California Building Standards Code, Title 24, Part 3, "California Electrical Code," and the California Code of Regulations, Title 8, Chapter 4, "Electrical Safety Orders," and all state ordinances.

**Warranties and guarantees.--**Manufacturer's warranties and guarantees for materials or equipment used in the work shall be delivered to the Engineer at the jobsite prior to acceptance of the contract.

## **TESTING.--**

After the electrical system installation work has been completed, the electrical system shall be tested in the presence of the Engineer to demonstrate that the electrical system functions properly. The Contractor shall make necessary repairs, replacements, adjustments and retests at his expense.

## **12-16.02 BASIC MATERIALS AND METHODS**

### **PART 1.- GENERAL**

#### **SUMMARY.--**

**Scope.--**This work shall consist of furnishing and installing conduits, conductors, fittings, and wiring devices in accordance with the details shown on the plans and these special provisions.

Conduits, conductors, fittings, and wiring devices shall include those accessories and appurtenances, not mentioned, that are required for the proper installation and operation of the electrical system.

**Related work.--**Roof penetrations shall be flashed and sealed watertight conforming to the requirements specified under "Sheet Metal Flashing" in Section 12-7, "Thermal and Moisture Protection," of these special provisions.

Where conduits pass through fire rated wall, floor or ceiling assemblies, the penetrations shall be protected in accordance with the requirements specified under "Through-Penetration Firestopping" in Section 12-7, "Thermal and Moisture Protection," of these special provisions.

#### **SUBMITTALS.--**

**Product data.--**A list of materials and equipment to be installed, manufacturer's descriptive data, and such other data as may be requested by the Engineer shall be submitted for approval.

Manufacturer's descriptive data shall include complete description, performance data and installation instructions for the materials and equipment specified herein. Control and wiring diagrams, rough-in dimensions for recessed junction and pull boxes, and component layout shall be included where applicable. All control and power conductors on the shop drawings shall be identified with wire numbers.



## **PART 2.- PRODUCTS**

### **CONDUITS AND FITTINGS.--**

#### **Rigid steel conduit and fittings.--**

Rigid steel conduit shall be threaded, full weight rigid steel, hot-dip galvanized inside and outside with steel or malleable iron fittings. Fittings shall be threaded unless otherwise specified or shown on the plans.

Split or three-piece couplings shall be electroplated, malleable cast iron couplings.

Insulated grounding bushings shall be threaded malleable cast iron body with plastic insulated throat and steel, lay-in ground lug with compression screw.

Insulated metallic bushings shall be threaded malleable cast iron body with plastic insulated throat.

#### **Electrical metallic tubing (EMT) and fittings.--**

Electrical metallic tubing shall be formed of cold rolled strip steel, electrical resistance welded continuously along the longitudinal seam with zinc coating outside and enamel or lacquer coating inside.

Couplings shall be electroplated, rain and concrete tight, gland compression type, steel body couplings with malleable iron nuts.

Connectors shall be electroplated, rain and concrete tight, gland compression type, steel body connectors with male hub, malleable iron nut and insulated plastic throat.

#### **Flexible metallic conduit and fittings.--**

Flexible metallic conduit shall be fabricated in continuous lengths from galvanized steel strip, spirally wound and formed to provide an interlocking design.

Fittings shall be electroplated screw-in type with malleable cast iron body and threaded male hub with insulated throat.

#### **Liquid tight flexible metallic conduit and fittings.--**

Liquid tight flexible metallic conduit shall be fabricated in continuous length from galvanized sheet steel, spirally wound and formed to provide an interlocking design with an extruded polyvinyl chloride cover.

Fittings shall be electroplated, malleable cast iron body, with cap nut, grounding ferrule, and connector body with insulated throat.

### **CONDUCTORS.--**

#### **Conductors.--**

Conductors shall be stranded copper wire.

Conductor insulation types unless otherwise shown or specified, shall be as follows:

1. Conductors across hinges of control panel enclosures shall be Type MTW.
2. Conductors shall be type XHHW in wet and outdoor locations.
3. Conductors shall be type THHN in dry locations.

#### **Wire connections and devices.--**

Wire connections and devices shall be pressure or compression type, except that connectors for No. 10 AWG and smaller conductors in dry locations may be preinsulated spring-pressure type.

## **ELECTRICAL BOXES.--**

### **Outlet, device and junction boxes.--**

Unless otherwise shown or specified, boxes shall be galvanized steel boxes with knock-outs and shall be the size and configuration best suited to the application indicated on the plans. Minimum size of outlet, receptacle, switch or junction boxes shall be 100 mm square by 40 mm deep, except that switch boxes for the installation of single switches and outlet boxes for flush-mounted light fixtures shall be 50 mm by 75 mm by 40 mm deep.

Multiple switches shall be installed in standard gang boxes, unless otherwise specified or shown on the plans.

Cast metal boxes shall be cast iron boxes with threaded hubs and shall be of the size and configuration best suited to the application shown on the plans.

Flush-mounted boxes shall have stainless steel covers, one mm thick. Cover screws shall be metal with finish to match cover finish.

Unless otherwise shown or specified, surface-mounted boxes shall have galvanized steel covers with metal screws.

Weatherproof junction boxes shall have cast metal covers with gaskets.

Weatherproof switch and receptacle boxes shall have gasketed covers with gasketed hinged flaps to cover switches and receptacles.

### **Underground pull boxes.--**

Traffic rated pull boxes shall be high density reinforced concrete box with steel cover with hold down bolts and bonding strap. Pull box and cover shall be designed for H20 loading. No. 5 pull box shall have inside dimensions of 335 mm by 610 mm.

## **RECEPTACLES AND SWITCHES.--**

### **Ground fault circuit interrupter receptacles, (GFCI).--**

Ground fault circuit interrupter receptacles shall be NEMA Type 5-20R, feed-through type, ivory color, 3-wire, 20-ampere, 125-volt AC, grounding type, specification grade, duplex receptacle with ground fault interruption. Receptacle shall detect and trip at current leakage of 5 milliamperes and shall have front mounted test and reset buttons.

### **Duplex receptacles.--**

Duplex receptacles shall be NEMA Type 5-20R, 3-wire, 20-ampere, 125-volt AC, safety grounding, ivory color, specification grade receptacle suitable for wiring with stranded conductors.

### **Single receptacles.--**

Single receptacles shall be NEMA Type 5-20R, 3-wire, 20-ampere, 125-volt AC, safety grounding, ivory color, specification grade receptacle suitable for wiring with stranded conductors.

### **Snap switches.--**

Snap switches shall be 20-ampere, 120/277-volt AC, quiet type, specification grade, ivory color switch with silver cadmium alloy contacts. Switch shall be suitable for wiring with stranded conductors.

## **MISCELLANEOUS MATERIALS.--**

### **Warning Tape.--**

Warning tape shall be 100 mm wide and contain the printed warning "CAUTION ELECTRICAL CONDUIT" in bold 19 mm black letters at 760 mm intervals on bright orange or yellow background. The printed warning shall be non-erasable when submerged under water and resistant to insects, acids, alkali, and other corrosive elements in the

soil. The tape shall have a tensile strength of not less than 70 kg per 100 mm wide strip and shall have a minimum elongation of 700 percent before breaking.

**Pull ropes.--**

Pull ropes shall be nylon or polypropylene with a minimum tensile strength of 225 kg.

**Anchorage devices.--**

Anchorage devices shall be corrosion resistant, toggle bolts, wood screws, bolts, machine screws, studs, expansion shields, and expansion anchors and inserts.

**Electrical supporting devices.--**

Electrical supporting devices shall be one hole conduit clamps with clamp backs, hot-dipped galvanized, malleable cast iron.

Construction channel shall be 41 mm x 41 mm, 2.66 mm (12-gage) galvanized steel channel with 13 mm diameter bolt holes, 40 mm on center in the base of the channel.

**Telephone outlet boxes.--**

Telephone outlet boxes shall be 102 mm square boxes and plates with modular type telephone outlet. Boxes on stud walls shall have plaster ring.

Plates for flush mounting outlets in finished room shall be Type 430 stainless steel, one mm thick with satin finish.

**PART 3.- EXECUTION**

**INSTALLATION.--**

**Conduit, general.--**Rigid steel conduit shall be used unless otherwise shown on the plans or specified in these special provisions.

Electrical metallic tubing may be used in furred spaces and for exposed work indoors above the switch height.

Unless otherwise specified or shown on the plans, flexible metal conduit shall be used to connect suspended lighting fixtures, motors, HVAC equipment, and other equipment subject to vibration in dry locations.

Unless otherwise specified or shown on the plans, liquid-tight flexible metal conduit shall be used to connect motors, HVAC equipment, and other equipment subject to vibration in wet locations.

**Conduit installation.--**Conduit trade sizes are shown on the plans. No deviation from the conduit size shown on the plans will be permitted without written permission from the Engineer.

Conduit shall be concealed unless otherwise shown on the plans.

Conduits shall be tightly covered and well protected during construction using metallic bushings and bushing "pennies" to seal open ends.

A pull rope shall be installed in all empty conduits. At least one meter of pull rope shall be doubled back into the conduit at each termination.

Locations of conduit runs shall be planned in advance of the installation and coordinated with the ductwork, plumbing, ceiling and wall construction in the same areas and shall not unnecessarily cross other conduits or pipe, nor prevent removal of ceiling tiles or panels, nor block access to mechanical or electrical equipment.

Where practical, conduits shall be installed in groups in parallel, vertical or horizontal runs and at elevations that avoid unnecessary offsets.

Exposed conduit shall be installed parallel and at right angles to the building lines.

Conduits shall not be placed closer than 300 mm from a parallel hot water or steam pipe or 75 mm from such lines crossing perpendicular to the runs.

All raceway systems shall be secured to the building structures using specified fasteners, clamps and hangers.

Single conduit runs shall be supported by using one hole pipe clamps. Where run horizontally on walls in damp or wet locations, conduit shall be installed with "clamp backs" to space conduit off the surface.

Multiple conduit runs shall be supported with construction channel secured to the building structure. Conduits shall be fastened to construction channel with channel compatible pipe clamps.

Raceways of different types shall be joined using approved couplings or transition fittings.

Expansion couplings shall be installed where conduit crosses a building separation or expansion joint.

All floor and wall penetrations shall be sealed water-tight.

Existing underground conduit to be incorporated into a new system shall be cleaned with a mandrel or cylindrical wire brush and blown out with compressed air.

**Conduit terminations.**--Rigid steel conduits shall be securely fastened to cabinets, boxes and gutters using 2 locknuts and specified insulating metallic bushing. Electrical metallic tubing shall be securely fastened to cabinets, boxes and gutters using specified connectors. Conduit terminations at exposed weatherproof enclosures and cast outlet boxes shall be made watertight using specified hubs.

Grounding bushings with bonding jumpers shall be installed on all type of conduits terminating at concentric knockouts and on all conduits containing service conductors, grounding electrode conductor, and conductors feeding separate buildings.

**Warning Tape.**--Warning tape shall be placed over each conduit in a trench. Each warning tape shall be centered over the conduit and shall be placed over the 150 mm layer of sand covering the conduit as described elsewhere in these special provisions.

**Conductor installation.**--Conductors shall not be installed in conduit until all work of any nature that may cause injury is completed. Care shall be taken in pulling conductors that insulation is not damaged. An approved non-petroleum base and insulating type pulling compound shall be used as needed.

Splices and joints shall be insulated with insulation equivalent to that of the conductor.

Provide 155 mm of slack at each outlet and device connection. If the outlet or device is not at the end of a run of wire, connection shall be made with correctly colored pigtails tapped to the runs with splices as specified herein.

Branch circuit conductors in panelboards and load centers shall be neatly trained along a path from the breaker terminals to their exit point. The conductors shall have ample length to transverse the path without strain, but shall not be so long as to require coiling, doubling back, or cramming. The path shall transverse the panelboard gutter spaces without entering a gutter containing service conductors and, unless otherwise shown on the plans, without entering the gutter space of any panelboard feeder.

All pressure type connectors and lugs shall be retightened after the initial set.

Splices in underground pull boxes and similar locations shall be made watertight.

Junction boxes in furred or accessible ceiling spaces shall be identified with felt-tip pen denoting the circuits contained in the box.

**Conductor identification.**--The neutral and equipment grounding conductors shall be identified as follows:

Neutral conductor shall have a white or natural gray insulation except that conductors No. 4 and larger may be identified by distinctive white marker such as paint or white tape at each termination.

Equipment grounding conductor shall be bare or insulated. If insulated, equipment grounding conductors shall have green or green with one or more yellow stripes insulation over its entire length except that conductors No. 4 and larger may be permanently identified by distinctive green markers such as paint or green tape over its entire exposed insulation.

Feeder and branch circuit ungrounded conductors shall be color coded by continuously colored insulation, except conductors No. 6 AWG or larger may be color coded by colored tape at each connection and where accessible. Ungrounded conductor color coding shall be as follows:

SYSTEM	COLOR CODE
120/240V-Single phase	Black, blue

Where more than one branch circuit enters or leaves a conduit, panel, gutter, or junction box, each conductor shall be identified by its panelboard and circuit number. All control conductors including control conductors of manufacturer supplied and field wired control devices shall be identified at each termination with the wire numbers shown on the plans, approved working drawings, and as directed by the Engineer where deemed necessary. Identification shall be made with one of the following:

1. Adhesive backed paper or cloth wrap-around markers with clear, heat shrinkable tubing sealed over either type of marker.
2. Self-laminating wrap around type, printable, transparent, permanent heat bonding type thermoplastic film markers.
3. Pre-printed, white, heat-shrinkable tubing.

Each terminal block shall have a molded marking strip attached with screws. The identifying numbers of the terminating conductors, as shown on the plans or on the submittal drawings, shall be engraved in the marking strip.

**Outlet, device and junction box installation.--**Where one or more threaded steel conduits are required to connect to an outlet, device, or junction box, the box shall be a cast metal box with threaded hubs. Unless otherwise shown on the plans or specified in these special provisions, all other boxes shall be sheet steel boxes. Weatherproof outlet, device and junction boxes shall have cast metal covers with gaskets. Unless otherwise shown on the plans or specified in these special provisions, all other boxes shall have standard galvanized covers.

All boxes shall finish flush with building walls, ceiling and floors except where exposed work is called for.

Raised device covers (plaster rings) shall be installed on all boxes concealed in concrete, masonry or stud walls.

No unused openings shall be left in any box. Knockout seals shall be installed as required to close openings.

Outlet, device, and junction boxes shall be installed at the locations and elevations shown on the plans or specified herein. Adjustments to locations may be made as required by structural conditions and to suit coordination requirements of other trades.

Boxes in stud walls and partitions shall not be mounted back to back. Through-wall boxes shall not be used.

Boxes installed in metal stud walls shall be equipped with brackets designed for attaching directly to the studs or shall be mounted on heavy gauge galvanized steel, snap-in box supports.

Fixture outlet boxes installed in suspended ceilings of gypsum board or lath and plaster construction shall be mounted on 1.52 mm (16-gage) metal channel bars attached to main ceiling runners.

**Underground pull box installation.--**Electrical pull box covers or lids shall be marked "ELECTRICAL." Telephone service pull box covers or lids shall have plain, unmarked covers.

The bottom of pull boxes shall be bedded in 155 mm of clean, crushed rock or gravel and shall be grouted with 40 mm thick grout prior to installation of conductors. Grout shall be sloped to a 25 mm PVC pipe drain hole. Conduit shall be sealed in place with grout.

Top of pull boxes shall be flush with surrounding grade or top of curb. In unpaved areas where pull box is not immediately adjacent to and protected by a concrete foundation, pole or other protective construction, the top of pull box shall be set at plus 30 mm above surrounding grade. Pull boxes shown on the plans in the vicinity of curbs shall be placed adjacent to the back of curb. Pull boxes shown on the plans adjacent to lighting standards shall be placed on the side of foundation facing away from traffic.

**Anchorages.--**Hangers, brackets, conduit straps, supports, and electrical equipment shall be rigidly and securely fastened to surfaces by means of toggle bolts on hollow masonry; expansion shields and machine screws, or expansion anchors and studs or standard preset inserts on concrete or solid masonry; machine screws or bolts on metal surfaces; and wood or lag screws on wood construction.

Anchorage devices shall be installed in accordance with the anchorage manufacturer's recommendations.

**Mounting heights.--**Electrical system components shall be mounted at the following mounting heights, unless otherwise shown on the plans. The mounting height dimensions shall be measured above the finished floor to the bottom of the device or component.

Thermostats	1.1 m maximum, office areas 1.25 m maximum, hallways
Wall switches	1.0 m maximum
Convenience outlets	510 mm minimum, office areas 1.25 m minimum, all other areas
Electric water cooler outlet	As recommended by the water cooler manufacturer.
Telephone and radio outlets	510 mm minimum

## **12-16.03 ELECTRICAL EQUIPMENT**

### **PART 1.- GENERAL**

#### **SUMMARY.--**

**Scope.--**This work shall consist of furnishing and installing panelboards, disconnect switch transfer switch, and related accessories in accordance with the details shown on the plans and these special provisions.

**Related work.--**Anchorage devices shall be as specified under "Basic Materials and Methods" elsewhere in this Section 12-16.

#### **SUBMITTALS.--**

**Product data.--**A list of materials and equipment to be installed, manufacturer's descriptive data, and such other data as may be requested by the Engineer shall be submitted for approval.

Manufacturer's descriptive data shall include complete description, performance data and installation instructions for the materials and equipment specified herein. Control and wiring diagrams, rough-in dimensions, and component layout shall be included where applicable. All control and power conductors on the shop drawings shall be identified with wire numbers.

### **PART 2.- PRODUCTS**

#### **PANELBOARDS.--**

##### **Panelboard S.--**

Panelboard S shall be indoor type, flush-mounted, factory assembled, single-phase, 3-wire, 120/240-volt, AC panelboard at least 508 mm wide with 70-ampere main circuit breaker, insulated groundable neutral, hinged door and molded case branch circuit breakers as shown on the plans.

#### **SWITCHES.--**

##### **Combination heating/cooling disconnect switch.--**

Combination heating/cooling- disconnect switch shall be 2-pole, 240-volt, AC, 60-ampere, fused, heavy duty safety switch in a NEMA-3R enclosure. The fuses shall be sized to suit the combination heating/cooling unit furnished.

#### **TRANSFER SWITCHES.--**

##### **Rotary converter transfer switch.--**

Rotary converter transfer switch shall be 600-volt, 3-pole, double-throw, rotary switch rated 7.46 kW at 480-volt AC without an "OFF" position. The switch shall have a handle and escutcheon plate with a legend "UTILITY-STANDBY". The switch shall be mounted in a NEMA Type 1 enclosure.

#### **MISCELLANEOUS MATERIALS.--**

##### **Nameplates.--**

Nameplates shall be laminated phenolic plastic with white core and black front and back. Nameplate inscription shall be in capitals letters etched through the outer layer of the nameplate material.

##### **Warning plates.--**

Warning plates shall be laminated phenolic plastic with white core and red front and back. Warning plates inscription shall be in capitals letters etched through the outer layer of the nameplate material.

## **PART 3.- EXECUTION**

### **INSTALLATION.--**

**Existing panelboards.--**Provide new circuit breakers, where required to match existing type unless otherwise shown on the plans. Provide mounting hardware, bus straps, and related materials for proper circuit breaker installation. Provide new panelboard identification nameplate with designation as shown for each panelboard. Remove existing nameplates where applicable. Provide new typewritten circuit directory reflecting changes made under the Contract.

**Panelboard installation.--**Set cabinets plumb and symmetrical with building lines. Train interior wiring as specified under "Conductor Installation" in "Basic Materials and Methods" of these special provisions. Touch-up paint any marks, blemishes, or other finish damage suffered during installation. Replace cabinets, doors or trim exhibiting dents, bends, warps or poor fit which may impede ready access, security or integrity.

Mounting height shall be 1.67 meters to the highest circuit breaker handle, measured above the finished floor.

Provide two 21 mm empty conduits from flush panelboard enclosure to a point above furred ceiling for each 16 circuits or fraction thereof in each panelboard.

Where "Future" or "Space" is indicated on the plans, branch connectors, mounting brackets, and other hardware shall be furnished and installed for future breaker.

A typewritten directory under transparent protective cover shall be provided and set in metal frame inside each cabinet door. Directory panel designation for each circuit breaker shall include complete information concerning equipment controlled, including room number or area designated on the plans.

**Equipment identification.--**Equipment shall be identified with nameplates fastened with self-tapping, cadmium-plated screws or nickel-plated bolts.

Nameplate inscriptions shall be as shown on the plans.

**Warning plates.--**Warning plates shall be attached to designated equipment with self-tapping cadmium-plated screws or nickel-plated bolts.

Warning plate inscriptions shall be as shown on the plan.

### **12-16.04 LIGHTING**

**GENERAL.--**This work shall consist of furnishing, installing and connecting all lighting equipment in accordance with the details shown on the plans and these special provisions.

**SUBMITTALS.--**Manufacturer's descriptive information, photometric curves, catalog cuts, and installation instructions shall be submitted for approval.

### **PRODUCTS.--**

#### **Lighting fixture lamps.--**

Lighting fixture lamps shall be type and size as shown on the plans. Lamps shall be General Electric, Phillips, Sylvania, or equal. Fluorescent lamps, unless otherwise noted, shall be 4100K tri-phosphor with a CRI of 70 or greater.

#### **Ballasts.--**

All fixtures shall be equipped with high power factor ballasts suitable for the line voltage and for the type, size and number of lamps required by the fixture. Fluorescent ballasts shall be UL Listed, Class P and ETL Certified ballasts with sound rating A. Fluorescent ballasts shall be high-frequency electronic ballasts with power factor greater than 0.95, nominal ballast factor of 0.88 unless specified otherwise, total harmonic distortion less than 20 percent, crest factor less than or equal to 1.7, complying with ANSI C 62.41 Category A for surge protection, and FCC Part 18 for interference. Dimming ballasts shall be high frequency ballasts as specified above and shall be capable of dimming the light output from 100 percent to 20 percent of the rated light output.

**Lighting fixtures.--**

Lighting fixtures shall be as shown on the plans and as specified herein. Outdoor luminaires shall be listed and labeled "Fixture Suitable For Wet Locations."

**F1.--**

Ceiling-mounted fluorescent fixture with one F32T8 lamp, electronic ballast and one-piece, clear acrylic, wrap-around diffuser.

**F2.--**

Ceiling-mounted fluorescent fixture with two F32T8 lamps, electronic ballast and one-piece, clear acrylic, wrap-around diffuser.

**F3.--**

Ceiling-mounted fluorescent fixture with two, 13-watt lamps. Fixture shall be suitable for damp locations.

**F4.--**

Stem mounted fluorescent fixture with two F96T12HO lamps, 800 MA electronic ballast and white baked enamel ribbed reflector, complete with end plates.

**H1.--**

Outdoor, wall mounted, 150-watt, 120-volt high pressure sodium luminaire with integral ballast and photoelectric cell.

**MH1.--**

Wall bracket-mounted, rectangular, 175-watt, 120-volt, metal halide fixture with integral ballast. The housing and the lens frame shall be made of corrosion resistant, die-cast aluminum. The lens frame shall be attached to the housing with two concealed hinges. The lens shall be a clear, thermal and shock resistance glass. The lens frame shall have a silicon gasket secured around the entire perimeter of the housing. The reflector system shall be fully field-adjustable system. The system shall incorporate one fixed-position spectral metal reflector and four moveable semi-spectral variable contour reflector panels that provide even vertical or horizontal illumination at any angle. The movable reflector panels shall positioned and repositioned quickly with turn of a single cam. The system shall allow the beam spread to be adjusted between 17-degree and 80-degree, without opening the fixture. The fixture finish shall be baked polyester, powder-coat, and dark bronze finish.

**EXECUTION.--**

**LIGHTING FIXTURES.--**Lighting fixtures shall be mounted securely in accordance with the manufacturer's recommendations. Mounting methods shall be suitable for the particular type of ceiling or support at each location.

The Contractor shall provide all supports, hangers, spacers, channels, fasteners and other hardware necessary to support the fixtures.

Fixtures shall be set at the mounting heights shown on the plans, except heights shown shall be adjusted to meet conditions.

**BALLASTS.--**All fluorescent fixtures shall be equipped with high power factor ballasts suitable for the line voltage and for the type, size and number of lamps required by fixture. The Contractor has the option to install low voltage dimming control provided that the Contractor submit plans and specifications with appropriate revisions for the low voltage dimming control to the Engineers for approval prior to installation.

All ballasts used in unheated areas inside the building shall be -20°C ballasts or less.



## **12-16.05 MODIFY EXISTING FREEWAY CHANGEABLE MESSAGE SIGN SYSTEM**

### **PART 1.- GENERAL**

#### **SUMMARY.--**

**Scope.--**This work shall consist of modifying the existing freeway changeable message sign system, at southbound facility, and related accessories in accordance with the details shown on the plans and these special provisions. The modification of the system shall include the modification and rewiring of the changeable message sign, the changeable message sign control cabinet, the control console and converting the junction box in the scale house to changeable message sign control panel.

**Related work.--**Anchorage devices shall be as specified under "Basic Materials and Methods" elsewhere in this Section 12-16 of these special provisions.

#### **SUBMITTALS.--**

**Product data.--**A list of materials and equipment to be installed, manufacturer's descriptive data, and such other data as may be requested by the Engineer shall be submitted for approval.

Manufacturer's descriptive data shall include complete description, performance data and installation instructions for the materials and equipment specified herein. Control and wiring diagrams, rough-in dimensions, and component layout shall be included where applicable. All control and power conductors on the shop drawings shall be identified with wire numbers.

#### **DESCRIPTION OF OPERATION.--**

The changeable message sign shall display the "ALL TRUCKS STOP AT SCALES" or "SCALE CLOSED" message by pushing the corresponding illuminated pushbutton in the control console. The corresponding illuminated pushbutton light shall be lit when the message is displayed. When either one of the illuminated pushbuttons is activated, the motor shall be turned on and shall come to a stop when the correct message face is displayed. The control for the changeable message sign shall utilize the proximity switch being activated by lining up with the target bolt head in the rotating wheel attached to the sign shaft. The wheel shall be adjusted after the initial setting to compensate for the motor over travel. Two targets shall be utilized, each one representing a message face. The wheel shall have holes matching each face of the sign for future target installation.

### **PART 2.- PRODUCTS**

#### **Proximity switches.--**

Proximity switches shall be 2-wire AC, 18 mm tubular type with a nominal sensing distance of 8 mm. Proximity switches shall be normally open with 350 milliamperes of load switching capacity.

#### **Rectifier.--**

Rectifier shall be a single-phase, 120-volt AC input, diode bridge module with 10-ampere output. Rectifier shall be mounted on a heat sink.

#### **Power switch.--**

Power switch shall be 2-pole, 240-volt, 20-ampere AC switch mounted in a NEMA Type 1 enclosure.

#### **Relay M.--**

Relay, M, shall be a SPDT relay with 120-volt AC coil and contact rating of 20-ampere at 125-volt DC.

#### **Test switch.--**

Test switch shall be a heavy duty, oil-tight pushbutton with one normally-open contact mounted in a NEMA Type 1 enclosure. The contact shall be rated 10-ampere at 125-volt DC.

**Control relays CR1 and CR2.--**

Control relays, CR1 and CR2, shall be general purpose, 2-pole, double-throw, plug-in type relays. The contacts shall be rated 10-ampere at 24-volt DC. The coil shall be continuous duty, 120-volt AC coil.

**Power supply.--**

Power supply shall be 120-volt AC input and 24-volt, 0.32-ampere DC output. The power supply shall have an overcurrent protection with LED indicator.

**Fuses F1 and F2.--**

Fuses, F1 and F2, shall be 250-volt AC, dual-element fuses with fuse barrier. The current rating of the fuses shall be as shown on the plans.

**Programmable logic controller PLC.--**

Programmable logic controller, PLC, shall be 120-volt AC powered controller with 8 DC input and 6 AC output relays. The controller shall have a built in 24-volt DC power supply for all inputs requirements. The programmable logic controller shall be IDEC Micro1 or equal.

**Illuminated pushbuttons IPB1 and IPB2.--**

Illuminated pushbuttons, IPB1 and IPB2, shall be extended, round, 30-milimeter pushbuttons with normally open momentary contacts and LED type, 24-volt DC lamps. The rating of the contact shall be one-ampere DC at 24-volt. The color of the lens shall be as shown on the plans.

**Terminal blocks.--**

Terminal blocks shall be 30-ampere, 300-volt AC, molded plastic with 2 or more mounting holes and 2 or more terminals in each cast block. The molded plastic shall have a high resistance to heat and moisture and shall have a smooth even finish. Terminal blocks shall have tubular, high pressure clamp connectors.

Each terminal block shall have a molded marking strip attached with screws. The identifying numbers of the terminating conductors, as shown on the plans or on the submittal drawings, shall be engraved in the marking strip.

**PART 3.- EXECUTION**

**General.--**The existing freeway changeable message sign, the changeable message sign control cabinet, the control console and the junction box in the scale house shall be modified as shown on the plans and specified in these special provisions. Modification shall include removing and salvaging of electrical equipment, installing of new equipment and rewire the system as shown on the plans.